



# **PARTS CATALOGUE CATALOGO DE REPUESTOS**

## **85A'23 ( 688P )**

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1X688-200SA

(  )

85A  
PARTS CATALOGUE  
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CATALOGO DE REPUESTOS  
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# FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.  
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.

## 2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

“UR” Use specified parts number.

“UN” Use as many as needed.

“AP” Alternate Parts

“LM” Locally Made (Parts need to be ordered locally)

“F#” Frame No. (Applicable machine No.)

“O/S” Over Size

## 3. The number of components for assembly

- Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
- The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

| PART NO.     | DESCRIPTION              | Q'TY | REMARKS |
|--------------|--------------------------|------|---------|
| 2F5-83310-60 | FRONT FLASHER LIGHT ASSY | 2    |         |
| 115-83311-60 | .BULB (6V-18W)           | 1    |         |

## 4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

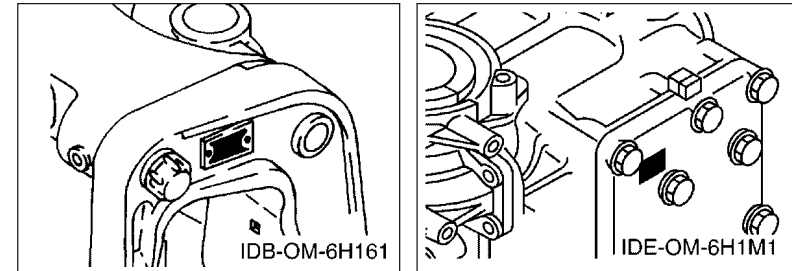
| PART NO.        | DESCRIPTION         | Q'TY | REMARKS |
|-----------------|---------------------|------|---------|
| 2N4-24110-00-X5 | FUEL TANK COMP.     | 2    | MXR     |
| 3J1-24240-10    | .GRAPHIC, FUEL TANK | 1    | FOR MXR |

5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (\*) before a reference number indicates modified items after the first edition.

## 7. Applicable Serial No.

Engine Serial No.



## 8. Applicable Engine Starting Serial No.

| Model | Serial No.   | Model | Serial No. |
|-------|--------------|-------|------------|
| 85A   | 688K-1021318 |       |            |
|       |              |       |            |
|       |              |       |            |
|       |              |       |            |
|       |              |       |            |

## 9. Applicable Colour Code

| Abbreviation | Colour Name        | Colour Code |
|--------------|--------------------|-------------|
| DBN1         | DARK BLUISH GRAY 1 | 008D        |

## 10. Quantity Column Information

| Column No. | Name Of Q'ty Column | Applicable Model |
|------------|---------------------|------------------|
| 1          | ET                  | 85AET            |
| 2          | ED                  | 85AED            |
| 3          | EHD                 | 85AEHD           |
|            |                     |                  |
|            |                     |                  |

# PROLOGO

Este catálogo de repuestos corresponde a las piezas para el o los modelos que figuran en la página de portada. Al formular el pedido de repuestos, se ruega citar este catálogo y especificar correctamente el número y el nombre de las piezas.

1. Las modificaciones y agregados que se hayan realizado después de la edición de este Catálogo de Repuestos, serán anunciados en las Informaciones de Recambios. Es recomendable que se hagan las correcciones necesarias en el Catálogo de Repuestos de acuerdo con las Informaciones de Recambios.

## 2. Abreviaciones

En este. Catálogo de Repuestos se emplean las siguientes abreviaciones.

“UR” Usar el número de partes especificado

“UN” Usar la cantidad necesaria

“AP” Piezas sustitutivas

“LM” Fabricación local (Hay que pedir los repuestos en las cercanías)

“F#” N° de bastidor (N° aplicable a la máquina)

“O/S” Sobredimensionado

## 3. La cantidad de componentes para el montaje

- Los componentes, suministrados como conjunto, se describen con un punto (.) que precede al nombre del parte como se indica a continuación.
- La numeración que aparece a la derecha de cada descripción indica la cantidad de partes por cada unidad de conjunto.

| CODIGO N°    | DESCRIPCION          | CANT. OBSERVACIONES |
|--------------|----------------------|---------------------|
| 2F5-83310-60 | ENSAMBLAJE DE LA LUZ | 2                   |
| 115-83311-60 | .BOMBILLA (6V-18W)   | 1                   |

## 4. Los colores de los componentes se indican como sigue en la columna de “OBSERVACIONES”.

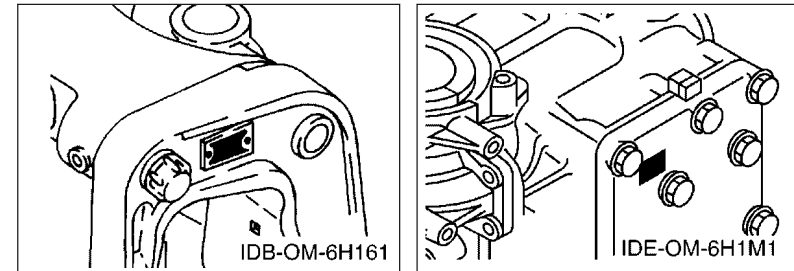
| CODIGO N°       | DESCRIPCION          | CANT. OBSERVACIONES |
|-----------------|----------------------|---------------------|
| 2N4-24110-00-X5 | COMP. DEL TANQUE     | 2 MXR               |
| 3J1-24240-10    | .GRAFICO, DEL TANQUE | 1 PARA MXR          |

5. Debe tenerse en cuenta que las ilustraciones sirven como guía para la búsqueda de los números de partes y no deben usarse para el montaje. Durante el montaje, se recomienda usar el manual de taller correspondiente.

6. EL asterisco (\*) antes del número de referencia indica los elementos modificados después de la primera edición.

## 7. Números de serie

N° de Serie del motor



## 8. Números de serie del motor

| Modelo | N° de serie  | Modelo | N° de serie |
|--------|--------------|--------|-------------|
| 85A    | 688K-1021318 |        |             |
|        |              |        |             |
|        |              |        |             |
|        |              |        |             |
|        |              |        |             |

## 9. Códigos de color aplicables

| Abreviatura | Nombre de color    | Código de color |
|-------------|--------------------|-----------------|
| DBN1        | DARK BLUISH GRAY 1 | 008D            |

## 10. Informacion para la columna de cantidades

| Columna N° | Nombre de la columna de cantidades | Modelo aplicable |
|------------|------------------------------------|------------------|
| 1          | ET                                 | 85AET            |
| 2          | ED                                 | 85AED            |
| 3          | EHD                                | 85AEHD           |
|            |                                    |                  |
|            |                                    |                  |

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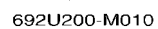
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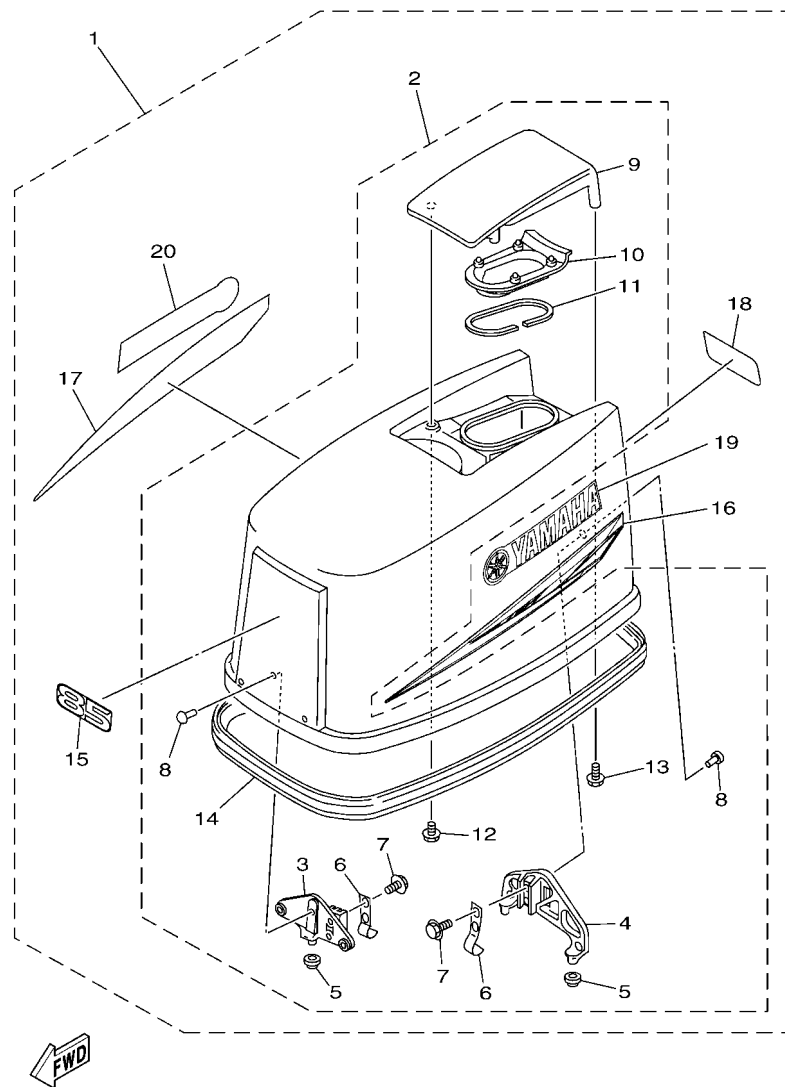
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## PARTES DE REPUESTO TEMPORALES

