



PARTS CATALOGUE CATALOGO DE REPUESTOS

F300BET'21 (6CEC) FL300BET'21 (6CFC)



1V6CE-200SA

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2022/10/26

NEWS NO.	DATE	COMMENT
PE0-OM-220002	Jan.,17,2022	MOD:FIG.29 BRACKET 2 LIST REVISION
PE0-OM-220007	Oct.,25,2022	MOD:F200-F300 MOTOR ASSY LIST/ILLUSTRATION REVISION

F300BET/FL300BET
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

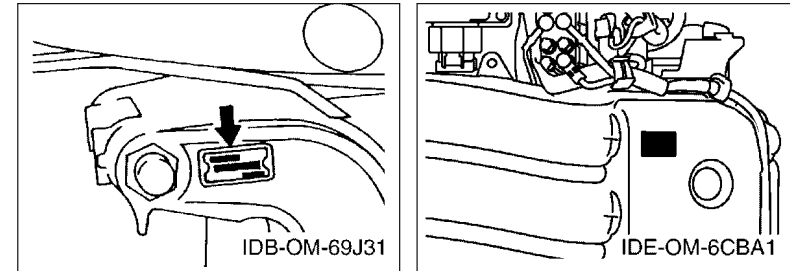
PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

7. Applicable Serial No.

Engine Serial No.



8. Applicable Engine Starting Serial No.

Model	Serial No.	Model	Serial No.
F300B	6CE-1080897	FL300B	6CF-1020650

9. Applicable Colour Code

Abbreviation	Colour Name	Colour Code
DBN1	DARK BLUISH GRAY 1	008D

10. Quantity Column Information

Column No.	Name Of Q'ty Column	Applicable Model
1	ET	F300BET
2	ET2	F300BET2
3	LET	FL300BET
4	LET2	FL300BET2

PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2F5-83310-60	ENSAMBLAJE DE LA LUZ	2
115-83311-60	.BOMBILLA (6V-18W)	1

4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

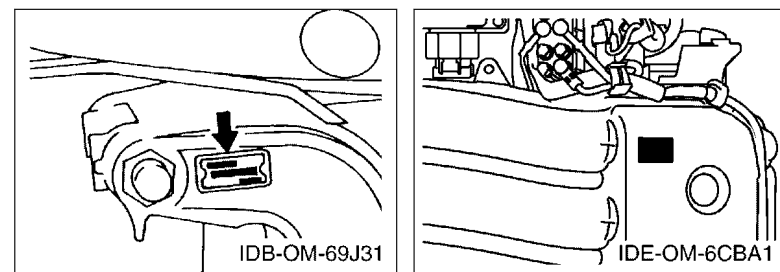
CODIGO N°	DESCRIPCION	CANT. OBSERVACIONES
2N4-24110-00-X5	COMP. DEL TANQUE	2 MXR
3J1-24240-10	.GRAFICO, DEL TANQUE	1 PARA MXR

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (*) antes del número de referencia indica los elementos modificados después de la primera edición.

7. Números de serie

N° de Serie del motor



8. Números de serie del motor

Modelo	N° de serie	Modelo	N° de serie
F300B	6CE-1080897	FL300B	6CF-1020650

9. Códigos de color aplicables

Abreviatura	Nombre de color	Código de color
DBN1	DARK BLUISH GRAY 1	008D

10. Información para la columna de cantidades

Columna N°	Nombre de la columna de cantidades	Modelo aplicable
1	ET	F300BET
2	ET2	F300BET2
3	LET	FL300BET
4	LET2	FL300BET2

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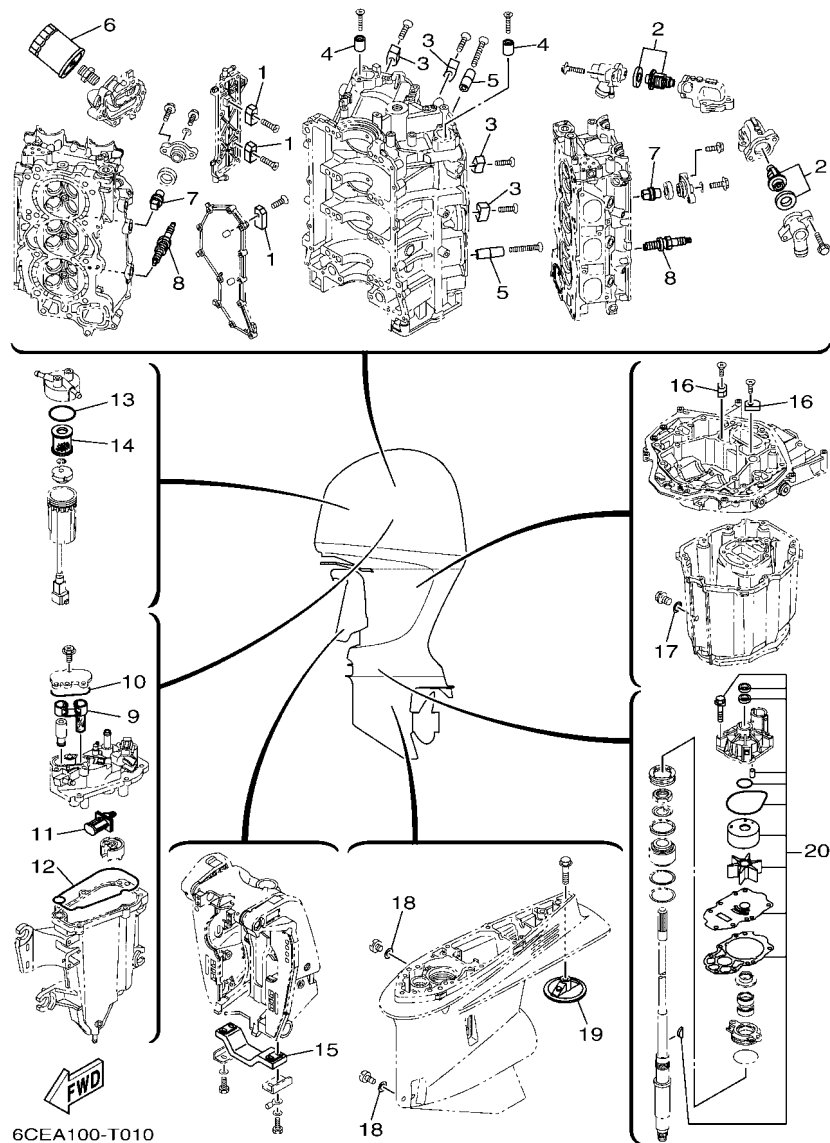


FIG. 1 SCHEDULED SERVICE PARTS

PARTES DE REPUESTO TEMPORALES

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	63P-11325-01	ANODE ANODO	4	4	4	4	
2	6CE-12411-00	THERMOSTAT TERMOSTAT	2	2	2	2	
3	6AW-1132P-00	ANODE 5 ANODO 5	4	4	4	4	
4	68T-11325-00	ANODE ANODO	2	2	2	2	
5	6AW-1132N-01	ANODE 4 ANODO 4	2	2	2	2	
6	N26-13440-03	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1	1	1	1	
7	67F-11325-01	ANODE ANODO	8	8	8	8	
8	94702-00400	PLUG, SPARK (NGK LFR6A-11) BUJIA (NGK LFR6A-11)	6	6	6	6	
9	6CB-24501-01	FILTER, FUEL FILTRO	1	1	1	1	
10	6CB-13016-00	O-RING ANILLO O	1	1	1	1	
11	63P-13915-00	FILTER FILTRO	1	1	1	1	
12	6CB-14984-00	GASKET, FLOAT CHAMBER EMPAQUE CAMARA DE BOIA	1	1	1	1	
13	6P3-24564-00	GASKET EMPAQUE	1	1	1	1	
14	6P3-24563-02	ELEMENT, FILTER ELEMENTO DEL FILTRO	1	1	1	1	
15	6G5-45251-02	ANODE CATODE	1	1	1	1	
16	63P-11325-11	ANODE ANODO	2	2	2	2	
17	90430-14M09	GASKET JUNTA	1	1	1	1	
18	90430-08003	GASKET JUNTA	2	2	2	2	
19	6CE-45373-00	ANODE ANODO	1	1	1	1	
20	6CE-W0078-02	WATER PUMP REPAIR KIT ESTUCHE REPARACION BOMBA AGUA	1	1	1	1	

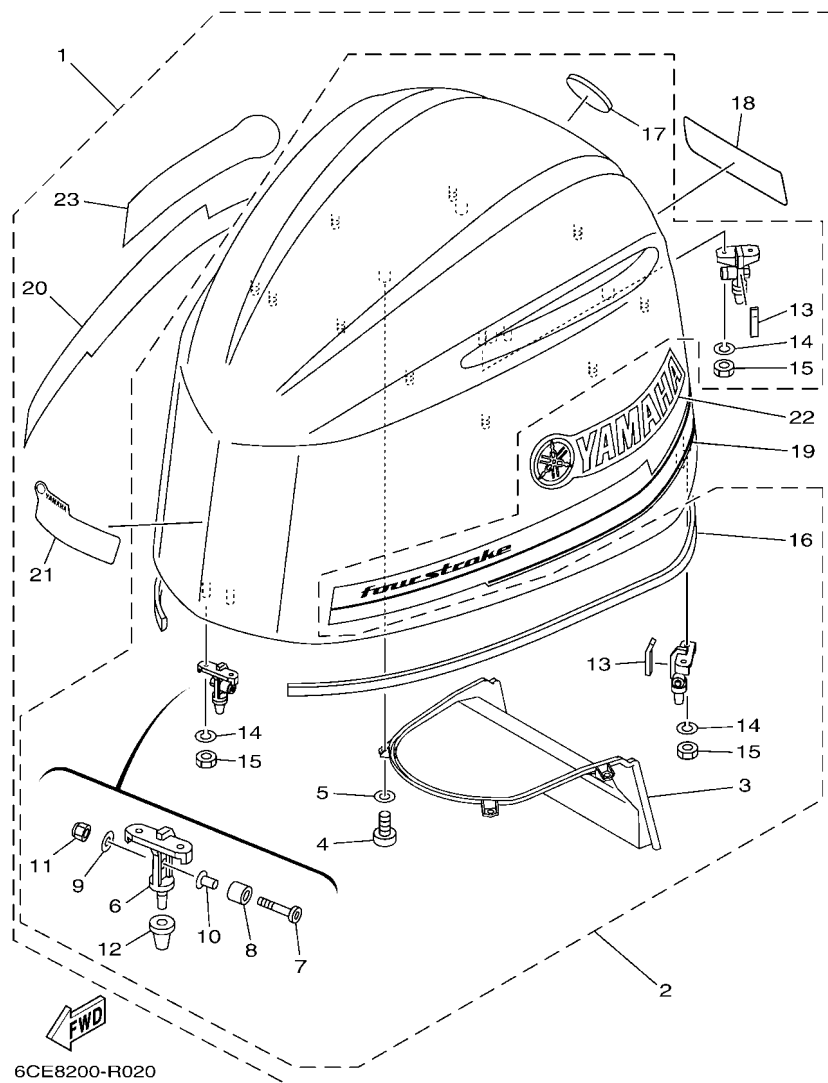


FIG. 2 TOP COWLING

SOPORTE SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-42610-03	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.	1		1		
	6CE-42610-23-CE	TOP COWLING ASSY SOPORTE SUPERIOR COMPL.		1		1	WHITE WHITE
2	6CE-4261A-01	.TOP COWLING W/O GRAPHICS .SOPORTE SUPERIOR SIN GRAFICOS	1		1		
	6CE-4261A-01-CE	.TOP COWLING W/O GRAPHICS .SOPORTE SUPERIOR SIN GRAFICOS		1		1	WHITE WHITE
3	6CE-42635-00	.DUCT, WATER SEPARATOR .CONDUCTO DE SEPARADOR AGUA	1	1	1	1	
4	97780-60516	.SCREW, TAPPING .TORNILLO DE CABEZA DE CONO ACH	4	4	4	4	
5	92990-06200	.WASHER, PLAIN .ARANDELA PLANA	4	4	4	4	
6	6CB-42647-A0	.HOLDER, CLAMP BAND .MORDAZA DE ABRAZADERA	3	3	3	3	
7	90111-08078	.BOLT, HEX. SOCKET BUTTON .TORNILLO	3	3	3	3	
8	90387-10094	.COLLAR .ESPACIADOR	3	3	3	3	
9	92990-08600	.WASHER, PLATE .ARANDELA PLANA	3	3	3	3	
10	90387-08M45	.COLLAR .ESPACIADOR	3	3	3	3	
11	95780-08300	.NUT, FLANGE .TUERCA	3	3	3	3	
12	6AW-42663-01	.DAMPER 2 .AMORTIGUADOR 2	3	3	3	3	
13	6CB-42134-01	.COVER .CUBIERTA	2	2	2	2	
14	92990-06100	.WASHER, SPRING .ARANDELA PLANA	6	6	6	6	
15	95380-06600	.NUT, HEXAGON .TUERCA	6	6	6	6	
16	6CB-42628-00	.SEAL .SELLO DE GOMA	1	1	1	1	
17	6AW-42697-10	.TUNING FORK MARK .MARCA, YAMAHA	1	1	1	1	
18	6CE-42678-02	.GRAPHIC, REAR .CALCAMONIA TRASERA	1		1		
	6CE-42678-22	.GRAPHIC, REAR .CALCAMONIA TRASERA		1		1	FOR WHITE COWLING FOR WHITE COWLING
19	6CE-42675-02	.GRAPHIC, SIDE 1 .CALCAMONIA LATERAL 1	1		1		
	6CE-42675-22	.GRAPHIC, SIDE 1 .CALCAMONIA LATERAL 1		1		1	FOR WHITE COWLING FOR WHITE COWLING
20	6CE-42676-02	.GRAPHIC, SIDE 2 .CALCAMONIA LATERAL 2	1		1		
	6CE-42676-22	.GRAPHIC, SIDE 2 .CALCAMONIA LATERAL 2		1		1	FOR WHITE COWLING FOR WHITE COWLING
21	6CE-42677-01	.GRAPHIC, FRONT .CALCAMONIA FRONTAL	1		1		
	6CE-42677-22	.GRAPHIC, FRONT .CALCAMONIA FRONTAL		1		1	FOR WHITE COWLING FOR WHITE COWLING

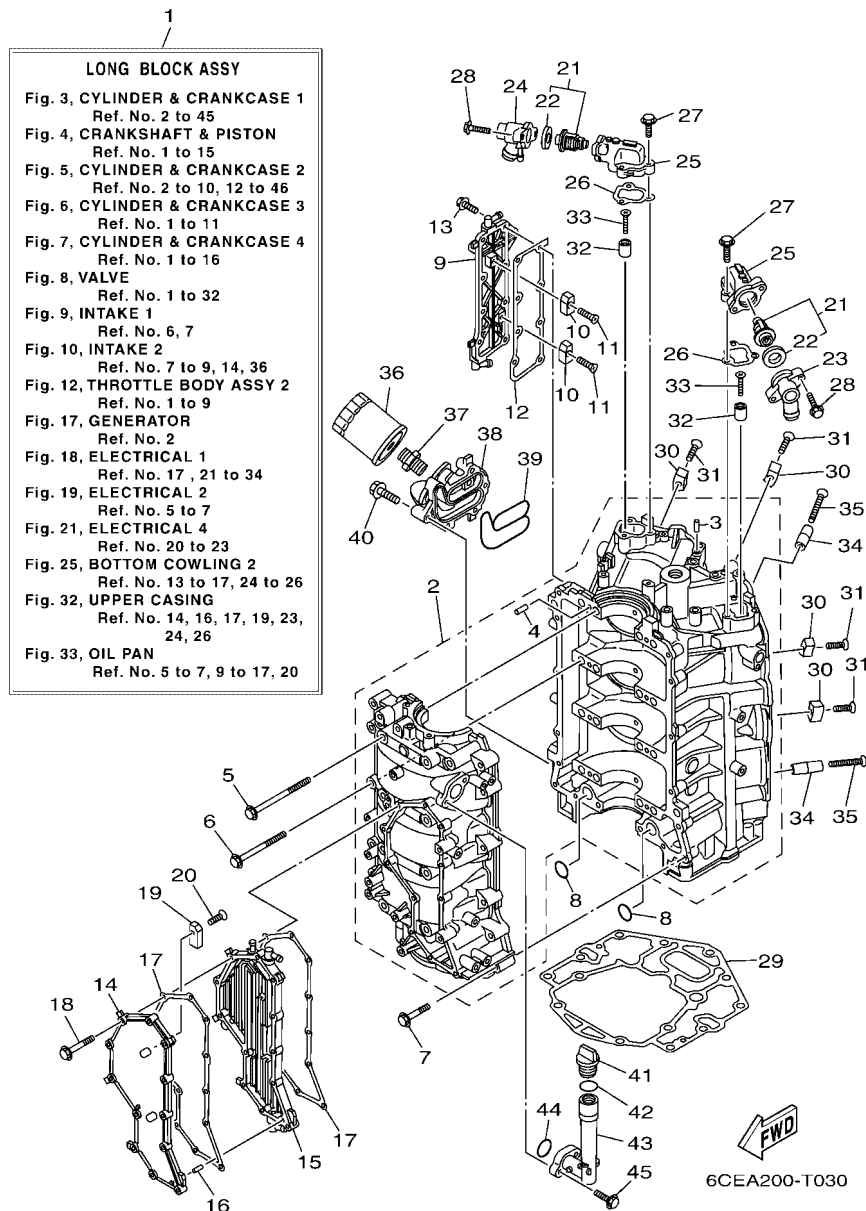


FIG. 3 CYLINDER & CRANKCASE 1

CILINDRO & CARTER 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6KA-11000-00	LONG BLOCK ASSY SUBENSAMBLAJE DEL MOTOR	1	1	1	1	
2	6CE-15100-10	CRANKCASE ASSY CARTER COMPLETO	1	1	1	1	
3	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	3	3	3	3	
4	93606-12019	.PIN, DOWEL .PASADOR DE CLAVIJA	8	8	8	8	
5	6CB-15187-00	BOLT PERNO	8	8	8	8	
6	6CB-15481-00	BOLT 1 PERNO 1	8	8	8	8	
7	90105-08175	BOLT, FLANGE TORNILLO	16	16	16	16	
8	93210-26658	O-RING ANILLO O	2	2	2	2	
9	6CE-1131C-00-9S	COVER, JOINT CUBIERTA DE UNION	1	1	1	1	
10	63P-11325-01	ANODE ANODO	2	2	2	2	
11	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2	2	2	
12	6CB-1131B-00	GASKET, COVER EMPAQUE DE CUBIERTA	1	1	1	1	
13	90105-06M07	BOLT, FLANGE TORNILLO	8	8	8	8	
14	6CE-15411-00-9S	COVER, CRANKCASE 1 CUBIERTA DE CARTER 1	1	1	1	1	
15	6CE-15421-10-9S	COVER, CRANKCASE 2 TAPA DE CARTER DERECHA	1	1	1	1	
16	91690-40010	PIN, SPRING PASADOR DE RESORTE	1	1	1	1	
17	6CB-15451-01	GASKET, CRANKCASE COVER 1 EMPAQUE DE CUBIERTA DE CARTER	2	2	2	2	
18	90105-06151	BOLT, FLANGE TORNILLO	12	12	12	12	
19	63P-11325-01	ANODE ANODO	2	2	2	2	
20	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2	2	2	
21	6CE-12411-00	THERMOSTAT TERMOSTAT	2	2	2	2	
22	67F-12412-00	.SEAL, THERMOSTAT .SELLO TERMOSTATO	1	1	1	1	
23	6CE-12413-B0-9S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	1	1	1	1	
24	6CE-12413-A0-9S	COVER, THERMOSTAT CUBIERTA TERMOSTATO	1	1	1	1	
25	6CB-12422-10-9S	COVER, HOUSING CUBIERTA DE CAJA	2	2	2	2	
26	6CB-12427-11	GASKET, HOUSING COVER 1 EMPAQUE DE TAPA	2	2	2	2	
27	95027-06025	BOLT, FLANGE PERNO, DE BRIDA	6	6	6	6	

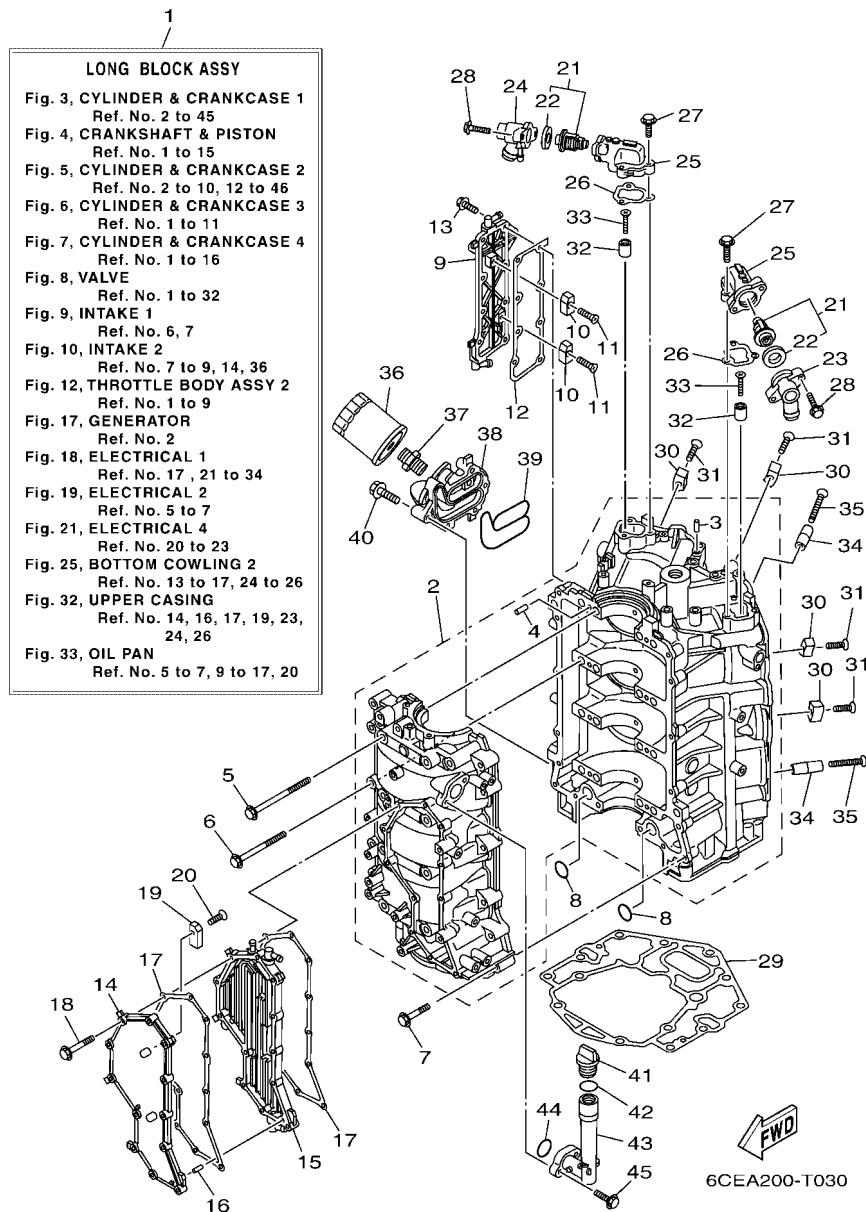
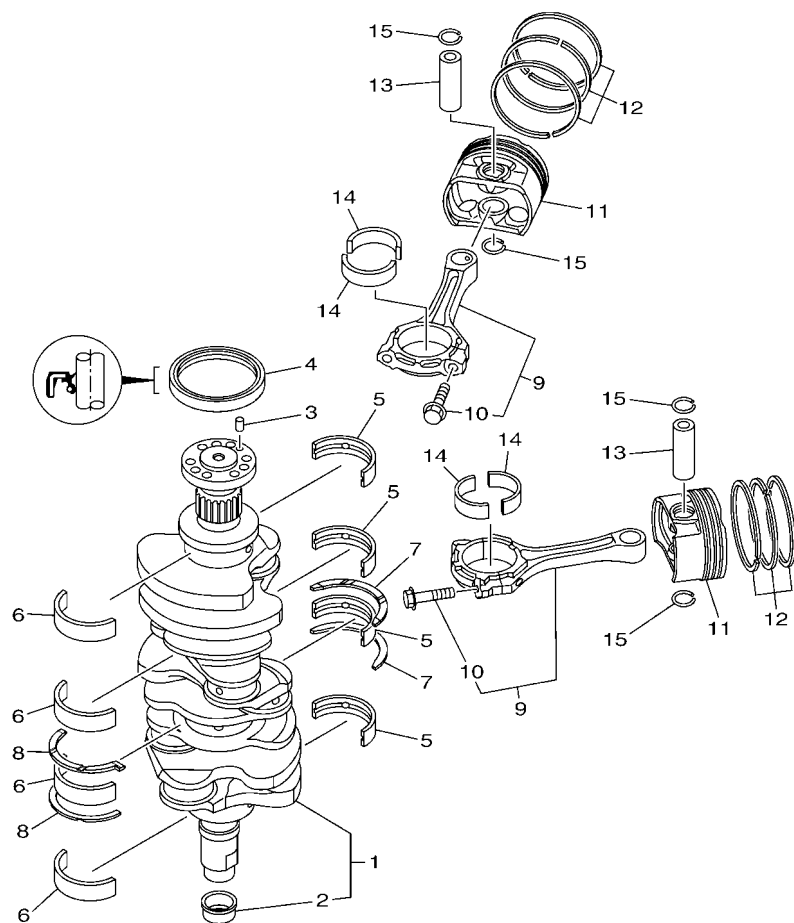


FIG. 3 CYLINDER & CRANKCASE 1

CILINDRO & CARTER 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
28	90105-06037	BOLT, FLANGE TORNILLO	4	4	4	4	
29	6CB-11351-00	GASKET, CYLINDER JUNTA, DE CILINDRO	1	1	1	1	
30	6AW-1132P-00	ANODE 5 ANODO 5	4	4	4	4	
31	98780-06530	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	4	4	4	4	
32	68T-11325-00	ANODE ANODO	2	2	2	2	
33	90151-05M05	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2	2	2	
34	6AW-1132N-01	ANODE 4 ANODO 4	2	2	2	2	
35	98780-06550	SCREW, FLAT HEAD TORNILLO, CABEZA PLANA	2	2	2	2	
36	N26-13440-03	ELEMENT ASSY, OIL CLEANER ELEMENTO FILTRO DE ACEITE	1	1	1	1	
37	90401-19001	BOLT, UNION PERNO DE UNION	1	1	1	1	
38	6CE-13446-10-9S	CONNECTOR CONECTOR	1	1	1	1	
39	6CB-13477-00	GASKET EMPAQUE	1	1	1	1	
40	90105-06151	BOLT, FLANGE TORNILLO	5	5	5	5	
41	6G8-15363-00	PLUG, OIL TAPON DE ACEITE	1	1	1	1	
42	93210-24M79	O-RING ANILLO O	1	1	1	1	
43	6CB-15319-00	JOINT CONECTOR	1	1	1	1	
44	93210-27370	O-RING ANILLO O	1	1	1	1	
45	90105-06037	BOLT, FLANGE TORNILLO	2	2	2	2	



FWD
6CB3110-L030

FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-11410-00	CRANKSHAFT CIGUENAL	1	1	1	1	
2	6CB-11478-00	.COLLAR .COLLAR	1	1	1	1	
3	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	1	1	1	1	
4	93102-85008	OIL SEAL SELLO ACEITE	1	1	1	1	
5	6CB-11416-00	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR PURPLE UR PURPLE
	6CB-11416-10	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR YELLOW UR YELLOW
	6CB-11416-20	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR RED UR RED
	6CB-11416-30	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR GREEN UR GREEN
	6CB-11416-40	PLANE BEARING, CRANKSHAFT 1 COJINETE PLANO 1	4	4	4	4	UR BROWN UR BROWN
6	6CB-11417-00	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR PURPLE UR PURPLE
	6CB-11417-10	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR YELLOW UR YELLOW
	6CB-11417-20	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR RED UR RED
	6CB-11417-30	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR GREEN UR GREEN
	6CB-11417-40	PLANE BEARING, CRANKSHAFT 2 COJINETE PLANO 2	4	4	4	4	UR BROWN UR BROWN
7	6CB-11426-03	BEARING, THRUST 1 COJINETE DE EMPUJE 1	2	2	2	2	
8	6CB-11427-03	BEARING, THRUST 2 COJINETE DE EMPUJE 2	2	2	2	2	
9	6CB-W1165-10	CONNECTING ROD ASSY BIELA COMPLETA	6	6	6	6	
10	63P-11654-10	.BOLT, CONNECTING ROD .TORNILLO DE BIELA	2	2	2	2	
11	6CE-11631-02	PISTON (STD) PISTON (NORMA)	6	6	6	6	
12	6CB-11603-00	PISTON RING SET (STD) JUEGO DE ANILLOS (NORMA)	6	6	6	6	
13	6CB-11633-00	PIN, PISTON PASADOR, PISTON	6	6	6	6	
14	6JD-11656-00	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12	12	12	UR BLACK UR BLACK
	6JD-11656-10	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12	12	12	UR PINK UR PINK
	6JD-11656-20	PLANE BEARING, CONNECTING ROD COJINETE PLANO	12	12	12	12	UR RED UR RED
15	K0F-A3233-00	RING,HOLE SNAP PRESILLA	12	12	12	12	

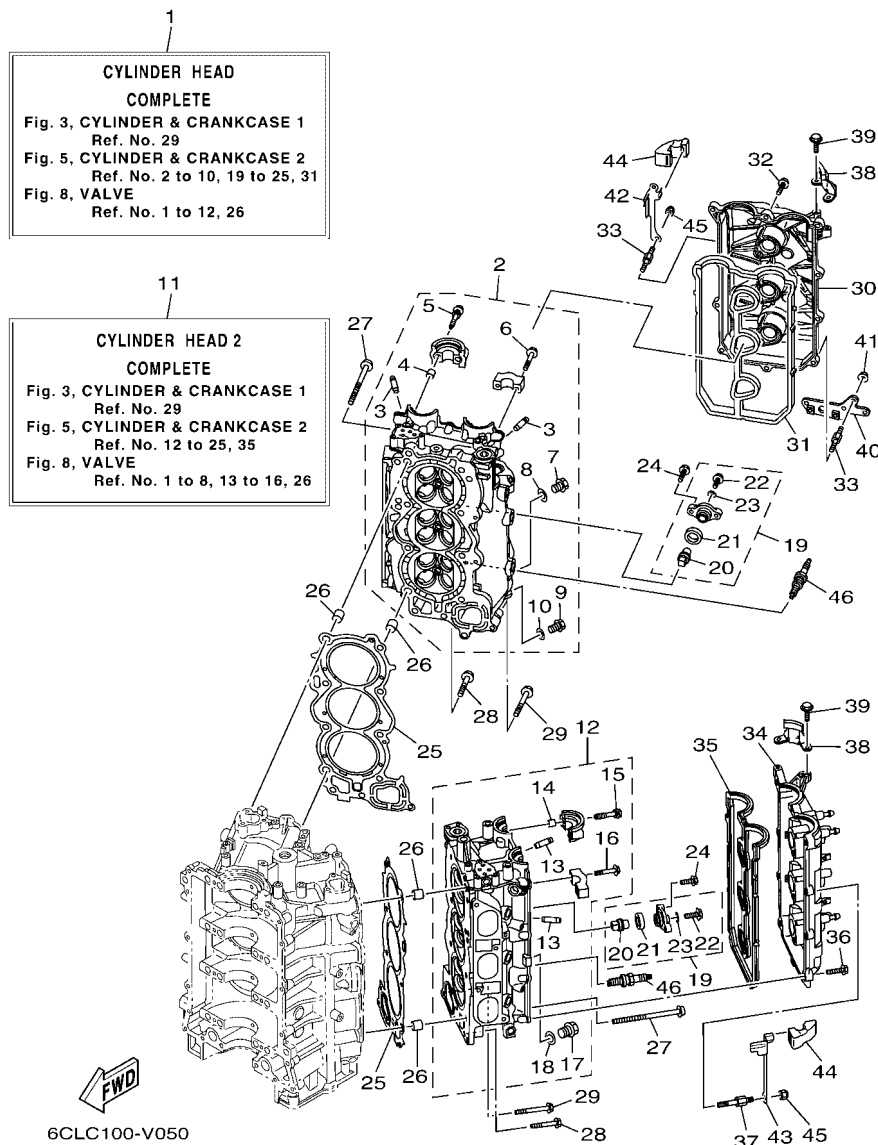


FIG. 5 CYLINDER & CRANKCASE 2

CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6KA-W009A-00-9S	CYLINDER HEAD COMPLETE CILINDRO CULATA COMPLETO	1	1	1	1	
2	6CE-11110-12-9S	CYLINDER HEAD ASSY CULATA DE CILINDRO COMPLETA	1	1	1	1	
3	6S5-11133-10	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	12	12	12	12	
4	91809-08006	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4	4	4	
5	90119-07001	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4	4	4	
6	90119-07234	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	12	12	12	12	
7	90340-18M09	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	1	1	1	1	
8	90201-186F1	.WASHER, PLATE .ARANDELA PLANA	1	1	1	1	
9	90340-14M06	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	1	1	1	1	
10	90430-14115	.GASKET .JUNTA	1	1	1	1	
11	6KA-W009C-00-9S	CYLINDER HEAD 2 COMPLETE CULATA DE CILINDRO COMPL. 2	1	1	1	1	
12	6CE-11120-12-9S	CYLINDER HEAD ASSY 2 CULATA DE CILINDRO COMPL. 2	1	1	1	1	
13	6S5-11133-10	.GUIDE, VALVE 1 .GUIA DE VALVULA 1	12	12	12	12	
14	91809-08006	.PIN, DOWEL .PASADOR DE CLAVIJA	4	4	4	4	
15	90119-07001	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	4	4	4	4	
16	90119-07234	.BOLT, WITH WASHER .TORNILLO CON ARANDELA	12	12	12	12	
17	90340-18M09	.PLUG, STRAIGHT SCREW .TORNILLO, DE DRENAJE	1	1	1	1	
18	90201-186F1	.WASHER, PLATE .ARANDELA PLANA	1	1	1	1	
19	67F-11301-01	ANODE COVER ASSY CONJUNTO CUBIERTA DE ANODO	8	8	8	8	
20	67F-11325-01	.ANODE .ANODO	1	1	1	1	
21	67F-11328-01	.GROMMET, ANODE .TAPON	1	1	1	1	
22	90105-06M07	.BOLT, FLANGE .TORNILLO	1	1	1	1	
23	90430-06M03	.GASKET .JUNTA	1	1	1	1	
24	95D95-08025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	16	16	16	16	
25	6CB-11181-00	GASKET, CYLINDER HEAD 1 JUNTA, DE CULATA 1	2	2	2	2	
26	90387-11005	COLLAR ESPACIADOR	4	4	4	4	
27	90149-11001	SCREW TORNILLO DE REGLAJE	16	16	16	16	

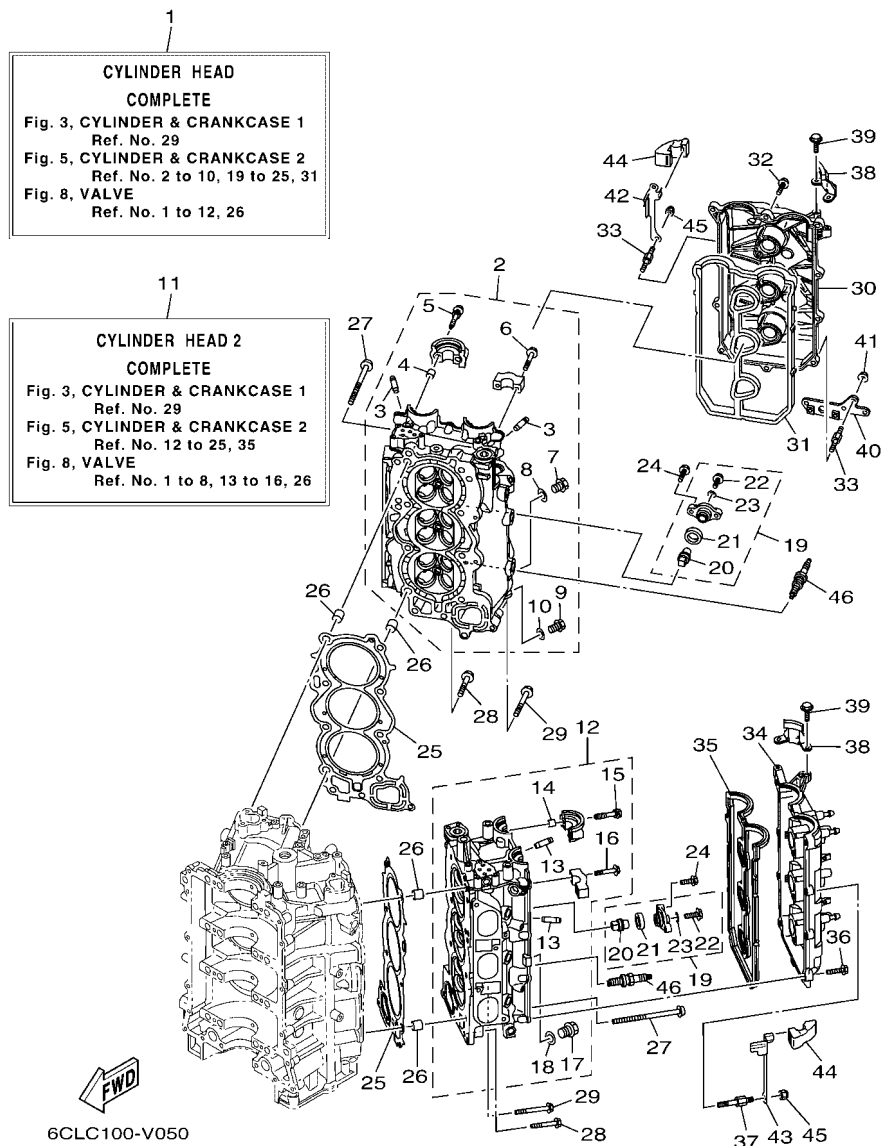
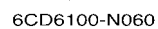