1



688K200-T020

FIG. 2 TOP COWLING

SOPORTE SUPERIOR

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                             | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-42610-13       | TOP COWLING ASSY<br>SOPORTE SUPERIOR COMPL.                         | 1  | 1  | 1   |                       |
| 2        | 688-4261A-12       | ..TOP COWLING W/O GRAPHICS<br>..SOPORTE SUPERIOR SIN GRAFICOS       | 1  | 1  | 1   |                       |
| 3        | 688-42647-00       | ..HOLDER, CLAMP BAND<br>..MORDAZA DE ABRAZADERA                     | 1  | 1  | 1   |                       |
| 4        | 688-42649-00       | ..HOLDER, CLAMP BAND<br>..MORDAZA DE ABRAZADERA                     | 1  | 1  | 1   |                       |
| 5        | 663-42662-01       | ..DAMPER<br>..AMORTIGUADOR                                          | 3  | 3  | 3   |                       |
| 6        | 688-42652-10       | ..HOOK<br>..GANCHO                                                  | 2  | 2  | 2   |                       |
| 7        | 97E95-06618        | ..BOLT, HEXAGON W/W DEEP RECESS<br>..TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                       |
| 8        | 90266-06009        | ..RIVET<br>..REMACHE                                                | 6  | 6  | 6   |                       |
| 9        | 688-42613-01-8D    | ..MOLDING, AIR DUCT<br>..MOLDURA CONDUCTO AIRE                      | 1  | 1  | 1   |                       |
| 10       | 688-42618-00       | ..AIR SHROUD, TOP COWLING<br>..CUBIERTA AIRE PARTE SUPERIOR         | 1  | 1  | 1   |                       |
| 11       | 688-42628-00       | ..SEAL<br>..SELLO DE GOMA                                           | 1  | 1  | 1   |                       |
| 12       | 97E95-06516        | ..BOLT, HEXAGON W/W DEEP RECESS<br>..TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                       |
| 13       | 97E95-06525        | ..BOLT, HEXAGON W/W DEEP RECESS<br>..TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                       |
| 14       | 688-42615-01       | ..SEAL<br>..SELLO                                                   | 1  | 1  | 1   |                       |
| 15       | 688-42678-51       | ..GRAPHIC, REAR<br>..CALCAMONIA TRASERA                             | 1  | 1  | 1   |                       |
| 16       | 688-42675-51       | ..GRAPHIC, SIDE 1<br>..CALCAMONIA LATERAL 1                         | 1  | 1  | 1   |                       |
| 17       | 688-42676-51       | ..GRAPHIC, SIDE 2<br>..CALCAMONIA LATERAL 2                         | 1  | 1  | 1   |                       |
| 18       | 688-42678-51       | ..GRAPHIC, REAR<br>..CALCAMONIA TRASERA                             | 1  | 1  | 1   |                       |
| 19       | 688-42681-71       | ..MARK, COWLING<br>..MARCA DE CUBIERTA                              | 1  | 1  | 1   |                       |
| 20       | 688-42681-71       | ..MARK, COWLING<br>..MARCA DE CUBIERTA                              | 1  | 1  | 1   |                       |

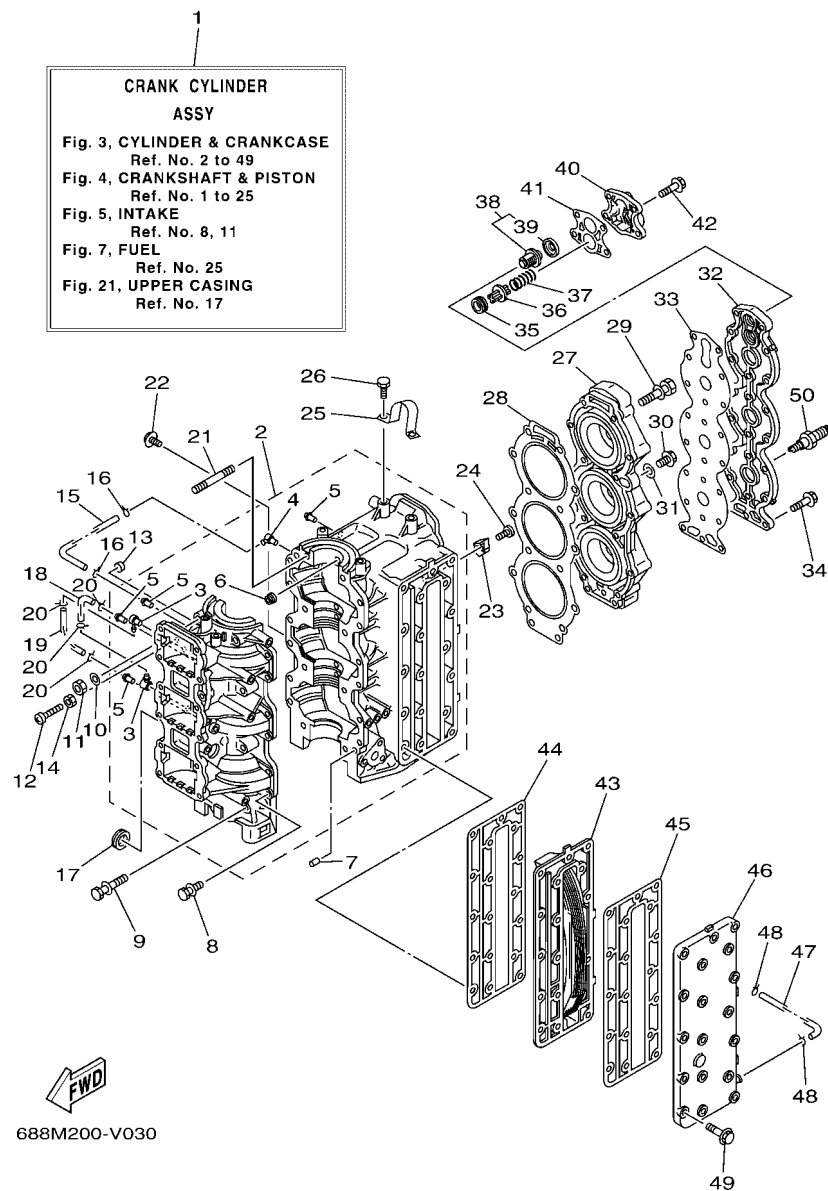
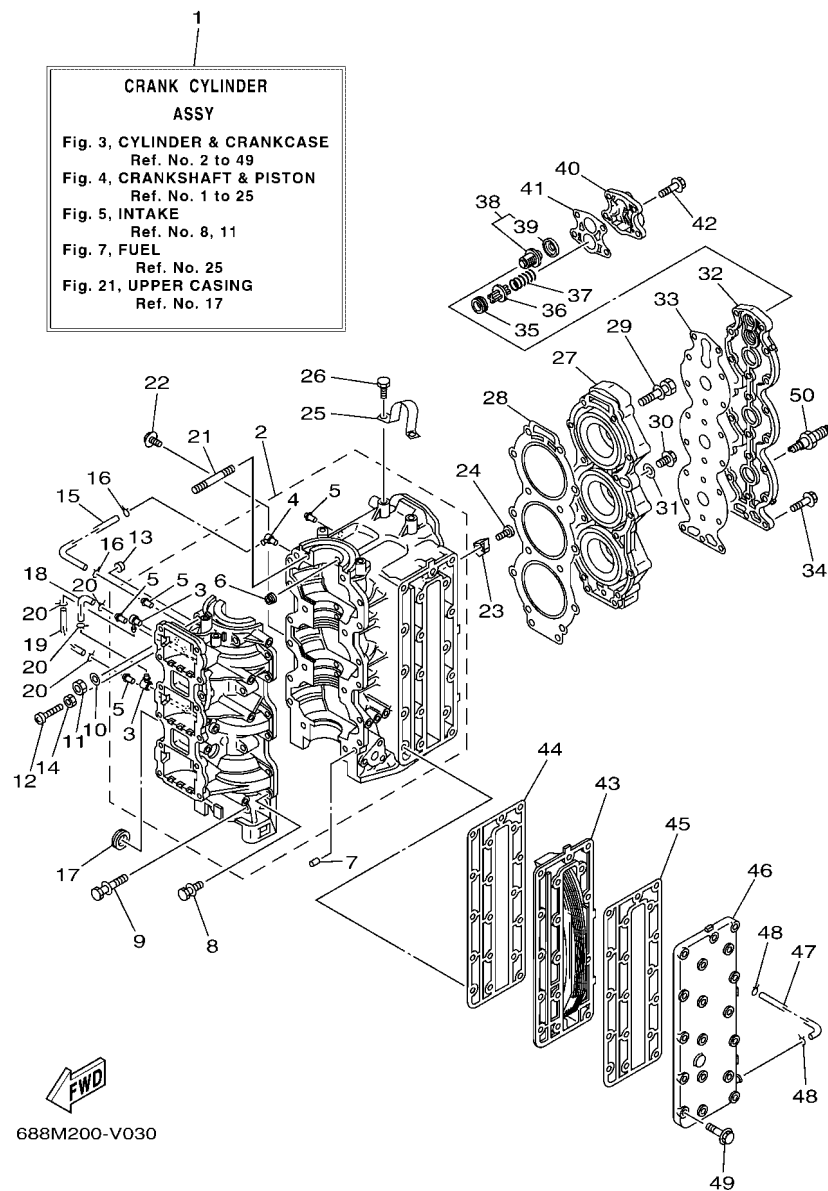