FIG. 5 CYLINDER & CRANKCASE 2

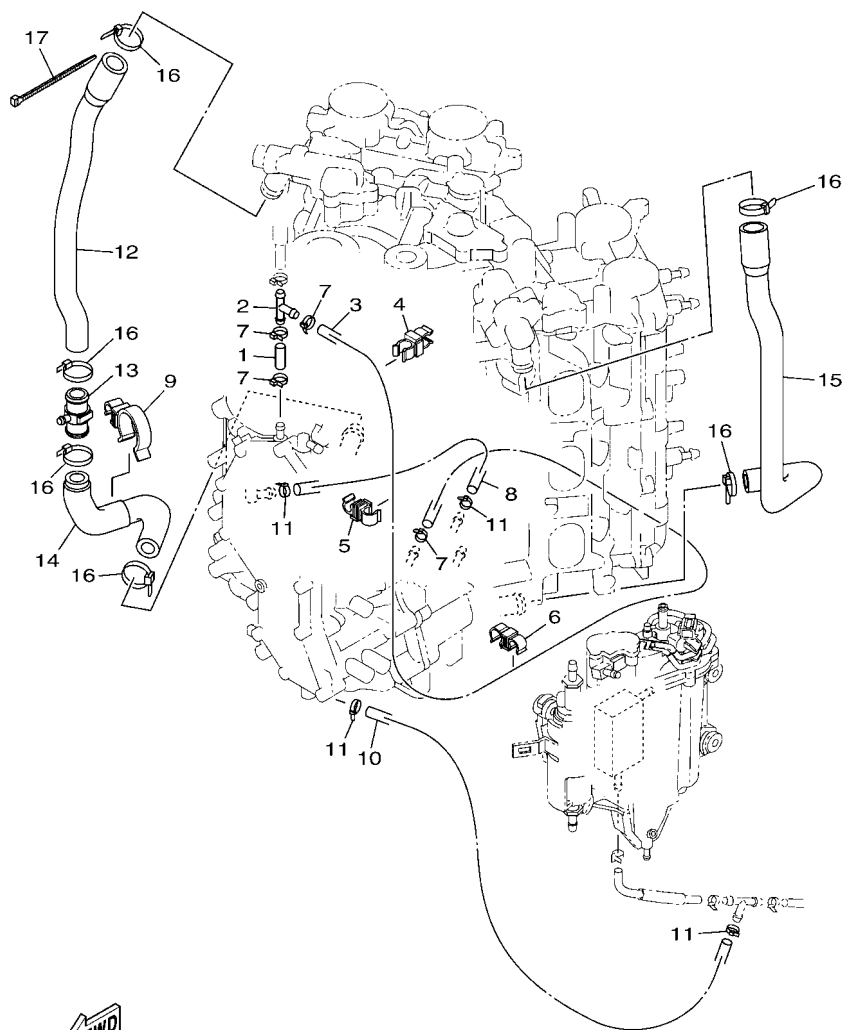
CILINDRO & CARTER 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
28	90105-08175	BOLT, FLANGE TORNILLO	4	4	4	4	
29	90105-08220	BOLT, FLANGE TORNILLO	2	2	2	2	
30	6CB-11191-02	COVER, CYLINDER HEAD 1 TAPA CULATA DE CILINDRO 1	1	1	1	1	
31	6CB-11193-00	GASKET, HEAD COVER 1 EMPAQUE	1	1	1	1	
32	95D95-06030	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	9	9	9	9	
33	90109-06277	BOLT PERNO	4	4	4	4	
34	6CB-11192-02	COVER, CYLINDER HEAD 2 TAPA CULATA DE CILINDRO 2	1	1	1	1	
35	6CB-11194-00	GASKET, HEAD COVER 2 EMPAQUE DE TAPA DE CULATA 2	1	1	1	1	
36	95D95-06030	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	11	11	11	11	
37	90109-06277	BOLT PERNO	2	2	2	2	
38	6AW-15142-00	GUIDE 1 GUIA 1.	2	2	2	2	
39	95D95-06014	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4	4	4	
40	6CB-2134V-00	BRACKET SOPORTE	1	1	1	1	
41	90179-06M28	NUT TUERCA	2	2	2	2	
42	6CB-11998-10	BRACKET 1 SOPORTE 1	1	1	1	1	
43	6CB-11999-10	BRACKET 2 SOPORTE 2	1	1	1	1	
44	6CB-42662-02	DAMPER AMORTIGUADOR	2	2	2	2	
45	90185-06M07	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	4	4	4	4	
46	94702-00400	PLUG, SPARK (NGK LFR6A-11) BUJIA (NGK LFR6A-11)	6	6	6	6	



CILINDRO & CARTER 3

9



6JD1200-T070

FIG. 7 CYLINDER & CRANKCASE 4

CILINDRO & CARTER 4

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	90445-09220	HOSE (L30) TUBO (L30)	1	1	1	1	
2	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
3	6CB-12576-10	HOSE 1 MANGUERA 1	1	1	1	1	
4	90464-10M59	CLAMP BRIDA	1	1	1	1	
5	90464-09013	CLAMP BRIDA	1	1	1	1	
6	90464-12010	CLAMP BRIDA	1	1	1	1	
7	90465-11M10	CLAMP BRIDA	4	4	4	4	
8	6CB-12577-00	HOSE 2 MANGUERA 2	1	1	1	1	
9	90464-26002	CLAMP BRIDA	1	1	1	1	
10	90445-096H2	HOSE (L280) TUBO (L280)	1	1	1	1	
11	90465-11M10	CLAMP BRIDA	4	4	4	4	
12	6CE-1244G-00	HOSE, 4 MANGUERA 4	1	1	1	1	
13	6CE-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
14	6CE-1244H-00	HOSE 5 TUBO 5	1	1	1	1	
15	6CB-1243E-00	HOSE 2 TUBO 2	1	1	1	1	
16	90465-11M59	CLAMP BRIDA	6	6	6	6	
17	90465-14M66	CLAMP BRIDA	1	1	1	1	

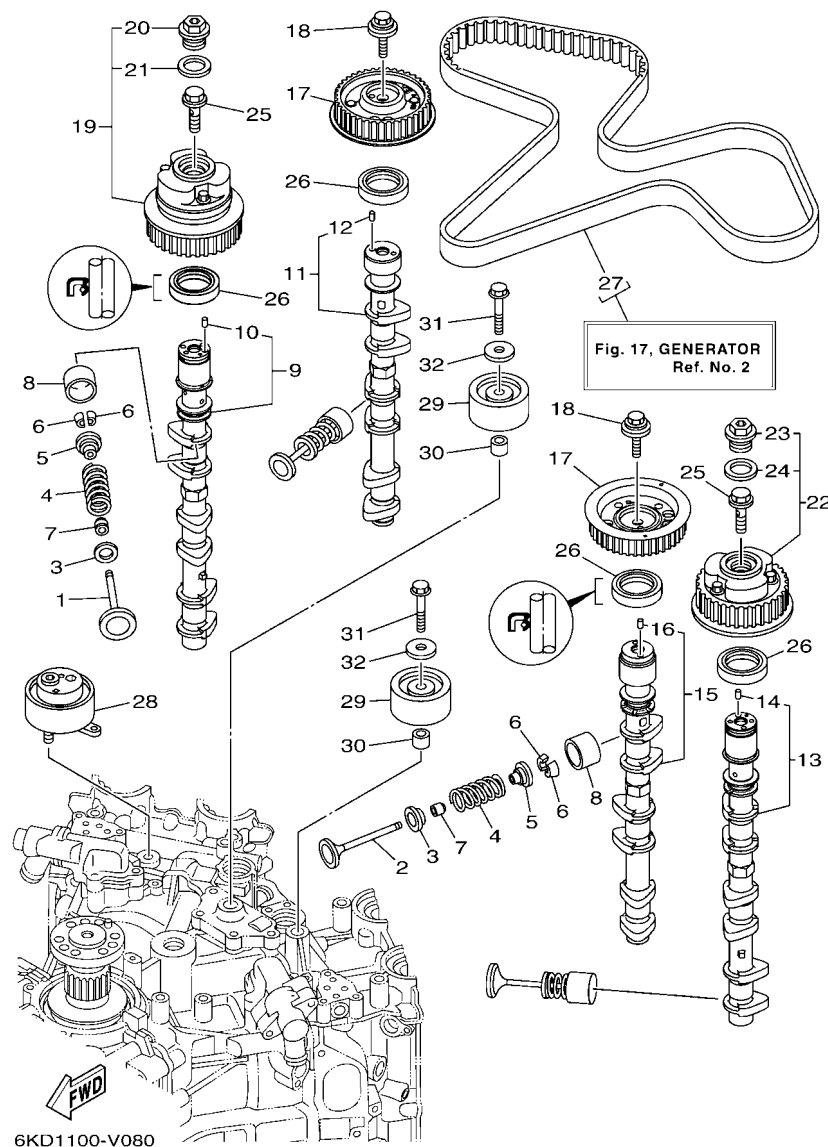


FIG. 8 VALVE

VALVULA

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-12111-00	VALVE, INTAKE VALVULA DE ADMISION	12	12	12	12	
2	6DA-12121-00	VALVE, EXHAUST VALVULA DE ESCAPE	12	12	12	12	
3	K0F-A3743-00	SEAT, VALVE SPRING ASIENTO RESORTE DE VALVULA	24	24	24	24	
4	6CB-12113-00	SPRING, VALVE INNER RESORTE VALVULA INTERNA	24	24	24	24	
5	K0F-A3741-00	RETAINER, VALVE SPRING RETEN RESORTE DE VALVULA	24	24	24	24	
6	K0F-A3742-00	LOCK, VALVE SPRING RETAINER SEGURO DE VALVULA	48	48	48	48	
7	51Y-12119-00	SEAL, VALVE STEM SELLO DE ACEITE VALVULA	24	24	24	24	
8	K0F-A3751-00	LIFTER, VALVE (3.000) LEVANTADOR DE VALVULA (3.000)	24	24	24	24	UR
	K0F-A3751-10	LIFTER, VALVE (3.025) LEVANTADOR DE VALVULA (3.025)	24	24	24	24	UR
	K0F-A3751-20	LIFTER, VALVE (3.050) LEVANTADOR DE VALVULA (3.050)	24	24	24	24	UR
	K0F-A3751-30	LIFTER, VALVE (3.075) LEVANTADOR DE VALVULA (3.075)	24	24	24	24	UR
	K0F-A3751-40	LIFTER, VALVE (3.100) LEVANTADOR DE VALVULA (3.100)	24	24	24	24	UR
	K0F-A3751-50	LIFTER, VALVE (3.122) LEVANTADOR DE VALVULA (3.122)	24	24	24	24	UR
	K0F-A3751-60	LIFTER, VALVE (3.142) LEVANTADOR DE VALVULA (3.142)	24	24	24	24	UR
	K0F-A3751-70	LIFTER, VALVE (3.162) LEVANTADOR DE VALVULA (3.162)	24	24	24	24	UR
	K0F-A3751-80	LIFTER, VALVE (3.182) LEVANTADOR DE VALVULA (3.182)	24	24	24	24	UR
	K0F-A3751-90	LIFTER, VALVE (3.202) LEVANTADOR DE VALVULA (3.202)	24	24	24	24	UR
	K0F-A3751-A0	LIFTER, VALVE (3.222) LEVANTADOR DE VALVULA (3.222)	24	24	24	24	UR
	K0F-A3751-B0	LIFTER, VALVE (3.242) LEVANTADOR DE VALVULA (3.242)	24	24	24	24	UR
	K0F-A3751-C0	LIFTER, VALVE (3.262) LEVANTADOR DE VALVULA (3.262)	24	24	24	24	UR
	K0F-A3751-D0	LIFTER, VALVE (3.282) LEVANTADOR DE VALVULA (3.282)	24	24	24	24	UR
	K0F-A3751-E0	LIFTER, VALVE (3.302) LEVANTADOR DE VALVULA (3.302)	24	24	24	24	UR
	K0F-A3751-F0	LIFTER, VALVE (3.322) LEVANTADOR DE VALVULA (3.322)	24	24	24	24	UR
	K0F-A3751-G0	LIFTER, VALVE (3.342) LEVANTADOR DE VALVULA (3.342)	24	24	24	24	UR
	K0F-A3751-H0	LIFTER, VALVE (3.362) LEVANTADOR DE VALVULA (3.362)	24	24	24	24	UR
	K0F-A3751-J0	LIFTER, VALVE (3.382) LEVANTADOR DE VALVULA (3.382)	24	24	24	24	UR
	K0F-A3751-K0	LIFTER, VALVE (3.402) LEVANTADOR DE VALVULA (3.402)	24	24	24	24	UR

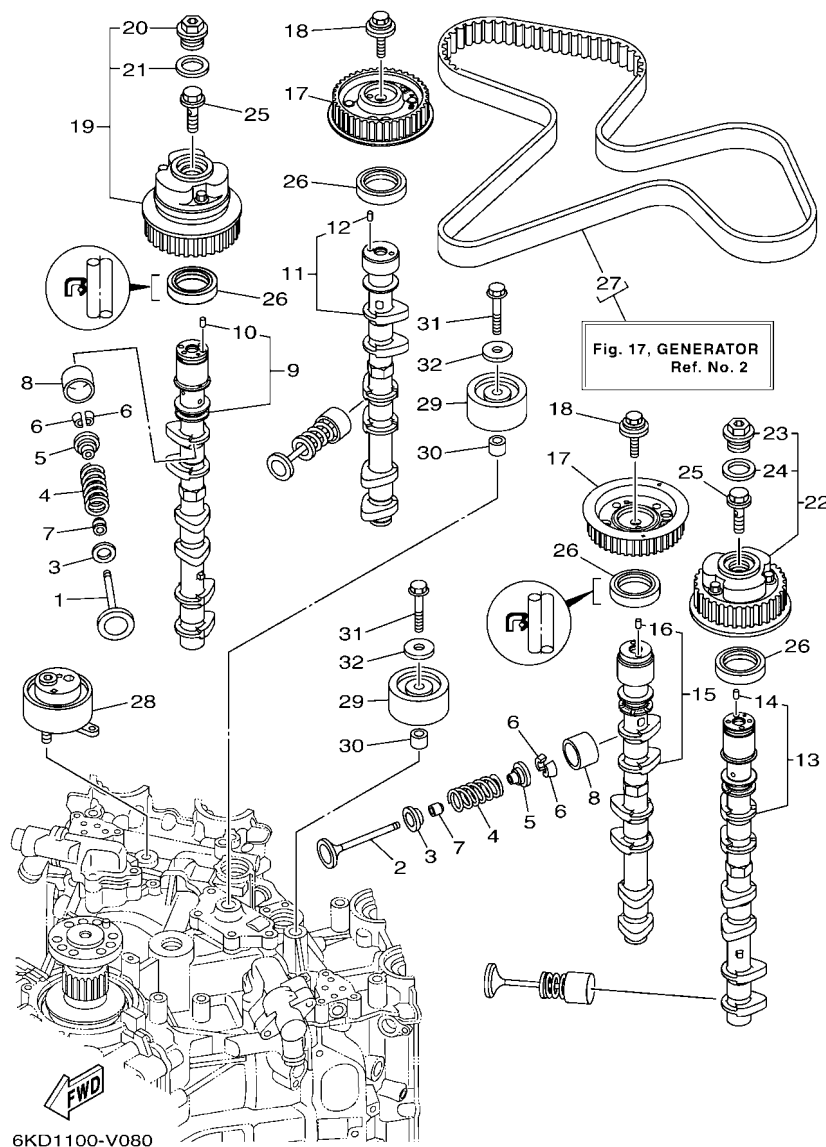


FIG. 8 VALVE

VALVULA

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
8	K0F-A3751-L0	LIFTER, VALVE (3.422) LEVANTADOR DE VALVULA (3.422)	24	24	24	24	UR
	K0F-A3751-M0	LIFTER, VALVE (3.442) LEVANTADOR DE VALVULA (3.442)	24	24	24	24	UR
	K0F-A3751-N0	LIFTER, VALVE (3.462) LEVANTADOR DE VALVULA (3.462)	24	24	24	24	UR
	K0F-A3751-P0	LIFTER, VALVE (3.482) LEVANTADOR DE VALVULA (3.482)	24	24	24	24	UR
	K0F-A3751-R0	LIFTER, VALVE (3.502) LEVANTADOR DE VALVULA (3.502)	24	24	24	24	UR
	K0F-A3751-S0	LIFTER, VALVE (3.522) LEVANTADOR DE VALVULA (3.522)	24	24	24	24	UR
	K0F-A3751-T0	LIFTER, VALVE (3.542) LEVANTADOR DE VALVULA (3.542)	24	24	24	24	UR
	K0F-A3753-00	LIFTER, VALVE (3.562) LEVANTADOR DE VALVULA (3.562)	24	24	24	24	UR
	K0F-A3753-10	LIFTER, VALVE (3.582) LEVANTADOR DE VALVULA (3.582)	24	24	24	24	UR
	K0F-A3753-20	LIFTER, VALVE (3.602) LEVANTADOR DE VALVULA (3.602)	24	24	24	24	UR
	K0F-A3753-30	LIFTER, VALVE (3.625) LEVANTADOR DE VALVULA (3.625)	24	24	24	24	UR
	K0F-A3753-40	LIFTER, VALVE (3.650) LEVANTADOR DE VALVULA (3.650)	24	24	24	24	UR
	K0F-A3753-50	LIFTER, VALVE (3.675) LEVANTADOR DE VALVULA (3.675)	24	24	24	24	UR
	K0F-A3753-60	LIFTER, VALVE (3.700) LEVANTADOR DE VALVULA (3.700)	24	24	24	24	UR
	K0F-A3753-70	LIFTER, VALVE (3.725) LEVANTADOR DE VALVULA (3.725)	24	24	24	24	UR
9	6KA-12171-00	CAMSHAFT 1 ARBOL DE LEVAS 1	1	1	1	1	
10	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
11	6KA-12181-00	CAMSHAFT 2 ARBOL DE LEVAS 2	1	1	1	1	
12	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
13	6KA-12172-00	CAMSHAFT 3 ARBOL DE LEVAS 3	1	1	1	1	
14	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
15	6KA-12182-00	CAMSHAFT 4 ARBOL DE LEVAS 4	1	1	1	1	
16	93605-10108	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	
17	6KA-11567-00	GEAR, DRIVEN 2 ENGRANAJE TRACCION 2	2	2	2	2	
18	90119-10050	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
19	6CB-12645-01	PULLEY ASSY 1 POLEA COMPL. 1	1	1	1	1	
20	6P2-12623-00	.BOLT .PERNO	1	1	1	1	

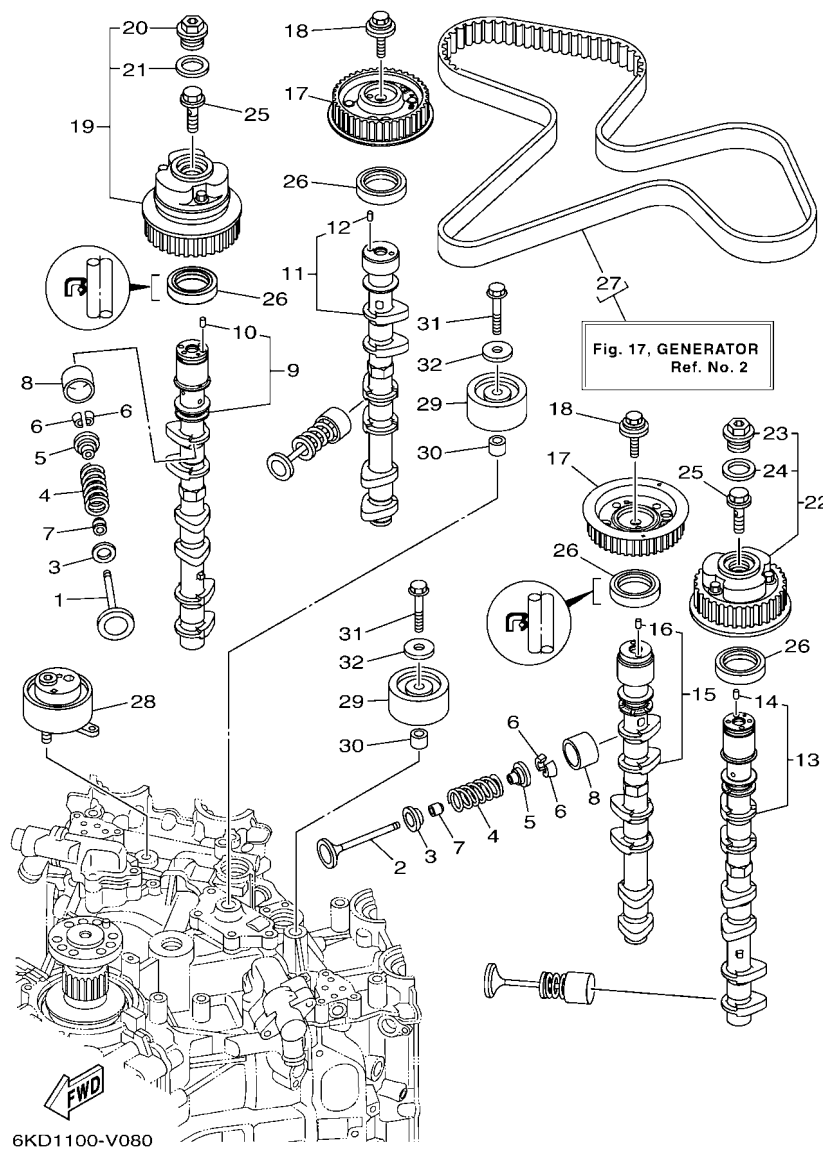


FIG. 8 VALVE

VALVULA[illegible]

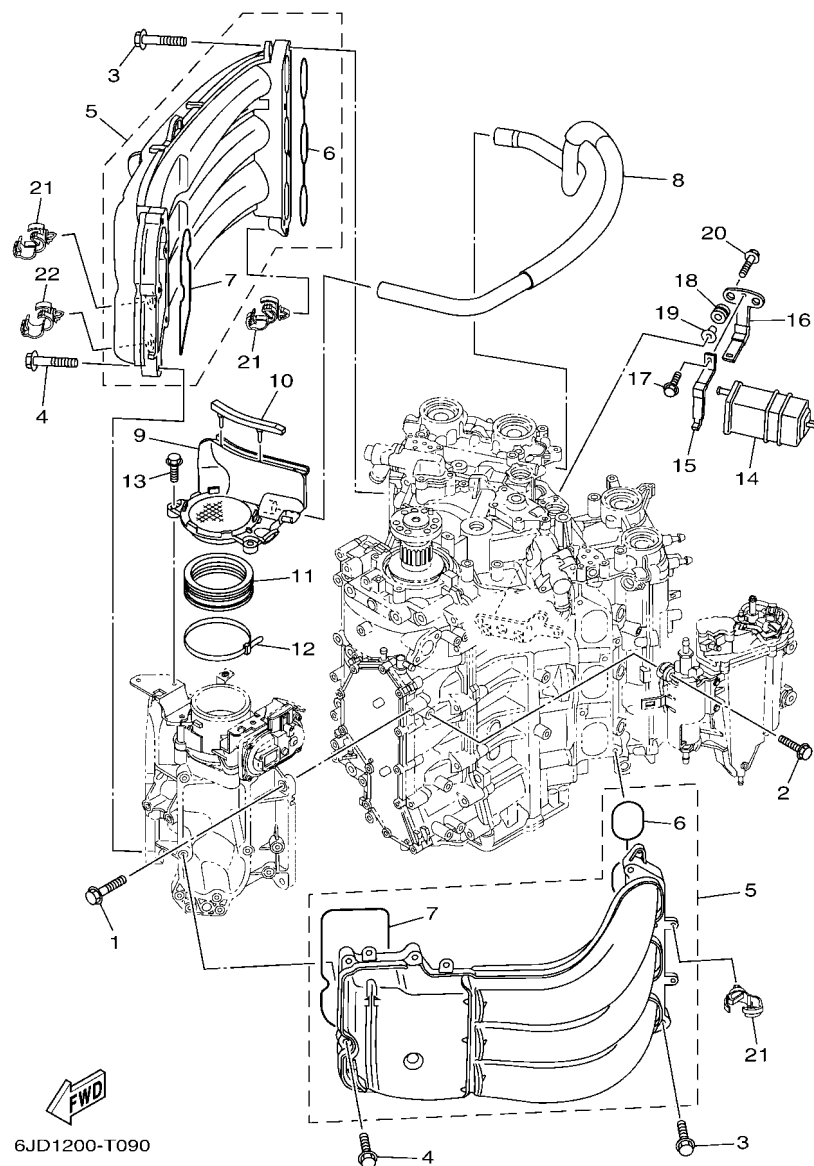


FIG. 9 INTAKE 1

ADMISION 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	95D75-08030	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4	4	4	
2	90119-06299	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
3	90119-08020	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	8	
4	90105-06035	BOLT, FLANGE TORNILLO	10	10	10	10	
5	6CE-13641-00	MANIFOLD, INTAKE 1 CONECTOR DE ADMISION 1	2	2	2	2	
6	6CB-13645-00	.GASKET, MANIFOLD 1 .EMPAQUE	1	1	1	1	
7	6CB-13646-00	.GASKET, MANIFOLD 2 .EMPAQ. DE MULTIPLE 2	1	1	1	1	
8	6CB-15373-01	PIPE, BREATHER MANGUELA DE RESPIRADERO	1	1	1	1	
9	6CB-14440-01	SILENCER ASSY, INTAKE SILENCIADOR COMPL DE ADMISION	1	1	1	1	
10	6CB-85547-00	DAMPER AMORTIGUADOR	1	1	1	1	
11	6AW-1441J-01	PIPE, SILENCER TUBO	1	1	1	1	
12	90464-99004	CLAMP BRIDA	1	1	1	1	
13	95D95-06025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
14	69J-24170-00	CANISTER ASSY FRANJA DE DEPOSITO DE COMBUST.	1	1	1	1	
15	69J-2419A-01	HOLDER SOSTEN	1	1	1	1	
16	69J-2134X-00	BRACKET, CANISTER SOPORTE	1	1	1	1	
17	97E95-06516	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
18	90480-10M23	GROMMET TAPON	2	2	2	2	
19	90387-06289	COLLAR ESPACIADOR	2	2	2	2	
20	90119-06309	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
21	90464-13249	CLAMP BRIDA	8	8	8	8	
22	90464-20181	CLAMP BRIDA	1	1	1	1	

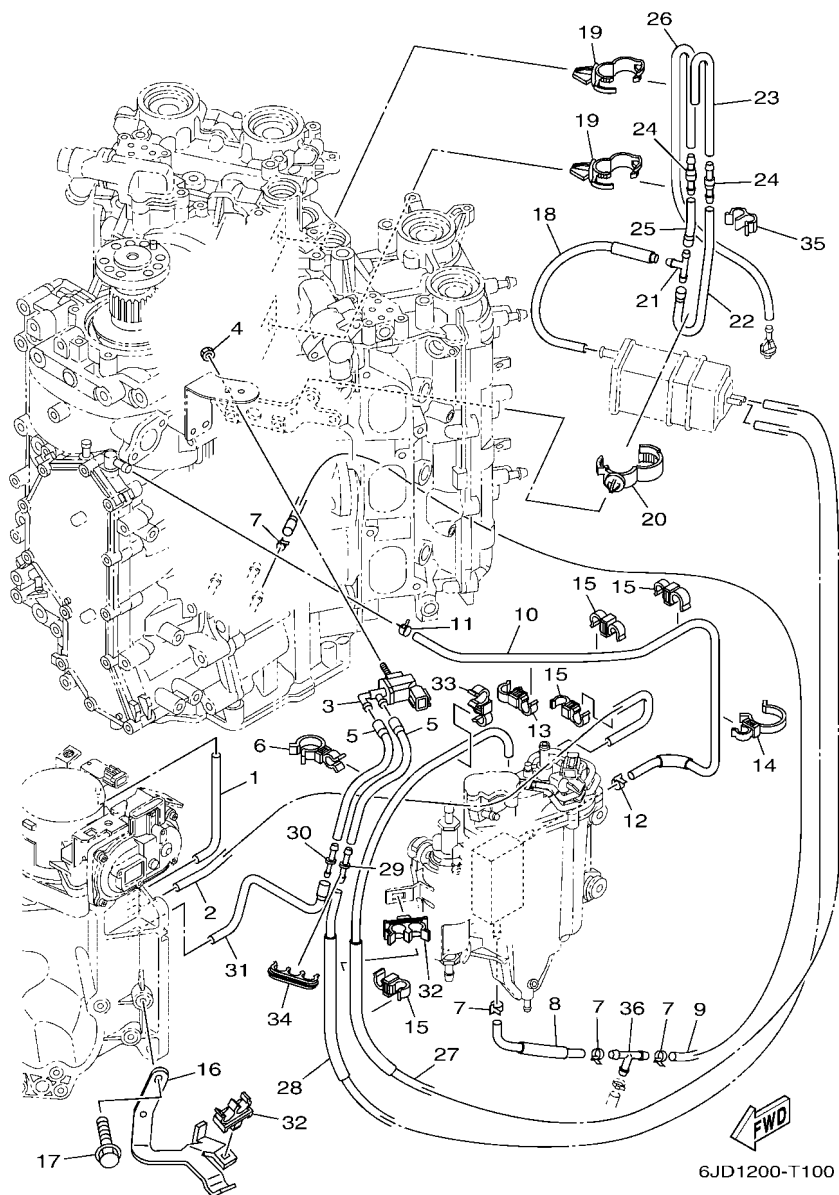


FIG. 10 INTAKE 2

ADMISION 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-13533-00	HOSE, VACUUM SENSING 4 MANGUERA, DE VACIO 4	1	1	1	1	
2	6CB-13532-10	HOSE, VACUUM SENSING 3 MANGUERA, DE VACIO 3	1	1	1	1	
3	6C5-86120-00	SOLENOID VALVE ASSY VALVULA SOLENOIDE CONJ.	1	1	1	1	
4	95380-06600	NUT, HEXAGON TUERCA	1	1	1	1	
5	6CB-2416A-00	HOSE TUBO DE COMBUSTIBLE	2	2	2	2	
6	90464-23001	CLAMP BRIDA	2	2	2	2	
7	90465-11M10	CLAMP BRIDA	4	4	4	4	
8	6CE-12482-10	PIPE 2 TUBO 2	1	1	1	1	
9	90445-097F7	HOSE (L780) TUBO (L780)	1	1	1	1	
10	6CB-12484-00	PIPE 4 TUBO 4	1	1	1	1	
11	90467-090A0	CLIP PRESILLA	1	1	1	1	
12	90465-11M10	CLAMP BRIDA	1	1	1	1	
13	90464-12010	CLAMP BRIDA	1	1	1	1	
14	90464-26002	CLAMP BRIDA	1	1	1	1	
15	90464-09013	CLAMP BRIDA	4	4	4	4	
16	6CB-13782-00	STAY SOPORTE	1	1	1	1	
17	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
18	6CB-13545-00	HOSE 1 SELLO	1	1	1	1	
19	90464-20181	CLAMP BRIDA	2	2	2	2	
20	90464-07209	CLAMP BRIDA	1	1	1	1	
21	688-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
22	6CB-13546-01	HOSE 2 SELLO	1	1	1	1	
23	6CB-13547-00	HOSE 3 SELLO	1	1	1	1	
24	6E5-21744-00	BREATHER RESPIRADERO	2	2	2	2	
25	6CB-13548-00	HOSE, AIR 4 TUBO DE AIRE 4	1	1	1	1	
26	6KA-12483-00	PIPE 3 TUBO 3	1	1	1	1	
27	6CB-1475A-00	PIPE 1 TUBO 1	1	1	1	1	

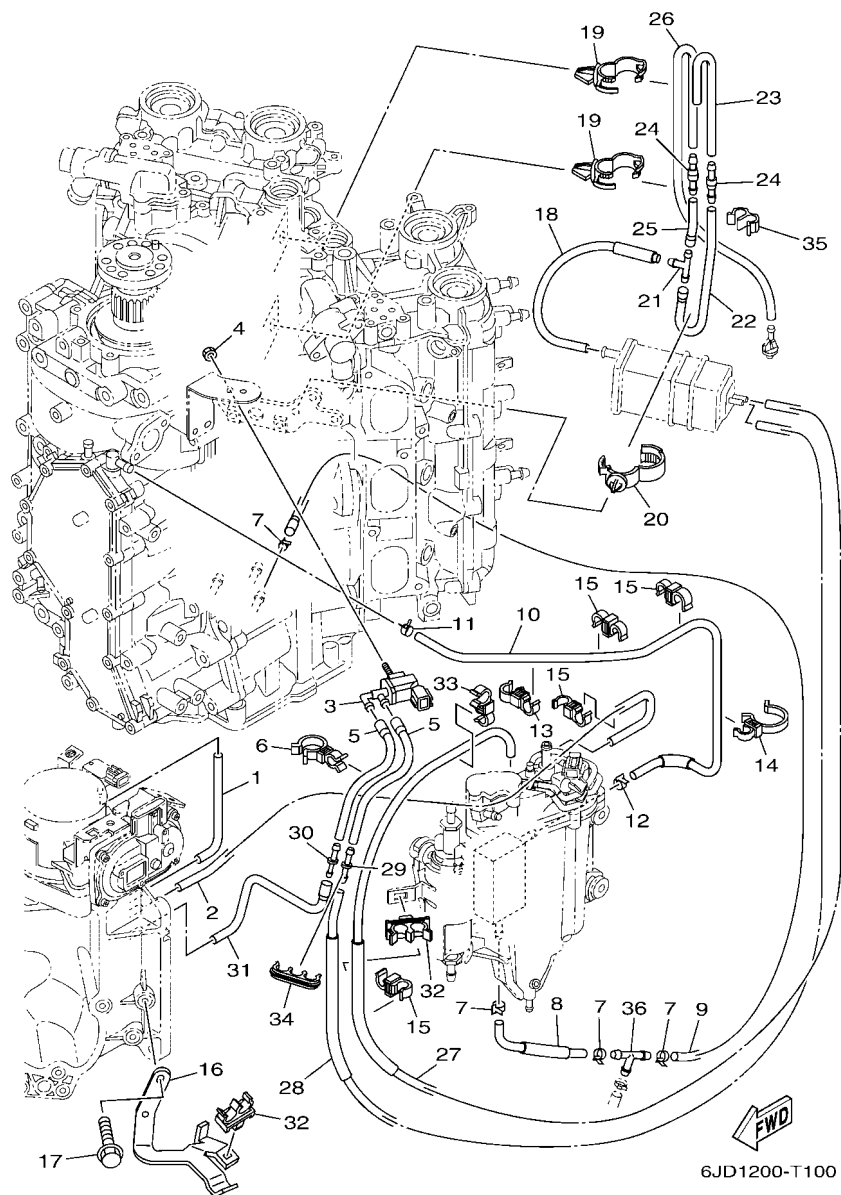


FIG. 10 INTAKE 2

ADMISSION 2

[illegible]