FIG. 3 CYLINDER & CRANKCASE

CYLINDRO & CARTER

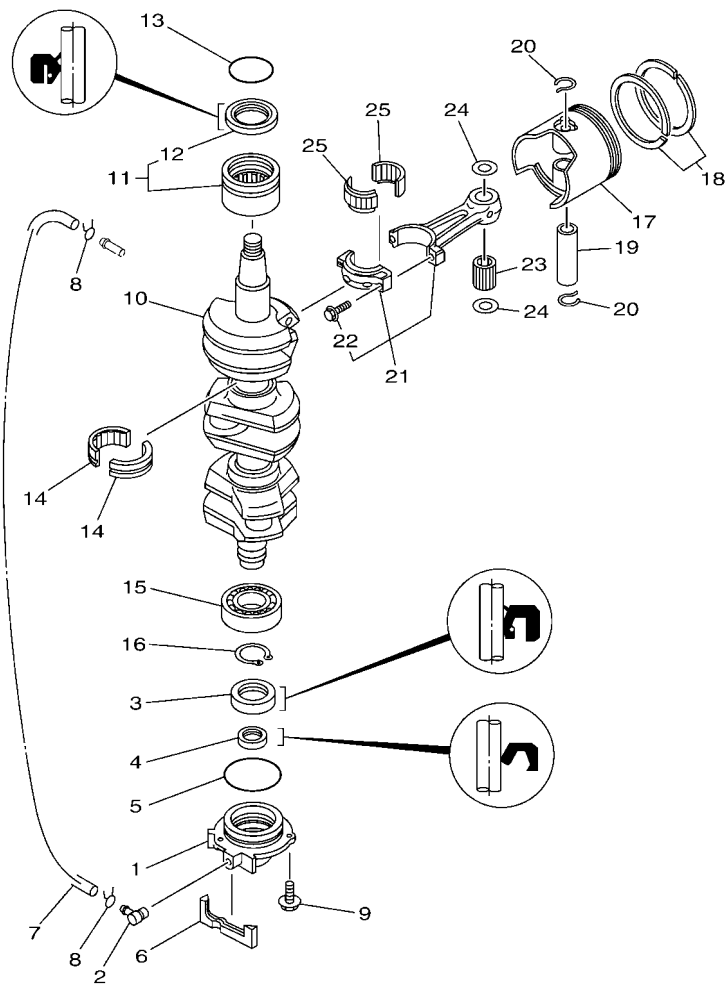
| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-W0090-45-1S    | CRANK CYLINDER ASSY<br>BLOQUE MOTOR COMPLETO                    | 1  | 1  | 1   |                       |
| 2        | 688-15100-07       | CRANKCASE ASSY<br>CARTER COMPLETO                               | 1  | 1  | 1   |                       |
| 3        | 688-11370-01       | .CHECK VALVE ASSY<br>.VALVULA DE CONTROL COMPL.                 | 2  | 2  | 2   |                       |
| 4        | 650-11370-01       | .CHECK VALVE ASSY<br>.VALVULA DE CONTROL COMPL.                 | 1  | 1  | 1   |                       |
| 5        | 624-14485-00       | .PIPE, JOINT<br>.TUBO DE UNION                                  | 4  | 4  | 4   |                       |
| 6        | 663-11518-01       | .LOCK, BEARING<br>.SEGURO BALERO                                | 3  | 3  | 3   |                       |
| 7        | 99530-08012        | PIN, DOWEL<br>PASADOR, DE ESPIGA                                | 2  | 2  | 2   |                       |
| 8        | 90119-06M12        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 12 | 12 | 12  |                       |
| 9        | 90119-10005        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 6  | 6  | 6   |                       |
| 10       | 90201-10008        | WASHER, PLATE<br>ARANDELA PLANA                                 | 2  | 2  | 2   |                       |
| 11       | 95313-10600        | NUT<br>TUERCA                                                   | 2  | 2  | 2   |                       |
| 12       | 90157-06014        | SCREW, PAN HEAD<br>TORNILLO CABEZA CONICA PLANA                 | 1  | 1  | 1   |                       |
| 13       | 688-44194-00       | CAP<br>TAPA                                                     | 1  | 1  | 1   |                       |
| 14       | 95303-06700        | NUT<br>TUERCA                                                   | 1  | 1  | 1   |                       |
| 15       | 90445-07260        | HOSE (L276)<br>TUBO (L276)                                      | 1  | 1  | 1   |                       |
| 16       | 90467-06016        | CLIP<br>PRESILLA                                                | 2  | 2  | 2   |                       |
| 17       | 90480-24M04        | GROMMET<br>TAPON                                                | 1  | 1  | 1   |                       |
| 18       | 90445-07M00        | HOSE (L100)<br>TUBO (L100)                                      | 1  | 1  | 1   |                       |
| 19       | 90445-07M23        | HOSE (L180)<br>TUBO (L180)                                      | 1  | 1  | 1   |                       |
| 20       | 90467-06016        | CLIP<br>PRESILLA                                                | 4  | 4  | 4   |                       |
| 21       | 90116-10M06        | BOLT, STUD<br>ESPARRAGO                                         | 2  | 2  | 2   |                       |
| 22       | 97E95-06512        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1  | 1  | 1   |                       |
| 23       | 688-11325-00       | ANODE<br>ANODO                                                  | 2  | 2  | 2   |                       |
| 24       | 98780-04015        | SCREW, FLAT HEAD<br>TORNILLO, CABEZA PLANA                      | 2  | 2  | 2   |                       |
| 25       | 688-11119-01       | HANGER, ENGINE<br>SOPORTE DEL MOTOR                             | 1  | 1  | 1   |                       |
| 26       | 90101-08002        | BOLT<br>TORNILLO                                                | 2  | 2  | 2   |                       |
| 27       | 688-11111-02-1S    | HEAD, CYLINDER 1<br>CULATA CILINDRO 1                           | 1  | 1  | 1   |                       |



**FIG. 3 CYLINDER & CRANKCASE**

**CYLINDRO & CARTER**

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                  | ET | ED | EHD | REMARKS OBSERVACIONES              |
|----------|--------------------|----------------------------------------------------------|----|----|-----|------------------------------------|
| 28       | 688-11181-A2       | GASKET, CYLINDER HEAD 1<br>JUNTA, DE CULATA 1            | 1  | 1  | 1   |                                    |
| 29       | 90119-08MA8        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 14 | 14 | 14  |                                    |
| 30       | 90340-14M06        | PLUG, STRAIGHT SCREW<br>TORNILLO, DE DRENAJE             | 1  | 1  | 1   |                                    |
| 31       | 90430-14115        | GASKET<br>JUNTA                                          | 1  | 1  | 1   |                                    |
| 32       | 688-11191-00-1S    | COVER, CYLINDER HEAD 1<br>TAPA CULATA DE CILINDRO 1      | 1  | 1  | 1   |                                    |
| 33       | 688-11193-A1       | GASKET, HEAD COVER 1<br>EMPAQUE                          | 1  | 1  | 1   |                                    |
| 34       | 90119-06MA3        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 18 | 18 | 18  |                                    |
| 35       | 90480-20M05        | GROMMET<br>TAPON                                         | 1  | 1  | 1   |                                    |
| 36       | 688-12416-00       | VALVE, PRESSURE CONTROL<br>VALVULA DE CONTROL DE PRESION | 1  | 1  | 1   |                                    |
| 37       | 90501-16M11        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION             | 1  | 1  | 1   |                                    |
| 38       | 6E5-12411-30       | THERMOSTAT<br>TERMOSTAT                                  | 1  | 1  | 1   |                                    |
| 39       | 688-12412-00       | .SEAL, THERMOSTAT<br>.SELLO TERMOSTATO                   | 1  | 1  | 1   |                                    |
| 40       | 688-12413-00-1S    | COVER, THERMOSTAT<br>CUBIERTA TERMOSTATO                 | 1  | 1  | 1   |                                    |
| 41       | 688-12414-A1       | GASKET, COVER<br>EMPAQUE                                 | 1  | 1  | 1   |                                    |
| 42       | 90119-06MA5        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 4  | 4  | 4   |                                    |
| 43       | 688-41111-00-1S    | INNER COVER, EXHAUST<br>CUBIERTA INTERIOR DE ESCAPE      | 1  | 1  | 1   |                                    |
| 44       | 688-41112-A0       | GASKET, EXHAUST INNER COVER<br>EMPAQUE                   | 1  | 1  | 1   |                                    |
| 45       | 688-41114-A0       | GASKET, EXHAUST OUTER COVER<br>EMPAQUE                   | 1  | 1  | 1   |                                    |
| 46       | 688-41113-00-1S    | OUTER COVER, EXHAUST<br>CUBOERTA EXTERIOR DE ESCAPE      | 1  | 1  | 1   |                                    |
| 47       | 663-24312-01       | PIPE 2<br>TUBO 2                                         | 1  | 1  | 1   |                                    |
| 48       | 90467-08004        | CLIP<br>PRESILLA                                         | 2  | 2  | 2   |                                    |
| 49       | 90119-08020        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA               | 18 | 18 | 18  |                                    |
| 50       | 94702-00160        | PLUG, SPARK (NGK B8HS-10)<br>BUJIA (NGK B8HS-10)         | 3  | 3  | 3   |                                    |
|          | 94702-00247        | PLUG, SPARK (NGK BR8HS-10)<br>BUJIA (NGK BR8HS-10)       | 3  |    | 3   | FOR CHN,CAR,RUS<br>FOR CHN,CAR,RUS |



688H200-R040

FIG. 4 CRANKSHAFT & PISTON

CIGUENAL & PISTON

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 6H1-15359-01-94    | HOUSING, OIL SEAL<br>CAJA DE SELLO DE ACEITE                    | 1  | 1  | 1   |                       |
| 2        | 688-11370-01       | CHECK VALVE ASSY<br>VALVULA DE CONTROL COMPL.                   | 1  | 1  | 1   |                       |
| 3        | 93102-30M05        | OIL SEAL<br>SELLO ACEITE                                        | 1  | 1  | 1   |                       |
| 4        | 93104-20M02        | OIL SEAL<br>SELLO ACEITE                                        | 1  | 1  | 1   |                       |
| 5        | 93210-62269        | O-RING<br>ANILLO O                                              | 1  | 1  | 1   |                       |
| 6        | 688-15379-00       | SEAL, CRANKCASE<br>SELLO DE CARTER                              | 1  | 1  | 1   |                       |
| 7        | 90445-07M86        | HOSE (L460)<br>TUBO (L460)                                      | 1  | 1  | 1   |                       |
| 8        | 90467-06016        | CLIP<br>PRESILLA                                                | 2  | 2  | 2   |                       |
| 9        | 97E95-06520        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 3  | 3  | 3   |                       |
| 10       | 688-11411-01       | CRANKSHAFT<br>CIGUENAL                                          | 1  | 1  | 1   |                       |
| 11       | 93310-636U4        | BEARING<br>COJINETE DE RODILLOS                                 | 1  | 1  | 1   |                       |
| 12       | 93102-36M02        | OIL SEAL<br>SELLO ACEITE                                        | 1  | 1  | 1   |                       |
| 13       | 93210-46M16        | O-RING<br>ANILLO O                                              | 1  | 1  | 1   |                       |
| 14       | 93310-835U8        | BEARING<br>COJINETE DE RODILLOS                                 | 2  | 2  | 2   |                       |
| 15       | 93306-206U5        | BEARING<br>COJINETE                                             | 1  | 1  | 1   |                       |
| 16       | 93410-32M00        | CIRCLIP<br>SEGURO                                               | 1  | 1  | 1   |                       |
| 17       | 688-11631-03-94    | PISTON (STD)                                                    | 3  | 3  | 3   |                       |
|          | 688-11635-03       | PISTON (NORMA)<br>PISTON (0.25MM O/S)                           | 3  | 3  | 3   | AP                    |
|          | 688-11636-03       | PISTON (0.50MM O/S)<br>PISTON (0.50MM O/S)                      | 3  | 3  | 3   | AP                    |
| 18       | 688-11603-A0       | PISTON RING SET (STD)<br>JUEGO DE ANILLOS (NORMA)               | 3  | 3  | 3   | AP                    |
|          | 688-11604-A0       | PISTON RING SET (0.25MM O/S)<br>JUEGO DE ANILLOS (0.25MM O/S)   | 3  | 3  | 3   | AP                    |
|          | 688-11605-A0       | PISTON RING SET (0.50MM O/S)<br>JUEGO DE ANILLOS (0.50MM O/S)   | 3  | 3  | 3   | AP                    |
| 19       | 663-11633-00       | PIN, PISTON<br>PASADOR, PISTON                                  | 3  | 3  | 3   |                       |
| 20       | 688-11634-00       | CLIP, PISTON PIN<br>PRESILLA, BULON DE PISTON                   | 6  | 6  | 6   |                       |
| 21       | 688-11650-03       | CONNECTING ROD ASSY<br>BIELA COMPLETA                           | 3  | 3  | 3   |                       |
| 22       | 90109-08022        | BOLT<br>PERNO                                                   | 2  | 2  | 2   |                       |
| 23       | 93603-21111        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 84 | 84 | 84  |                       |

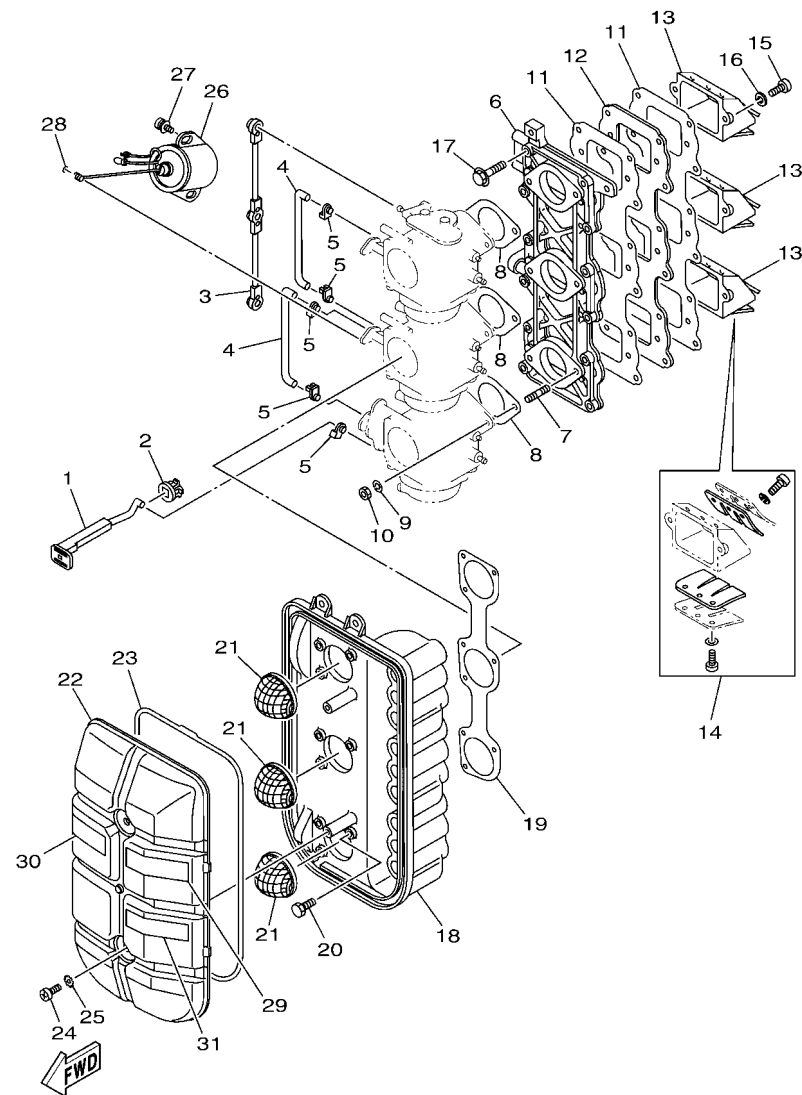


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**FIG. 4 CRANKSHAFT & PISTON**

## CIGUENAL & PISTON

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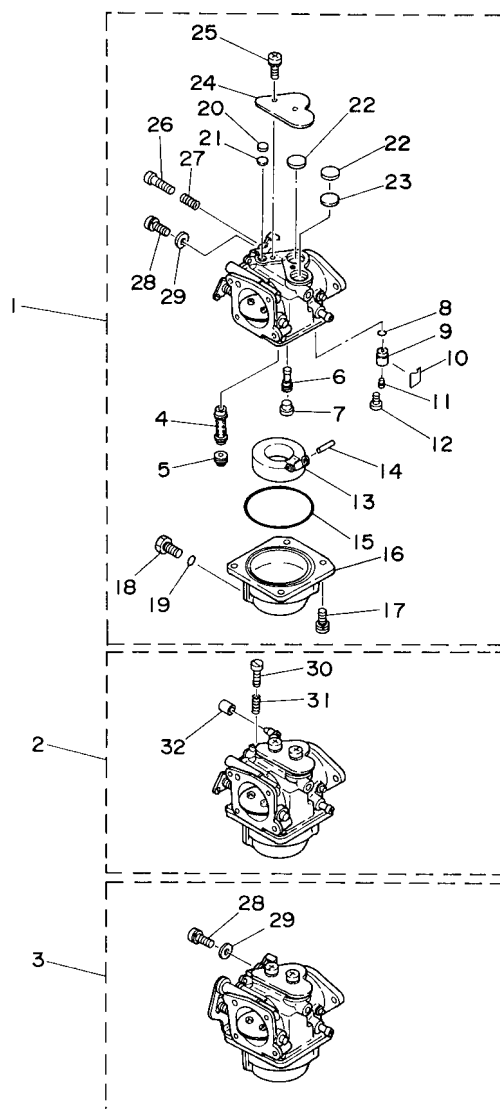
688H200-R050

FIG. 5 INTAKE

ADMISION

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                          | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------|----|----|-----|-----------------------|
| 1        | 692-41256-01       | ROD, CHOKE 1<br>VARILLA DE AHOGADOR              | 1  | 1  | 1   |                       |
| 2        | 689-41273-00       | GROMMET<br>TAPON PROTECTOR                       | 1  | 1  | 1   |                       |
| 3        | 688-41217-01       | ROD, ACCEL. LEVER<br>VARILLA PALANCA ACELERADOR  | 1  | 1  | 1   |                       |
| 4        | 688-41257-01       | ROD, CHOKE 2<br>VARILLA DE AHOGADOR              | 2  | 2  | 2   |                       |
| 5        | 661-41262-02       | JOINT, CHOKE LEVER<br>CONECTOR DE AHOGADOR       | 5  | 5  | 5   |                       |
| 6        | 688-13641-01       | MANIFOLD, INTAKE 1<br>CONECTOR DE ADMISSION 1    | 1  | 1  | 1   |                       |
| 7        | 90116-06122        | BOLT, STUD<br>ESPARRAGO                          | 6  | 6  | 6   |                       |
| 8        | 688-14198-A2       | GASKET<br>EMPAQUE                                | 3  | 3  | 3   |                       |
| 9        | 92995-06100        | WASHER, SPRING<br>ARANDELA                       | 6  | 6  | 6   |                       |
| 10       | 95380-06600        | NUT, HEXAGON<br>TUERCA                           | 6  | 6  | 6   |                       |
| 11       | 688-13621-A1       | GASKET, VALVE SEAT<br>JUNTA, DE VALV.DE EMPAQUE  | 2  | 2  | 2   |                       |
| 12       | 688-13624-00       | PLATE, REED VALVE<br>PLACA DE VALVULA DE LAMINAS | 1  | 1  | 1   |                       |
| 13       | 688-13610-00       | REED VALVE ASSY<br>VALVULA DE LAMINAS COMPLETA   | 3  | 3  | 3   |                       |
| 14       | 688-W0004-00       | .REED SET<br>.JUEGO DE VALVULAS DE LENGUETA      | 1  | 1  | 1   |                       |
| 15       | 97880-05020        | SCREW, PAN HEAD<br>TORNILLO DE CABEZA CON PLANA  | 6  | 6  | 6   |                       |
| 16       | 92990-05100        | WASHER, SPRING<br>ARANDELA PLANA                 | 6  | 6  | 6   |                       |
| 17       | 97513-06530        | BOLT, WITH WASHER<br>PERNO CON ARANDELA          | 12 | 12 | 12  |                       |
| 18       | 688-14417-01       | COVER 1<br>CUBIERTA 1                            | 1  | 1  | 1   |                       |
| 19       | 688-14483-A0       | GASKET<br>EMPAQUE                                | 1  | 1  | 1   |                       |
| 20       | 97013-06018        | BOLT<br>PERNO                                    | 6  | 6  | 6   |                       |
| 21       | 688-14481-00       | CAP, CARBURETOR<br>TAPA DE CARBURADOR            | 3  | 3  | 3   |                       |
| 22       | 688-14418-10       | COVER 2<br>CUBIERTA 2                            | 1  | 1  | 1   |                       |
| 23       | 688-14416-01       | GASKET, AIR CLEANER<br>EMPAQUE                   | 1  | 1  | 1   |                       |
| 24       | 97885-06016        | SCREW, PAN HEAD<br>TORNILLO A MUESCA             | 2  | 2  | 2   |                       |
| 25       | 90209-06M05        | WASHER<br>ARANDELA DE SEPARACION                 | 2  | 2  | 2   |                       |
| 26       | 688-86110-01       | SOLENOID<br>SOLENOIDE                            | 1  | 1  |     |                       |
| 27       | 90159-06M19        | SCREW, WITH WASHER<br>TORNILLO CON VALONA        | 2  | 2  |     |                       |