**CAJA DE ACELERADOR COMPL 1**17

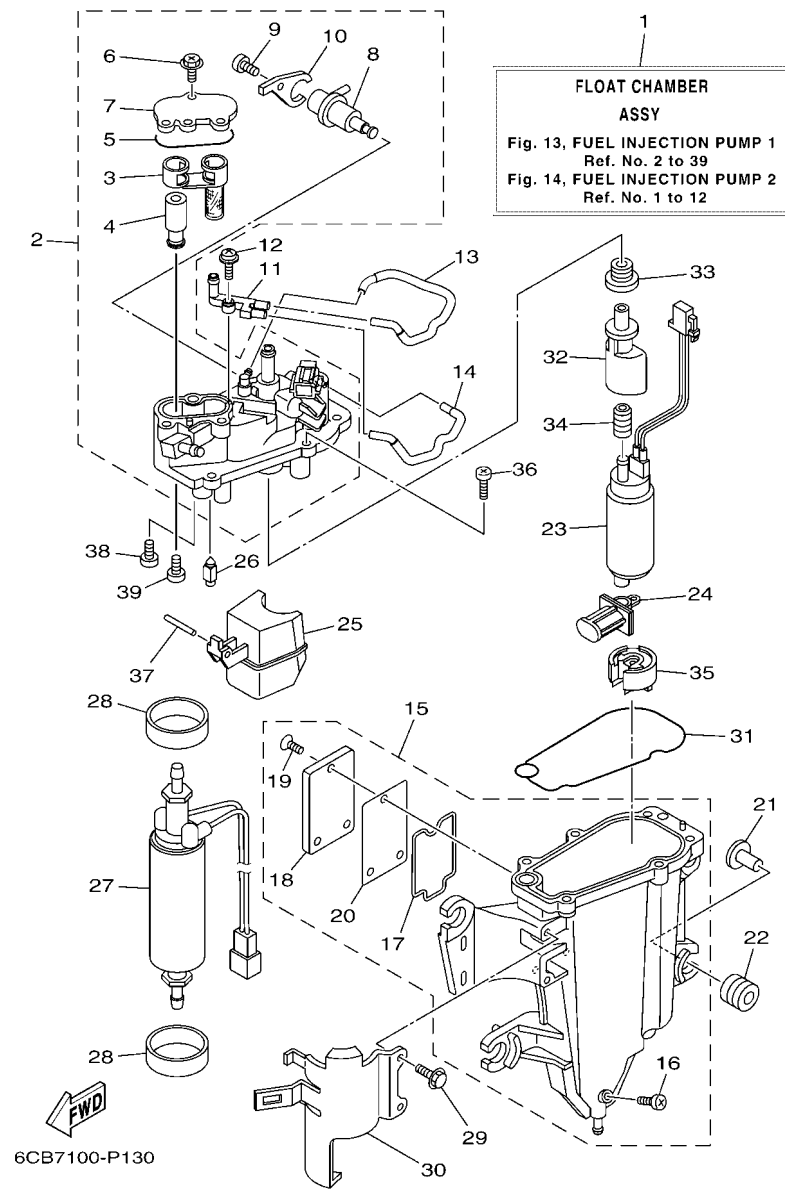


FIG. 13 FUEL INJECTION PUMP 1

BOMBA DE INYECTOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-14180-12	FLOAT CHAMBER ASSY CAMARA DE BOYA COMPLETE	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA
	6CB-14180-22	FLOAT CHAMBER ASSY CAMARA DE BOYA COMPLETE	1		1		FOR BRA FOR BRA
2	6CB-14182-02	COVER, FLOAT CHAMBER TAPA DE CAMARA DE BOIA	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA
	6CB-14182-20	COVER, FLOAT CHAMBER TAPA DE CAMARA DE BOIA	1		1		FOR BRA FOR BRA
3	6CB-24501-01	.FILTER, FUEL .FILTRO	1	1	1	1	
4	6CB-24460-00	.RELIEF VALVE ASSY .VALVELA DE DESCOMPRESION	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA
	6CB-24460-10	.RELIEF VALVE ASSY .VALVELA DE DESCOMPRESION	1		1		FOR BRA FOR BRA
5	6CB-13016-00	.O-RING .ANILLO O	1	1	1	1	
6	6CB-14216-00	.SCREW .TORNILLO	3	3	3	3	
7	6CB-24217-00	.COVER .CUBIERTA	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA
	6CB-24217-10	.COVER .CUBIERTA	1		1		FOR BRA FOR BRA
8	6CB-13906-01	.REGULATOR, PRESSURE .REGULADOR	1	1	1	1	
9	6CB-14564-00	.SCREW .TORNILLO	1	1	1	1	
10	6CB-14146-00	.PLATE .PLACA SOPORTE	1	1	1	1	
11	68V-24379-10	PIPE, JOINT 4 TUBO DE UNION 4	1	1	1	1	
12	68V-14216-00	SCREW TORNILLO	1	1	1	1	
13	6CB-1475H-00	PIPE 5 TUBO 5	1	1	1	1	
14	6CB-1475J-00	PIPE 6 TUBO 6	1	1	1	1	
15	6CB-14181-01	BODY, FLOAT CHAMBER 1 CUERPO DE CAMARA DE BOIA	1	1	1	1	
16	6P2-14191-00	.PLUG, DRAIN .TORNILLO, DE DRENAJE	1	1	1	1	
17	6CB-14239-00	.SEAL .SELLO	1	1	1	1	
18	6CB-24452-10	.COVER .CUBIERTA	1	1	1	1	
19	6CB-14429-01	.SCREW .TORNILLO	3	3	3	3	
20	6CB-24482-00	.GASKET 1 .EMPAQUE 1	1	1	1	1	
21	63P-13716-00	COLLAR COLLAR	4	4	4	4	
22	6CB-13593-00	DAMPER COJINETE DE RODILLOS	4	4	4	4	
23	6CB-13907-11	FUEL PUMP COMP. BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA

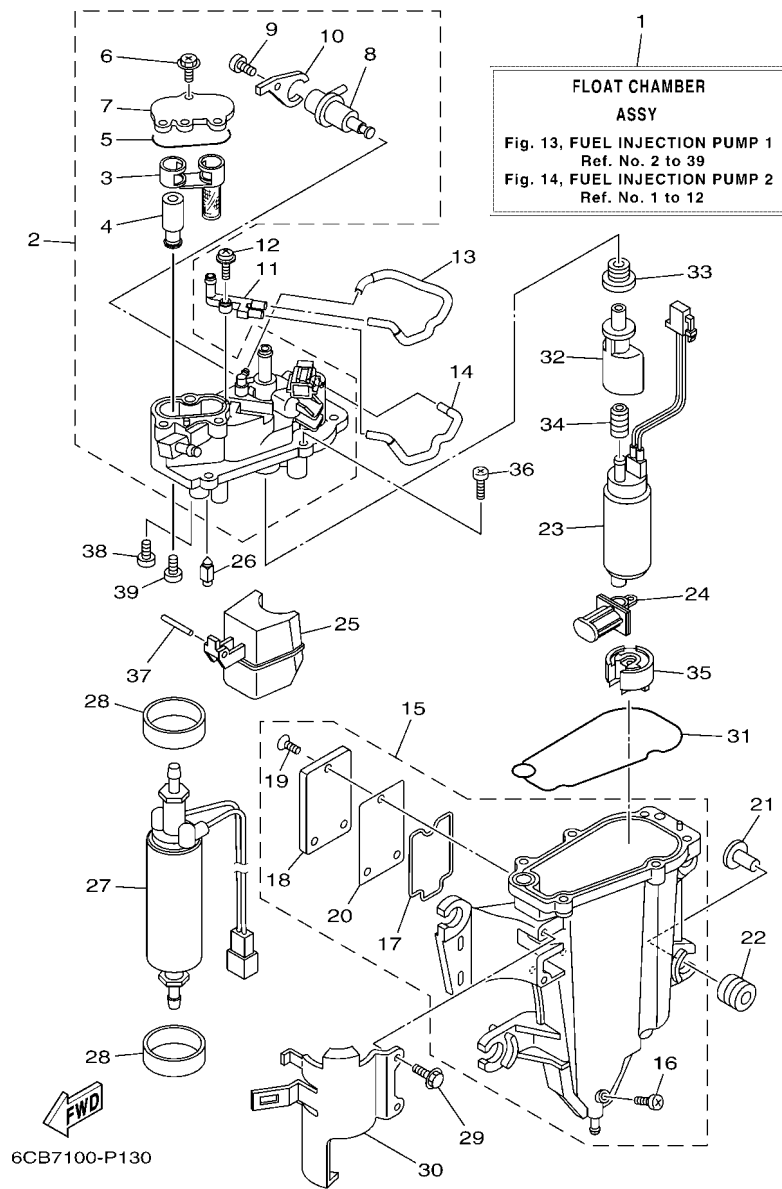


FIG. 13 FUEL INJECTION PUMP 1

BOMBA DE INYECTOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
23	6CB-13907-21	FUEL PUMP COMP. BOMBA DE COMBUSTIBLE COMPLETA	1		1		FOR BRA FOR BRA
24	63P-13915-00	FILTER FILTRO	1	1	1	1	
25	6CB-14985-00	FLOAT BOIA	1	1	1	1	
26	6CB-14546-00	VALVE, NEEDLE VALVULA DE AGUJA	1	1	1	1	
27	6CB-24410-01	FUEL PUMP ASSY BOMBA DE COMBUSTIBLE COMPLETA	1	1	1	1	
28	6CB-24492-00	BUSH, FUEL PUMP BUJE	2	2	2	2	
29	6CB-24592-00	BOLT TORNILLO	2	2	2	2	
30	6CB-24491-00	BRACKET, FUEL PUMP SOPORTE BOMBA COMBUSTIBLE	1	1	1	1	
31	6CB-14984-00	GASKET, FLOAT CHAMBER EMPAQUE CAMARA DE BOIA	1	1	1	1	
32	6AW-13132-00	JOINT JUNTA	1	1	1	1	
33	6CB-1447B-00	BUSH 1 BUJE 1	1	1	1	1	
34	6AW-13781-00	DAMPER, PUMP AMORTIGUADOR DE BOMBA	1	1	1	1	
35	6AW-13784-00	COVER, PUMP CUBIERTA DE BOMBA	1	1	1	1	
36	63P-14567-00	SCREW TORNILLO	6	6	6	6	
37	6P2-14386-00	PIN, FLOAT PASADOR DE BOIA	1	1	1	1	
38	4SV-24453-00	SCREW TORNILLO	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA FOR BRA FOR BRA
	69J-24453-00	SCREW TORNILLO	1		1		
39	98507-04008	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	1	1	1	1	
	68V-14592-10	SCREW TORNILLO	1		1		

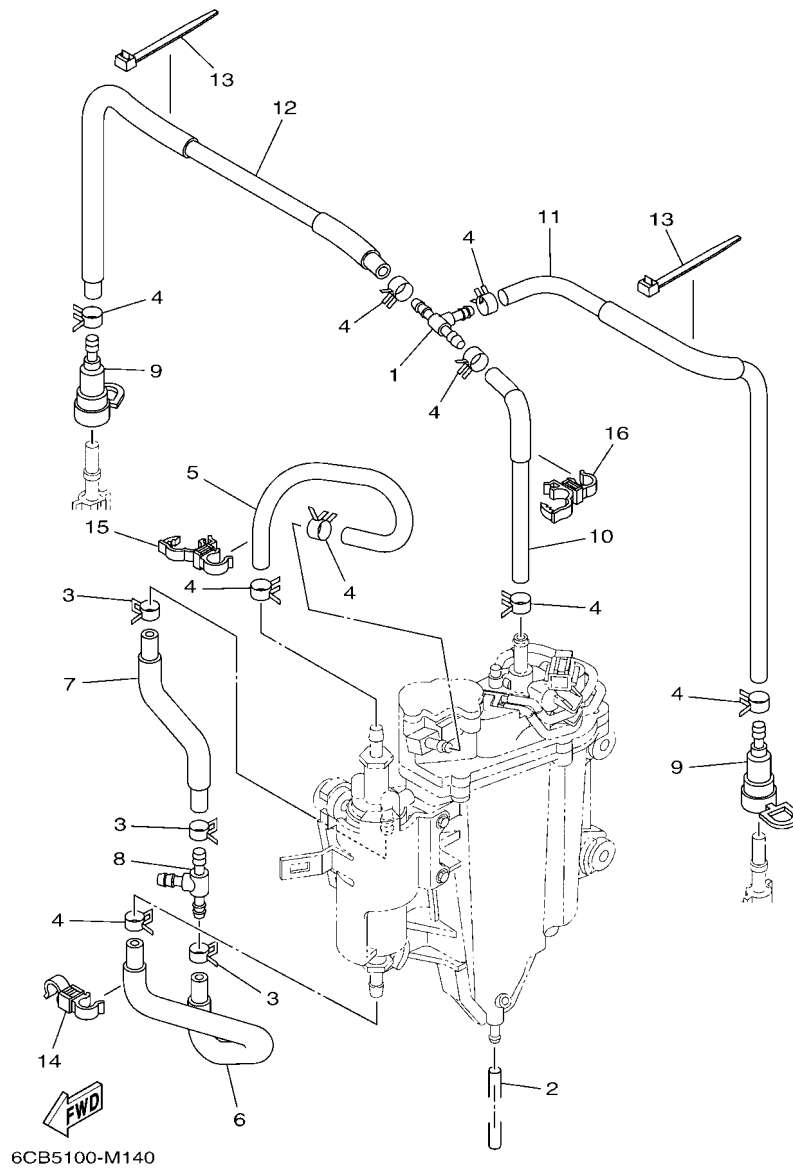


FIG. 14 FUEL INJECTION PUMP 2

BOMBA DE INYECTOR 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-24461-00	PIPE, JOINT TUBO DE UNION	1	1	1	1	
2	6P2-14149-00	PIPE TUBO	1	1	1	1	
3	69J-14137-00	CLIP PRESILLA	3	3	3	3	
4	68V-13577-00	CLIP PRESILLA	9	9	9	9	
5	6CB-24324-00	PIPE 13 TUBO 13	1	1	1	1	
6	6CB-24317-00	PIPE 7 TUBO 7	1	1	1	1	
7	6CB-24323-00	PIPE 12 TUBO 12	1	1	1	1	
8	6E5-24378-00	PIPE, JOINT 3 TUBO DE UNION 3	1	1	1	1	
9	60E-24300-01	FUEL PIPE JOINT CONECTOR MANGUERA COMBUSTIBLE	2	2	2	2	
10	6CB-13971-01	PIPE, FUEL 1 ANILLO DE ESPACIADOR	1	1	1	1	
11	6CB-13974-01	PIPE, FUEL 4 TUBO, COMBUSTIBLE 4	1	1	1	1	
12	6CB-13972-00	PIPE, FUEL 2 TUBO, COMBUSTIBLE 2	1	1	1	1	
13	90465-14M66	CLAMP BRIDA	2	2	2	2	
14	90464-12009	CLAMP BRIDA	1	1	1	1	
15	90464-12012	CLAMP BRIDA	1	1	1	1	
16	90464-12012	CLAMP BRIDA	1	1	1	1	

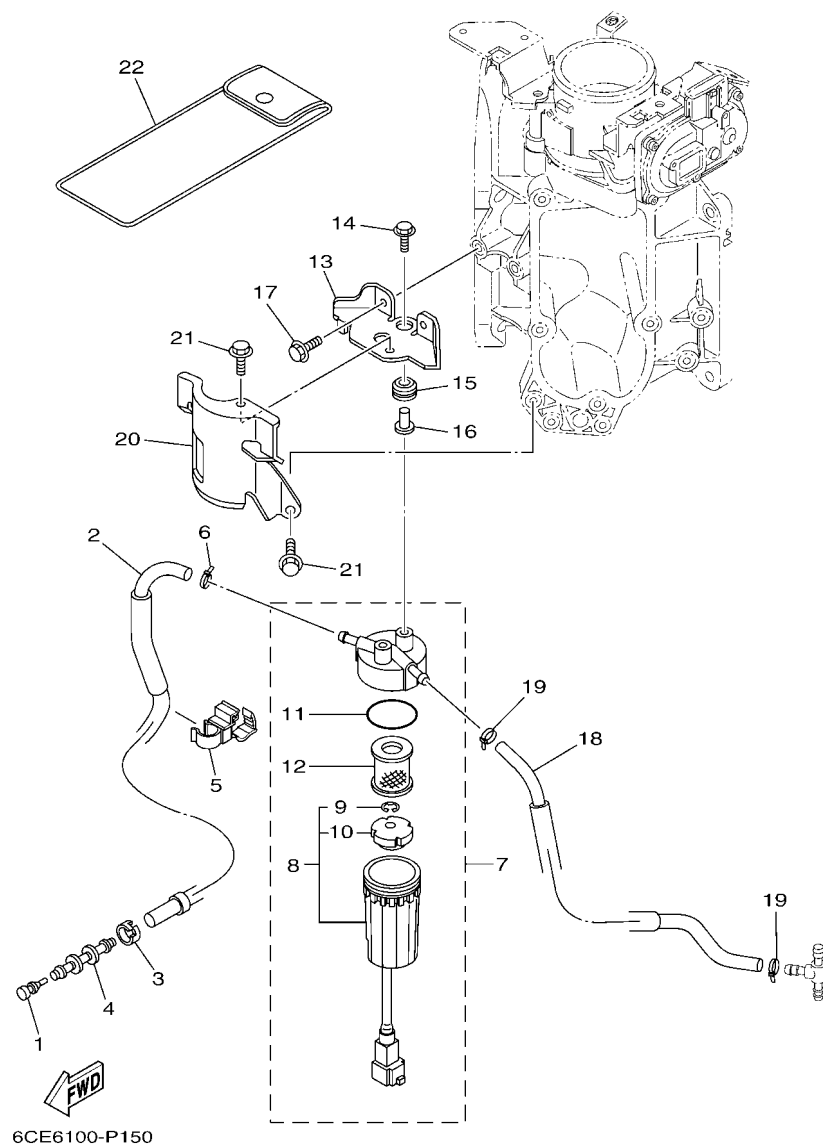


FIG. 15 FUEL 1

COMBUSTIBLE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	689-85547-01	DAMPER AMORTIGUADOR	1	1	1	1	EXCEPT FOR CAR EXCEPT FOR CAR FOR CAR FOR CAR
2	6CB-24314-01	PIPE 4 TUBO 4	1		1		
	6CB-24314-11	PIPE 4 TUBO 4	1	1	1	1	
3	6E5-24351-51	BAND 1 ABRAZADERA 1	1	1	1	1	
4	6AW-24377-01	PIPE, JOINT 2 TUBO DE UNION 2	1	1	1	1	
5	90464-12012	CLAMP BRIDA	1	1	1	1	
6	90465-11M10	CLAMP BRIDA	1	1	1	1	
7	6P3-24560-23	FILTER ASSY FILTRO COMPLETO	1	1	1	1	
8	6P3-24562-21	.CUP, FILTER .COPA DE FILTRO	1	1	1	1	
9	6P3-24519-00	.CLIP .PRESILLA	1	1	1	1	
10	6P3-24469-00	..FLOAT, WATER LEVEL ..BOIA	1	1	1	1	
11	6P3-24564-00	.GASKET .EMPAQUE	1	1	1	1	
12	6P3-24563-02	.ELEMENT, FILTER .ELEMENTO DEL FILTRO	1	1	1	1	
13	6CB-24566-00	BRACKET, FILTER SOPORTE DEL FILTRO	1	1	1	1	
14	90119-06309	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	EXCEPT FOR CAR EXCEPT FOR CAR FOR CAR FOR CAR
15	90480-10M23	GROMMET TAPON	2	2	2	2	
16	90387-06289	COLLAR ESPACIADOR	2	2	2	2	
17	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
18	6CB-24313-00	PIPE 3 TUBO 3	1		1		
	6CB-24313-10	PIPE 3 TUBO 3	1	1	1	1	
19	90465-11M10	CLAMP BRIDA	2	2	2	2	
20	6CB-24596-01	COVER CUBIERTA	1	1	1	1	
21	95D95-06014	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
22	69J-28100-03	TOOL KIT JUEGO DE HERRAMIENTAS	1	1	1	1	AP AP



COMBUSTIBLE 2

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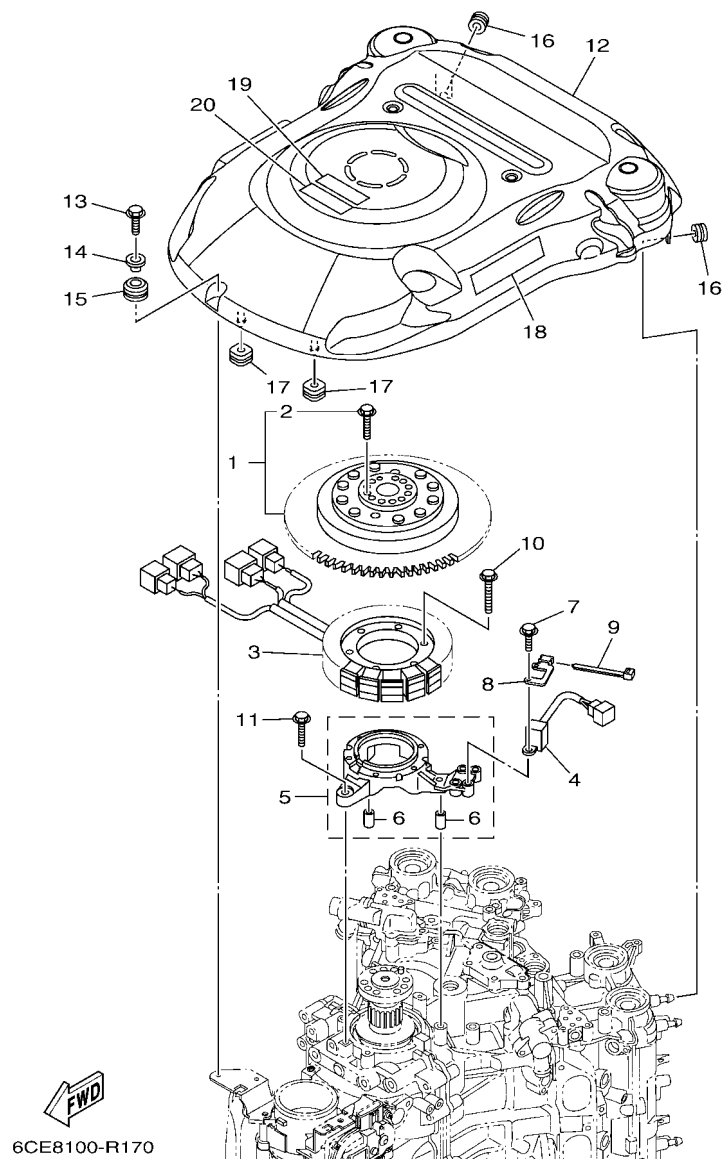


FIG. 17 GENERATOR

GENERADOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-W8145-01	ROTOR ASSY WITH BOLTS ROTOR COMPLETO CON TORNILLO	1	1	1	1	
2	6EK-W9010-00	.BOLT SET .JUEGO DE TORNILLO	1	1	1	1	
3	6CE-81410-00	STATOR ASSY ESTATOR COMPLETO	1	1	1	1	
4	6CB-85580-00	COIL, PULSER BOBINA DE PULSACION	1	1	1	1	
5	6CB-85561-00	BASE, MAGNETO BASE DE MAGNETO	1	1	1	1	
6	99530-08012	.PIN, DOWEL .PASADOR, DE ESPIGA	2	2	2	2	
7	97595-05520	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	2	
8	6CE-85592-00	STAY, PULSER SOPORTE, BOBINA DE PULSACION	1	1	1	1	
9	90465-11M10	CLAMP BRIDA	1	1	1	1	
10	95022-06035	BOLT, FLANGE PERNO, DE BRIDA	6	6	6	6	
11	95D95-06030	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4	4	4	
12	6CE-81337-01	COVER, FLYWHEEL CUBIERTA DE VOLANTE	1	1	1	1	
13	95D95-06025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1	1	1	
14	90387-06285	COLLAR ESPACIADOR	1	1	1	1	
15	90480-15M31	GROMMET TAPON	1	1	1	1	
16	90480-12314	GROMMET TAPON	2	2	2	2	
17	6CB-85516-01	SPACER ESPACIADOR	2	2	2	2	
18	6CE-13437-61	MARK, CAUTION MARKER	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA
19	6EE-81994-40	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA
	6EE-81994-70	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1		1		FOR BRA FOR BRA
20	6EE-81994-50	LABEL, SAFETY ETIQUETA DE SEGURIDAD	1	1	1	1	FOR CAR FOR CAR

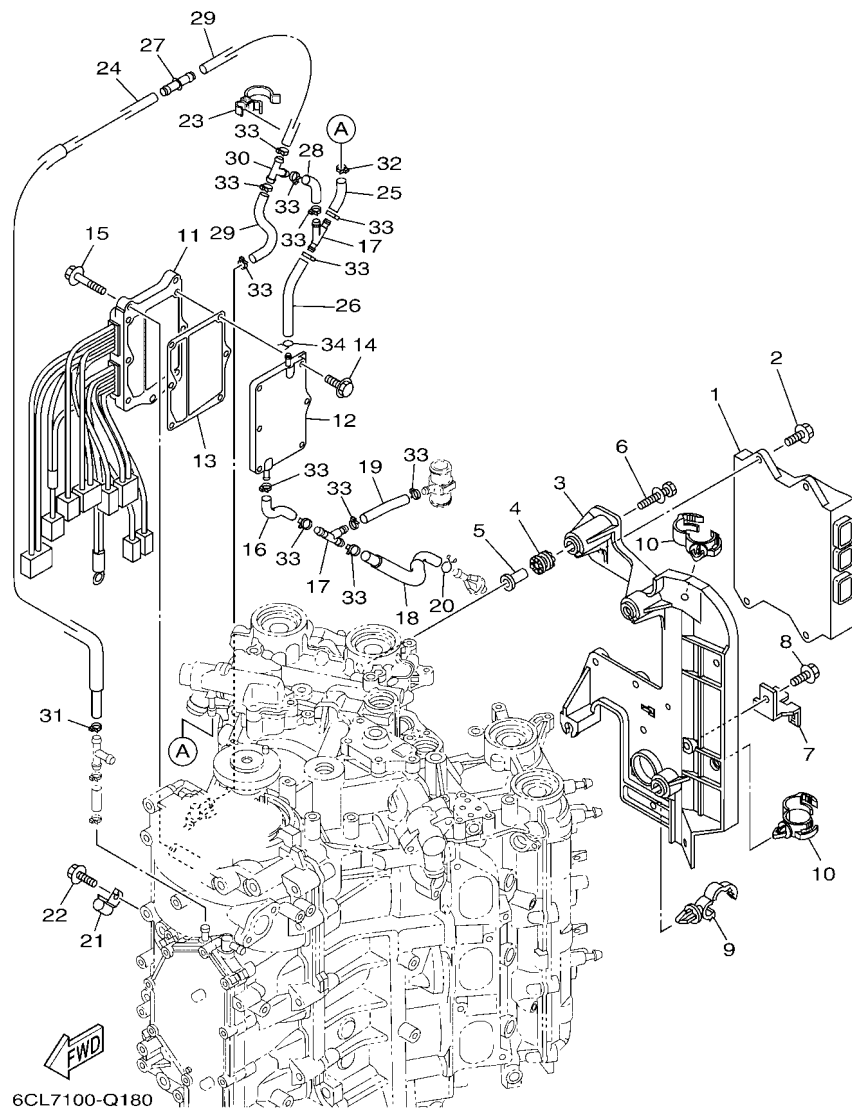


FIG. 18 ELECTRICAL 1

EQUIPO ELECTRICO 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-8591A-13	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1	1	1	1	EXCEPT FOR BRA EXCEPT FOR BRA FOR BRA FOR BRA
	6CE-8591A-22	ENGINE CONTROL UNIT ASSY UNIDAD CONTROL	1		1		
2	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4	4	4	
3	6CB-82316-01	BRACKET, IGNITION COIL SOPORTE BOBINA ENCENDIDO	1	1	1	1	
4	64J-85516-01	SPACER ESPACIADOR	4	4	4	4	
5	69M-42758-01	COLLAR COLLAR	4	4	4	4	
6	90119-06293	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
7	6BR-81845-00	PLATE PLACA	1	1	1	1	
8	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1	1	1	
9	90464-13249	CLAMP BRIDA	1	1	1	1	
10	90464-20181	CLAMP BRIDA	2	2	2	2	
11	6CE-81960-10	RECTIFIER & REGULATOR ASSY RECTIFICADOR Y REGULADOR	1	1	1	1	
12	6CE-81972-00-9S	COVER, RECTIFIER CUBIERTA DE RECTIFICADOR	1	1	1	1	
13	6CE-81975-00	PLATE, RECTIFIER FITTING PLACA ACCESORIA RECTIF.	1	1	1	1	
14	90119-06MA3	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
15	95D95-06025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	3	3	3	3	
16	6CE-1248A-00	PIPE 8 TUBO 8	1	1	1	1	
17	6CE-24377-00	PIPE, JOINT 2 TUBO DE UNION 2	2	2	2	2	
18	6CE-12483-00	PIPE 3 TUBO 3	1	1	1	1	
19	90445-107A5	HOSE (L30) TUBO (L30)	1	1	1	1	
20	90467-08M18	CLIP PRESILLA	1	1	1	1	
21	90462-06013	CLAMP BRIDA	1	1	1	1	
22	95023-06012	BOLT TORNILLO	1	1	1	1	
23	90464-26002	CLAMP BRIDA	1	1	1	1	
24	6CE-12481-10	PIPE 1 TUBO 1	1	1	1	1	
25	6CE-14872-00	PIPE 2 TUBO 2	1	1	1	1	
26	6CE-12485-00	PIPE 5 TUBO 5	1	1	1	1	

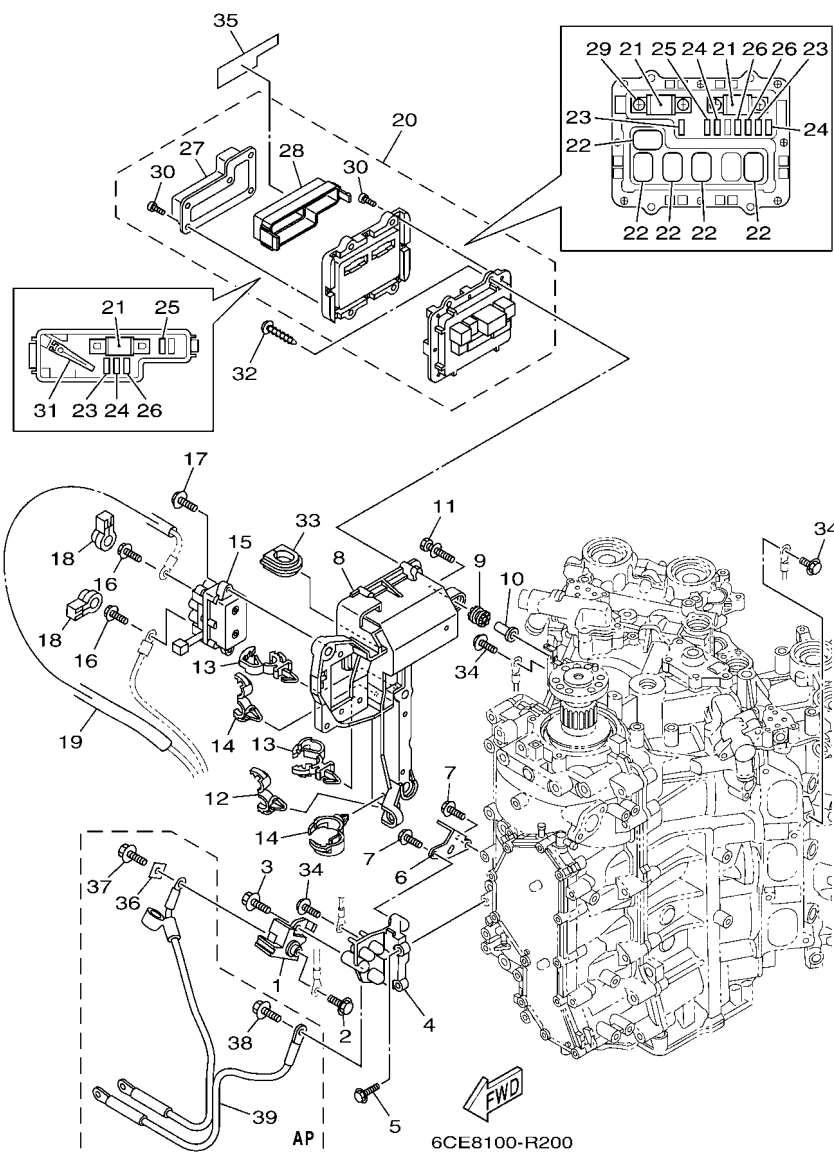


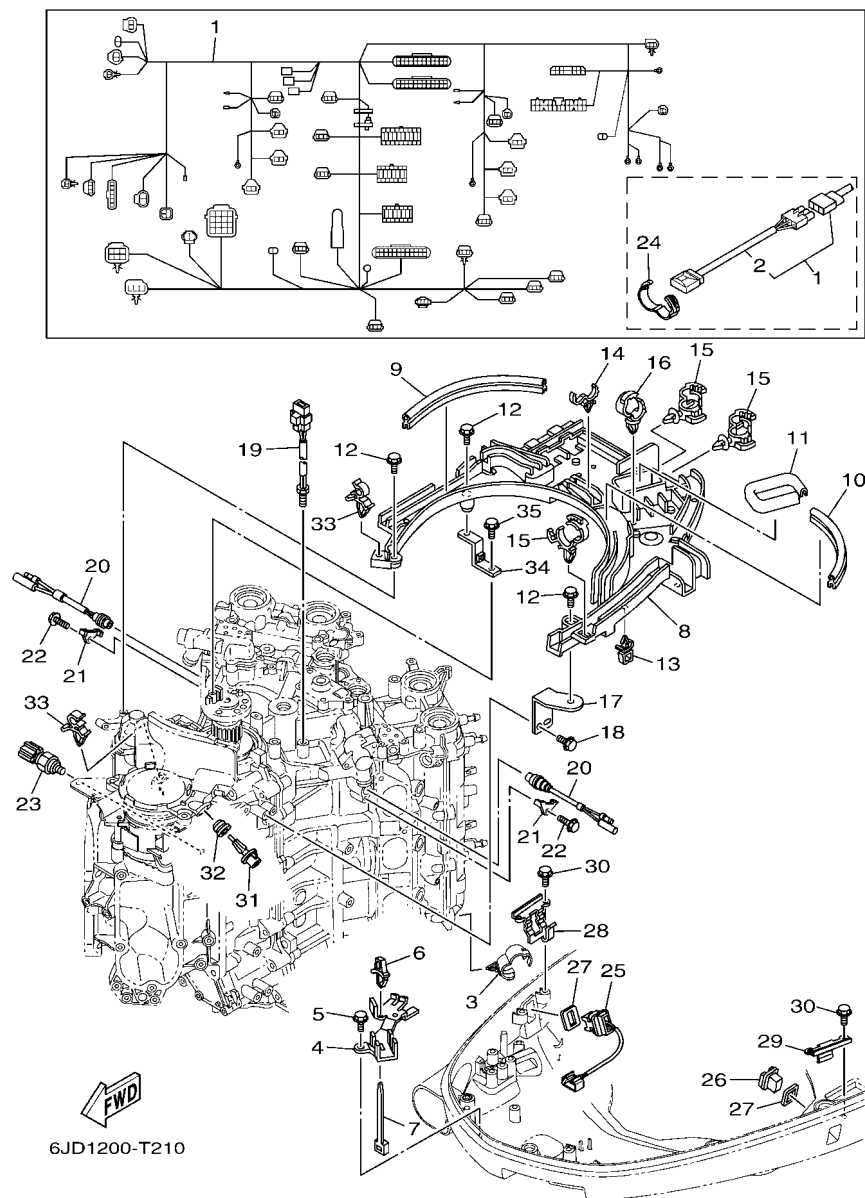
FIG. 20 ELECTRICAL 3

EQUIPO ELECTRICO 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6P2-81925-01	TERMINAL	1	1	1	1	
2	95D95-08016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1	1	1	
3	95814-08020	BOLT, FLANGE TORNILLO	1	1	1	1	
4	6CB-81929-00	BRACKET, TERMINAL SOPORTE	1	1	1	1	
5	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
6	6CE-82588-00	PLATE PLACA	1	1	1	1	
7	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
8	6CB-81948-02	BRACKET SOPORTE	1	1	1	1	
9	64J-85516-01	SPACER ESPACIADOR	5	5	5	5	
10	69M-42758-01	COLLAR COLLAR	5	5	5	5	
11	90119-06293	BOLT, WITH WASHER TORNILLO CON ARANDELA	5	5	5	5	
12	90464-13249	CLAMP BRIDA	1	1	1	1	
13	90464-12183	CLAMP BRIDA	2	2	2	2	
14	90464-20181	CLAMP BRIDA	2	2	2	2	
15	6AW-81950-00	RELAY ASSY RELE COMPLETO	1	1	1	1	
16	97E95-06610	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
17	97513-06520	BOLT, WITH WASHER PERNO CON ARANDELA	2	2	2	2	
18	6P2-8183X-00	CAP, TERMINAL CUBIERTA DE TERMINAL	2	2	2	2	
19	90446-15003	HOSE (L100) TUBO (L100)	1	1	1	1	
20	6CE-82170-11	FUSE BOX ASSY CAJA DE FUSIBLES COMPL.	1	1	1	1	
21	6CE-82151-00	.FUSE (100A) .FUSIBLE (100A)	3	3	3	3	
22	6AW-8195A-00	.RELAY ASSY .RELE COMPLETO	5	5	5	5	
23	67F-82151-40	.FUSE (10A) .FUSIBLE (10A)	3	3	3	3	
24	67F-82151-50	.FUSE (15A) .FUSIBLE (15A)	3	3	3	3	
25	67F-82151-00	.FUSE (20A) .FUSIBLE (20A)	2	2	2	2	
26	67F-82151-10	.FUSE (30A) .FUSIBLE (30A)	3	3	3	3	
27	6CB-81639-10	.COVER .TAPA	1	1	1	1	

FIG. 21 ELECTRICAL 4

EQUIPO ELECTRICO 4



REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-82590-07	WIRE HARNESS ASSY CONJUNTO DE CABLES	1		1		FOR TILT LIMIT FOR TILT LIMIT
	6CE-82590-16	WIRE HARNESS ASSY CONJUNTO DE CABLES	1	1	1	1	
2	6CE-81980-00	.DIODE ASSY .CONJUNTO DIODO	1	1	1	1	
3	90464-20181	CLAMP BRIDA	4	4	4	4	
4	6CB-82594-00	CLAMP GRAMPA	1	1	1	1	
5	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
6	90464-06001	CLAMP BRIDA	1	1	1	1	
7	90465-13M24	CLAMP BRIDA	1	1	1	1	
8	6CB-82589-01	PROTECTOR, WIRE HARNESS PROTECTOR DE ARNES DE CABLE	1	1	1	1	
9	6BG-42617-00	DAMPER, FORM HULE DE FORMA	1	1	1	1	
10	6CB-42617-00	DAMPER, FORM HULE DE FORMA	1	1	1	1	
11	6CB-42629-00	SEAL SELLO 2	1	1	1	1	
12	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	5	5	5	5	
13	90464-11121	CLAMP BRIDA	1	1	1	1	
14	90464-18246	CLAMP BRIDA	1	1	1	1	
15	90464-12183	CLAMP BRIDA	4	4	4	4	
16	90464-20181	CLAMP BRIDA	2	2	2	2	
17	6CB-82388-00	PLATE PLACA	1	1	1	1	
18	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
19	6CB-85790-00	THERMOSENSOR ASSY TERMICA SENSORIO	1	1	1	1	
20	6P2-82560-01	THERMO SWITCH ASSY INTER. DE TERMO	2	2	2	2	
21	6E9-82588-00	PLATE PLACA	2	2	2	2	
22	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
23	6AW-83651-00	SENDER, OIL PRESSURE TRANSMISOR DE PRESION DE ACEITE	1	1	1	1	
24	90464-16001	CLAMP BRIDA	1	1	1	1	
25	6BR-82563-01	TRIM & TILT SWITCH ASSY INTERRUPTOR DE INCLINACION	1	1	1	1	
26	69J-42723-01	COVER, BOTTOM CUBIERTA INFERIOR	1	1	1	1	

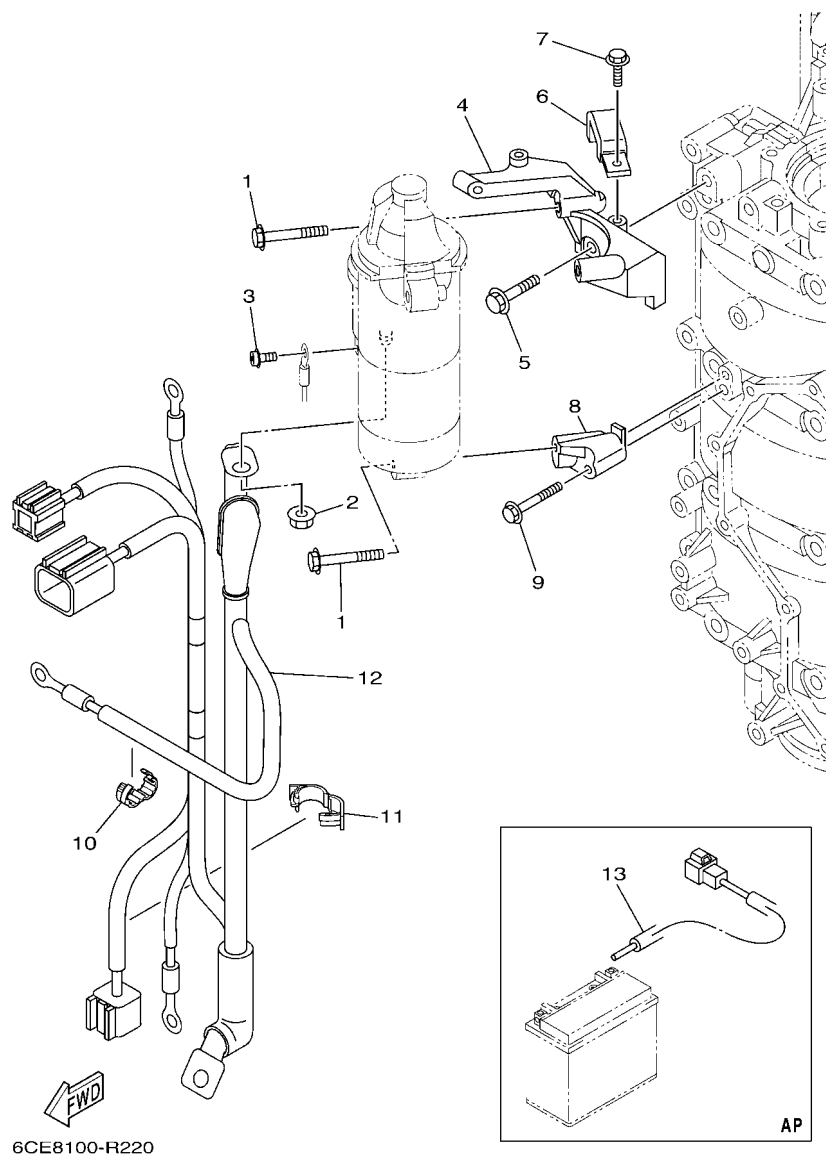


FIG. 22 ELECTRICAL 5

EQUIPO ELECTRICO 5

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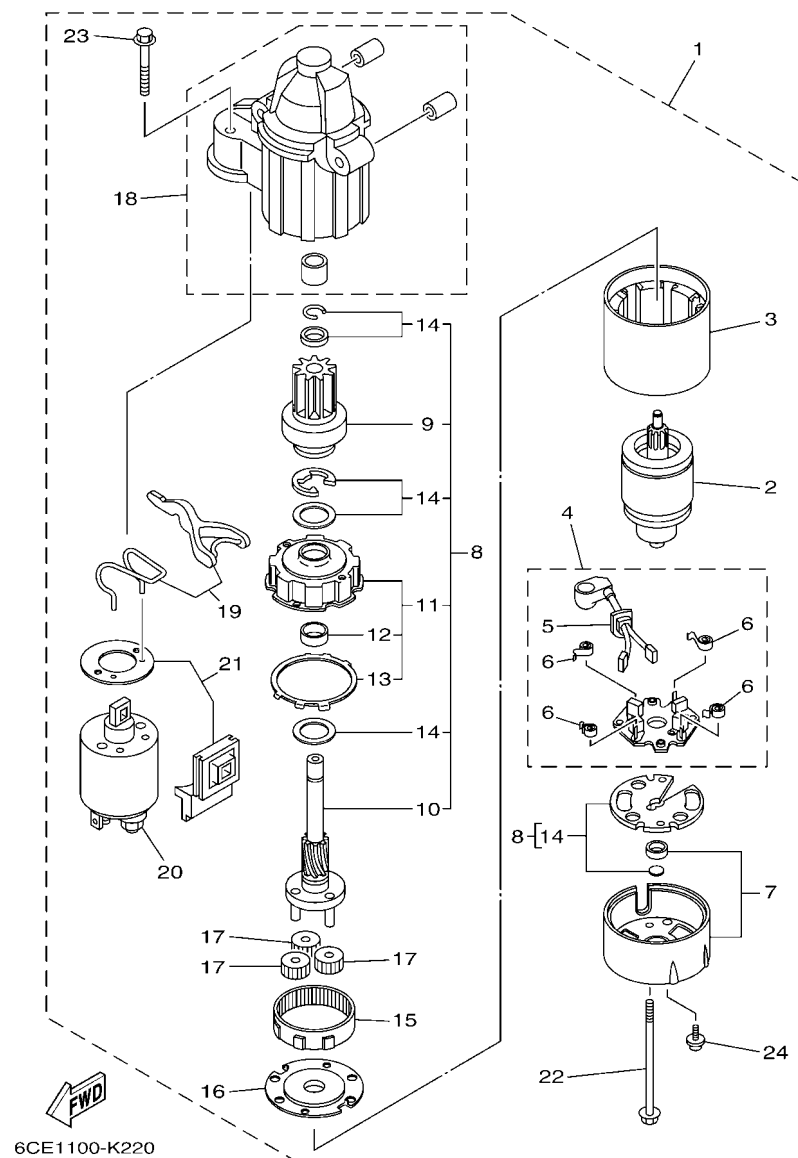
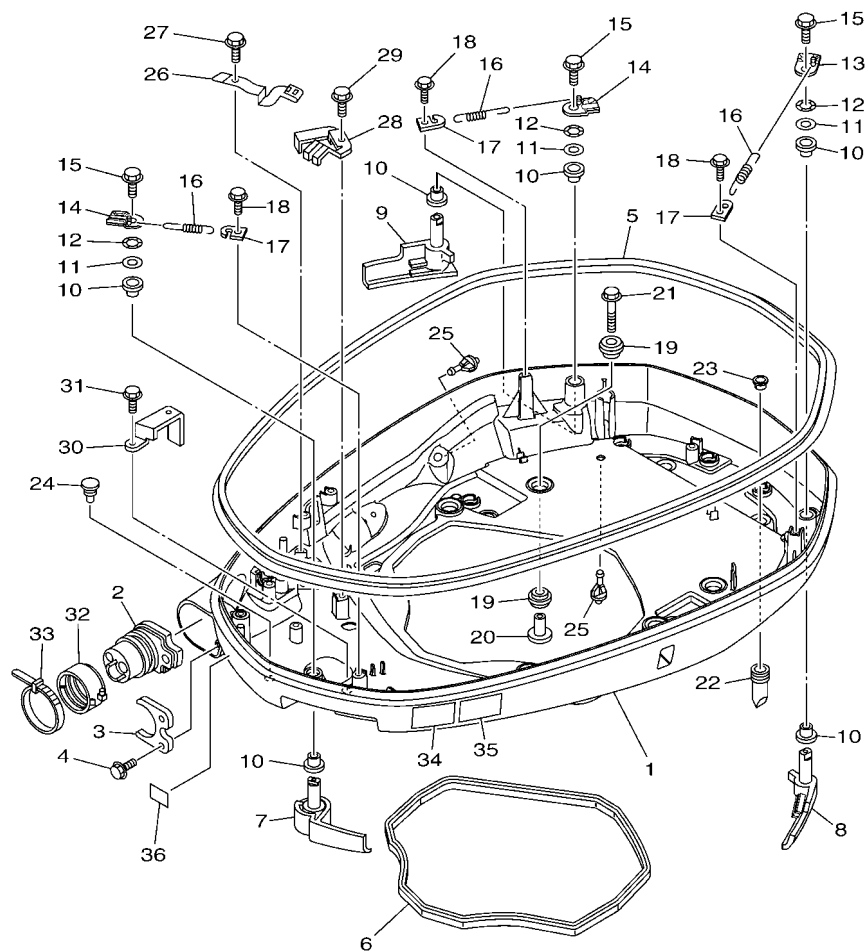


FIG. 23 STARTING MOTOR

MOTOR DE ARRANQUE

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-81800-01	STARTING MOTOR ASSY MOTOR DE ARRANQUE COMPLETO	1	1	1	1	
2	6CE-81850-00	.ARMATURE ASSY .INDUCIDO COMPLETO	1	1	1	1	
3	6CE-81810-00	.STATOR ASSY .ESTATOR COMPLETO	1	1	1	1	
4	6CE-81840-01	.BRUSH HOLDER ASSY .SOSTEN DE ESCOBILLA COMPLETO	1	1	1	1	
5	6CE-81801-01	.BRUSH SET .JUEGO DE ESCOBILLA	1	1	1	1	
6	67F-81813-00	.SPRING, BRUSH .RESORTE DE ESCOBILLA	4	4	4	4	
7	6CE-81820-00	.REAR BRACKET ASSY .CUBIERTA TRASERA COMPL	1	1	1	1	
8	6CE-81807-00	.GEAR ASSY, STARTING MOTOR .PINON CONJUNTO	1	1	1	1	
9	6CB-81832-00	.CLUTCH, OVER RUN .PINON COMPL	1	1	1	1	
10	6CB-81836-00	.SHAFT, PINION .ARBOL, PINON	1	1	1	1	
11	6CE-81821-00	.BRACKET, CENTER 1 .SOPORTE, CENTRO 1	1	1	1	1	
12	67F-81841-00	.BEARING .PORTADOR	1	1	1	1	
13	67F-8183R-00	.GASKET .EMPAQUETADURA	1	1	1	1	
14	6CB-81809-00	.WASHER KIT .JUEGO DE ARANDELA	1	1	1	1	
15	67F-81891-00	.GEAR, RING .ENGRANAJE ANILLO	1	1	1	1	WITH 67F-8183R-00 WITH 67F-8183R-00
16	6CE-81830-00	.BRACKET, CENTER 2 .SOPORTE, CENTRO 2	1	1	1	1	
17	60V-8183T-00	.GEAR, IDLER .ENGRENAGE NEUTRO	3	3	3	3	
18	6CE-81842-00	.COVER .TAPA	1	1	1	1	
19	6CE-81839-00	.LEVER ASSY .PALANCA COMPL.	1	1	1	1	
20	6C5-81941-00	.STARTER RELAY ASSY .RELE DE ARRANQUE	1	1	1	1	
21	6CE-81869-00	.COVER, DUST .CUBIERTA PARA POLVO	1	1	1	1	
22	6CB-81826-00	.BOLT .PERNO	2	2	2	2	
23	69J-81828-00	.BOLT 2 .TORNILLO DE EMPUJE 2	2	2	2	2	
24	67F-81846-00	.SCREW .TORNILLO	2	2	2	2	



6CL7100-Q250

FIG. 24 BOTTOM COWLING 1

CUBIERTA INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-42710-00-8D	BOTTOM COWLING ASSY	1		1		GRAY GRAY WHITE WHITE
	6CB-42710-00-CE	CUBIERTA INFERIOR COMPL.		1		1	
2	6CE-42725-03	GROMMET TAPON	1	1	1	1	
3	6CB-42761-00	STOPPER RETEN 1	1	1	1	1	
4	95D95-06014	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
5	6CB-42615-01	SEAL SELLO	1	1	1	1	
6	6CB-42716-01	RUBBER SEAL 1 SELLO DE GOMA 1	1	1	1	1	
7	6CB-42815-02-8D	LEVER, CLAMP 1 PALANCA ABRAZADERA 1	1		1		GRAY GRAY WHITE WHITE GRAY GRAY
	6CB-42815-02-CE	LEVER, CLAMP 1 PALANCA ABRAZADERA 1		1		1	
8	6CB-42816-02-8D	LEVER, CLAMP 2 PALANCA ABRAZADERA 2	1		1		
	6CB-42816-02-CE	LEVER, CLAMP 2 PALANCA ABRAZADERA 2		1		1	WHITE WHITE GRAY GRAY WHITE WHITE
9	6CB-42817-02-8D	LEVER, CLAMP 3 PALANCA ABRAZADERA 3	1		1		
	6CB-42817-02-CE	LEVER, CLAMP 3 PALANCA ABRAZADERA 3		1		1	
10	90386-15M73	BUSH BUJE	6	6	6	6	
11	90201-156J2	WASHER, PLATE ARANDELA PLANA	3	3	3	3	
12	90206-15M18	WASHER, WAVE ARANDELA ONDULADA	3	3	3	3	
13	6CB-42818-00	LEVER, CLAMP 4 PALANCA, ABRAZADERA 4	1	1	1	1	
14	6CB-42819-00	LEVER, CLAMP 5 PALANCA ABRAZADERA 5	2	2	2	2	
15	95D95-08012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	3	3	3	3	
16	90506-22001	SPRING, TENSION RESORTE DE TENSION	3	3	3	3	
17	66T-43144-00	HOOK, SPRING GANCHO	3	3	3	3	
18	95D95-06012	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	3	3	3	3	
19	90480-22M81	GROMMET TAPON	12	12	12	12	
20	90387-08M37	COLLAR ESPACIADOR	6	6	6	6	
21	90119-08187	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	
22	6DA-42717-01	RUBBER, SEAL 2 GOMA	2	2	2	2	
23	6DA-42384-00	SEAL, CAP SELLO DE TAPA	2	2	2	2	

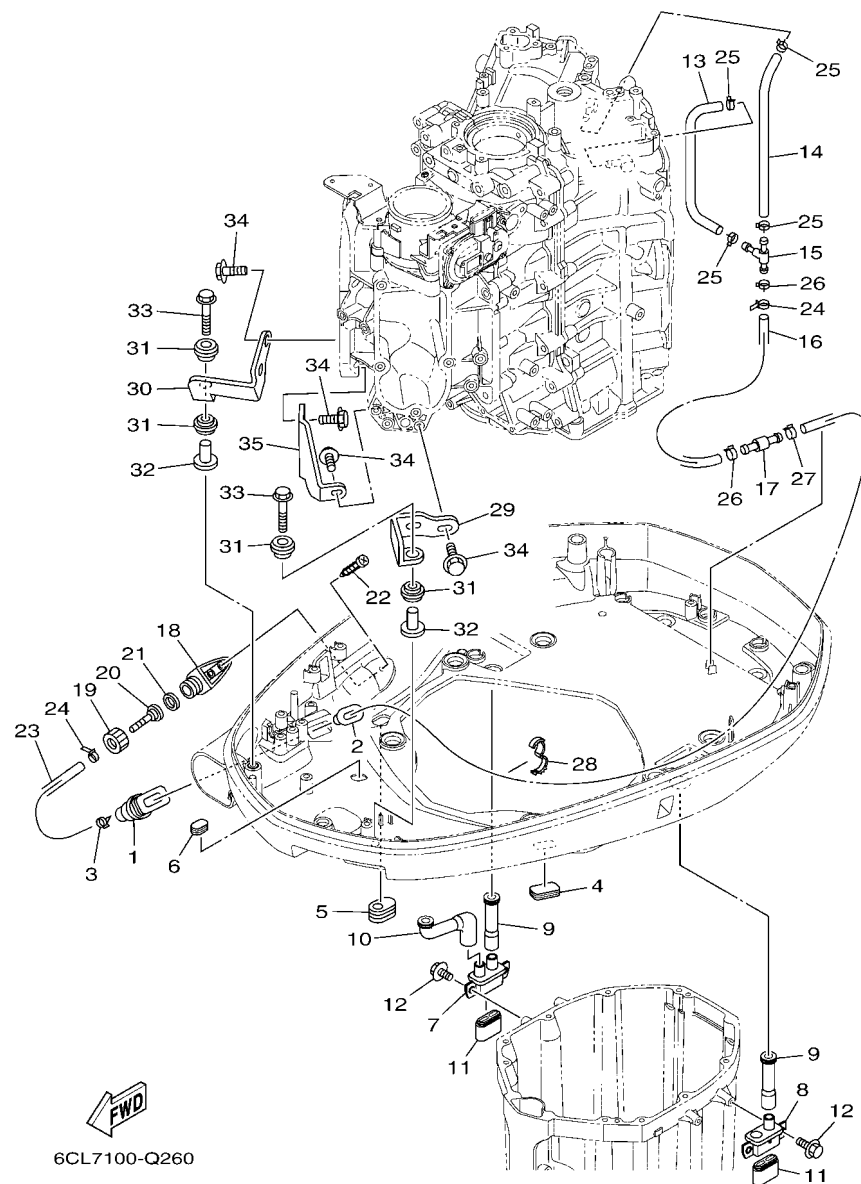


FIG. 25 BOTTOM COWLING 2

CUBIERTA INFERIOR 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6H1-42726-22	GROMMET TAPON	1	1	1	1	
2	6BG-42384-00	SEAL, CAP SELLO DE TAPA	1	1	1	1	
3	90465-11M10	CLAMP BRIDA	2	2	2	2	
4	6H4-42726-01	GROMMET TAPON	1	1	1	1	
5	61A-42727-01	GROMMET TAPON	1	1	1	1	
6	64G-42727-01	GROMMET TAPON	1	1	1	1	
7	6CE-42733-00	BOX, DRAIN CAJA DE DRENAJE	1	1	1	1	
8	6CE-42734-00	BOX, DRAIN 2 CAJA DE DRENAJE 2	1	1	1	1	
9	6CE-42786-01	HOSE, DRAIN 1 TUBO DE DRENAJE 1	2	2	2	2	
10	6CE-42787-01	HOSE, DRAIN 2 TUBO DE DRENAJE 2	1	1	1	1	
11	69J-42717-01	RUBBER, SEAL 2 GOMA	2	2	2	2	
12	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4	4	4	
13	6CB-24315-00	PIPE 5 TUBO DE DESAGUE	1	1	1	1	
14	90445-14021	HOSE (L185) TUBO (L185)	1	1	1	1	
15	6AW-42169-00	JOINT CONECTOR	1	1	1	1	
16	90445-16015	HOSE (L300) TUBO (L300)	1	1	1	1	
17	6AW-42785-00	PIPE TUBO	1	1	1	1	
18	6AW-12572-00	ADAPTER ADAPTADOR	1	1	1	1	
19	6R3-12581-00	JOINT, HOSE 1 CONEXION	1	1	1	1	
20	6AW-12582-00	JOINT, HOSE 2 CONEXION	1	1	1	1	
21	6R3-12583-00	GASKET, HOSE JOINT EMPAQUETADURA JUNTA DE MANGUE	1	1	1	1	
22	97780-60520	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	2	2	2	2	
23	90445-14019	HOSE (L1460) TUBO (L1460)	1	1	1	1	
24	90465-11M10	CLAMP BRIDA	2	2	2	2	
25	90467-130A5	CLIP PRESILLA	4	4	4	4	
26	90467-140A8	CLIP PRESILLA	2	2	2	2	
27	90467-140A9	CLIP PRESILLA	1	1	1	1	

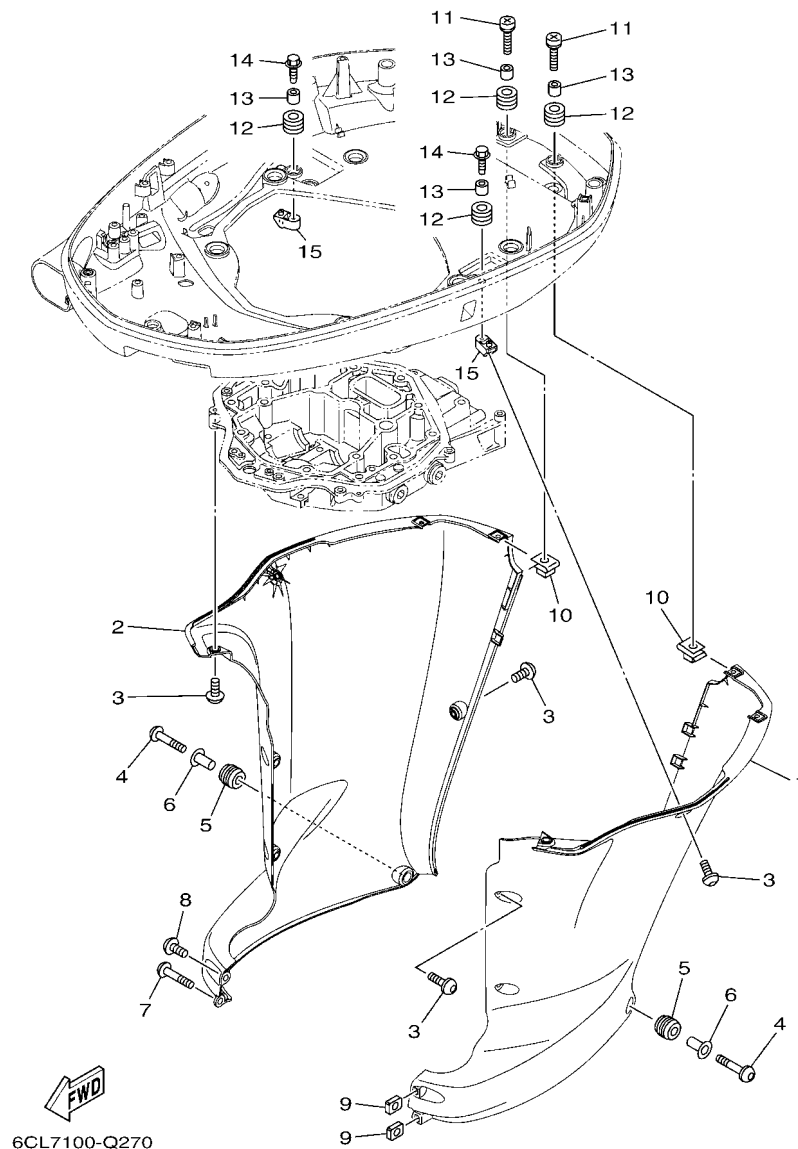


FIG. 26 BOTTOM COWLING 3

CUBIERTA INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-42741-02-8D	APRON MANDIL	1		1		GRAY
	6CE-42741-02-CE	APRON MANDIL		1		1	GRAY WHITE WHITE
2	6CE-42771-02-8D	APRON MANDIL	1		1		GRAY GRAY WHITE
	6CE-42771-02-CE	APRON MANDIL		1		1	GRAY WHITE WHITE
3	90111-06144	BOLT,HEX. SOCKET BUTTON TORNILLO	10	10	10	10	
4	90111-06142	BOLT,HEX. SOCKET BUTTON TORNILLO	2	2	2	2	
5	90480-16009	GROMMET TAPON	2	2	2	2	
6	90387-07028	COLLAR ESPACIADOR	2	2	2	2	
7	90111-06142	BOLT,HEX. SOCKET BUTTON TORNILLO	1	1	1	1	
8	90111-06144	BOLT,HEX. SOCKET BUTTON TORNILLO	1	1	1	1	
9	90173-06001	NUT, SQUARE TUERCA CUADRADA	2	2	2	2	
10	90183-061A8	NUT, SPRING TUERCA DE RESORTE	4	4	4	4	
11	90159-06053	SCREW, WITH WASHER TORNILLO CON VALONA	4	4	4	4	
12	90480-13M24	GROMMET TAPON	6	6	6	6	
13	90387-06M43	COLLAR ESPACIADOR	6	6	6	6	
14	90109-06M80	BOLT PERNO	2	2	2	2	
15	6CE-42774-A0	STAY, APRON 1 BUJED EL PIVOTE DE LA FLECHA	2	2	2	2	

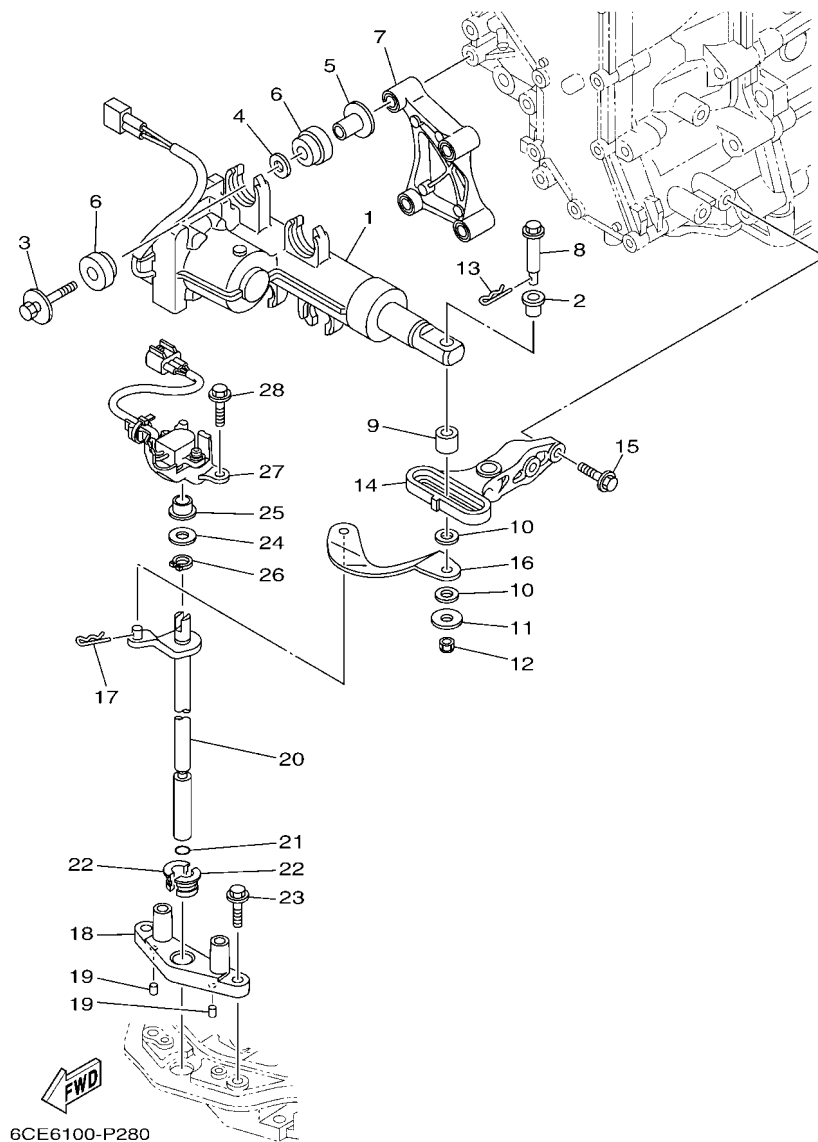


FIG. 27 CONTROL

CONTROL

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6DV-4820A-01	ACTUATOR UNIT UNIDAD DE ACTUADOR	1	1	1	1	
2	90386-08008	BUSH BUJE	1	1	1	1	
3	90119-08168	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
4	90201-12064	WASHER, PLATE ARANDELA PLANA	4	4	4	4	
5	90387-08104	COLLAR ESPACIADOR	4	4	4	4	
6	6CE-85564-00	GROMMET ANILLO PROTECTOR	8	8	8	8	
7	6CE-44142-20	JOINT CONECTOR	1	1	1	1	
8	6CE-42195-10	PIN, JOINT 1 PASADOR DE CONECTOR	1	1	1	1	
9	6CE-44122-20	BUSHING, SHIFT ROD LEVER BUJE PALANCA VARILLA DE CAMBIO	1	1	1	1	
10	90202-08M41	WASHER, PLATE ARANDELA DE PLANA	2	2	2	2	
11	90201-06068	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
12	90185-06M07	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	1	
13	90468-18008	CLIP PRESILLA	1	1	1	1	
14	6CE-44117-10	BRACKET SOPORTE	1	1	1	1	
15	97E75-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2	2	2	
16	6CE-44121-10	LEVER, SHIFT ROD PALANCA VARILLA CAMBIOS	1	1	1	1	
17	90468-18008	CLIP PRESILLA	1	1	1	1	
18	6CE-44118-A0	BRACKET SOPORTE	1	1	1	1	
19	93604-07M13	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
20	6CE-44120-21	HANDLE GEAR SHIFT ASSY MANIJA DE CAMBIO COMPL	1	1	1	1	
21	93210-09165	O-RING ANILLO O	1	1	1	1	
22	90386-11001	BUSH BUJE	2	2	2	2	
23	95D75-06025	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
24	90201-11008	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
25	90386-10001	BUSH BUJE	1	1	1	1	
26	93410-10082	CIRCLIP SEGURO	1	1	1	1	
27	6CE-68303-00	SENSOR ASSY SENSOR COMP.	1	1	1	1	

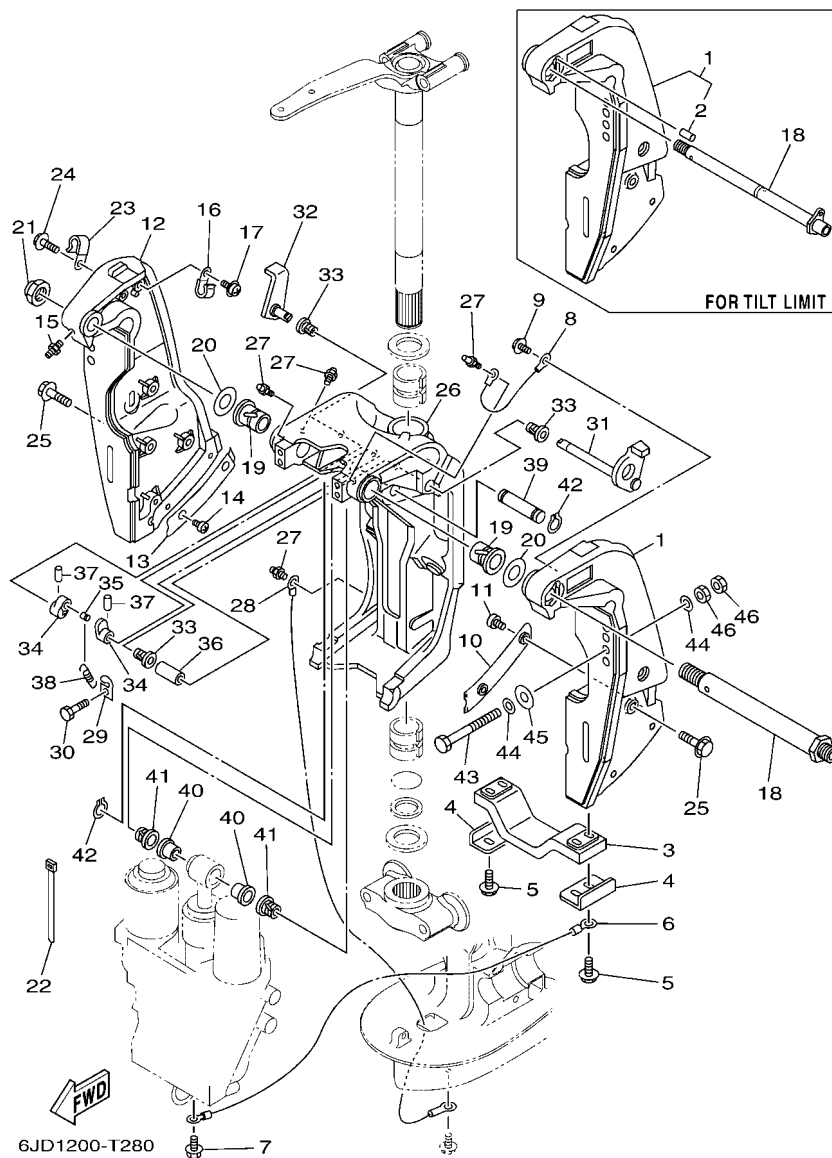


FIG. 28 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	69J-43111-03-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1		1		TILT LIMIT(GRAY) TILT LIMIT(GRAY) TILT LIMIT(WHITE) TILT LIMIT(WHITE) FOR TILT LIMIT FOR TILT LIMIT
	69J-43111-11-8D	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1	1		1		
	69J-43111-11-CE	BRACKET, CLAMP 1 SOPORTE DE LA ABRAZADERA 1		1		1	
2	93606-19002	.PIN, DOWEL .PASADOR DE CLAVIJA	1	1	1	1	FOR TILT LIMIT FOR TILT LIMIT
3	6G5-45251-02	ANODE CATODE	1	1	1	1	
4	6G5-44526-00	PLATE PLACA 1	2	2	2	2	
5	97E95-06525	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
6	6H1-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1	1	
7	97E95-06510	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
8	6E5-82148-00	WIRE, LEAD 4 CABLE CONDUCTOR 4	1	1	1	1	
9	97985-06212	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1	1	1	
10	61A-43132-00	WASHER, FRICTION ARANDELA DE FRICCION	1	1	1	1	GRAY GRAY WHITE WHITE
11	97885-06010	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	2	
12	69J-43112-03-8D	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2	1		1		
	69J-43112-03-CE	BRACKET, CLAMP 2 SOPORTE DE LA ABRAZADERA 2		1		1	
13	61A-43133-00	WASHER, FRICTION RONDANA	1	1	1	1	
14	97885-06010	SCREW, PAN HEAD TORNILLO A MUESCA	2	2	2	2	
15	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR	1	1	1	1	
16	90465-08M83	CLAMP BRIDA	1	1	1	1	
17	97985-06212	SCREW, WITH WASHER TORNILLO, CON ARANDELA	1	1	1	1	FOR TILT LIMIT FOR TILT LIMIT
18	6R3-43131-00	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1		1		
	6R3-43131-30	BOLT, CLAMP BRACKET TORNILLO DE ABRAZADERA DEL SOP	1	1	1	1	
19	90386-25M31	BUSH BUJE	2	2	2	2	
20	90201-26M59	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
21	90185-22M11	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	1	1	1	1	
22	90465-11M10	CLAMP BRIDA	4	4	4	4	
23	90465-08M83	CLAMP BRIDA	1	1	1	1	