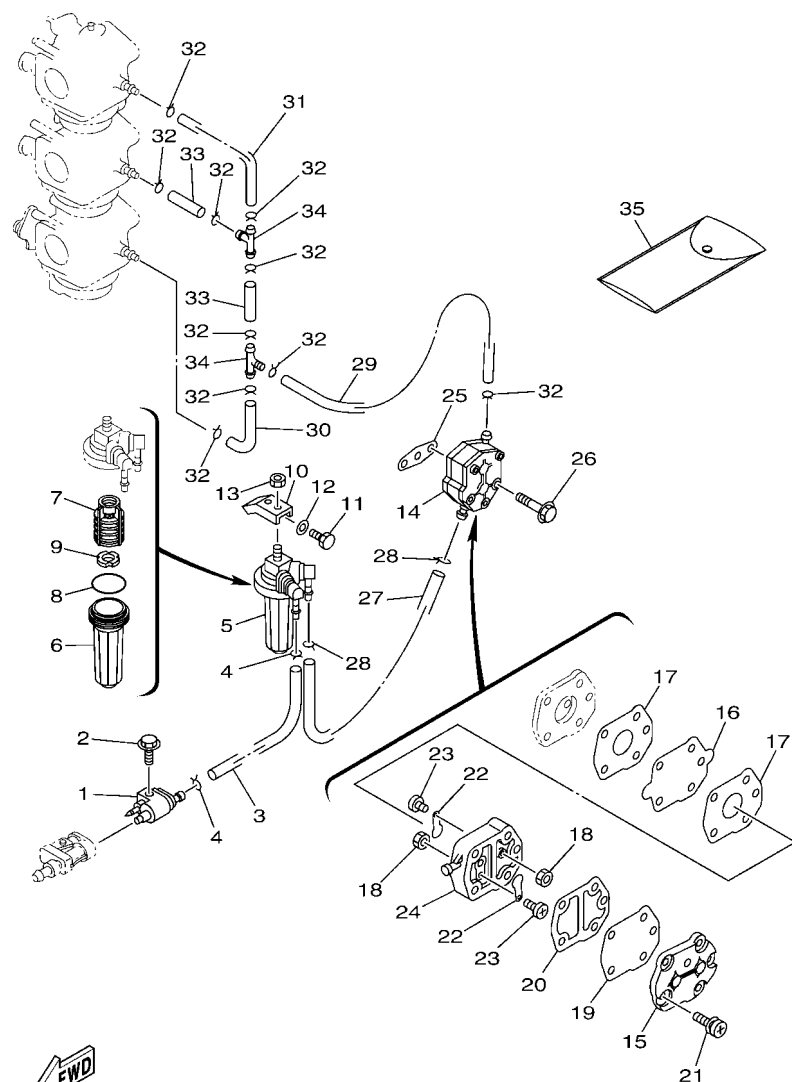
6880010-4050

FIG. 6 CARBURETOR

CARBURADOR

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                           | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-14301-42       | CARBURETOR ASSY 1<br>CARBURADOR COMPLETO 1        | 1  | 1  | 1   |                       |
| 2        | 688-14302-42       | CARBURETOR ASSY 2<br>CARBURADOR COMPLETO 2        | 1  | 1  | 1   |                       |
| 3        | 688-14303-42       | CARBURETOR ASSY 3<br>CARBURADOR COMPLETO 3        | 1  | 1  | 1   |                       |
| 4        | 688-14947-00       | .JET, NEEDLE<br>.INJECTOR DE AGUJA                | 3  | 3  | 3   |                       |
| 5        | 676-14943-40       | .JET, MAIN (#165)<br>.INJECTOR PRINCIPAL (#165)   | 3  | 3  | 3   |                       |
| 6        | 676-14948-18       | .JET (#78)<br>.INJECTOR (#78)                     | 3  | 3  | 3   |                       |
| 7        | 679-14966-00       | .RUBBER CAP<br>.TAPA                              | 3  | 3  | 3   |                       |
| 8        | 93210-04228        | .O-RING<br>.ANILLO O                              | 3  | 3  | 3   |                       |
| 9        | 692-14590-02       | .NEEDLE VALVE ASSY<br>.VALVULA DE AGUJA COMPLETA  | 3  | 3  | 3   |                       |
| 10       | 633-14159-00       | .CLIP<br>.PRESILLA                                | 3  | 3  | 3   |                       |
| 11       | 676-14186-00       | .PIN, FLOAT<br>.PASADOR DE LA BOYA                | 3  | 3  | 3   |                       |
| 12       | 98580-04008        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CRUZADA   | 3  | 3  | 3   |                       |
| 13       | 676-14985-01       | .FLOAT<br>.BOIA                                   | 3  | 3  | 3   |                       |
| 14       | 688-14548-00       | .PIN, FLOAT ARM<br>.PASADOR DE BRAZO DE BOIA      | 3  | 3  | 3   |                       |
| 15       | 676-14984-00       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE CAMARA DE BOIA | 3  | 3  | 3   |                       |
| 16       | 688-14980-00       | .BODY, FLOAT CHAMBER<br>.CUERPO CAMARA DE BOIA    | 3  | 3  | 3   |                       |
| 17       | 97980-04114        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA    | 12 | 12 | 12  |                       |
| 18       | 6H3-14992-01       | .SCREW, DRAIN<br>.TORNILLO, SEGURO                | 3  | 3  | 3   |                       |
| 19       | 93210-04230        | .O-RING<br>.ANILLO O                              | 3  | 3  | 3   |                       |
| 20       | 663-14126-00       | .GASKET<br>.EMPAQUE                               | 3  | 3  | 3   |                       |
| 21       | 663-14527-00       | .PLATE<br>.PLACA                                  | 3  | 3  | 3   |                       |
| 22       | 688-14126-00       | .GASKET<br>.EMPAQUE                               | 6  | 6  | 6   |                       |
| 23       | 688-14527-00       | .PLATE<br>.PLACA                                  | 3  | 3  | 3   |                       |
| 24       | 688-14572-01       | .PLATE, STAY<br>.PLACA DE SOPORTE                 | 3  | 3  | 3   |                       |
| 25       | 97980-05310        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA    | 6  | 6  | 6   |                       |
| 26       | 692-14923-00       | .SCREW, PILOT<br>.TORNILLO DE AJUSTE              | 3  | 3  | 3   |                       |
| 27       | 697-14555-00       | .SPRING<br>.RESORTE                               | 3  | 3  | 3   |                       |





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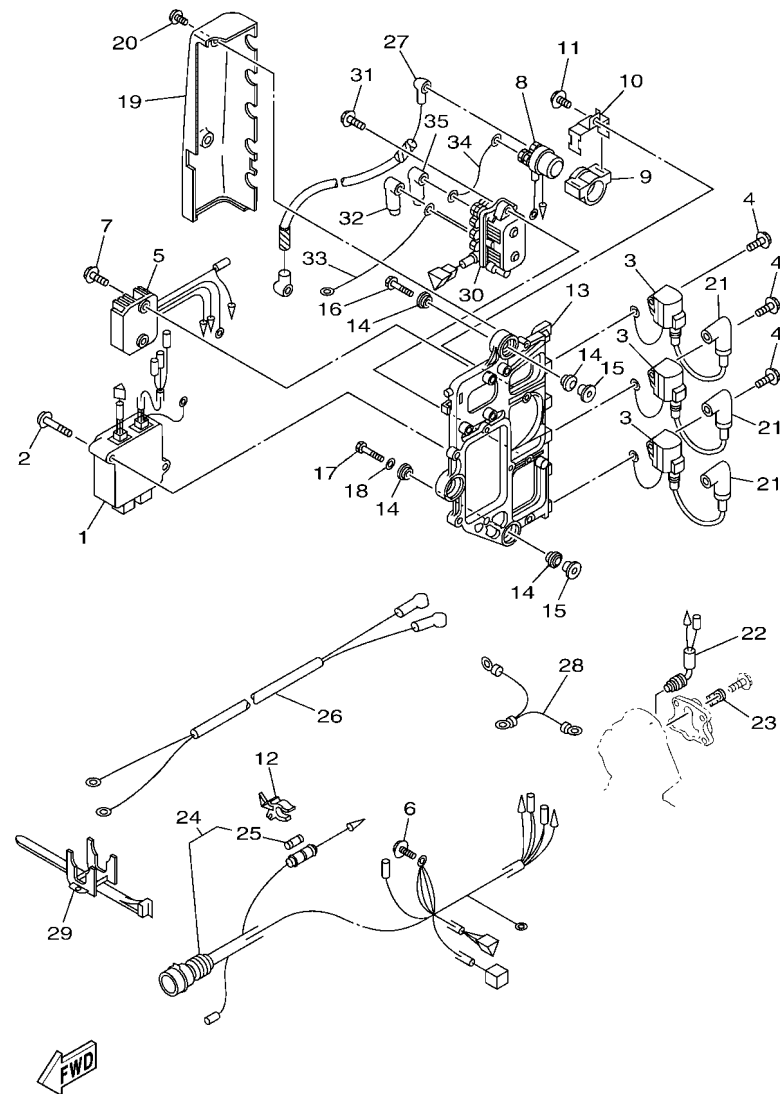
FIG. 7 FUEL