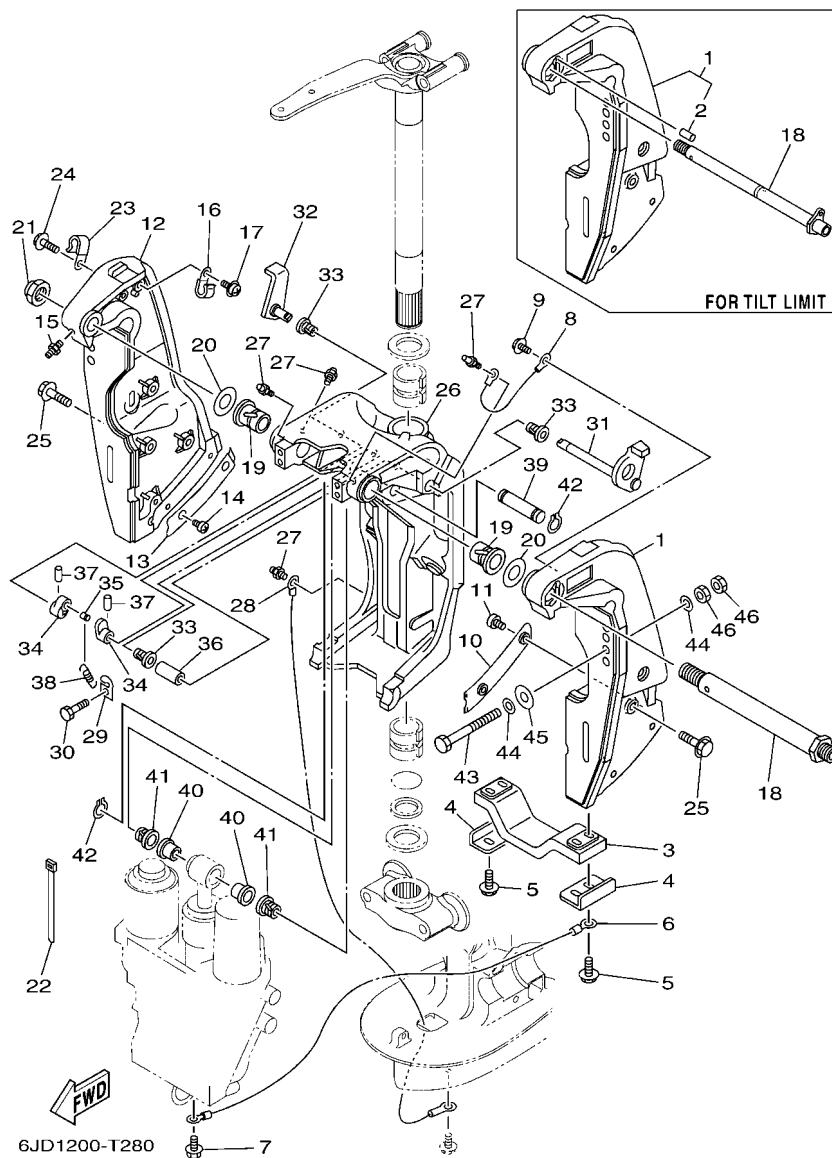
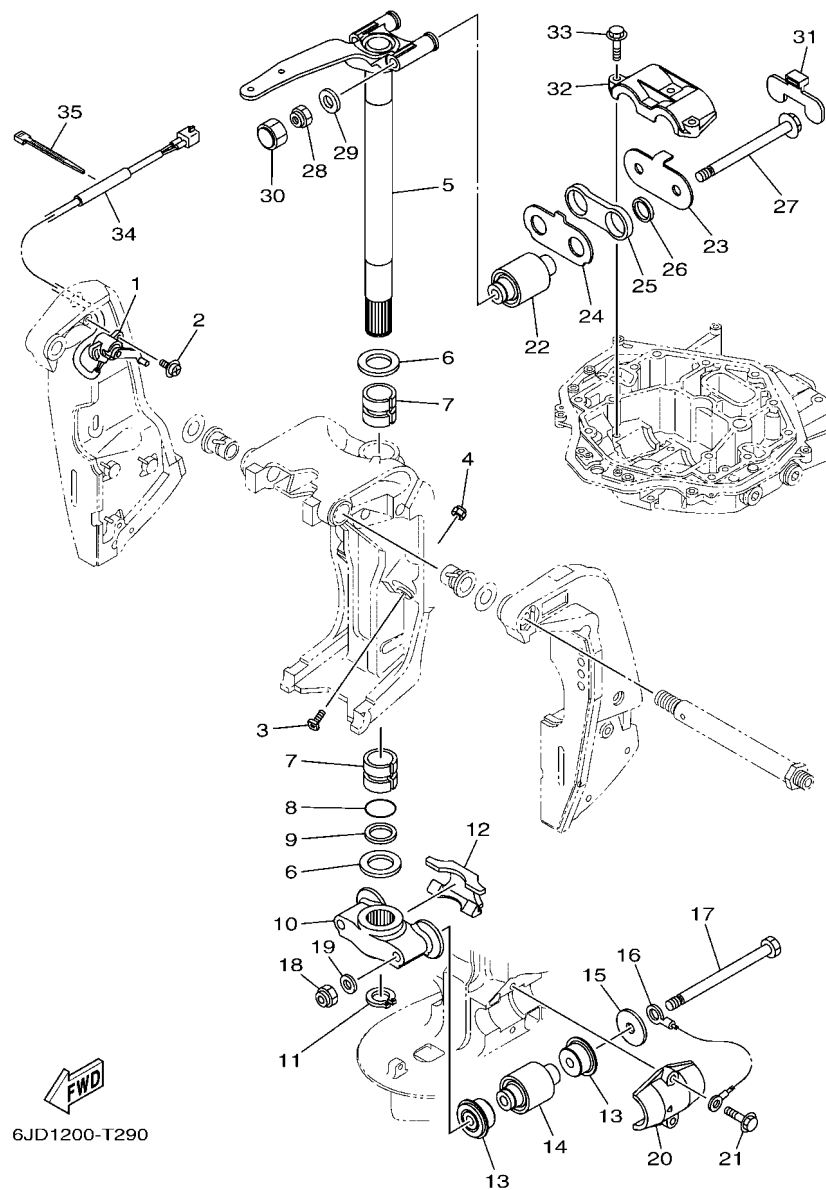


FIG. 28 BRACKET 1

SOPORTE 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
24	97E95-06514	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1	1	1	
25	90119-10024	BOLT, WITH WASHER TORNILLO CON ARANDELA	8	8	8	8	
26	61A-43311-22-8D	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1	1		1		GRAY GRAY WHITE WHITE
	61A-43311-22-CE	BRACKET, SWIVEL 1 SOPORTE GIRATORIO 1		1		1	
27	93700-06002	NIPPLE, GREASE BOQUILLA DE ENGRASAR	5	5	5	5	
28	69J-82147-00	WIRE, LEAD 5 CABLE CONDUCTOR 5	1	1	1	1	
29	6G5-43144-00	HOOK, SPRING GANCHO	1	1	1	1	
30	97D95-06010	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	1	1	1	1	
31	61A-43181-01	LEVER, TILT STOP 1 PALANCA TOPE INCLINACION 1	1	1	1	1	
32	6G5-43185-02	LEVER, TILT STOP 2 PALANCA TOPE INCLINACION 2	1	1	1	1	
33	90386-10M16	BUSH BUJE	3	3	3	3	
34	6G5-43148-00	COLLAR, DISTANCE COLLAR	2	2	2	2	
35	90249-06M19	PIN PASADOR	1	1	1	1	
36	90387-10M05	COLLAR ESPACIADOR	1	1	1	1	
37	91690-30020	PIN, SPRING PASADOR DE RESORTE	2	2	2	2	
38	90506-16003	SPRING, TENSION RESORTE DE TENSION	1	1	1	1	
39	6E5-43126-10	PIN, UPPER SHOCK MOUNT PASADOR DE AMORTIGUADOR SUPERIOR	1	1	1	1	
40	90386-18M63	BUSH BUJE	2	2	2	2	
41	90386-18M14	BUSH BUJE	2	2	2	2	
42	93410-18M05	CIRCLIP SEGURO	2	2	2	2	
43	90101-12065	BOLT (L:130MM) TORNILLO (L:130MM)	4	4	4	4	UR CAR UR CAR UR EXCEPT CAR,BRA UR EXCEPT CAR,BRA UR EXCEPT CAR,BRA UR BRA UR BRA
	90101-12065	BOLT (L:130MM) TORNILLO (L:130MM)	2		2		
	90101-12066	BOLT (L:150MM) TORNILLO (L:150MM)	2		2		
	90101-12066	BOLT (L:150MM) TORNILLO (L:150MM)	4		4		
44	90201-13M01	WASHER, PLATE ARANDELA PLANA	8	8	8	8	
45	90201-12426	WASHER, PLATE ARANDELA PLANA	4	4	4	4	
46	95380-12600	NUT TUERCA	8	8	8	8	



6JD1200-T290

FIG. 29 BRACKET 2

SOPORTE 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	69J-83672-12	TRIM SENDER TRANSMISOR DE INCLINADOR	1	1	1	1	
2	97985-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2	2	2	
3	6AW-43376-00	BOLT, THRUST RECEIVER TORNILLO RECEPTOR	2	2	2	2	
4	95780-10300	NUT, FLANGE TUERCA	2	2	2	2	
5	6CE-42510-00-8D	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.	1		1		GRAY GRAY
6	6CE-42510-00-CE	STEERING BRACKET ASSY SOPORTE DIRECCION COMPL.		1		1	WHITE WHITE
6	90201-40M00	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
7	90386-39M89	BUSH BUJE	2	2	2	2	
8	93210-35321	O-RING ANILLO O	1	1	1	1	
9	90202-40M47	WASHER, PLATE ARANDELA DE PLANA	1	1	1	1	
10	6CE-44551-00-CA	HOUSING, LOWER MOUNT RUBBER 1 CAJA AMORTIGUADOR INFERIOR HU	1	1	1	1	
11	93410-37M04	CIRCLIP SEGURO	1	1	1	1	
12	6CE-44574-00	STOPPER, LOWER MOUNT RUBBER TOPE	1	1	1	1	
13	6CE-44575-00	DAMPER, LOWER MOUNT RUBBER AMORTIGUADOR INFERIOR	4	4	4	4	
14	6CE-44555-00	MOUNT DAMPER, LOWER SIDE AMORTIGUADOR DE HULE LADO INFE	2	2	2	2	
15	90201-16032	WASHER, PLATE ARANDELA PLANA	2	2	2	2	
16	6AW-82149-00	WIRE, LEAD 3 CABLE CONDUCTOR 3	1	1	1	1	
17	90101-14004	BOLT TORNILLO	2	2	2	2	
18	90185-14M00	NUT, SELF-LOCKING TUERCA AUTOBLOCANTE	2	2	2	2	
19	92995-14600	WASHER ARANDELA	2	2	2	2	
20	6CE-44552-00-CA	HOUSING, LOWER MOUNT RUBBER 2 CAJA AMORTIGUADOR INFERIOR HU	2	2	2	2	
21	90119-10024	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4	4	4	
22	6CE-44514-00	MOUNT DAMPER, UPPER SIDE AMORTIGUADOR LADO SUPERIOR	2	2	2	2	
23	6CE-44526-00	PLATE PLACA 1	1	1	1	1	
24	6CE-44536-00	PLATE 2 PLACA 2	1	1	1	1	
25	6CE-44532-01	STOPPER, UPPER MOUNT RETEN	1	1	1	1	
26	90387-28013	COLLAR ESPACIADOR	2	2	2	2	

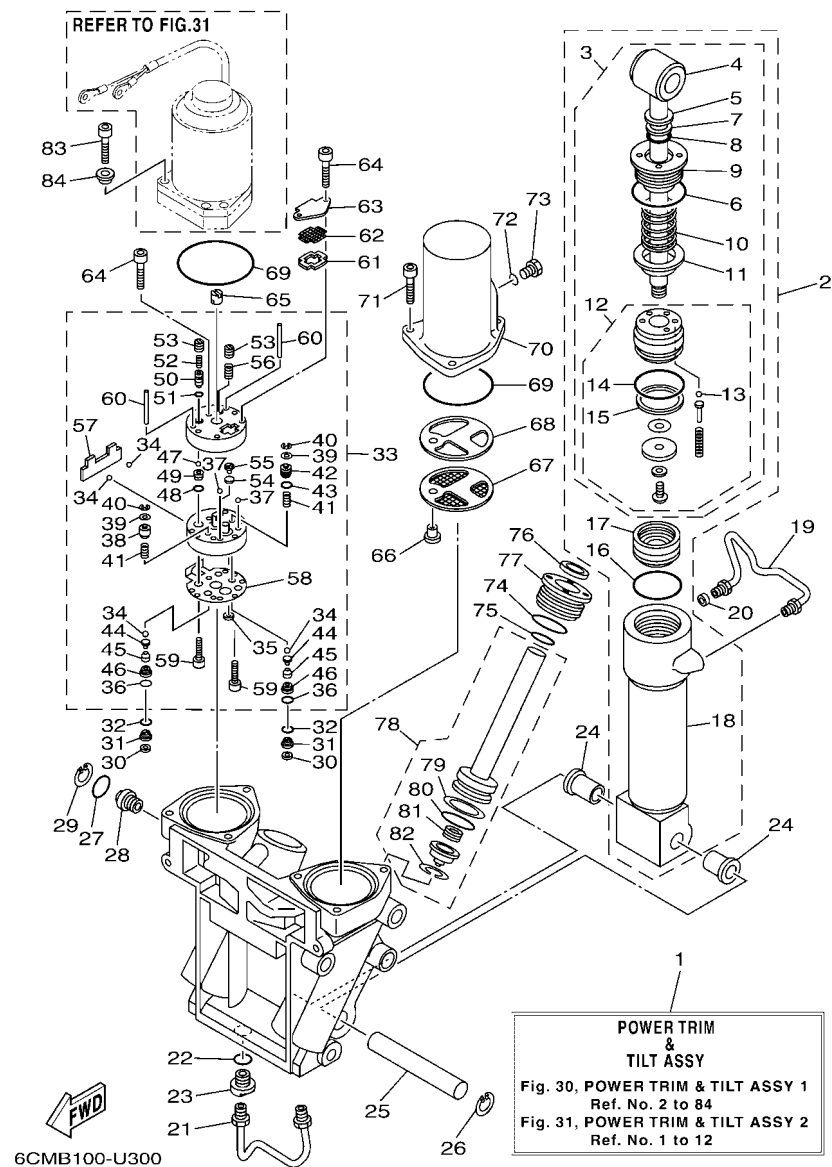


FIG. 30 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	69J-43800-11-8D	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL.	1		1		GRAY GRAY WHITE WHITE
	69J-43800-11-CE	POWER TRIM & TILT ASSY ELEVADOR HIDRAULICO COMPL.		1		1	
2	6CE-43840-01	POWER TILT ASSY CONJUNTO COMPONER	1	1	1	1	
3	6CE-43810-01	TILT PISTON SUB ASSY ELEVADOR SUB-PISTON COMPL.	1	1	1	1	
4	69J-43801-01	..ROD ..VALILLA COMPL INCLINACION	1	1	1	1	
5	93106-19001	..OIL SEAL ..SELLO ACEITE	1	1	1	1	
6	63P-43861-20	..O-RING ..ANILLO EN O 1	1	1	1	1	
7	6H1-43872-00	..RING, BACK UP ..ANILLO	1	1	1	1	
8	61A-4389H-01	..O-RING ..ANILLO EN O	1	1	1	1	
9	61A-43811-00	..SCREW, CYLINDER END ..TORNILLO CILINDRO EXTREMO	1	1	1	1	
10	69J-4384H-00	..SPRING ..RESORTE	1	1	1	1	
11	69J-4382E-00	..ADAPTOR 2 ..ADAPTADOR 2	1	1	1	1	
12	6CE-4380P-00	..PISTON SUB ASSY ..SUB-PISTON COMPL	1	1	1	1	
13	93505-32038	..BALL ..BOLA	5	5	5	5	
14	61A-43861-00	..O-RING ..ANILLO EN O 1	1	1	1	1	
15	61A-43871-00	..RING, BACK UP ..ANILLO	1	1	1	1	
16	61A-43861-00	..O-RING ..ANILLO EN O 1	1	1	1	1	
17	6H1-43814-11	..PISTON, FREE ..PISTON LIBRE	1	1	1	1	
18	61A-43813-02	..CYLINDER, TILT ..CILINDRO INCLINACION	1	1	1	1	
19	69J-43835-10	PIPE TUBO 3	1	1	1	1	
20	69J-4388J-00	PLUG 2 TAPON 2	1	1	1	1	
21	69J-43833-02	PIPE TUBO 1	1	1	1	1	
22	93210-17239	O-RING ANILLO O	1	1	1	1	
23	69J-4388E-01	BOLT ,SCREW PERNO	1	1	1	1	
24	90386-18M14	BUSH BUJE	2	2	2	2	
25	61A-43818-00	PIN, LOWER SHOCK MOUNT PASADOR AMORTIGUADOR INFERIOR	1	1	1	1	
26	61A-43876-01	RING, SNAP ANILLO	1	1	1	1	

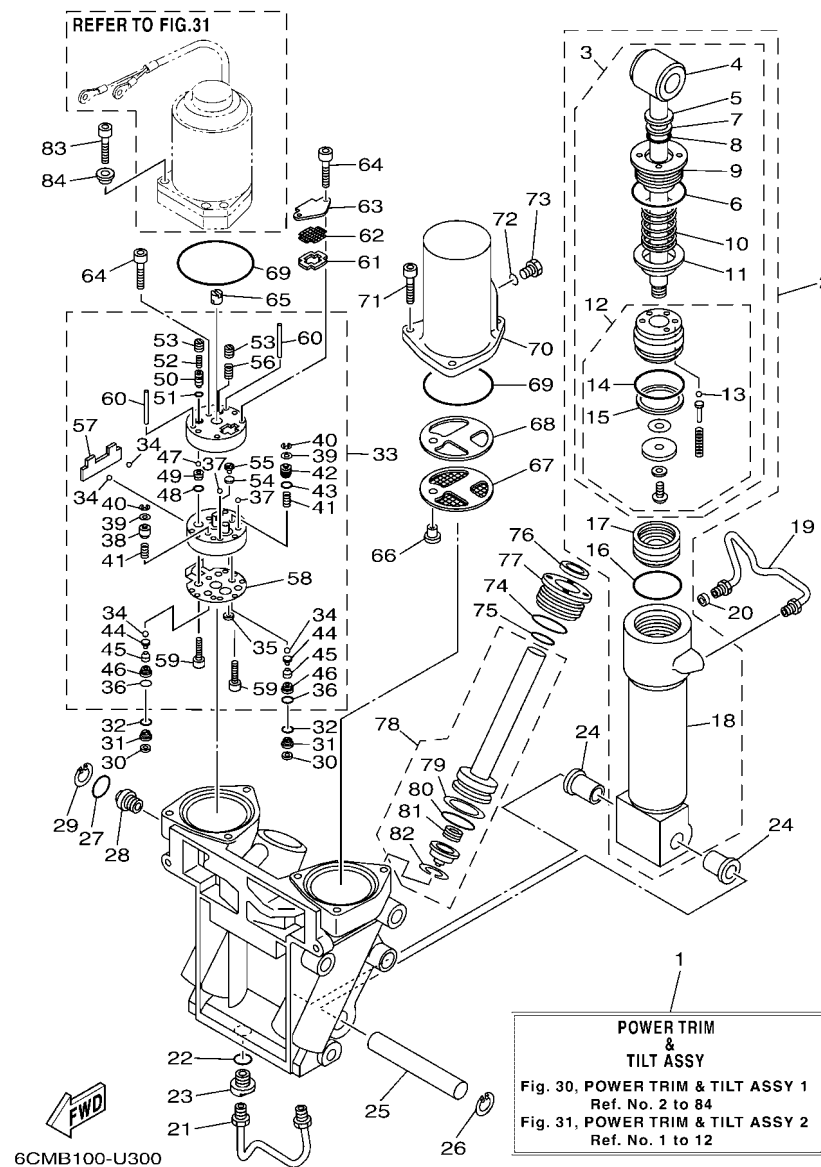


FIG. 30 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
27	6D8-43863-00	O-RING ANILLO EN O 3	1	1	1	1	
28	69J-43845-00	SCREW, MANUAL RELEASE TORNILLO DESCOPLO MANUAL	1	1	1	1	
29	6H1-43875-00	RING, SNAP ANILLO	1	1	1	1	
30	69J-4381C-00	FILTER 3 FIELTRO 3	2	2	2	2	
31	69J-43899-01	PLATE STOPPER PLACA	2	2	2	2	
32	69J-4389J-00	O-RING ANILLO O	2	2	2	2	
33	69J-43830-01	GEAR PUMP ASSY ENGRANAJE BOMBA COMPL.	1	1	1	1	
34	93505-32038	.BALL .BOLA	4	4	4	4	
35	69J-4381C-00	.FILTER 3 .FIELTRO 3	1	1	1	1	
36	69J-4389J-00	.O-RING .ANILLO O	2	2	2	2	
37	93503-16003	.BALL .ESFERA	2	2	2	2	
38	6CJ-4384M-00	.PISTON, SHUTTLE 2 .PISTON 2	1	1	1	1	
39	69A-4384F-00	.SEAL, MAIN VALVE .ASIENTO	2	2	2	2	
40	99002-03600	.CIRCLIP .PRESILLA REDONDA	2	2	2	2	
41	69J-43894-00	.SPRING, SHUTTLE RETURN .RESORTE	2	2	2	2	
42	6CJ-43841-00	.PISTON, SHUTTLE .PISTON	1	1	1	1	
43	6H1-43883-00	.O-RING .ANILLO EN O 10	1	1	1	1	
44	60V-4386A-00	.PIN, ABSORBER VALVE .PASADOR VALVULA ABSORBER	2	2	2	2	
45	69J-43853-00	.SPRING, MAIN VALVE .RESORTE	2	2	2	2	
46	6CJ-43893-00	.WASHER .RONDANA	2	2	2	2	
47	93501-08001	.BALL .BOLA	2	2	2	2	
48	93210-08391	.O-RING .ANILLO O	1	1	1	1	
49	69J-43851-00	.SEAT, RELIEF VALVE .ASIENTO VALVULA DE DESCARGA	1	1	1	1	
50	63P-43844-20	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1	1	1	
51	93210-064A5	.O-RING .ANILLO O	1	1	1	1	
52	69J-43855-00	.SPRING, UP RELIEF .RESORTE SEGURIDAD SUPERIOR	1	1	1	1	
53	6CJ-43843-00	.SCREW, VALVE LOCK .TORNILLO	2	2	2	2	

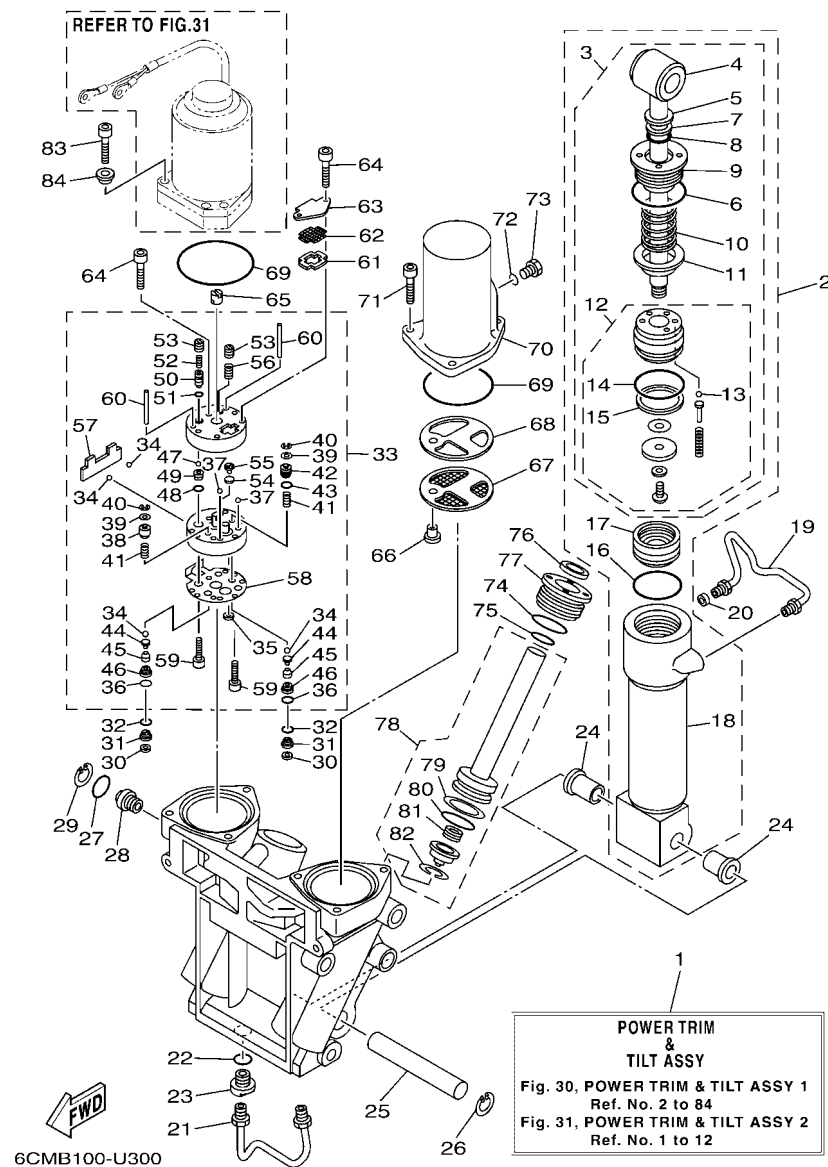


FIG. 30 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
54	6H1-4384G-11	.SEAL, RELIEF VALVE .ASIENTO	1	1	1	1	
55	6H1-43844-10	.PIN, VALVE SUPPORT .PASADOR VALVULA SOPORTE	1	1	1	1	
56	6H1-43856-10	.SPRING, DOWN RELIEF .RESORTE SEGURIDAD	1	1	1	1	
57	69J-43854-00	.SPRING, MANUAL RELEASE .RESORTE DESCOPLIO MANUAL	1	1	1	1	
58	69J-4384G-00	.SEAL, RELIEF VALVE .ASIENTO	1	1	1	1	
59	91318-05025	.BOLT .TORNILLO	2	2	2	2	
60	93604-35236	.PIN, DOWEL .PASADOR DE CLAVIJA	2	2	2	2	
61	69J-43871-00	RING, BACK UP ANILLO	1	1	1	1	
62	69J-43816-00	FILTER 1 FIELTRO 1	1	1	1	1	
63	69J-4381J-00	PLATE PLACA	1	1	1	1	
64	91318-05040	BOLT TORNILLO	3	3	3	3	
65	69J-43831-00	CONNECTOR, SHAFT CONEXION EJE	1	1	1	1	
66	69J-4388H-00	PLUG TAPON	1	1	1	1	
67	69J-43817-00	FILTER 2 FIELTRO 2	1	1	1	1	
68	69J-4388F-00	SPACER ESPACIADOR	1	1	1	1	
69	93210-66001	O-RING ANILLO O	2	2	2	2	
70	69J-43828-00	BODY, RESERVOIR CUERPO DEPOSITO	1	1	1	1	
71	69J-43888-00	BOLT, SOCKET TORNILLO ENCASTRE	3	3	3	3	
72	93210-09165	O-RING ANILLO O	1	1	1	1	
73	6H1-43829-00	PLUG, RESERVOIR TAPON DEPOSITO	1	1	1	1	
74	61A-43861-00	O-RING ANILLO EN O 1	2	2	2	2	
75	6D8-43863-00	O-RING ANILLO EN O 3	2	2	2	2	
76	63P-43812-20	SEAL, DUST SELLO DE POLVO	2	2	2	2	
77	61A-43821-02	SCREW, TRIM CYLINDER END TORNILLO CILINDRO EXTREMO	2	2	2	2	
78	69J-43820-01	TRIM PISTON SUB ASSY ELEVADOR PISTON COMPL.	2	2	2	2	
79	61A-43874-00	.RING, BACK UP .ANILLO	1	1	1	1	
80	61A-43864-00	.O-RING .ANILLO EN O 4	1	1	1	1	

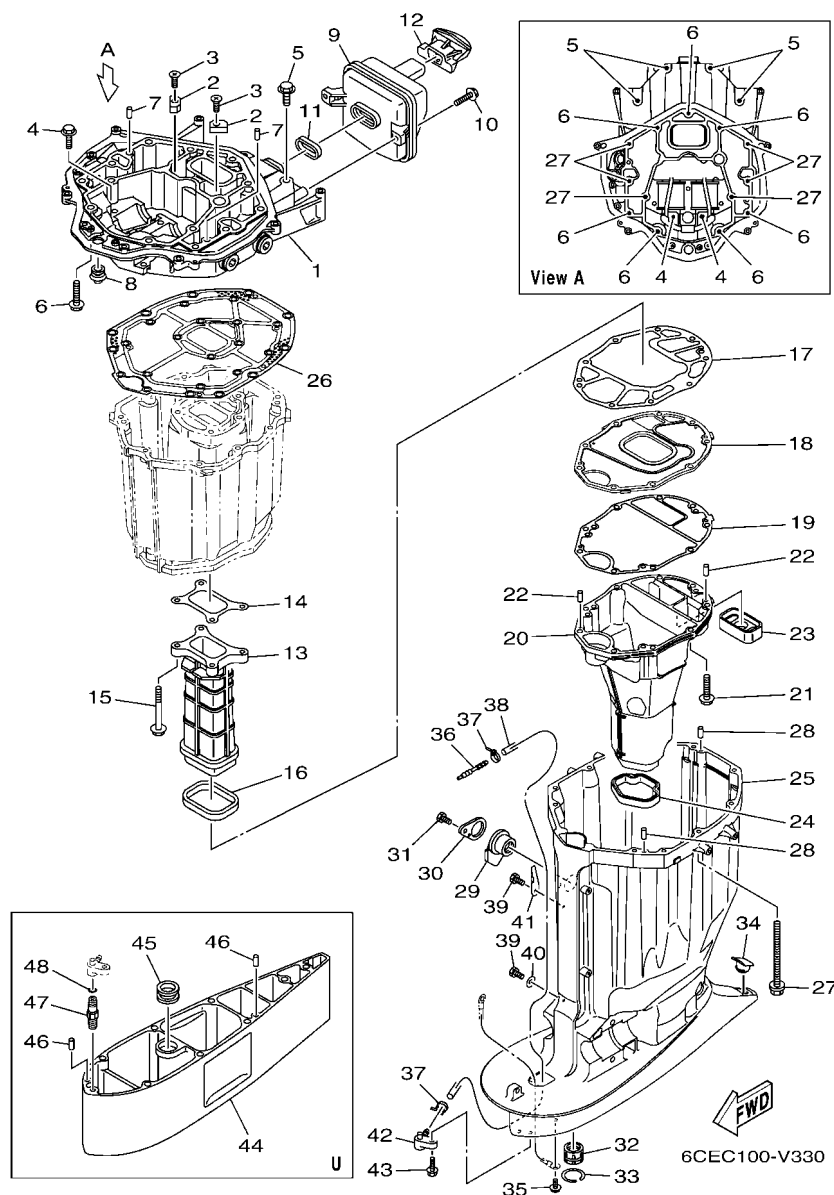


FIG. 32 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-41137-01	GUIDE, EXHAUST GUIA DE ESCAPE	1	1	1	1	
2	63P-11325-11	ANODE ANODO	2	2	2	2	
3	90151-06M02	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	2	2	2	2	
4	90119-08182	BOLT, WITH WASHER TORNILLO CON ARANDELA	2	2	2	2	
5	97E75-10545	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
6	97E75-10535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	7	7	7	7	
7	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
8	6E5-42724-01	GROMMET TAPON	1	1	1	1	
9	6CB-14750-A0	SILENCER ASSY SILENCIADOR COMPLETO	1	1	1	1	
10	95D95-06020	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	
11	6CB-14755-01	GASKET, SILENCER EMPAQUE DE SILENCIADOR	1	1	1	1	
12	6CB-42769-02	SEAL, RUBBER SELLO DE GOMA	1	1	1	1	
13	6CB-41132-01	MANIFOLD, EXHAUST TUBO MULTIPLE DE ESCAPE	1	1	1	1	
14	6CB-41134-00	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
15	97E75-08560	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	4	4	4	4	
16	6CB-41138-00	SEAL, EXT. 1 SELLO, ESCAPE 1	1	1	1	1	
17	6CB-41135-00	GASKET, EXHAUST MANIFOLD EMPAQUE	1	1	1	1	
18	6KA-45181-00	PLATE PLACA	1	1	1	1	
19	6CE-41136-00	GASKET, EXHAUST MANIFOLD 4 EMPAQUE	1	1	1	1	
20	6KA-14711-00	MUFFLER 1 SILENCIADOR 1	1	1	1	1	
21	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	9	9	9	9	
22	93606-19M23	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
23	6CE-45127-00	SEAL SELLO DE GOMA	1	1	1	1	
24	6CE-45123-00	GASKET, MUFFLER EMPAQUE SILENCIADOR	1	1	1	1	
25	6CE-45111-01-8D	CASING, UPPER CAJA SUPERIOR	1	1	1	1	
26	6CB-45113-10	GASKET, UPPER CASING EMPAQUE	1	1	1	1	
27	90119-10007	BOLT, WITH WASHER TORNILLO CON ARANDELA	6	6	6	6	

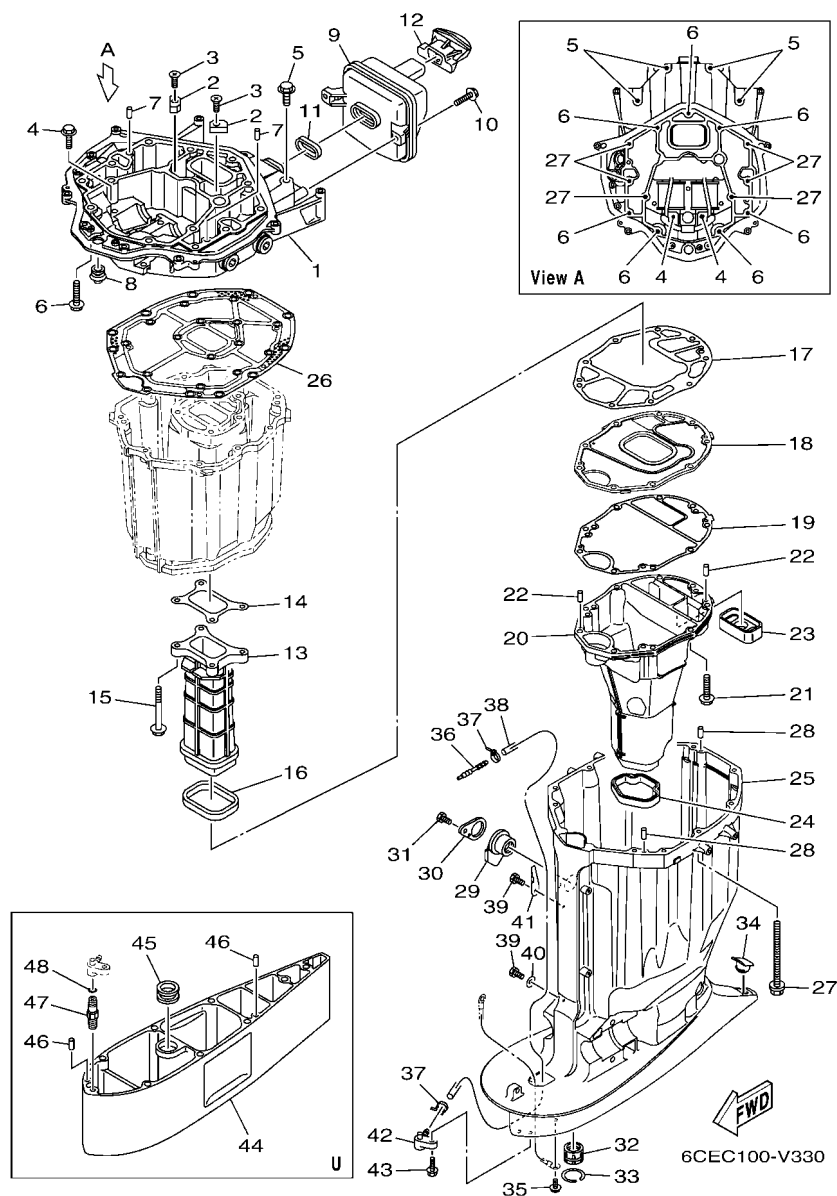


FIG. 32 UPPER CASING

FUNDA SUPERIOR

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
28	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
29	6BB-15316-01	DAMPER 1 AMORTIGUADOR 1	1	1	1	1	
30	6BB-45152-01	COVER, UPPER CASING 2 CUBIERTA FUNDA SUPERIOR 2	1	1	1	1	
31	97D95-06012	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	1	1	1	1	
32	69J-45318-01	BUSHING, DRIVE SHAFT BUJE, EJE DE MANDO	1	1	1	1	
33	93420-36M01	CIRCLIP SEGURO	1	1	1	1	
34	61A-45155-01	CAP TAPA	1	1	1	1	
35	95D95-06010	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	1	1	1	1	
36	6E5-83558-00	END, NIPPLE EXTREMO DE NIPLE	1	1	1	1	
37	90465-11M10	CLAMP BRIDA	2	2	2	2	
38	90445-07032	HOSE (L1920) MANGUERA (L1920)	1	1	1	1	
39	97D95-06010	BOLT, HEXAGON DEEP RECESS TORNILLO HEXAGONAL	2	2	2	2	
40	90201-06M02	WASHER, PLATE ARANDELA PLANA	1	1	1	1	
41	90462-10061	CLAMP BRIDA	1	1	1	1	
42	63P-45379-00	NIPPLE, HOSE NIPLE DE MANGUERA	1	1	1	1	
43	90119-06287	BOLT, WITH WASHER TORNILLO CON ARANDELA	1	1	1	1	
44	6CE-45211-10-8D	EXTENSION EXTENSION	1		1		U(30.3") U(30.3")
45	6AW-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1		1		U(30.3") U(30.3")
46	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2		2		U(30.3") U(30.3")
47	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1		1		U(30.3") U(30.3")
48	93210-07003	O-RING ANILLO O	1		1		U(30.3") U(30.3")