COMBUSTIBLE

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 6G1-24304-10       | FUEL PIPE JOINT COMP. 1<br>CONECTOR MANGUERA COMBUST.1          | 1  | 1  | 1   |                       |
| 2        | 97E95-06525        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1  | 1  | 1   |                       |
| 3        | 90445-09090        | HOSE (L185)<br>TUBO (L185)                                      | 1  | 1  | 1   |                       |
| 4        | 90467-08004        | CLIP<br>PRESILLA                                                | 2  | 2  | 2   |                       |
| 5        | 64J-24560-00       | FILTER ASSY<br>FILTRO COMPLETO                                  | 1  | 1  | 1   |                       |
| 6        | 68V-24521-01       | .CUP, FILTER<br>.COPA DE FILTRO                                 | 1  | 1  | 1   |                       |
| 7        | 61N-24563-00       | .ELEMENT, FILTER<br>.ELEMENTO DEL FILTRO                        | 1  | 1  | 1   |                       |
| 8        | 93210-32738        | .O-RING<br>.ANILLO O                                            | 1  | 1  | 1   |                       |
| 9        | 68V-24469-01       | .FLOAT, WATER LEVEL<br>.BOIA                                    | 1  | 1  | 1   |                       |
| 10       | 648-24566-02       | BRACKET, FILTER<br>SOPORTE DEL FILTRO                           | 1  | 1  | 1   |                       |
| 11       | 97013-06014        | BOLT<br>PERNO                                                   | 1  | 1  | 1   |                       |
| 12       | 92903-06600        | WASHER, PLATE<br>RONDANA SENCILLA                               | 1  | 1  | 1   |                       |
| 13       | 95380-08600        | NUT<br>TUERCA                                                   | 1  | 1  | 1   |                       |
| 14       | 692-24410-01       | FUEL PUMP ASSY<br>BOMBA DE COMBUSTIBLE COMPLETA                 | 1  | 1  | 1   |                       |
| 15       | 6A0-24413-00       | .BODY 2<br>.CUERPO 2                                            | 1  | 1  | 1   |                       |
| 16       | 692-24411-00       | .DIAPHRAGM<br>.DIAFRAGMA                                        | 1  | 1  | 1   |                       |
| 17       | 648-24434-01       | .GASKET, BODY<br>.EMPAQUE                                       | 2  | 2  | 2   |                       |
| 18       | 95380-03600        | .NUT<br>.TUERCA                                                 | 2  | 2  | 2   |                       |
| 19       | 663-24411-00       | .DIAPHRAGM<br>.DIAFRAGMA                                        | 1  | 1  | 1   |                       |
| 20       | 648-24435-03       | .GASKET, BODY 2<br>.EMPAQUE                                     | 1  | 1  | 1   |                       |
| 21       | 97980-05128        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA                  | 3  | 3  | 3   |                       |
| 22       | 6A0-24421-01       | .VALVE, CHECK<br>.VALVULA DE RETENCION                          | 2  | 2  | 2   |                       |
| 23       | 6A0-14325-00       | .SCREW, PAN HEAD<br>.TORNILLO CABEZA REDONDA                    | 2  | 2  | 2   |                       |
| 24       | 6A0-24412-02       | .BODY 1<br>.CUERPO 1                                            | 1  | 1  | 1   |                       |
| 25       | 650-24431-A0       | GASKET, FUEL PUMP 1<br>EMPAQUE BOMBA COMBUST 1                  | 1  | 1  | 1   |                       |
| 26       | 97E95-06540        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                       |
| 27       | 90445-09097        | HOSE (L250)<br>TUBO (L250)                                      | 1  | 1  | 1   |                       |







688H200-R090

FIG. 9 ELECTRICAL 1

EQUIPO ELECTRICO 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES      |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|----------------------------|
| 1        | 688-85540-00       | C.D.I. UNIT ASSY<br>UNIDAD C.D.I. COMPLETA                      | 1  | 1  | 1   |                            |
| 2        | 97980-06340        | SCREW, WITH WASHER<br>TORNILLO, CON ARANDELA                    | 2  | 2  | 2   |                            |
| 3        | 697-85570-00       | IGNITION COIL ASSY<br>BOBINA DE IGNICION COMPLETO               | 3  | 3  | 3   |                            |
| 4        | 97E95-06520        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 3  | 3  | 3   |                            |
| 5        | 6H0-81960-00       | RECTIFIER & REGULATOR ASSY<br>RECTIFICADOR Y REGULADOR          | 1  | 1  | 1   |                            |
| 6        | 97E95-06512        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1  | 1  | 1   |                            |
| 7        | 97E95-06520        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                            |
| 8        | 6G1-81941-10       | STARTER RELAY ASSY<br>RELE DE ARRANQUE                          | 1  | 1  | 1   |                            |
| 9        | 6G1-81952-01       | HOLDER, RELAY<br>SOSTEN DE RELE                                 | 1  | 1  | 1   |                            |
| 10       | 6E9-81945-70       | PLATE, SWITCH FITTING<br>PLACA ACCESORIA DE INTERRUPT.          | 1  | 1  | 1   |                            |
| 11       | 97513-06516        | BOLT, WITH WASHER<br>PERNO CON ARANDELA                         | 1  | 1  | 1   |                            |
| 12       | 6G5-82152-00       | HOLDER, FUSE<br>PORTA-FUSIBLES                                  | 1  | 1  | 1   |                            |
| 13       | 688-85542-10       | BRACKET<br>SOPORTE                                              | 1  | 1  | 1   |                            |
| 14       | 90480-09M25        | GROMMET<br>TAPON                                                | 6  | 6  | 6   |                            |
| 15       | 90387-06M03        | COLLAR<br>ESPACIADOR                                            | 3  | 3  | 3   |                            |
| 16       | 90119-06M75        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 2  | 2  | 2   |                            |
| 17       | 90109-06M39        | BOLT<br>PERNO                                                   | 1  | 1  | 1   |                            |
| 18       | 90201-06M31        | WASHER, PLATE<br>ARANDELA PLANA                                 | 1  | 1  | 1   |                            |
| 19       | 6H1-81916-00       | COVER, TERMINAL<br>CUBIERTA DE TERMINAL                         | 1  | 1  | 1   |                            |
| 20       | 90159-06M11        | SCREW, WITH WASHER<br>TORNILLO CON VALONA                       | 2  | 2  | 2   |                            |
| 21       | 663-82370-01       | PLUG CAP ASSY<br>TAPON DE BUJIA COMPLT                          | 3  | 3  | 3   |                            |
|          | 6G1-82370-21       | PLUG CAP ASSY<br>TAPON DE BUJIA COMPLT                          | 3  |    | 3   | FOR CAR,RUS<br>FOR CAR,RUS |
| 22       | 688-82560-10       | THERMO SWITCH ASSY<br>INTER. DE TERMO                           | 1  | 1  | 1   |                            |
| 23       | 688-82588-01       | PLATE<br>PLACA                                                  | 1  | 1  | 1   |                            |
| 24       | 688-82590-1A       | WIRE HARNESS ASSY (10P)<br>CONJUNTO DE CABLES (10P)             | 1  |    |     |                            |
|          | 688-82590-42       | WIRE HARNESS ASSY (7P)<br>CONJUNTO DE CABLES (7P)               |    | 1  |     |                            |
|          | 688-82590-52       | WIRE HARNESS ASSY (10P)<br>CONJUNTO DE CABLES (10P)             |    |    | 1   |                            |