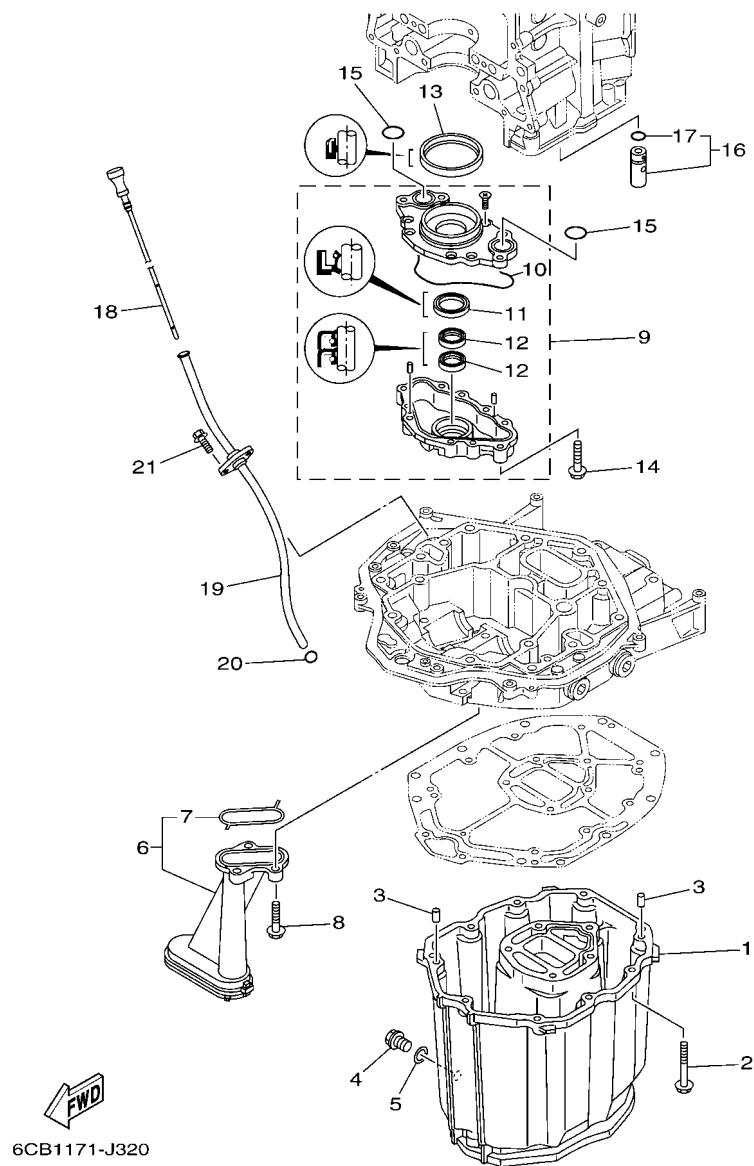


FIG. 33 OIL PAN

OIL PAN

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-15311-01	OIL PAN BANDEJA DE ACEITE	1	1	1	1	
2	97E75-08535	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	10	10	10	10	
3	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2	2	2	
4	90340-14M06	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1	1	1	
5	90430-14M09	GASKET JUNTA	1	1	1	1	
6	6CB-13411-00	STRAINER, OIL FILTRO DE ACEITE	1	1	1	1	
7	6AW-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1	1	1	
8	95812-06025	BOLT, FLANGE TORNILLO DE REBORDE	3	3	3	3	
9	6CB-13300-00	OIL PUMP ASSY BOMBA DE ACEITE COMPLETA	1	1	1	1	
10	6CB-13329-00	.GASKET, PUMP COVER .EMPAQUE TAPA DE BOMBA	1	1	1	1	
11	6AW-13119-00	.OIL SEAL .SELLO ACEITE	1	1	1	1	
12	69J-13631-00	.OIL SEAL .SELLO ACEITE	2	2	2	2	
13	6CB-11355-00	SEAL, CYLINDER 1 RETEN ACEITE CILINDRO 1	1	1	1	1	
14	95D75-06040	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	4	4	4	4	
15	93210-26658	O-RING ANILLO O	2	2	2	2	
16	6CB-13490-00	RELIEF VALVE ASSY VALVELA DE DESCOMPRESION	1	1	1	1	
17	6CB-13473-00	.O-RING .ANILLO O	1	1	1	1	
18	6CB-15362-00	PLUG, OIL LEVEL TAPON DEL NIVEL DE ACEITE	1	1	1	1	
19	6CB-15377-00	GUIDE, INLET GUIA DE ENTRADA	1	1	1	1	
20	93210-19MJ3	O-RING ANILLO O	1	1	1	1	
21	95D95-06016	BOLT, FLANGE DEEP RECESS CERROJO, REBORDE HUECO PROFUND	2	2	2	2	

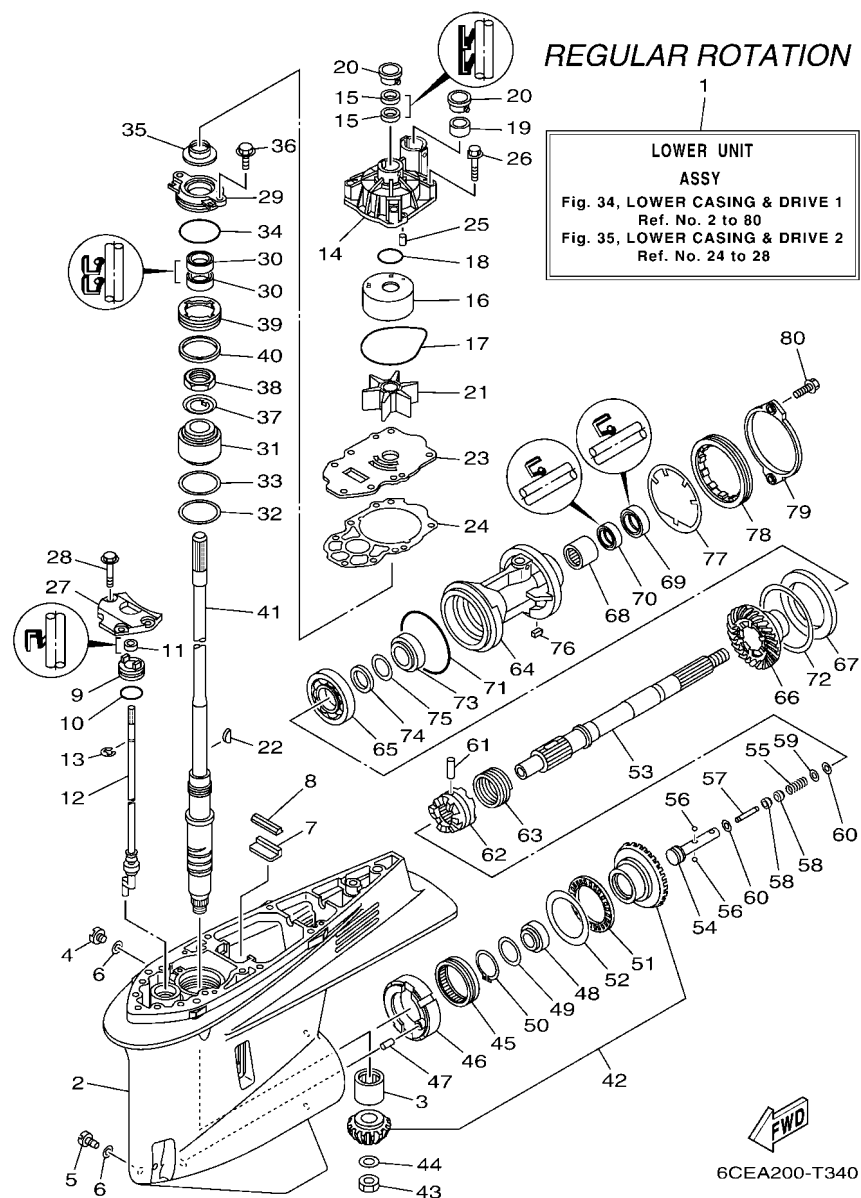


FIG. 34 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-45300-05-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1	1			X(25.3"),RH X(25.3"),RH
	6CE-45300-15-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR	1				U(30.3"),RH U(30.3"),RH
2	6CE-45301-00-8D	CASING, LOWER FUNDA INFERIOR COMPLETA	1	1			
3	93311-83280	BEARING COJINETE DE RODILLOS	1	1			
4	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE	1	1			
5	688-45341-10	PLUG, DRAIN TAPON, DREN	1	1			
6	90430-08003	GASKET JUNTA	2	2			
7	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA	1	1			
8	6CE-45375-00	DAMPER, SEAL GOMA DE SELLO	1	1			
9	6CE-45321-10	PLATE PLACA	1	1			X(25.3") X(25.3")
	6CE-45321-20	PLATE PLACA	1				U(30.3") U(30.3")
10	93210-33M49	O-RING ANILLO O	1	1			
11	93106-09014	OIL SEAL SELLO ACEITE	1	1			X(25.3") X(25.3")
	93106-10001	OIL SEAL SELLO ACEITE	1				U(30.3") U(30.3")
12	6CE-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1	1			X(25.3"),RH X(25.3"),RH
	6CE-44150-10	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.	1				U(30.3"),RH U(30.3"),RH
13	99001-08600	CIRCLIP PRESILLA REDONDA	1	1			X(25.3") X(25.3")
	99001-09600	CIRCLIP PRESILLA REDONDA	1				U(30.3") U(30.3")
14	6CE-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA	1	1			
15	93104-22M07	OIL SEAL SELLO ACEITE	2	2			
16	6AW-44322-00	INSERT, CARTRIDGE CARTUCHO	1	1			
17	93210-94003	O-RING ANILLO O	1	1			
18	93210-37160	O-RING ANILLO O	1	1			
19	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1			
20	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	2	2			
21	6CE-44352-00	IMPELLER IMPULSOR	1	1			
22	90280-04002	KEY, WOODRUFF CUNA WOODRUFF	1	1			

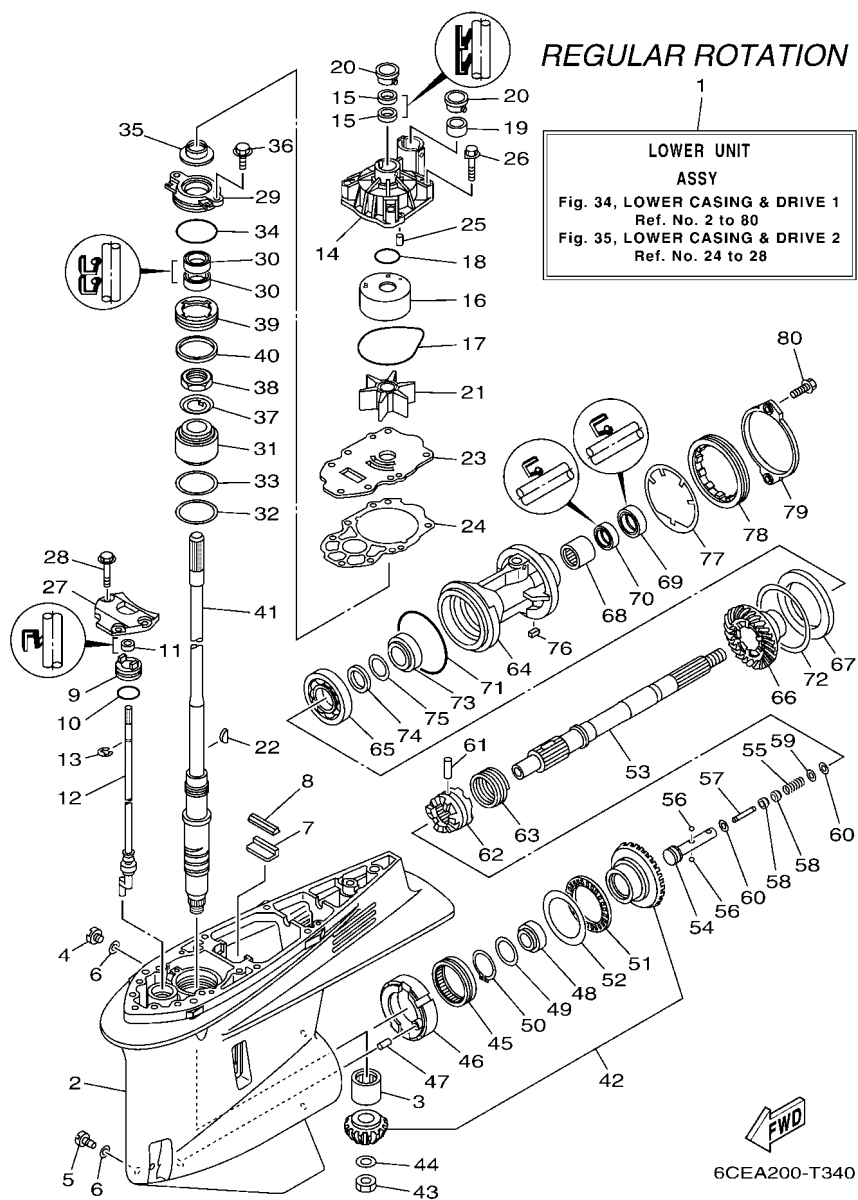


FIG. 34 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
23	6CE-44323-01	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO	1	1			
24	6CE-44315-00	GASKET, WATER PUMP EMPAQUE	1	1			
25	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
26	90119-08191	BOLT, WITH WASHER TORNILLO CON ARANDELA	4	4			
27	6CB-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	1	1			
28	90119-08180	BOLT, WITH WASHER TORNILLO CON ARANDELA	3	3			
29	6CE-45335-00-9S	HOUSING, OIL SEAL CAJA DEL SELLO DE ACEITE	1	1			
30	93101-28019	OIL SEAL SELLO ACEITE	2	2			
31	93399-99966	BEARING COJINETE	1	1			
32	90201-62008	WASHER, PLATE ARANDELA PLANA	1	1			
33	6CE-45587-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1			UR
	6CE-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1			UR
	6CE-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1			UR
	6CE-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1			UR
	6CE-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1			UR
	6CE-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1			UR
	6CE-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1			UR
34	93210-64488	O-RING ANILLO O	1	1			
35	6KA-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE	1	1			
36	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	2	2			
37	90214-30003	WASHER, CLAW ARANDELA DE POSICION	1	1			
38	90170-30M18	NUT TUERCA	1	1			
39	6CE-45244-00	NUT TUERCA	1	1			
40	6CE-45539-00	SPACER 2 ESPACIADOR 2	1	1			
41	6CE-45501-00	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1	1			X(25.3") X(25.3")
	6CE-45501-10	DRIVE SHAFT COMP. EJE DE MANDO COMPL.	1				U(30.3") U(30.3")
42	6CE-45550-00	GEAR SET JUEGO DE ENGRANAJE	1	1			

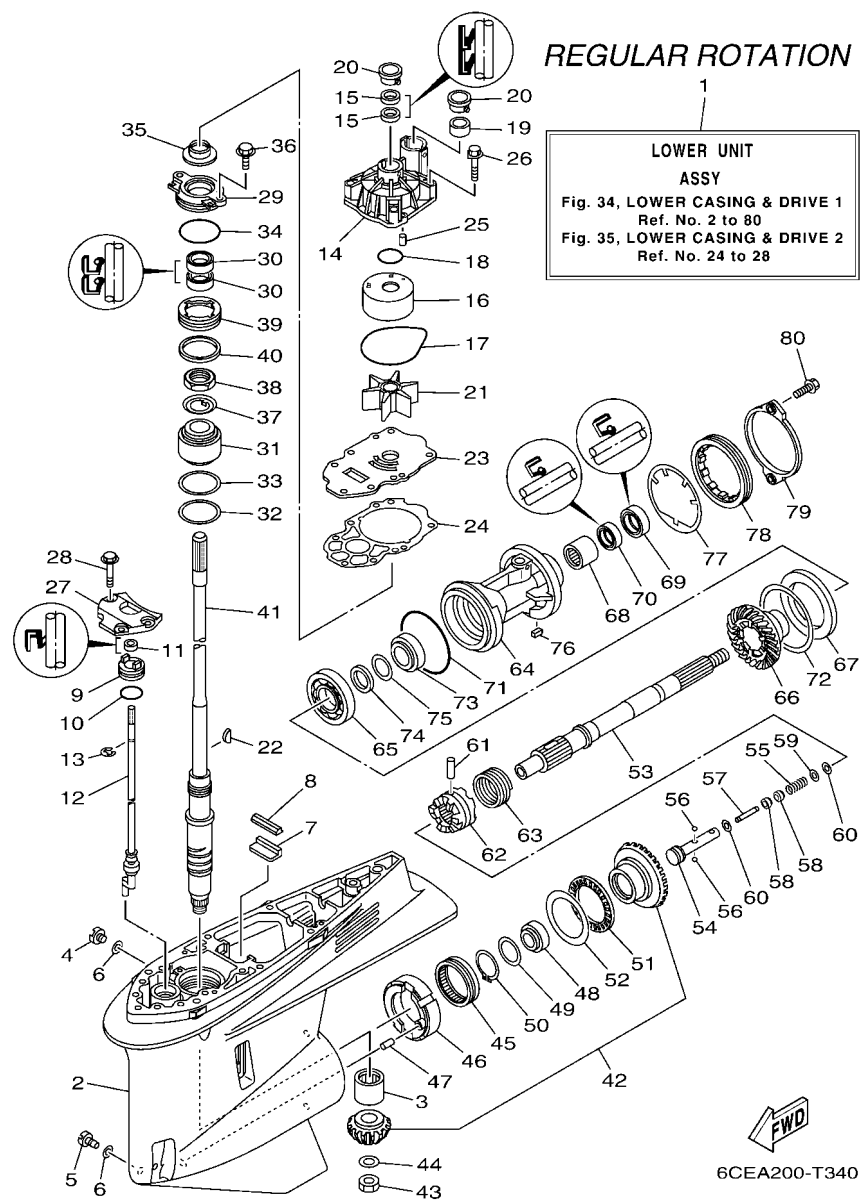


FIG. 34 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
43	90170-16M19	NUT TUERCA	1	1			
44	90201-16M00	WASHER, PLATE ARANDELA PLANA	1	1			
45	93311-85894	BEARING COJINETE DE RODILLOS	1	1			
46	6CB-45824-00	ADAPTER ADAPTADOR	1	1			
47	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	1	1			
48	93332-000A4	BEARING COJINETE	1	1			
49	90201-41008	WASHER, PLATE ARANDELA PLANA	1	1			
50	99009-47500	CIRCLIP PRESILLA REDONDA	1	1			
51	93340-67011	BEARING COJINETES CON RODAMIENTOS	1	1			
52	6CB-45567-00	SHIM (T:2.00MM) LAINA (T:2.00MM)	1	1			UR UR
	6CB-45567-10	SHIM (T:2.03MM) LAINA (T:2.03MM)	1	1			UR UR
	6CB-45567-20	SHIM (T:2.06MM) LAINA (T:2.06MM)	1	1			UR UR
	6CB-45567-30	SHIM (T:2.09MM) LAINA (T:2.09MM)	1	1			UR UR
	6CB-45567-40	SHIM (T:2.12MM) LAINA (T:2.12MM)	1	1			UR UR
	6CB-45567-50	SHIM (T:2.15MM) LAINA (T:2.15MM)	1	1			UR UR
53	6CB-45611-00	SHAFT, PROPELLER EJE PROPUSOR	1	1			
54	6CB-45634-00	SLIDE, SHIFT DESILIZADOR, CAMBIO	1	1			
55	90501-10M77	SPRING, COMPRESSION RESORTE DE COMPRESION	1	1			
56	93501-04011	BALL BOLA	2	2			
57	6H1-45668-00	SHAFT, FREE 1 EJE 1	1	1			
58	61A-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO	2	2			
59	90201-02M00	WASHER, PLATE ARANDELA PLANA	1	1			
60	90183-02M03	NUT, SPRING TUERCA DE RESORTE	2	2			
61	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO	1	1			
62	6CE-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA	1	1			
63	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR	1	1			
64	6CE-45332-00-CA	HOUSING, BEARING CAJA BALERO 2	1	1			

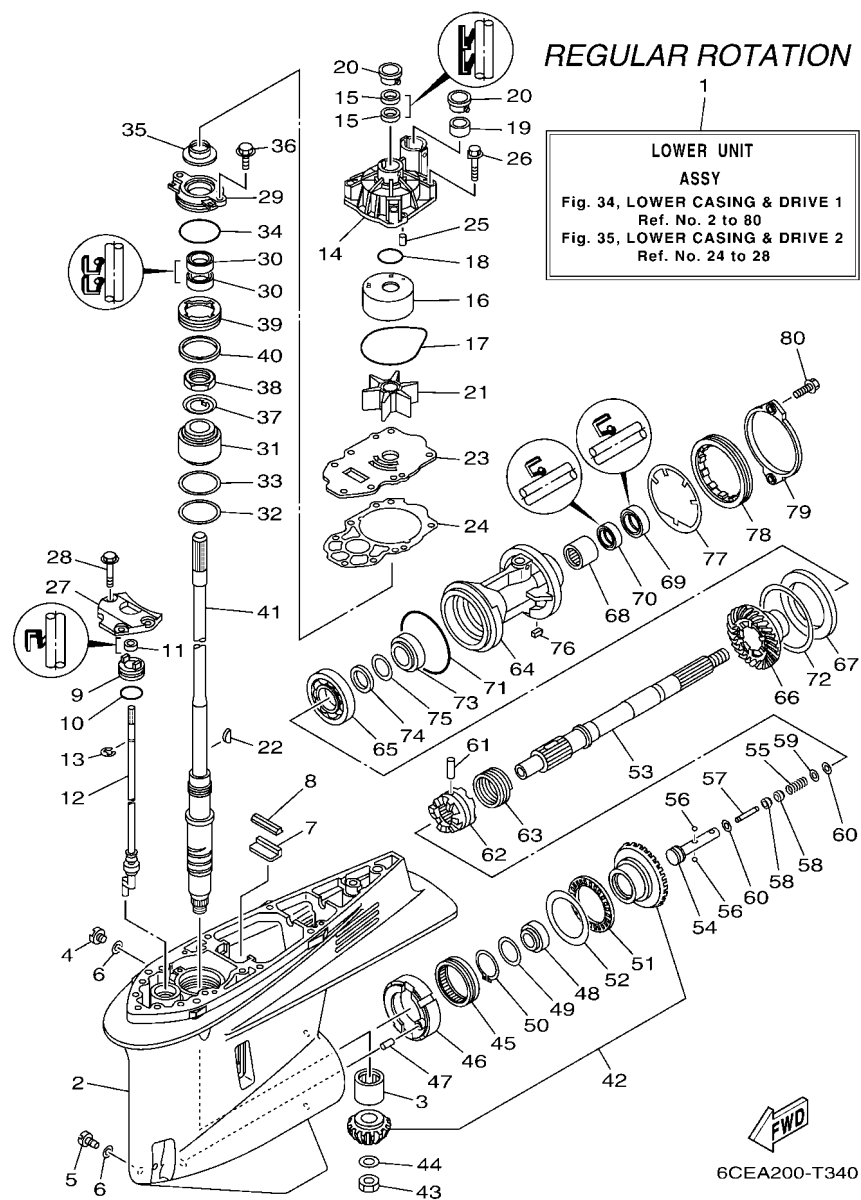
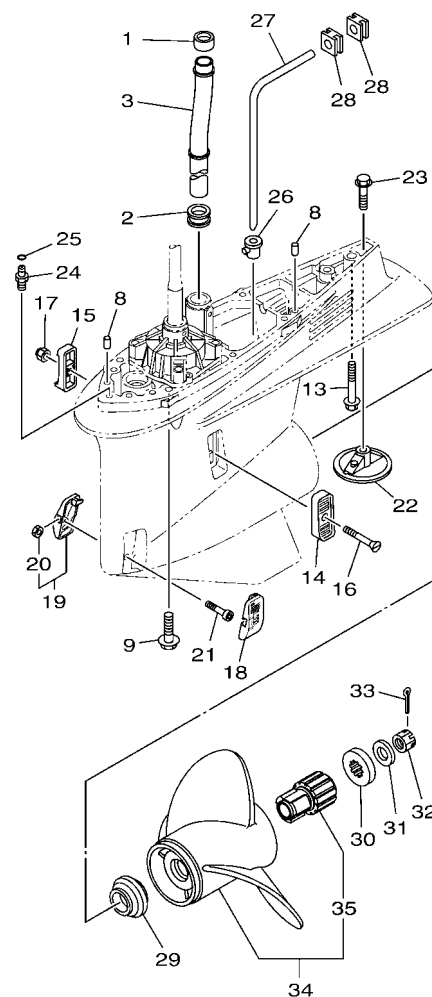


FIG. 34 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
65	93306-209U0	BEARING COJINETE	1	1			
66	6CE-45571-00	GEAR 2 (21T) ENGRANAJE 2 (21T)	1	1			
67	6CB-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2	1	1			
68	93315-43061	BEARING COJINETE DE RODILLOS	1	1			
69	93101-30030	OIL SEAL SELLO ACEITE	1	1			
70	93101-30019	OIL SEAL SELLO ACEITE	1	1			
71	93211-02001	O-RING ANILLO O	1	1			
72	6CB-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)	1	1			UR
	6CB-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)	1	1			UR
	6CB-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)	1	1			UR
	6CB-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)	1	1			UR
	6CB-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)	1	1			UR
	6CB-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)	1	1			UR
	6CB-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)	1	1			UR
73	93332-000A5	BEARING COJINETE	1	1			
74	90201-32008	WASHER, PLATE ARANDELA PLANA	1	1			
75	676-45567-00	SHIM (T:0.7MM) LAINA (T:0.7MM)	1	1			UR
	676-45567-10	SHIM (T:0.8MM) LAINA (T:0.8MM)	1	1			UR
	676-45567-20	SHIM (T:0.9MM) LAINA (T:0.9MM)	1	1			UR
	676-45567-30	SHIM (T:1.0MM) LAINA (T:1.0MM)	1	1			UR
	676-45567-40	SHIM (T:1.1MM) LAINA (T:1.1MM)	1	1			UR
	676-45567-50	SHIM (T:1.2MM) LAINA (T:1.2MM)	1	1			UR
76	90282-05008	KEY, STRAIGHT CHAVETA, RECTA	1	1			
77	6CB-45383-00	WASHER, CLAW ARANDELA DE UNA	1	1			
78	6CB-45384-00	NUT TUERCA	1	1			
79	6CE-45361-10	CAP, LOWER CASING FUNDA INFERIOR	1	1			
80	90105-08M61	BOLT, FLANGE TORNILLO	2	2			

REGULAR ROTATION



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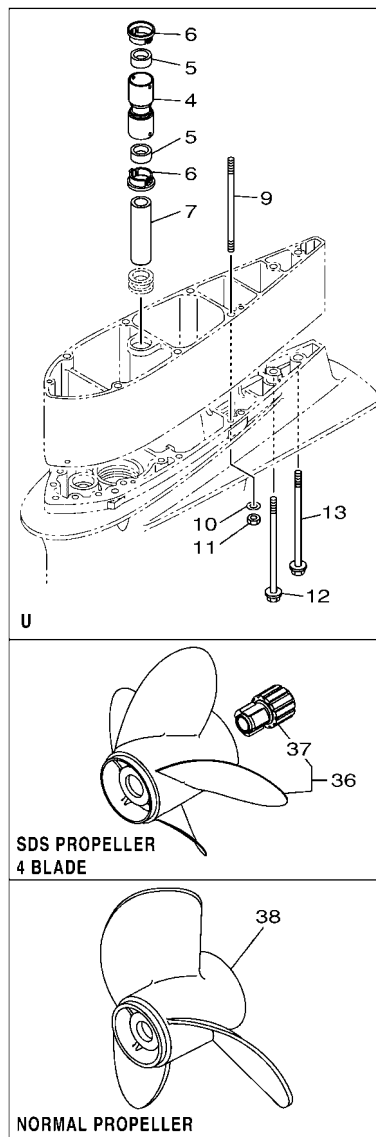
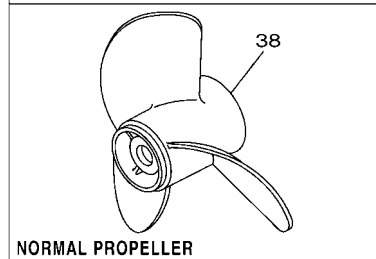
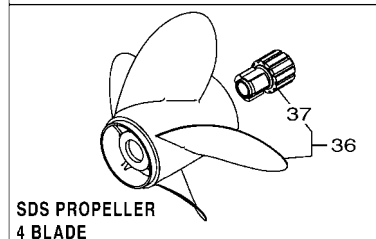
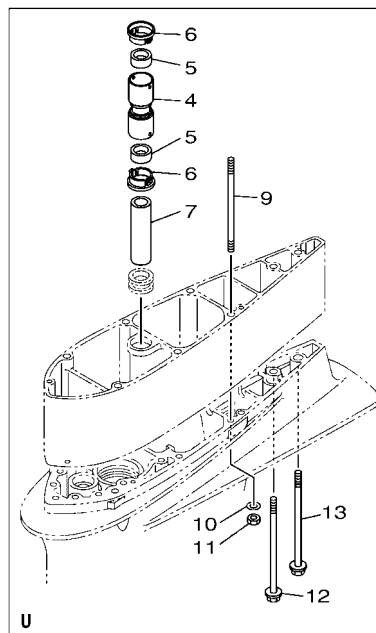
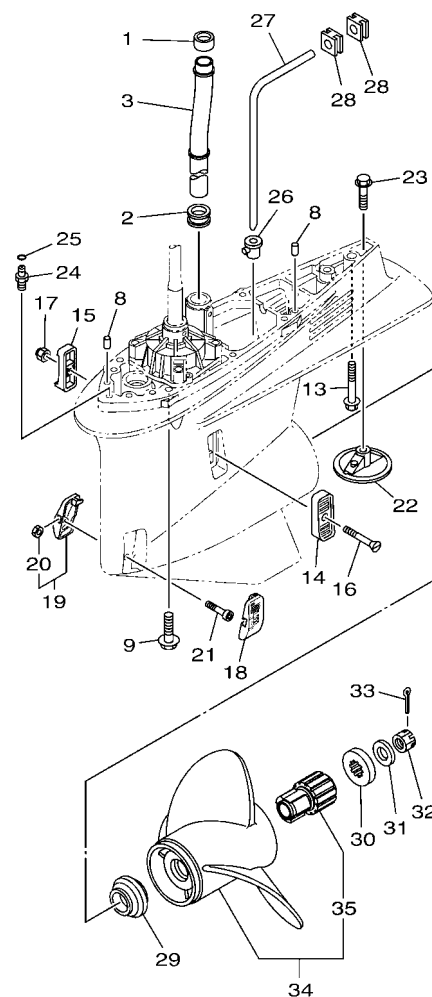


FIG. 35 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	1	1			
2	6AW-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	1	1			
3	6CE-44361-00	TUBE, WATER 1 TUBO DE AGUA 1	1	1			
4	6CE-44362-00	TUBE, WATER 2 TUBO DE AGUA 2	1				U(30.3") U(30.3")
5	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1	2				U(30.3") U(30.3")
6	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA	2				U(30.3") U(30.3")
7	6AW-44363-00	TUBE, WATER 3 TUBO DE AGUA 3	1				U(30.3") U(30.3")
8	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA	2	2			
9	90119-10038	BOLT, WITH WASHER TORNILLO CON ARANDELA	7	7			X(25.3") X(25.3")
	90116-10041	BOLT, STUD ESPARRAGO	6				U(30.3") U(30.3")
10	90201-10048	WASHER, PLATE ARANDELA PLANA	6				U(30.3") U(30.3")
11	90170-10009	NUT TUERCA	6				U(30.3") U(30.3")
12	90119-10009	BOLT, WITH WASHER TORNILLO CON ARANDELA	1				U(30.3") U(30.3")
13	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA	1	1			X(25.3") X(25.3")
	90119-10008	BOLT, WITH WASHER TORNILLO CON ARANDELA	1				U(30.3") U(30.3")
14	6P2-45214-00	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1	1	1			
15	6P2-45215-00	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2	1	1			
16	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO	1	1			
17	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1			
18	6CE-45224-00	COVER, WATER INLET 3 CUBIERTA, ENTRADA AGUA 3	1	1			
19	6CE-45225-00	COVER, WATER INLET 4 CUBIERTA, ENTRADA AGUA 4	1	1			
20	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE	1	1			
21	90110-05039	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN	1	1			
22	6CE-45373-00	ANODE ANODO	1	1			
23	90105-10M00	BOLT, FLANGE TORNILLO	1	1			
24	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA	1	1			
25	93210-07003	O-RING ANILLO O	1	1			

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FIG. 35 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
26	6D0-44367-00	DAMPER, WATER SEAL 3 GOMA DEL SELLO DE AGUA 3	1	1			
27	6D0-44362-01	TUBE, WATER 2 TUBO DE AGUA 2	1	1			
28	6D0-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2	2	2			
29	69J-45987-00	SPACER 1 ESPACIADOR 1	1	1			
30	688-45997-01	SPACER 2 ESPACIADOR 2	1	1			
31	92990-18200	WASHER ARANDELA PLANA	1	1			
32	90171-18M04	NUT, CASTLE TUERCA ENTALLADA	1	1			
33	91490-40030	PIN. COTTER CHAVETA	1	1			
34	6CE-45930-20	PROPELLER (3X15-3/4"X13"-T) PROPELA (3X15-3/4"X13"-T)	1	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45976-20	PROPELLER (3X15-3/4"X15"-T) PROPELA (3X15-3/4"X15"-T)	1	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45978-20	PROPELLER (3X15-1/2"X17"-T) PROPELA (3X15-1/2"X17"-T)	1	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45970-20	PROPELLER (3X15-1/4"X19"-T) PROPELA (3X15-1/4"X19"-T)	1	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45972-20	PROPELLER (3X15"X21"-T) PROPELA (3X15"X21"-T)	1	1			UR SDS 3 BLADE UR SDS 3 BLADE
	6CE-45974-20	PROPELLER (3X14-3/4"X23"-T) PROPELA (3X14-3/4"X23"-T)	1	1			UR SDS 3 BLADE UR SDS 3 BLADE
35	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1	1	1			
36	6CE-45B70-20	PROPELLER (4X15"X21"-T) PROPELA (4X15"X21"-T)	1	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B72-20	PROPELLER (4X15"X22"-T) PROPELA (4X15"X22"-T)	1	1			UR SDS 4 BLADE UR SDS 4 BLADE
	6CE-45B74-20	PROPELLER (4X15"X23"-T) PROPELA (4X15"X23"-T)	1	1			UR SDS 4 BLADE UR SDS 4 BLADE
37	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1	1	1			
38	6D0-45978-00	PROPELLER (3X15-1/2"X17"-T) PROPELA (3X15-1/2"X17"-T)	1	1			UR NORMAL PROP. UR NORMAL PROP.
	6D0-45970-10	PROPELLER (3X15-1/4"X19"-T) PROPELA (3X15-1/4"X19"-T)	1	1			UR NORMAL PROP. UR NORMAL PROP.

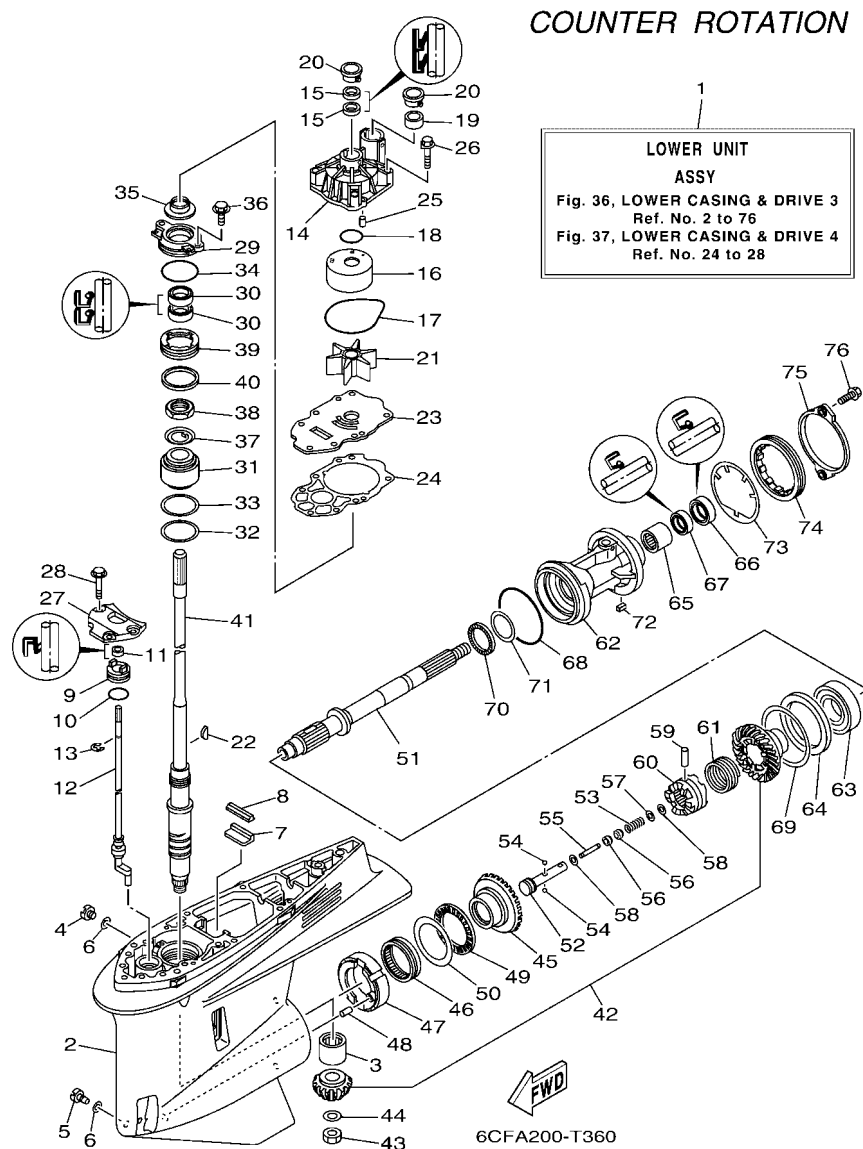


FIG. 36 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CF-45300-06-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1	1	X(25.3"),LH
	6CF-45300-16-8D	LOWER UNIT ASSY CONJUNTO UNIDAD INFERIOR			1		X(25.3"),LH U(30.3"),LH U(30.3"),LH
2	6CE-45301-00-8D	CASING, LOWER FUNDA INFERIOR COMPLETA			1	1	
3	93311-83280	BEARING COJINETE DE RODILLOS			1	1	
4	90340-08002	PLUG, STRAIGHT SCREW TORNILLO, DE DRENAJE			1	1	
5	688-45341-10	PLUG, DRAIN TAPON, DREN			1	1	
6	90430-08003	GASKET JUNTA			2	2	
7	663-45376-00	GUIDE, SEAL DAMPER GUIA DE SELLO GOMA			1	1	
8	6CE-45375-00	DAMPER, SEAL GOMA DE SELLO			1	1	
9	6CE-45321-10	PLATE PLACA			1	1	X(25.3") X(25.3")
	6CE-45321-20	PLATE PLACA			1		U(30.3") U(30.3")
10	93210-33M49	O-RING ANILLO O			1	1	
11	93106-09014	OIL SEAL SELLO ACEITE			1	1	X(25.3") X(25.3")
	93106-10001	OIL SEAL SELLO ACEITE			1		U(30.3") U(30.3")
12	6CF-44150-00	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.			1	1	X(25.3"),LH X(25.3"),LH
	6CF-44150-10	SHIFT CAM ASSY CONJUNTO EJE LEVA COMPL.			1		U(30.3"),LH U(30.3"),LH
13	99001-08600	CIRCLIP PRESILLA REDONDA			1	1	X(25.3") X(25.3")
	99001-09600	CIRCLIP PRESILLA REDONDA			1		U(30.3") U(30.3")
14	6CE-44311-01	HOUSING, WATER PUMP CAJA BOMBA DE AGUA			1	1	
15	93104-22M07	OIL SEAL SELLO ACEITE			2	2	
16	6AW-44322-00	INSERT, CARTRIDGE CARTUCHO			1	1	
17	93210-94003	O-RING ANILLO O			1	1	
18	93210-37160	O-RING ANILLO O			1	1	
19	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1			1	1	
20	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA			2	2	
21	6CE-44352-00	IMPELLER IMPULSOR			1	1	
22	90280-04002	KEY, WOODRUFF CUNA WOODRUFF			1	1	

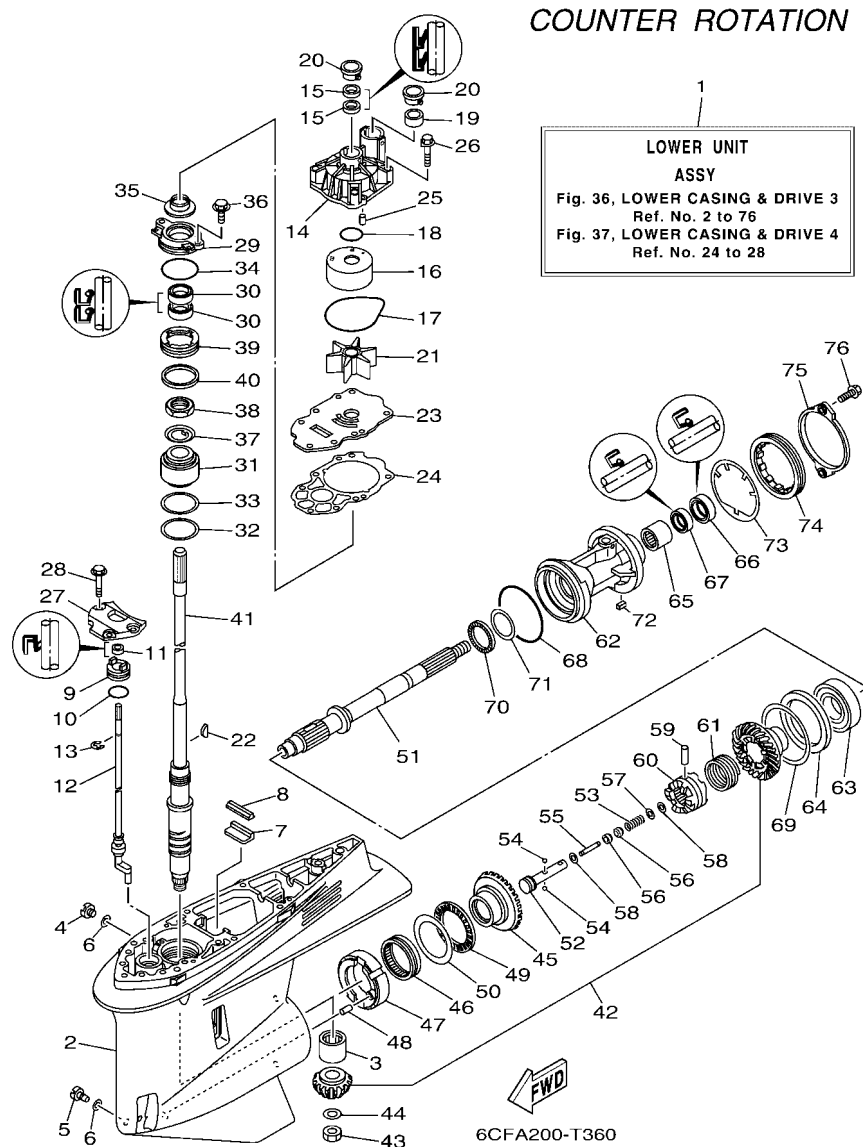


FIG. 36 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
23	6CE-44323-01	OUTER PLATE, CARTRIDGE PLACA EXTERIOR DEL CARTUCHO			1	1	
24	6CE-44315-00	GASKET, WATER PUMP EMPAQUE			1	1	
25	93606-12019	PIN, DOWEL PASADOR DE CLAVIJA			2	2	
26	90119-08191	BOLT, WITH WASHER TORNILLO CON ARANDELA			4	4	
27	6CB-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA			1	1	
28	90119-08180	BOLT, WITH WASHER TORNILLO CON ARANDELA			3	3	
29	6CE-45335-00-9S	HOUSING, OIL SEAL CAJA DEL SELLO DE ACEITE			1	1	
30	93101-28019	OIL SEAL SELLO ACEITE			2	2	
31	93399-99966	BEARING COJINETE			1	1	
32	90201-62008	WASHER, PLATE ARANDELA PLANA			1	1	
33	6CE-45587-00	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	1	UR
	6CE-45587-10	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	1	UR
	6CE-45587-20	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	1	UR
	6CE-45587-30	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	1	UR
	6CE-45587-40	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	1	UR
	6CE-45587-50	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	1	UR
	6CE-45587-60	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	1	UR
34	93210-64488	O-RING ANILLO O			1	1	
35	6KA-45344-00	COVER, OIL SEAL CUBIERTA SELLO ACEITE			1	1	
36	97E95-08520	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA			2	2	
37	90214-30003	WASHER, CLAW ARANDELA DE POSICION			1	1	
38	90170-30M18	NUT TUERCA			1	1	
39	6CE-45244-00	NUT TUERCA			1	1	
40	6CE-45539-00	SPACER 2 ESPACIADOR 2			1	1	
41	6CE-45501-00	DRIVE SHAFT COMP. EJE DE MANDO COMPL.			1	1	X(25.3") X(25.3")
	6CE-45501-10	DRIVE SHAFT COMP. EJE DE MANDO COMPL.			1		U(30.3") U(30.3")
42	6CF-45550-00	GEAR SET JUEGO DE ENGRANAJE			1	1	

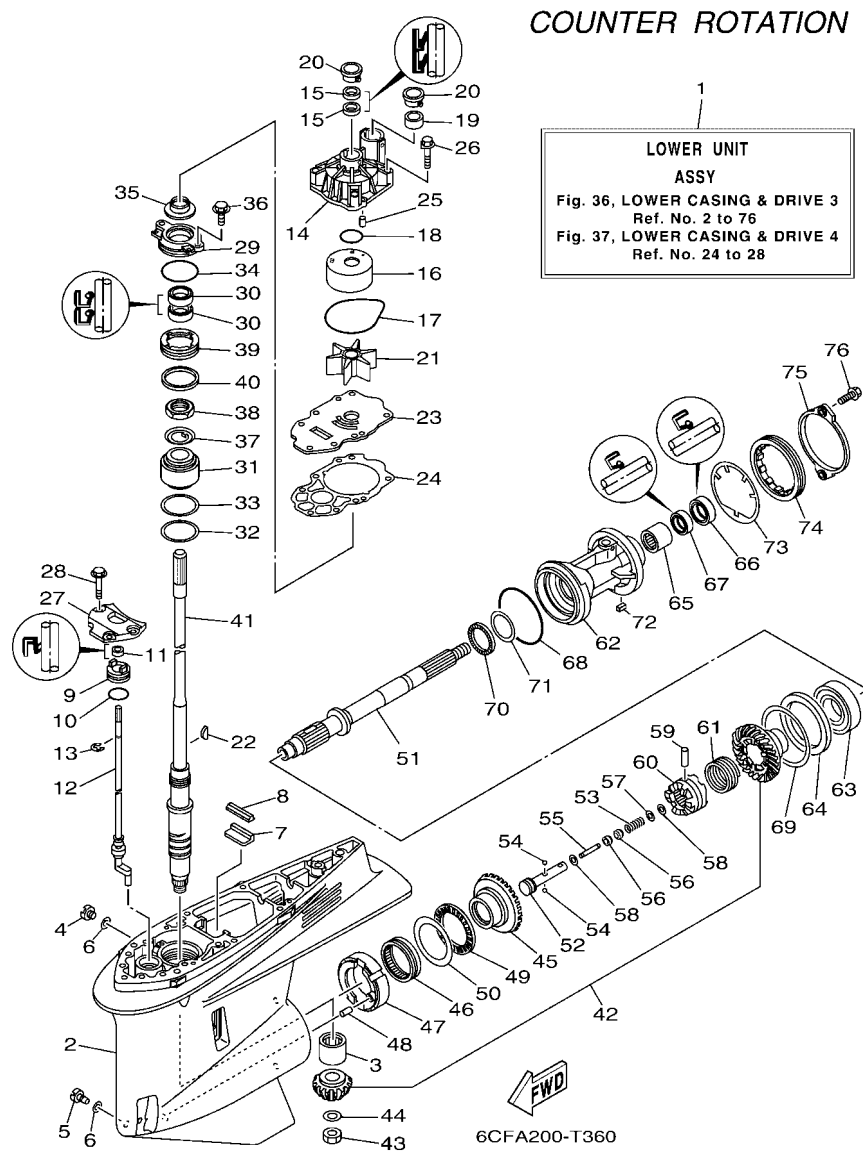


FIG. 36 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
43	90170-16M19	NUT TUERCA			1	1	
44	90201-16M00	WASHER, PLATE ARANDELA PLANA			1	1	
45	6CF-45560-01	GEAR 1 (21T) ENGRANAJE 1 (21T)			1	1	
46	93311-85894	BEARING COJINETE DE RODILLOS			1	1	
47	6CB-45824-00	ADAPTER ADAPTADOR			1	1	
48	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA			1	1	
49	93340-67011	BEARING COJINETES CON RODAMIENTOS			1	1	
50	6CB-45567-00	SHIM (T:2.00MM) LAINA (T:2.00MM)			1	1	UR
	6CB-45567-10	SHIM (T:2.03MM) LAINA (T:2.03MM)			1	1	UR
	6CB-45567-20	SHIM (T:2.06MM) LAINA (T:2.06MM)			1	1	UR
	6CB-45567-30	SHIM (T:2.09MM) LAINA (T:2.09MM)			1	1	UR
	6CB-45567-40	SHIM (T:2.12MM) LAINA (T:2.12MM)			1	1	UR
	6CB-45567-50	SHIM (T:2.15MM) LAINA (T:2.15MM)			1	1	UR
51	6CF-45611-01	SHAFT, PROPELLER EJE PROPUSOR			1	1	
52	6CB-45634-00	SLIDE, SHIFT DESILIZADOR, CAMBIO			1	1	
53	90501-10M77	SPRING, COMPRESSION RESORTE DE COMPRESION			1	1	
54	93501-04011	BALL BOLA			2	2	
55	6H1-45668-00	SHAFT, FREE 1 EJE 1			1	1	
56	61A-45635-00	PLUNGER, SHIFT EMBOLO DE CAMBIO			2	2	
57	90201-02M00	WASHER, PLATE ARANDELA PLANA			1	1	
58	90183-02M03	NUT, SPRING TUERCA DE RESORTE			2	2	
59	90250-08M07	PIN, STRAIGHT PASADOR CILINDRICO			1	1	
60	6CE-45631-00	CLUTCH, DOG EMBRAGUE DE GARRA			1	1	
61	6E5-45633-01	RING, CROSS PIN ANILLO DE PASADOR			1	1	
62	6CF-45332-01-CA	HOUSING, BEARING CAJA BALERO 2			1	1	
63	93332-00048	BEARING COJINETE			1	1	
64	6CF-45576-00	WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2			1	1	

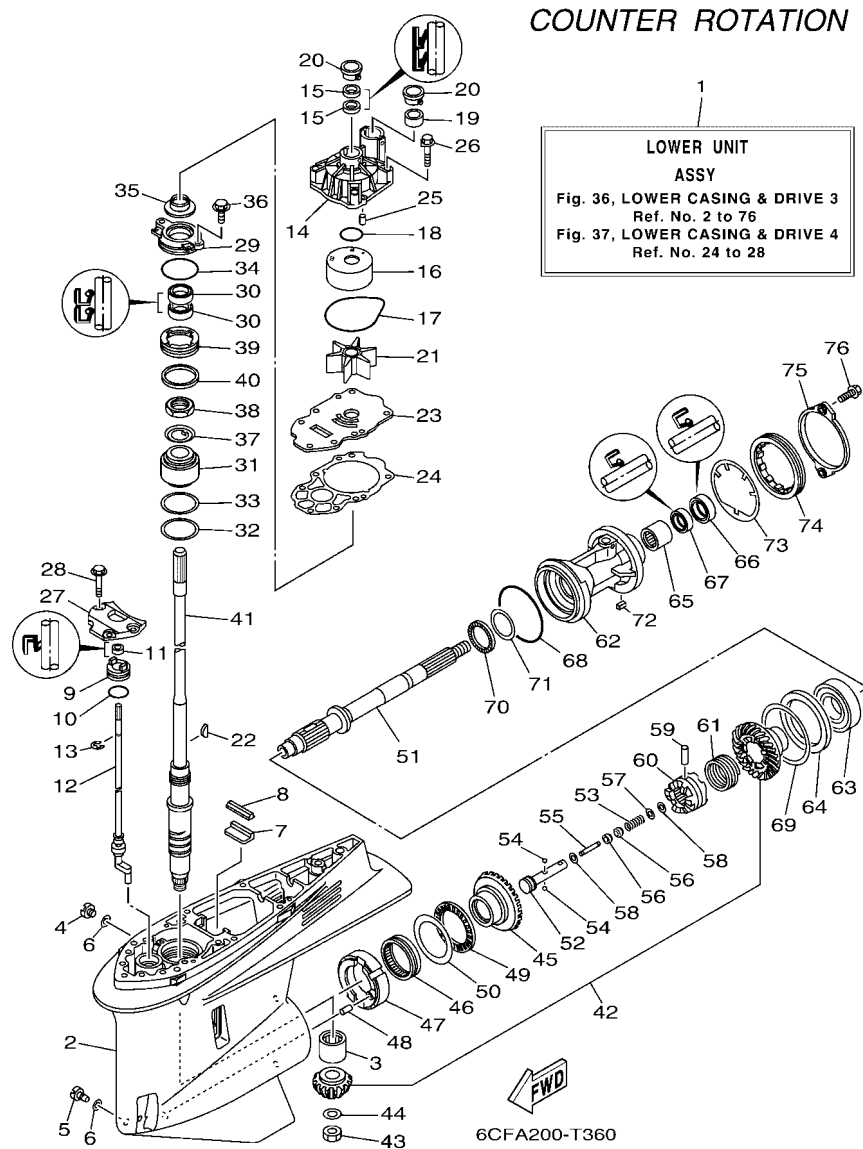
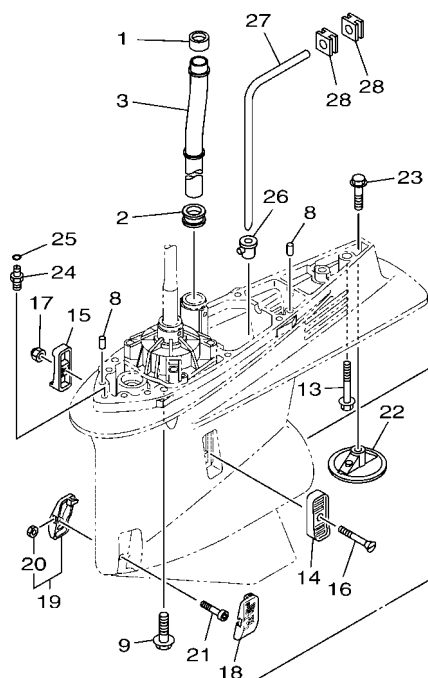


FIG. 36 LOWER CASING & DRIVE 3

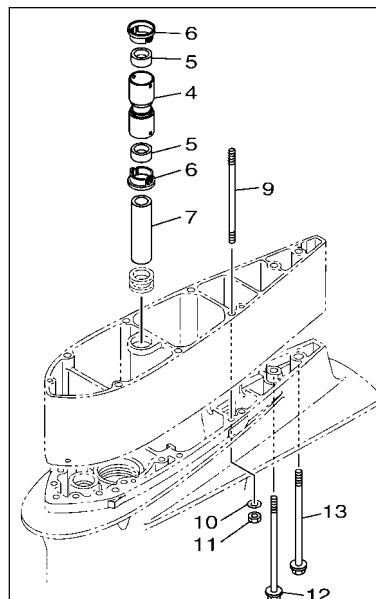
IMPULSOR E INFERIOR 3

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
65	93315-43061	BEARING COJINETE DE RODILLOS			1	1	
66	93101-30030	OIL SEAL SELLO ACEITE			1	1	
67	93101-30019	OIL SEAL SELLO ACEITE			1	1	
68	93211-02001	O-RING ANILLO O			1	1	
69	6CB-45577-00	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	1	UR UR
	6CB-45577-10	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	1	UR UR
	6CB-45577-20	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	1	UR UR
	6CB-45577-30	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	1	UR UR
	6CB-45577-40	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	1	UR UR
	6CB-45577-50	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	1	UR UR
	6CB-45577-60	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	1	UR UR
70	93341-440U5	BEARING COJINETES CON RODAMIENTOS			1	1	
71	6K1-45578-01	SHIM (T:0.10MM) LAINA (T:0.10MM)			1	1	UR UR
	6K1-45578-10	SHIM (T:0.12MM) LAINA (T:0.12MM)			1	1	UR UR
	6K1-45578-20	SHIM (T:0.15MM) LAINA (T:0.15MM)			1	1	UR UR
	6K1-45578-30	SHIM (T:0.18MM) LAINA (T:0.18MM)			1	1	UR UR
	6K1-45578-40	SHIM (T:0.30MM) LAINA (T:0.30MM)			1	1	UR UR
	6K1-45578-50	SHIM (T:0.40MM) LAINA (T:0.40MM)			1	1	UR UR
	6K1-45578-60	SHIM (T:0.50MM) LAINA (T:0.50MM)			1	1	UR UR
72	90282-05008	KEY, STRAIGHT CHAVETA, RECTA			1	1	
73	6CB-45383-00	WASHER, CLAW ARANDELA DE UNA			1	1	
74	6CB-45384-00	NUT TUERCA			1	1	
75	6CE-45361-10	CAP, LOWER CASING FUNDA INFERIOR			1	1	
76	90105-08M61	BOLT, FLANGE TORNILLO			2	2	

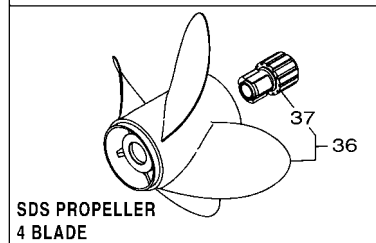
COUNTER ROTATION



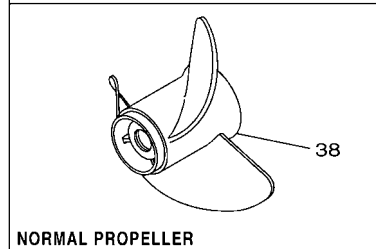
6CFA100-T350



U



SDS PROPELLER
4 BLADE



NORMAL PROPELLER

FIG. 37 LOWER CASING & DRIVE 4

IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1			1	1	
2	6AW-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2			1	1	
3	6CE-44361-00	TUBE, WATER 1 TUBO DE AGUA 1			1	1	
4	6CE-44362-00	TUBE, WATER 2 TUBO DE AGUA 2			1		U(30.3") U(30.3")
5	6AW-44365-01	DAMPER, WATER SEAL 1 HULE DE SELLO DE AGUA 1			2		U(30.3") U(30.3")
6	6AW-44312-00	COVER, WATER PUMP HOUSING CUBIERTA CAJA BOMBA DE AGUA			2		U(30.3") U(30.3")
7	6AW-44363-00	TUBE, WATER 3 TUBO DE AGUA 3			1		U(30.3") U(30.3")
8	93608-16M16	PIN, DOWEL PASADOR DE CLAVIJA			2	2	
9	90119-10038	BOLT, WITH WASHER TORNILLO CON ARANDELA			7	7	X(25.3") X(25.3")
	90116-10041	BOLT, STUD ESPARRAGO			6		U(30.3") U(30.3")
10	90201-10048	WASHER, PLATE ARANDELA PLANA			6		U(30.3") U(30.3")
11	90170-10009	NUT TUERCA			6		U(30.3") U(30.3")
12	90119-10009	BOLT, WITH WASHER TORNILLO CON ARANDELA			1		U(30.3") U(30.3")
13	97E75-10570	BOLT, HEXAGON W/W DEEP RECESS TORNILLO HEXAGONAL CON RONDONA			1	1	X(25.3") X(25.3")
	90119-10008	BOLT, WITH WASHER TORNILLO CON ARANDELA			1		U(30.3") U(30.3")
14	6P2-45214-00	COVER, WATER INLET 1 CUBIERTA, ENTRADA AGUA 1			1	1	
15	6P2-45215-00	COVER, WATER INLET 2 CUBIERTA, ENTRADA AGUA 2			1	1	
16	90152-05M08	SCREW, COUNTERSUNK TORNILLO EMBUTIDO			1	1	
17	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE			1	1	
18	6CE-45224-00	COVER, WATER INLET 3 CUBIERTA, ENTRADA AGUA 3			1	1	
19	6CE-45225-00	COVER, WATER INLET 4 CUBIERTA, ENTRADA AGUA 4			1	1	
20	90185-05002	NUT, NYLON TUERCA AUTOBLOCANTE			1	1	
21	90110-05039	BOLT, HEXAGON SOCKET HEAD TORNILLO ALLEN			1	1	
22	6CE-45373-00	ANODE ANODO			1	1	
23	90105-10M00	BOLT, FLANGE TORNILLO			1	1	
24	63P-45378-00	NIPPLE, HOSE NIPLE MANGUERA			1	1	
25	93210-07003	O-RING ANILLO O			1	1	

COUNTER ROTATION

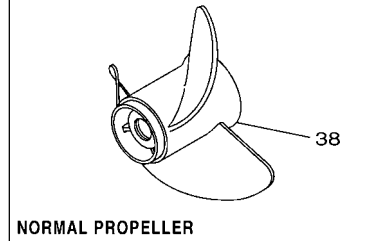
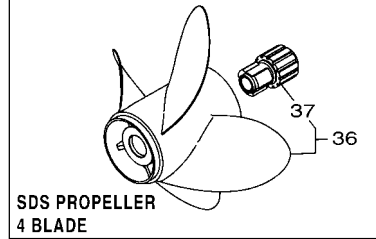
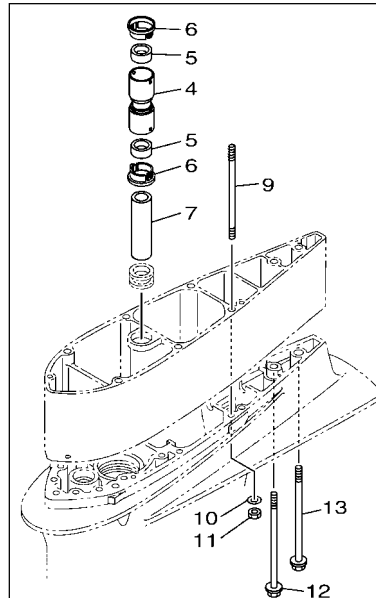
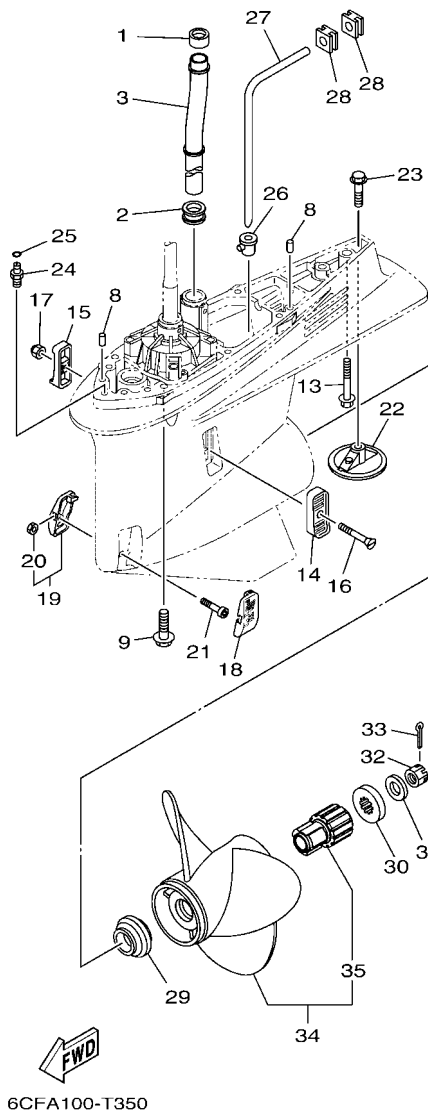


FIG. 37 LOWER CASING & DRIVE 4

IMPULSOR E INFERIOR 4

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
26	6D0-44367-00	DAMPER, WATER SEAL 3 GOMA DEL SELLO DE AGUA 3			1	1	
27	6D0-44362-01	TUBE, WATER 2 TUBO DE AGUA 2			1	1	
28	6D0-44366-01	DAMPER, WATER SEAL 2 GOMA DEL SELLO DE AGUA 2			2	2	
29	69J-45987-00	SPACER 1 ESPACIADOR 1			1	1	
30	688-45997-01	SPACER 2 ESPACIADOR 2			1	1	
31	92990-18200	WASHER ARANDELA PLANA			1	1	
32	90171-18M04	NUT, CASTLE TUERCA ENTALLADA			1	1	
33	91490-40030	PIN. COTTER CHAVETA			1	1	
34	6CF-45930-20 6CF-45976-20	PROPELLER (3X15-3/4"X13"-TL) PROPELA (3X15-3/4"X13"-TL) PROPELLER (3X15-3/4"X15"-TL) PROPELA (3X15-3/4"X15"-TL)			1	1	UR SDS 3 BLADE UR SDS 3 BLADE UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45978-20	PROPELLER (3X15-1/2"X17"-TL) PROPELA (3X15-1/2"X17"-TL)			1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45970-20	PROPELLER (3X15-1/4"X19"-TL) PROPELA (3X15-1/4"X19"-TL)			1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45972-20	PROPELLER (3X15"X21"-TL) PROPELA (3X15"X21"-TL)			1	1	UR SDS 3 BLADE UR SDS 3 BLADE
	6CF-45974-20	PROPELLER (3X14-3/4"X23"-TL) PROPELA (3X14-3/4"X23"-TL)			1	1	UR SDS 3 BLADE UR SDS 3 BLADE
35	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1			1	1	
36	6CF-45B70-20 6CF-45B72-20 6CF-45B74-20	PROPELLER (4X15"X21"-TL) PROPELA (4X15"X21"-TL) PROPELLER (4X15"X22"-TL) PROPELA (4X15"X22"-TL) PROPELLER (4X15"X23"-TL) PROPELA (4X15"X23"-TL)			1	1	UR SDS 4 BLADE UR SDS 4 BLADE UR SDS 4 BLADE UR SDS 4 BLADE UR SDS 4 BLADE UR SDS 4 BLADE
37	6CE-45C81-10	.DAMPER RUBBER, PROPELLER 1 .AMORTIGUADOR PROPELA 1			1	1	
38	6D1-45978-00 6D1-45970-10	PROPELLER (3X15-1/2"X17"-TL) PROPELA (3X15-1/2"X17"-TL) PROPELLER (3X15-1/4"X19"-TL) PROPELA (3X15-1/4"X19"-TL)			1	1	UR NORMAL PROP. UR NORMAL PROP. UR NORMAL PROP. UR NORMAL PROP.

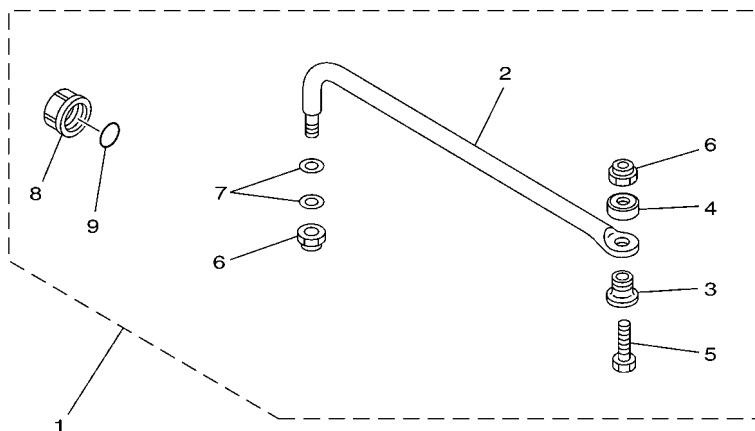


FIG. 38 STEERING GUIDE ATTACHMENT 1

ADITAMENTO GUIA DE GOBIERNO 1

[illegible]

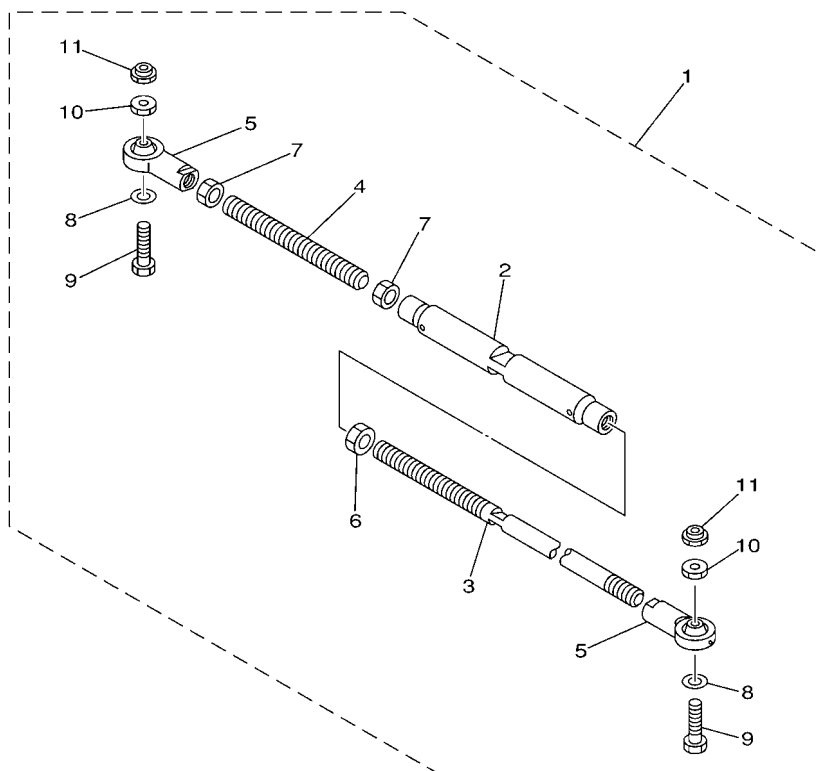


FIG. 39 STEERING GUIDE ATTACHMENT 2

ADITAMENTO GUIA DE GOBIERNO 2

[illegible]

This exploded view diagram illustrates the assembly of a mechanical component, likely a seat or a specialized chair. The components are numbered as follows:

- 1**: A dashed line indicating the overall assembly area or a reference plane.
- 2**: A rectangular plate or cover.
- 3**: A screw or bolt used to secure part 2.
- 4**: A small circular component, possibly a washer or a spacer.
- 5**: A large, curved structural component, possibly a backrest or a side panel.
- 6**: A screw or bolt used to secure part 5.
- 7**: A bracket or support structure.
- 8**: A small, curved component, possibly a footrest or a support plate.
- 9**: A large, rectangular base plate with a central circular opening.
- 10**: A screw or bolt used to secure parts 2, 5, and 7.
- 11**: A circular component, possibly a washer or a spacer.
- 12**: A small circular component, possibly a washer or a spacer.

The diagram shows the relative positions and assembly sequence of these components, with lines indicating the path of assembly.

FIG. 40 DEC 1 (SINGLE)

[illegible]

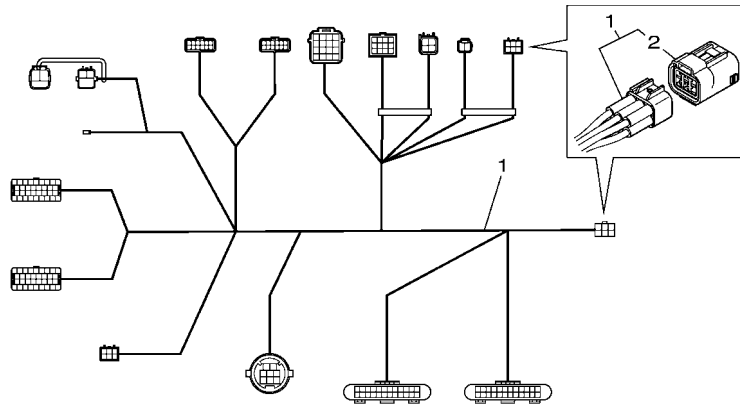


FIG. 41 DEC 2 (SINGLE)

[illegible]

6KH1200-V500

DEC 3 (DOBLE)

REF. NO.	PART NO. CODIGO Nº	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6X9-48A02-01	REMOTE CONTROL BOX ASSY 3			1	1	CAR(NOT FOR SALE) CAR(NOT FOR SALE)
2	6X9-4822B-00	CONJ, DE CAJA CONTROL REMOTO 3			1	1	
3	6X9-48127-00	.GRIP, LEVER MULTI			2	2	
4	92990-05300	.MANGO DE PALANCA PLURAL			2	2	
5	6X9-48222-00	.SCREW 1			1	1	
6	6X9-48400-00	.TORNILLO 1			2	2	UR UR UR UR
7	92990-05300	.WASHER, INTERNAL TOOTH			1	1	
8	6X9-48222-00	.ARANDELA PLANA			1	1	
9	6X9-48222-00	.GRIP, CONTROL LEVER			1	1	
10	6X9-48222-00	.MANGO DE PALANCA CONTROL					
11	6X9-48400-00	.COVER ASSY			1	1	
12	6X9-42697-00	.CUBIERTA COMPL.			1	1	
13	6X9-48119-00	..TUNING FORK MARK			1	1	
14	6X9-48119-00	..MARCA, YAMAHA			1	1	
15	6X9-48167-00	.COVER			1	1	
16	6X9-48167-00	.CUBIERTA			1	1	
17	6X9-48167-00	.PLUG			1	1	
18	6X9-48168-00	.TAPON AGUJERO			1	1	
19	6X9-48168-00	.PLUG 2			1	1	
20	6X9-48168-00	.TAPON AGUJERO 2					
21	6X9-48176-00	.GROMMET			1	1	
22	97780-50145	.TOPON			3	3	
23	97780-50145	.SCREW, TAPPING			3	3	
24	97780-50145	.TORNILLO DE CABEZA DE CONO ACH			3	3	
25	98580-05060	.SCREW, PAN HEAD			3	3	
26	98580-05060	.TORNILLO DE CABEZA CRUZADA			3	3	
27	704-48287-00	.WASHER			3	3	
28	704-48287-00	.ARANDELA			3	3	
29	95380-05600	.NUT			3	3	
30	95380-05600	.TUERCA					

This exploded view diagram illustrates the assembly of the TWIN ENGINE / MAIN STATION. The components are numbered 1 through 12:

- 1**: The main engine housing, shown in an exploded view on the left.
- 2**: The front panel or cover plate.
- 3**: The rear mounting bracket or frame.
- 4**: The main body or chassis.
- 5**: A screw used to secure the front panel (2) to the main body (4).
- 6**: A long screw used to secure the front panel (2) to the rear bracket (3).
- 7**: A small electronic control module.
- 8**: A screw used to secure the front panel (2) to the main body (4).
- 9**: A screw used to secure the front panel (2) to the main body (4).
- 10**: A screw used to secure the front panel (2) to the main body (4).
- 11**: A screw used to secure the front panel (2) to the main body (4).
- 12**: A washer or spacer used in conjunction with the screws.