688H200-R100

**FIG. 10 ELECTRICAL 2**

## EQUIPO ELECTRICO 2

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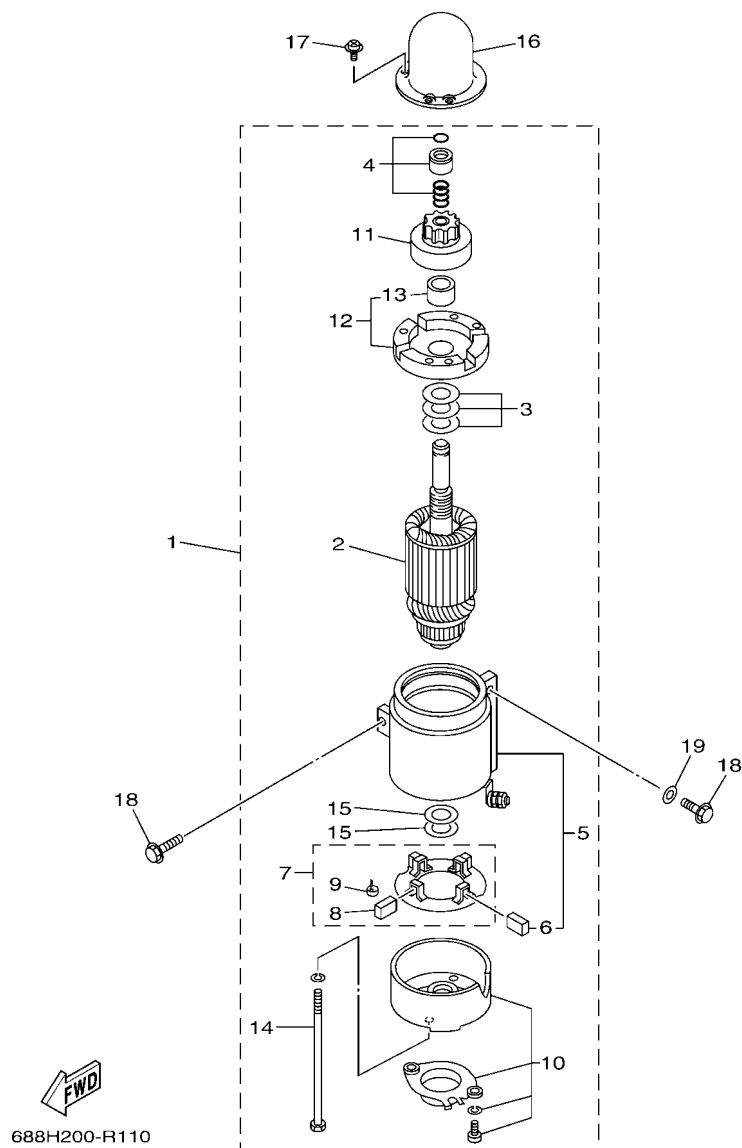
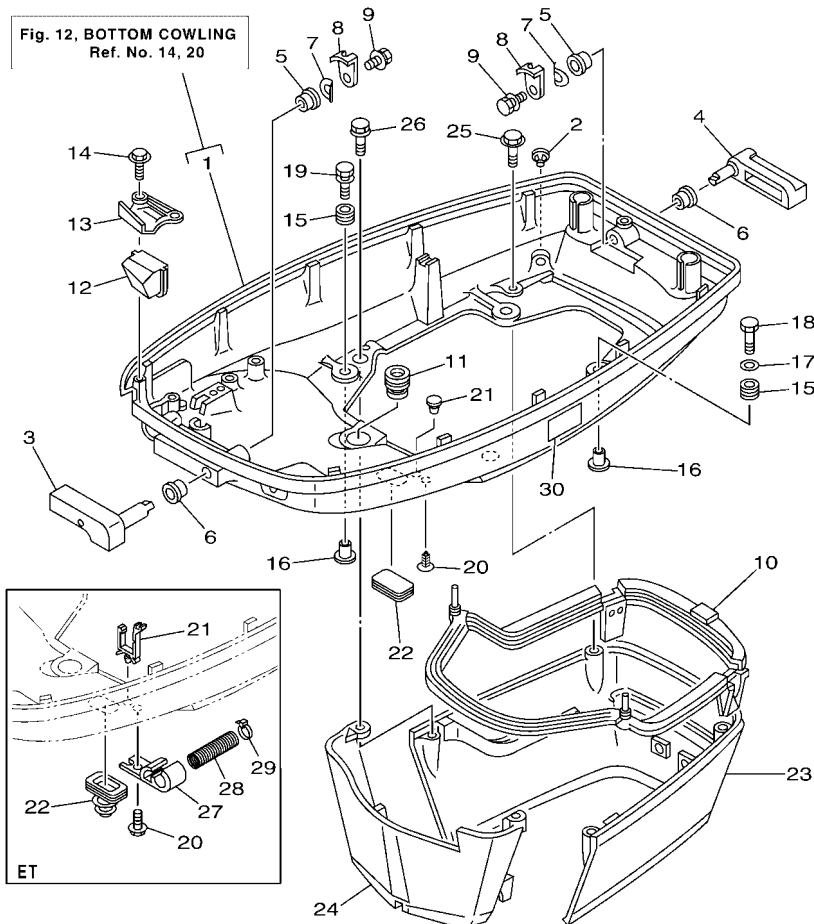


FIG. 11 STARTING MOTOR

MOTOR DE ARRANQUE

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                             | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-81800-12       | STARTING MOTOR ASSY<br>MOTOR DE ARRANQUE COMPLETO   | 1  | 1  | 1   |                       |
| 2        | 676-81850-11       | .ARMATURE ASSY<br>.INDUCIDO COMPLETO                | 1  | 1  | 1   |                       |
| 3        | 676-81809-10       | .WASHER KIT<br>.JUEGO DE ARANDELA                   | 1  | 1  | 1   |                       |
| 4        | 676-81857-10       | .PINION STOPPER SET<br>.JUEGO TAPON PINON           | 1  | 1  | 1   |                       |
| 5        | 688-81810-11       | .STATOR ASSY<br>.ESTATOR COMPLETO                   | 1  | 1  | 1   |                       |
| 6        | 663-81811-11       | .BRUSH 1<br>.ESCOBILLA 1                            | 2  | 2  | 2   |                       |
| 7        | 663-81840-11       | .BRUSH HOLDER ASSY<br>.SOSTEN DE ESCOBILLA COMPLETO | 1  | 1  | 1   |                       |
| 8        | 663-81812-11       | .BRUSH 2<br>.ESCOBILLA 2                            | 2  | 2  | 2   |                       |
| 9        | 663-81813-10       | .SPRING, BRUSH<br>.RESORTE DE ESCOBILLA             | 4  | 4  | 4   |                       |
| 10       | 663-81820-12       | .REAR BRACKET ASSY<br>.CUBIERTA TRASERA COMPL       | 1  | 1  | 1   |                       |
| 11       | 663-81832-11       | .PINION ASSY<br>.PINON COMPL.                       | 1  | 1  | 1   |                       |
| 12       | 688-81830-11       | .FRONT BRACKET ASSY<br>.SOPORTE DELANTERO COMPLETO  | 1  | 1  | 1   |                       |
| 13       | 688-81831-00       | .METAL, FRONT<br>.METAL, DELANTERO                  | 1  | 1  | 1   |                       |
| 14       | 663-81826-10       | .BOLT<br>.PERNO                                     | 2  | 2  | 2   |                       |
| 15       | 688-81824-10       | .WASHER 2<br>.ARANDELA 2                            | 2  | 2  | 2   |                       |
| 16       | 688-81842-00       | COVER<br>TAPA                                       | 1  | 1  | 1   |                       |
| 17       | 97980-04210        | SCREW, WITH WASHER<br>TORNILLO, CON ARANDELA        | 3  | 3  | 3   |                       |
| 18       | 97513-08530        | BOLT, WITH WASHER<br>PERNO CON ARANDELA             | 3  | 3  | 3   |                       |
| 19       | 92990-08600        | WASHER, PLATE<br>ARANDELA PLANA                     | 2  | 2  | 2   |                       |



688L200-U120

FIG. 12 BOTTOM COWLING

CUBIERTA INFERIOR

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-42710-10-8D    | BOTTOM COWLING ASSY<br>CUBIERTA INFERIOR COMPL. | 1  | 1  | 1   |                       |
| 2        | 6BL-44391-00       | NIPPLE, HOSE<br>NIPLE MANGUERA                  | 1  | 1  | 1   |                       |
| 3        | 688-42815-01-8D    | LEVER, CLAMP 1<br>PALANCA ABRAZADERA 1          | 1  | 1  | 1   |                       |
| 4        | 688-42817-01-8D    | LEVER, CLAMP 3<br>PALANCA ABRAZADERA 3          | 1  | 1  | 1   |                       |
| 5        | 90386-13M38        | BUSH<br>BUJE                                    | 2  | 2  | 2   |                       |
| 6        | 90386-16002        | BUSH<br>BUJE                                    | 2  | 2  | 2   |                       |
| 7        | 90206-13019        | WASHER, WAVE<br>ARANDELA ONDULADA               | 2  | 2  | 2   |                       |
| 8        | 688-42816-00       | LEVER, CLAMP 2<br>PALANCA ABRAZADERA 2          | 2  | 2  | 2   |                       |
| 9        | 90119-06275        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA      | 2  | 2  | 2   |                       |
| 10       | 688-42716-03       | RUBBER SEAL 1<br>SELLO DE GOMA 1                | 1  | 1  | 1   |                       |
| 11       | 663-42724-01       | GROMMET<br>TAPON                                | 1  | 1  | 1   |                       |
| 12       | 688-42725-11       | GROMMET<br>TAPON                                | 1  |    |     |                       |
|          | 688-42725-03       | GROMMET<br>TAPON                                |    | 1  |     |                       |
|          | 692-42725-01       | GROMMET<br>TAPON                                |    |    | 1   |                       |
| 13       | 688-42738-01-8D    | PLATE, FITTING<br>PLACA DE AJUSTE               | 1  | 1  | 1   |                       |
| 14       | 90109-06M86        | BOLT<br>PERNO                                   | 2  | 2  | 2   |                       |
| 15       | 6BG-42748-01       | GROMMET<br>TAPON                                | 4  | 4  | 4   |                       |
| 16       | 90387-06M69        | COLLAR<br>ESPACIADOR                            | 4  | 4  | 4   |                       |
| 17       | 90201-06416        | WASHER, PLATE<br>ARANDELA PLANA                 | 1  | 1  | 1   |                       |
| 18       | 97D95-06030        | BOLT, HEXAGON DEEP RECESS<br>TORNILLO HEXAGONAL | 1  | 1  | 1   |                       |
| 19       | 90119-06291        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA      | 3  | 3  | 3   |                       |
| 20       | 90109-06M86        | BOLT<br>PERNO                                   | 1  |    |     |                       |
|          | 90338-05M03        | PLUG<br>TAPON                                   |    | 1  | 1   |                       |
| 21       | 90464-16021        | CLAMP<br>BRIDA                                  | 1  |    |     |                       |
|          | 703-82119-01       | COVER, LEAD WIRE<br>CUBIERTA DE CABLE CONDUCTOR |    | 1  | 1   |                       |
| 22       | 688-42726-11       | GROMMET<br>TAPON                                | 1  |    |     |                       |
|          | 6H4-42726-01       | GROMMET<br>TAPON                                |    | 1  | 1   |                       |

**Fig. 12. BOTTOM COWLING**  
Ref. No. 14, 20

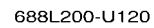
The diagram illustrates the assembly of the bottom cowling. The main view shows the cowling with various components labeled with numbers 1 through 30. The components include:

- 1: A bracket or support piece.
- 2: A small pin or screw.
- 3: A bracket or support piece.
- 4: A bracket or support piece.
- 5: A screw or bolt.
- 6: A screw or bolt.
- 7: A screw or bolt.
- 8: A bracket or support piece.
- 9: A screw or bolt.
- 10: A bracket or support piece.
- 11: A bracket or support piece.
- 12: A bracket or support piece.
- 13: A bracket or support piece.
- 14: A screw or bolt.
- 15: A bracket or support piece.
- 16: A screw or bolt.
- 17: A bracket or support piece.
- 18: A bracket or support piece.
- 19: A bracket or support piece.
- 20: A screw or bolt.
- 21: A bracket or support piece.
- 22: A bracket or support piece.
- 23: A bracket or support piece.
- 24: A bracket or support piece.
- 25: A bracket or support piece.
- 26: A screw or bolt.
- 27: A bracket or support piece.
- 28: A bracket or support piece.
- 29: A bracket or support piece.
- 30: A bracket or support piece.