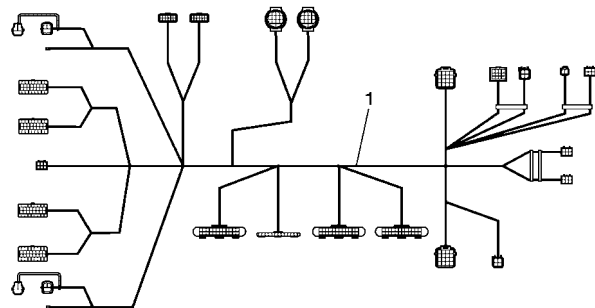


FIG. 43 DEC 4 (TWIN)

[illegible]

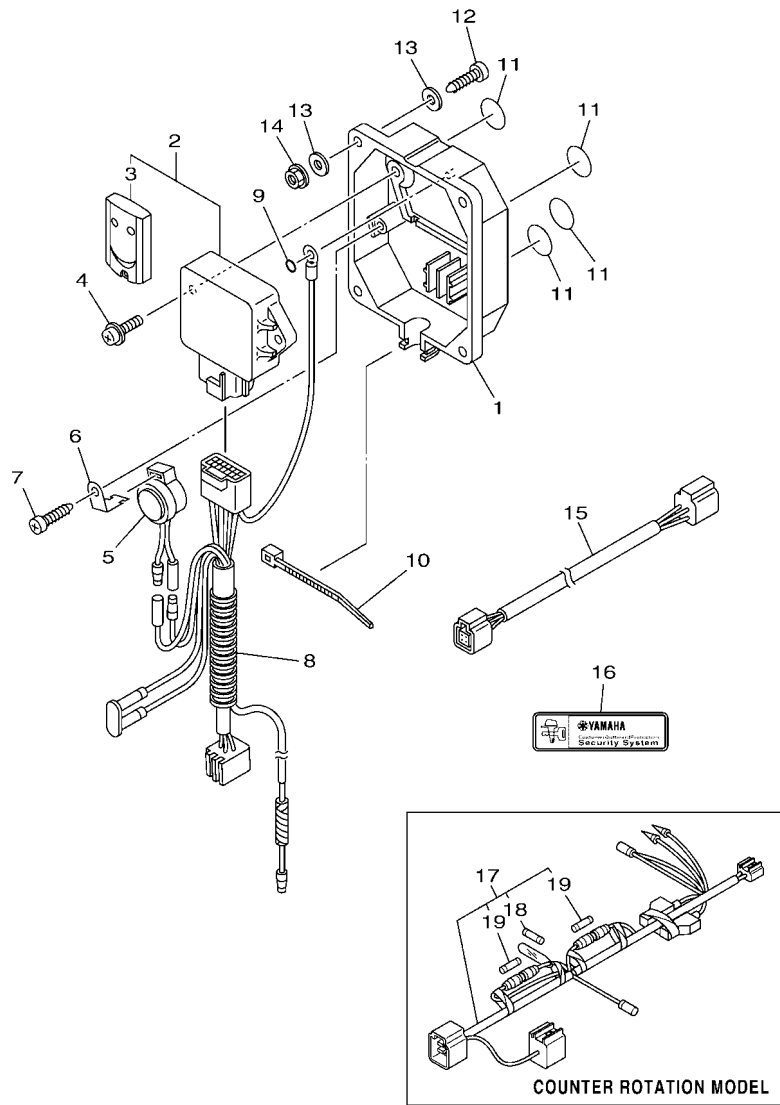


FIG. 44 OPTIONAL PARTS 1

PARTES OPCIONALES 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6Y8-86267-00	CASE COMPLETE 1 CAJA COMPLETA 1	1	1			FOR CAR FOR CAR
2	6Y8-86260-12	REMOTE CONTROL UNIT ASSY UNIDAD DE CONTROL REMOTO COMPL	1	1			FOR CAR FOR CAR
3	6AA-86261-22	.XMTR. COMP. .XMTR. COMP.	2	2			
4	97980-06216	SCREW, WITH WASHER TORNILLO, CON ARANDELA	2	2			FOR CAR FOR CAR
5	6X4-83383-00	BUZZER ZUMBADOR	1	1			FOR CAR FOR CAR
6	6X4-83386-00	STAY, BUZZER TIRANTE DE ZUMBADOR	1	1			FOR CAR FOR CAR
7	97780-60620	SCREW, TAPPING TORNILLO DE CABEZA DE CONO ACH	1	1			FOR CAR FOR CAR
8	6Y8-82509-10	WIRE, SUB LEAD CABLE SUBCONDUCTOR	1	1			FOR CAR FOR CAR
9	93210-04279	O-RING ANILLO O	1	1			FOR CAR FOR CAR
10	90465-11M10	CLAMP BRIDA	1	1			FOR CAR FOR CAR
11	6Y8-8454G-00	PATCH 1 PARCHE 1	4	4			FOR CAR FOR CAR
12	90167-06M00	SCREW, TAPPING TORNILLO DE ROSCA HEMBRA	4	4			UR FOR CAR UR FOR CAR
	97880-06035	SCREW, PAN HEAD TORNILLO DE CABEZA CON PLANA	4	4			UR FOR CAR UR FOR CAR
13	90201-06M30	WASHER, PLATE ARANDELA PLANA	8	8			FOR CAR FOR CAR
14	95780-06300	NUT, FLANGE TUERCA	4	4			FOR CAR FOR CAR
15	6Y8-82521-11	2FT PIGTAIL BUS CABLE CONDUCTOR	1	1			FOR CAR FOR CAR
16	6Y8-48277-00	STICKER 1 ETIQUETTE 1	4	4			FOR CAR FOR CAR
17	6Y8-81315-03	LEAD WIRE ASSY CABLE CONDUCTOR COMPLETO			1	1	AP FOR CAR AP FOR CAR
18	6TA-82151-01	.FUSE(5A) .FUSIBLE (5A)			1	1	
19	6Y8-82151-00	.FUSE(5A) .FUSIBLE (5A)			2	2	

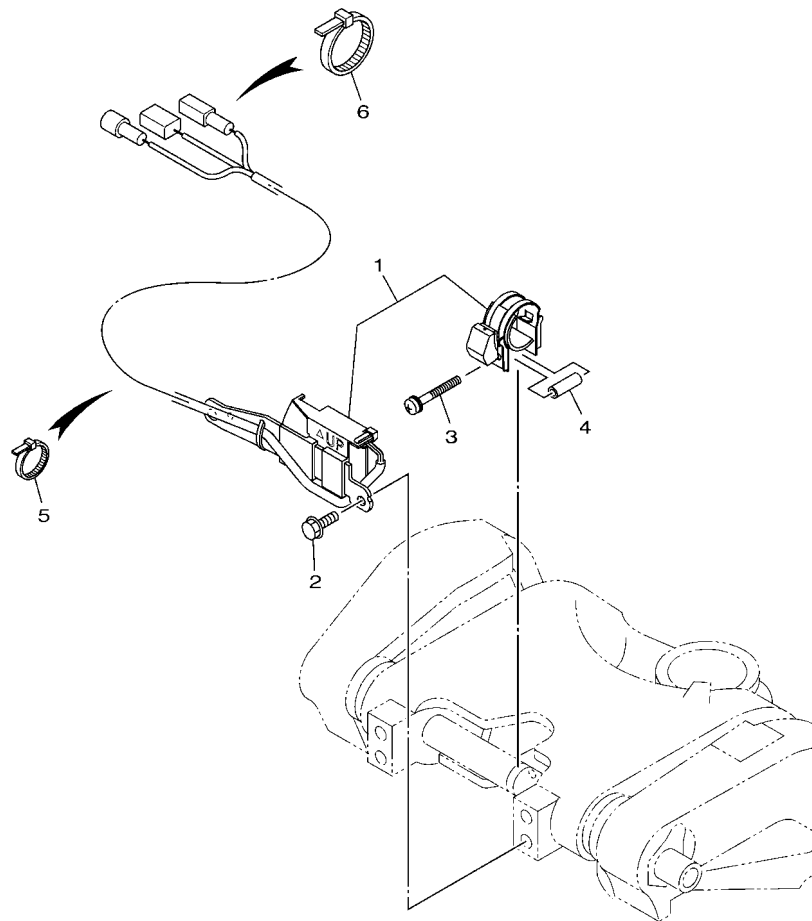


FIG. 45 OPTIONAL PARTS 2

[illegible]

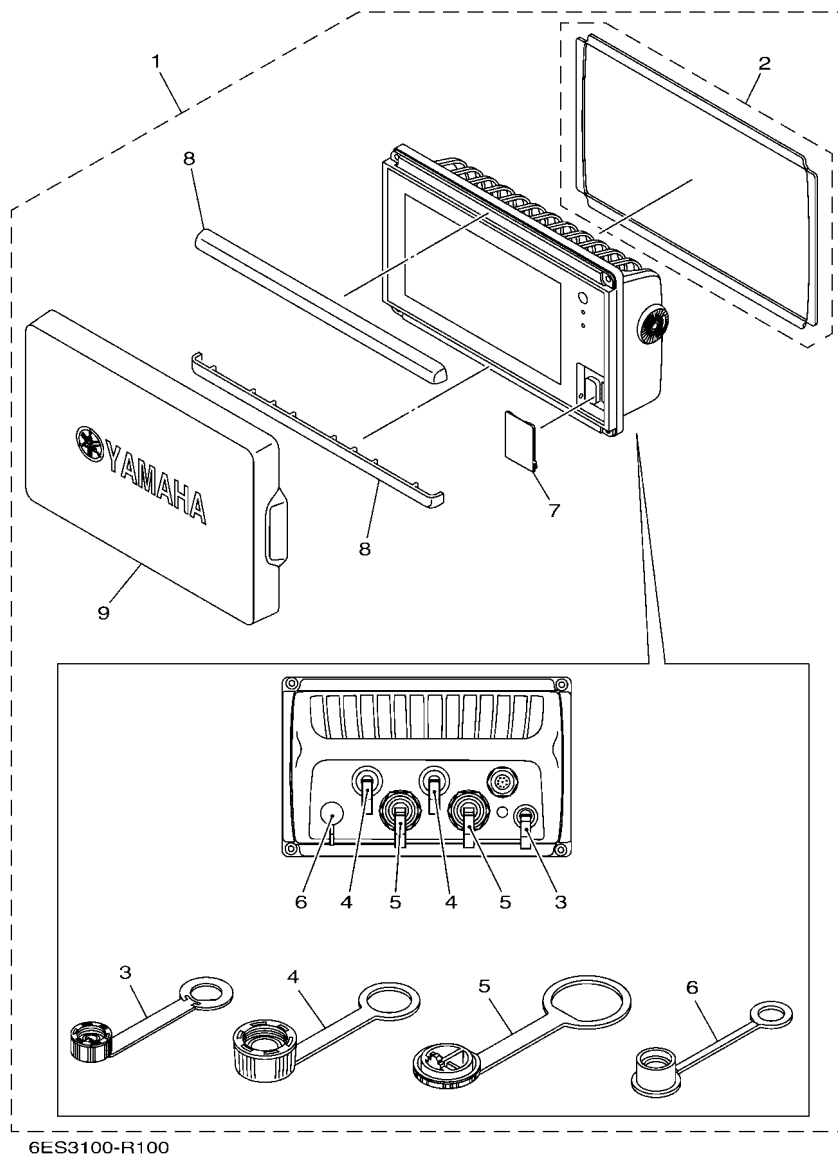
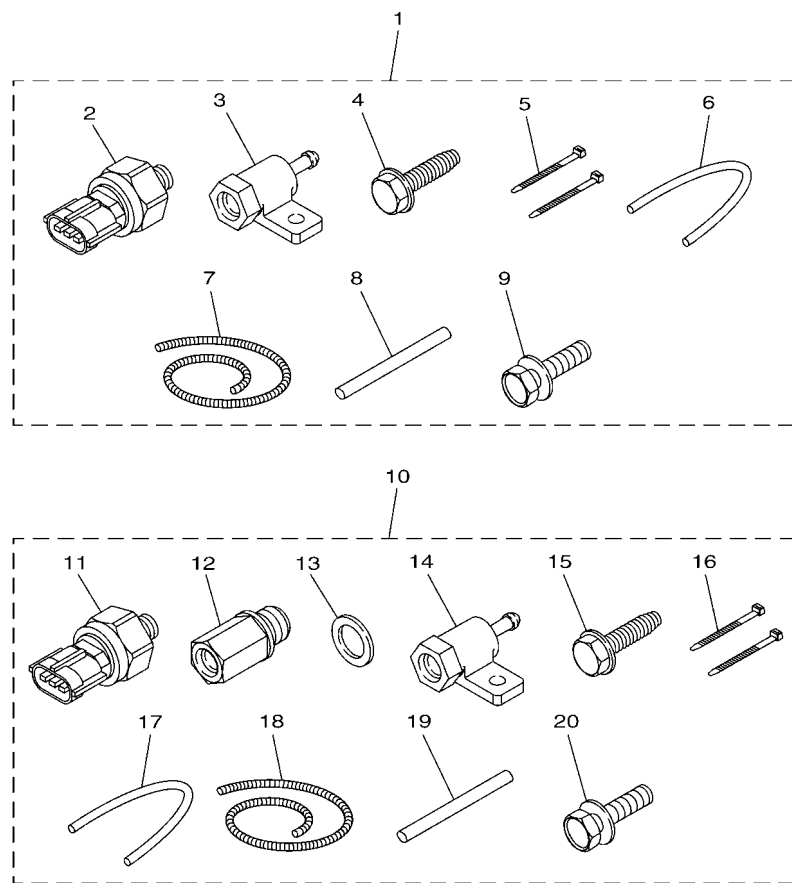


FIG. 47 OPTIONAL PARTS 4

[illegible]



63PD370-P350

FIG. 48 OPTIONAL PARTS 5

PARTES OPCIONLES 5

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	60V-8A4L1-1B	SENSOR, MODULE 1 SENSOR COMP. 1	1				FOR NME,OTH FOR NME,OTH
2	6AW-8366B-01	.SENSOR, WATER PRESSURE .SENSOR DE PRESION AGUA	1				
3	60V-8366D-00	.ADAPTOR, INPUT .CONECTOR BANJO 3	1				
4	90109-06M81	.BOLT .PERNO	1				
5	90465-11M10	.CLAMP .BRIDA	2				
6	90445-07017	.HOSE (L: 550MM) .TUBO (L: 550MM)	1				FOR CAR,BRA,OTH FOR CAR,BRA,OTH
7	90447-07013	.HOSE, COVER (L: 700MM) .MANGUERA DE CUBIERTA (L:700MM)	1				
8	60V-42629-01	.SEAL .SELLO 2	1				
9	97E95-06516	.BOLT, HEXAGON W/W DEEP RECESS .TORNILLO HEXAGONAL CON RONDONA	1				
10	63P-8A4L2-06	SENSOR, MODULE 2 SENSOR COMP. 2	1	1			
11	6AW-8366B-01	.SENSOR, WATER PRESSURE .SENSOR DE PRESION AGUA	2	2			
12	63P-8366C-00	.ADAPTOR, INPUT .CONECTOR BANJO 2	1	1			
13	90430-14115	.GASKET .JUNTA	1	1			
14	60V-8366D-00	.ADAPTOR, INPUT .CONECTOR BANJO 3	1	1			
15	90109-06M81	.BOLT .PERNO	1	1			
16	90465-11M10	.CLAMP .BRIDA	2	2			
17	90445-07017	.HOSE (L: 550MM) .TUBO (L: 550MM)	1	1			
18	90447-07013	.HOSE, COVER (L: 700MM) .MANGUERA DE CUBIERTA (L:700MM)	1	1			
19	60V-42629-01	.SEAL .SELLO 2	1	1			
20	97E95-06516	.BOLT, HEXAGON W/W DEEP RECESS .TORNILLO HEXAGONAL CON RONDONA	1	1			

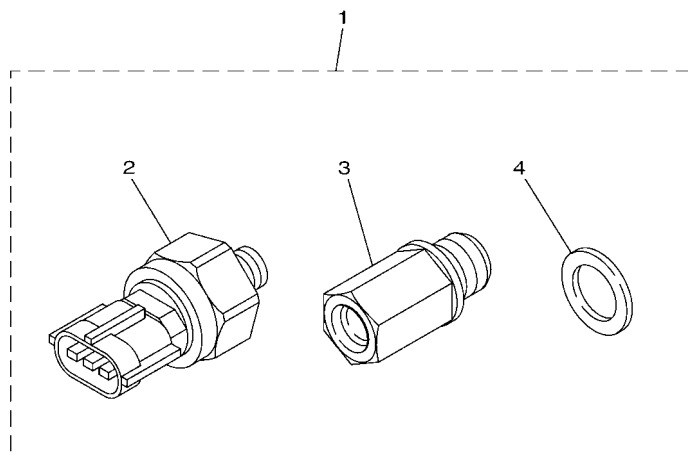
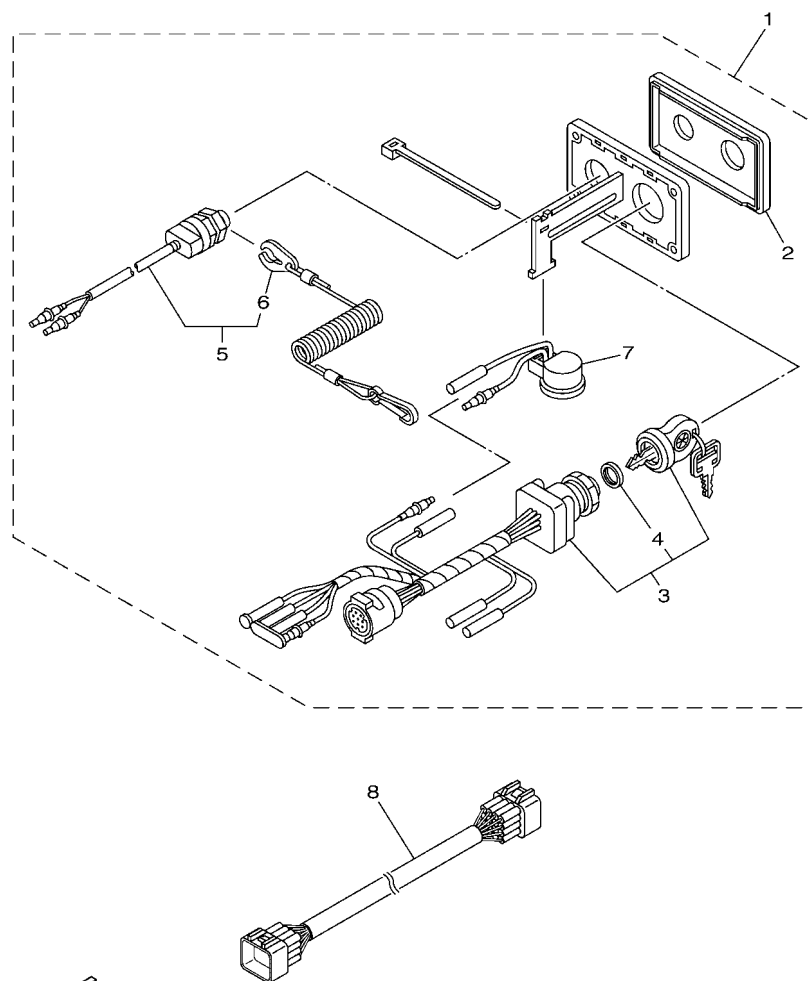


FIG. 49 OPTIONAL PARTS 6

[illegible]



6DV4200-Q440

[illegible]

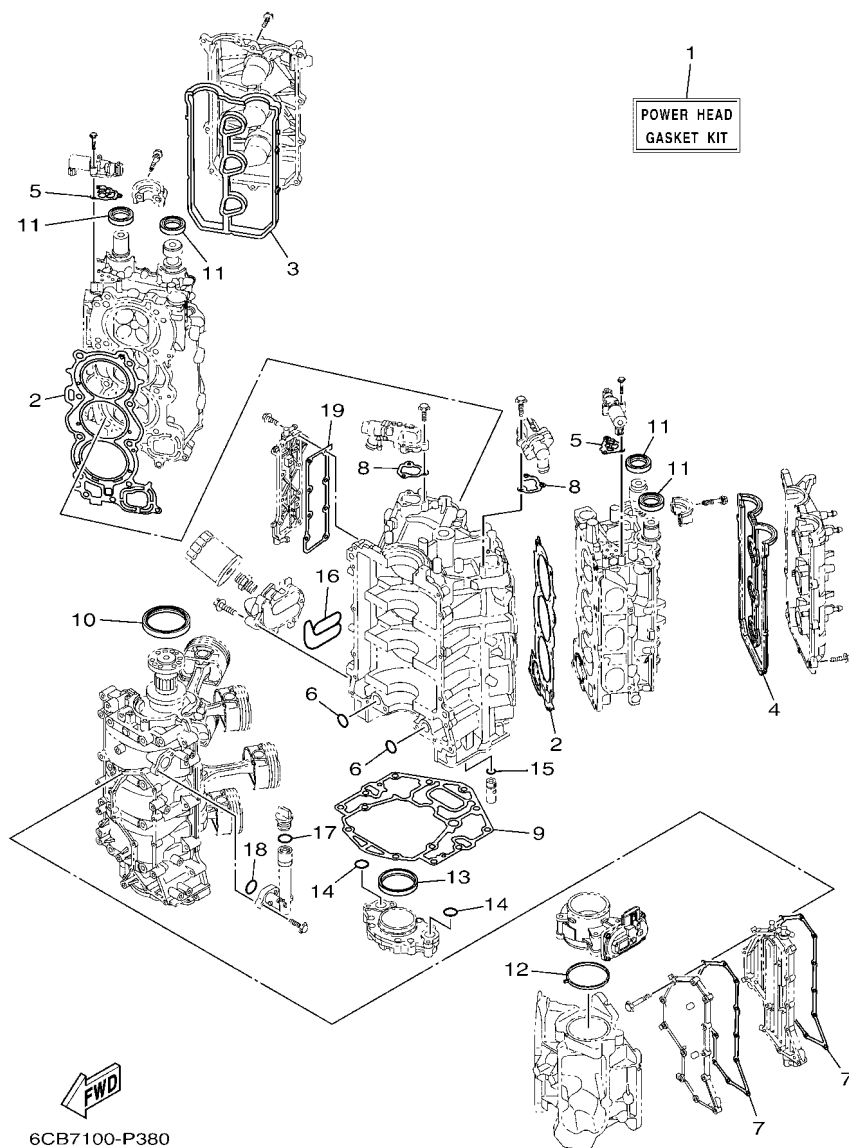


FIG. 52 REPAIR KIT 1

ESTUCHE REPARATION 1

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CB-W0001-03	POWER HEAD GASKET KIT JUEGO DE EMPAQUE DE MOTOR	1	1	1	1	
2	6CB-11181-00	.GASKET, CYLINDER HEAD 1 .JUNTA, DE CULATA 1	2	2	2	2	
3	6CB-11193-00	.GASKET, HEAD COVER 1 .EMPAQUE	1	1	1	1	
4	6CB-11194-00	.GASKET, HEAD COVER 2 .EMPAQUE DE TAPA DE CULATA 2	1	1	1	1	
5	6CB-1242F-00	.GASKET, FILTER .EMPAQUE DE FILTRO	2	2	2	2	
6	93210-26658	.O-RING .ANILLO O	2	2	2	2	
7	6CB-15451-01	.GASKET, CRANKCASE COVER 1 .EMPAQ DE CUBIERTA DE CARTER	2	2	2	2	
8	6CB-12427-11	.GASKET, HOUSING COVER 1 .EMPAQUE DE TAPA	2	2	2	2	
9	6CB-11351-00	.GASKET, CYLINDER .JUNTA, DE CILINDRO	1	1	1	1	
10	93102-85008	.OIL SEAL .SELLO ACEITE	1	1	1	1	
11	93102-38008	.OIL SEAL .SELLO ACEITE	4	4	4	4	
12	6CB-13556-00	.GASKET, MANIFOLD .EMPAQUE	1	1	1	1	
13	6CB-11355-00	.SEAL, CYLINDER 1 .RETEN ACEITE CILINDRO 1	1	1	1	1	
14	93210-26658	.O-RING .ANILLO O	2	2	2	2	
15	6CB-13473-00	.O-RING .ANILLO O	1	1	1	1	
16	6CB-13477-00	.GASKET .EMPAQUE	1	1	1	1	
17	93210-24M79	.O-RING .ANILLO O	1	1	1	1	
18	93210-27370	.O-RING .ANILLO O	1	1	1	1	
19	6CB-1131B-00	.GASKET, COVER .EMPAQUE DE CUBIERTA	1	1	1	1	

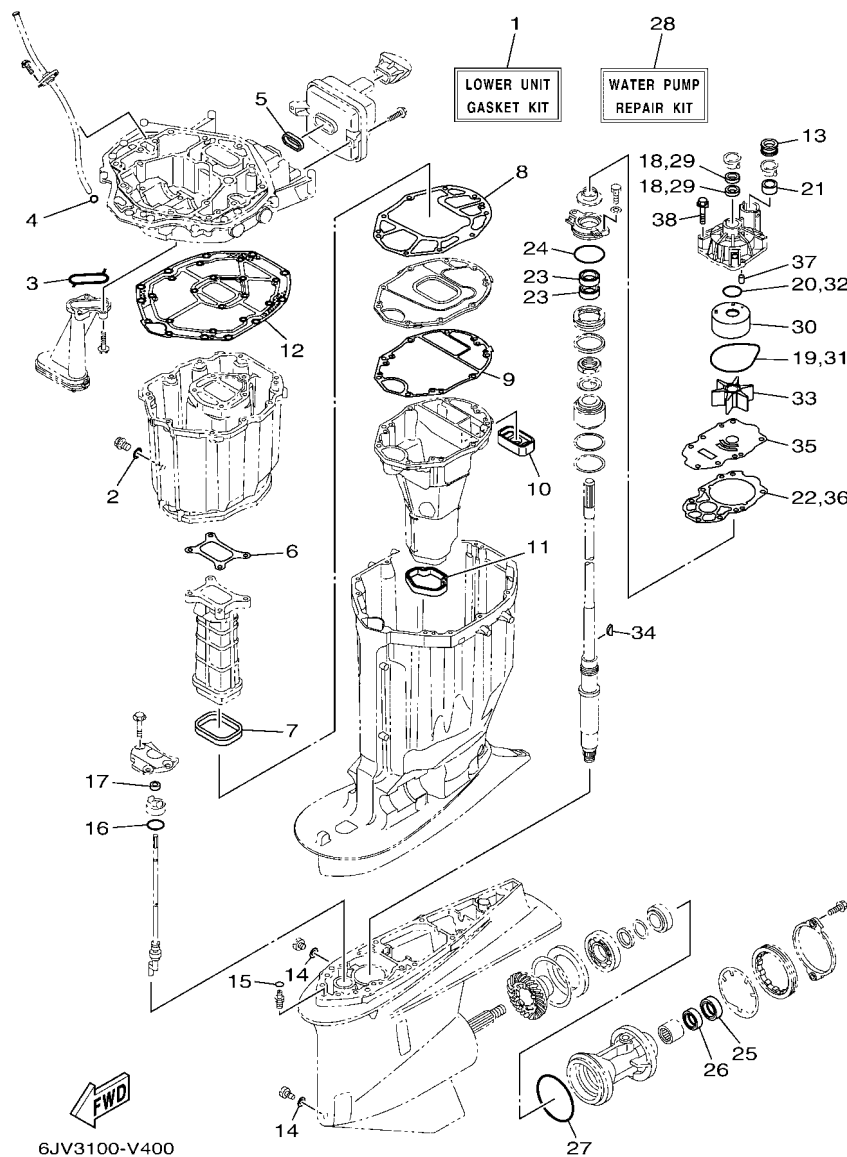
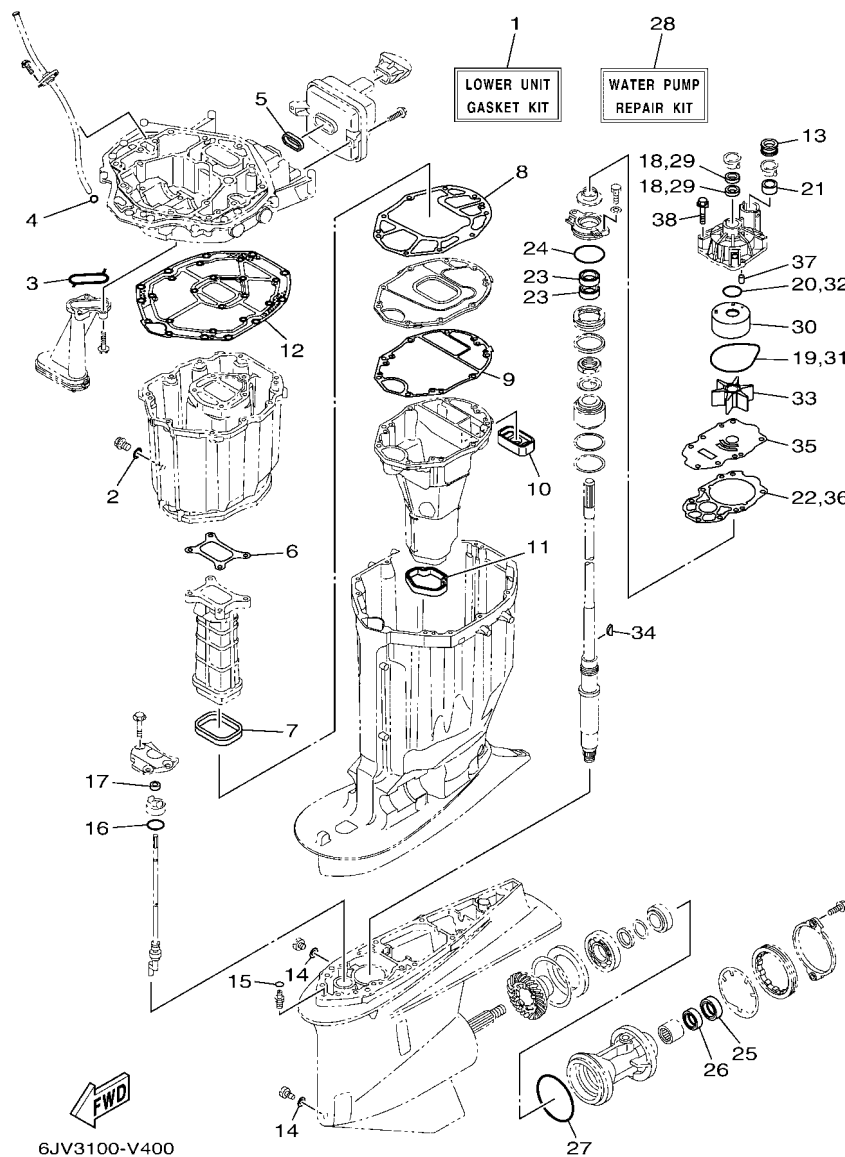


FIG. 53 REPAIR KIT 2

ESTUCHE REPARATION 2

REF. NO.	PART NO. CODIGO N°	DESCRIPTION DESCRIPCION	ET	ET2	LET	LET2	REMARKS OBSERVACIONES
1	6CE-W0001-24	LOWER UNIT GASKET KIT JUEGO DE EMPAQUE UNIDAD INFER.	1	1	1	1	
2	90430-14M09	.GASKET .JUNTA	1	1	1	1	
3	6AW-13415-00	.SEAL, OIL STRAINER .SELLO COLADOR ACEITE	1	1	1	1	
4	93210-19MJ3	.O-RING .ANILLO O	1	1	1	1	
5	6CB-14755-01	.GASKET, SILENCER .EMPAQUE DE SILENCIADOR	1	1	1	1	
6	6CB-41134-00	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	1	
7	6CB-41138-00	.SEAL, EXT. 1 .SELLO, ESCAPE 1	1	1	1	1	
8	6CB-41135-00	.GASKET, EXHAUST MANIFOLD .EMPAQUE	1	1	1	1	
9	6CE-41136-00	.GASKET, EXHAUST MANIFOLD 4 .EMPAQUE	1	1	1	1	
10	6CE-45127-00	.SEAL .SELLO DE GOMA	1	1	1	1	
11	6CE-45123-00	.GASKET, MUFFLER .EMPAQUE SILENCIADOR	1	1	1	1	
12	6CB-45113-10	.GASKET, UPPER CASING .EMPAQUE	1	1	1	1	
13	6AW-44366-01	.DAMPER, WATER SEAL 2 .GOMA DEL SELLO DE AGUA 2	1	1	1	1	
14	90430-08003	.GASKET .JUNTA	2	2	2	2	
15	93210-07003	.O-RING .ANILLO O	1	1	1	1	
16	93210-33M49	.O-RING .ANILLO O	1	1	1	1	
17	93106-09014	.OIL SEAL .SELLO ACEITE	1	1	1	1	FOR X(25.3") FOR X(25.3") FOR U(30.3") FOR U(30.3")
	93106-10001	.OIL SEAL .SELLO ACEITE	1	1	1	1	
18	93104-22M07	.OIL SEAL .SELLO ACEITE	2	2	2	2	
19	93210-94003	.O-RING .ANILLO O	1	1	1	1	
20	93210-37160	.O-RING .ANILLO O	1	1	1	1	
21	6AW-44365-01	.DAMPER, WATER SEAL 1 .HULE DE SELLO DE AGUA 1	1	1	1	1	
22	6CE-44315-00	.GASKET, WATER PUMP .EMPAQUE	1	1	1	1	
23	93101-28019	.OIL SEAL .SELLO ACEITE	2	2	2	2	
24	93210-64488	.O-RING .ANILLO O	1	1	1	1	
25	93101-30030	.OIL SEAL .SELLO ACEITE	1	1	1	1	
26	93101-30019	.OIL SEAL .SELLO ACEITE	1	1	1	1	



6JV3100-V400

FIG. 53 REPAIR KIT 2

[illegible]

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6CE-11120-12-9S	5 - 12	6CB-1149A-00	6 - 10		8 - 23	6AW-13784-00	13 - 35	6CB-14985-00	13 - 25	688-24378-00	7 - 2
6S5-11133-10	5 - 3	6KA-11567-00	8 - 17	6CB-12645-01	8 - 19	6KA-13898-00	11 - 7	6EK-14989-00	10 - 30		10 - 21
	5 - 13	6CB-11590-02	8 - 28	6CB-1264A-01	8 - 22	6CB-13898-11	11 - 8	6CE-15100-10	3 - 2		10 - 36
6CB-11181-00	5 - 25	6CB-11603-00	4 - 12	6P2-12663-00	8 - 21	6CB-13906-01	13 - 8	6AW-15142-00	5 - 38		18 - 30
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6CB-11191-02	5 - 30	6CB-11633-00	4 - 13	6CB-13016-00	1 - 10	6CB-13907-21	13 - 23	6CB-15187-00	3 - 5	6E5-24378-00	14 - 8
6CB-11192-02	5 - 34	63P-11654-10	4 - 10		13 - 5	63P-13915-00	1 - 11	6CB-15311-01	33 - 1	68V-24379-10	13 - 11
6CB-11193-00	5 - 31	6JD-11656-00	4 - 14	6AW-13119-00	33 - 11		13 - 24	6BB-15316-01	32 - 29	6CB-24410-01	13 - 27
	52 - 3	6JD-11656-10	4 - 14	6AW-13132-00	13 - 32	6CB-13971-01	14 - 10	6CB-15319-00	3 - 43	6CB-24452-10	13 - 18
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