The inset view shows a close-up of the hinge mechanism, with components labeled 20 through 29. The components include:

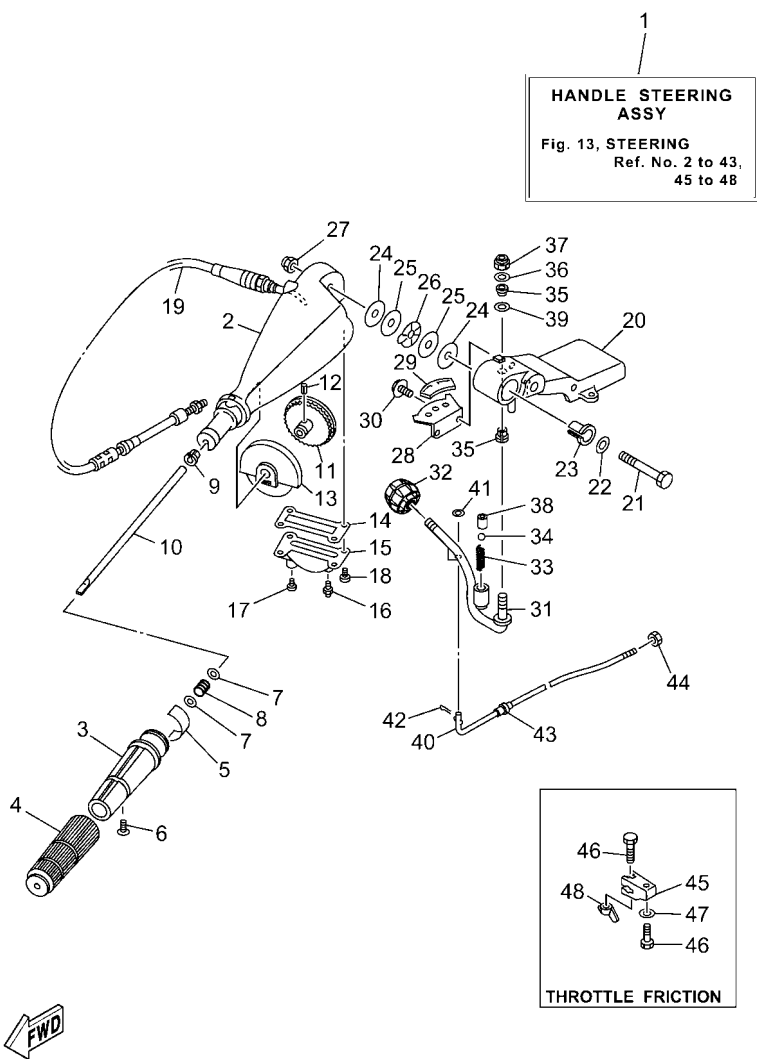
- 20: A screw or bolt.
- 21: A bracket or support piece.
- 22: A bracket or support piece.
- 23: A bracket or support piece.
- 24: A bracket or support piece.
- 25: A bracket or support piece.
- 26: A bracket or support piece.
- 27: A bracket or support piece.
- 28: A bracket or support piece.
- 29: A bracket or support piece.

ET



### CUBIERTA INFERIOR

19

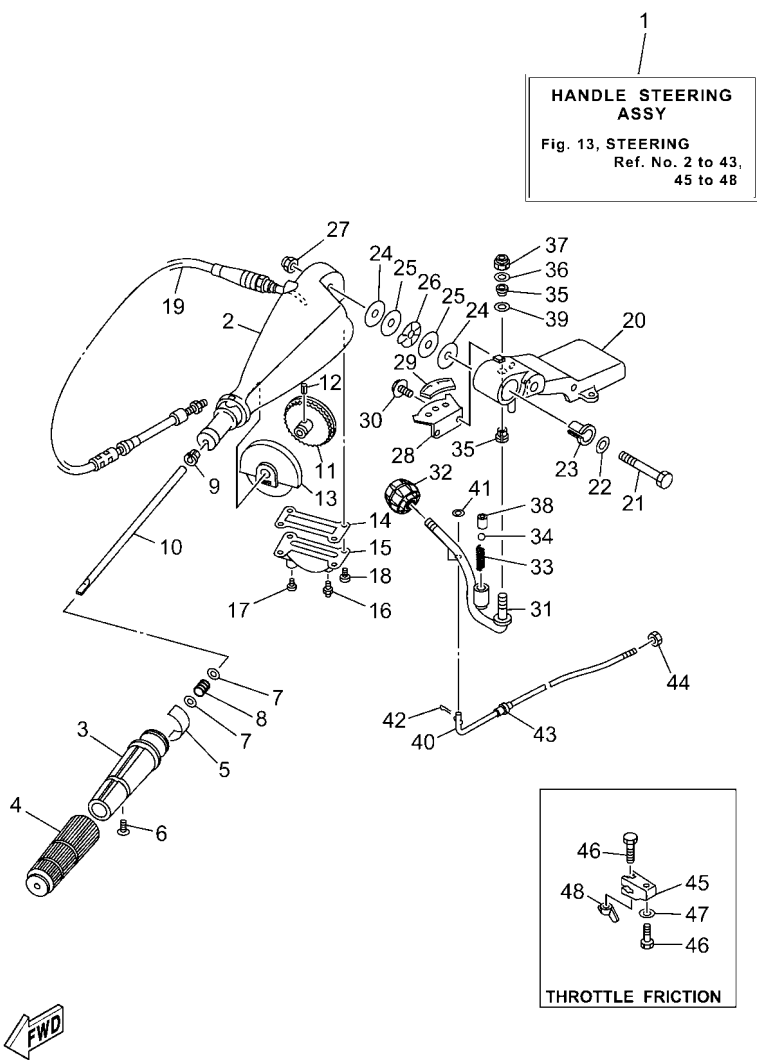


688P200-X130

**FIG. 13 STEERING**

**DIRECCION**

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                              | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 692-W0084-14-8D    | HANDLE STEERING ASSY<br>CONJUNTO DE MANIJA           |    |    | 1   |                       |
| 2        | 692-42111-12-8D    | HANDLE, STEERING<br>MANIJA DE DIRECCION              |    |    | 1   |                       |
| 3        | 664-42119-00       | GRIP, STEERING HANDLE<br>MANGO, MANIJA DE DIRRECCION |    |    | 1   |                       |
| 4        | 6G1-42177-01       | RUBBER, HANDLE<br>HULE DE MANIJA                     |    |    | 1   |                       |
| 5        | 688-42137-00       | INDICATOR, THROTTLE<br>INDICADOR ACELERADOR          |    |    | 1   |                       |
| 6        | 90152-05011        | SCREW, COUNTERSUNK<br>TORNILLO EMBUTIDO              |    |    | 1   |                       |
| 7        | 90201-10M02        | WASHER, PLATE<br>ARANDELA PLANA                      |    |    | 2   |                       |
| 8        | 90501-23215        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION         |    |    | 1   |                       |
| 9        | 90386-08032        | BUSH<br>BUJE                                         |    |    | 1   |                       |
| 10       | 692-42115-00       | SHAFT, STEERING HANDLE<br>EJE MANIJA DE DIRECCION    |    |    | 1   |                       |
| 11       | 663-42138-00       | LEVER, THROTTLE<br>PLANCA DE ACELERACION             |    |    | 1   |                       |
| 12       | 90254-03003        | PIN, SPRING<br>PASADOR DE TIPO A RESORTE             |    |    | 1   |                       |
| 13       | 692-42135-00       | HOUSING, THROTTLE LEVER<br>CAJA PALANCA ACELERADOR   |    |    | 1   |                       |
| 14       | 663-42133-01       | GASKET<br>EMPAQUE                                    |    |    | 1   |                       |
| 15       | 692-42134-03-8D    | COVER, THROTTLE LEVER<br>CUBIERTA PALANCA ACELERADOR |    |    | 1   |                       |
| 16       | 93700-06002        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR               |    |    | 1   |                       |
| 17       | 97885-06008        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                 |    |    | 1   |                       |
| 18       | 97885-05012        | SCREW, PAN HEAD<br>TORNILLO A MUESCA                 |    |    | 4   |                       |
| 19       | 692-26301-03       | THROTTLE CABLE ASSY<br>CABLE DE ACELERADOR COMPLETO  |    |    | 1   |                       |
| 20       | 692-42121-02-8D    | BRACKET<br>SOPORTE                                   |    |    | 1   |                       |
| 21       | 90101-12075        | BOLT<br>TORNILLO                                     |    |    | 1   |                       |
| 22       | 92990-12200        | WASHER, PLAIN<br>ARANDELA PLANA                      |    |    | 1   |                       |
| 23       | 90386-12089        | BUSH<br>BUJE                                         |    |    | 1   |                       |
| 24       | 90202-12092        | WASHER, PLATE<br>ARANDELA DE PLANA                   |    |    | 2   |                       |
| 25       | 90201-12537        | WASHER, PLATE<br>ARANDELA PLANA                      |    |    | 2   |                       |
| 26       | 90206-12054        | WASHER, WAVE<br>ARANDELA ONDULADA                    |    |    | 1   |                       |
| 27       | 90185-12058        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE             |    |    | 1   |                       |

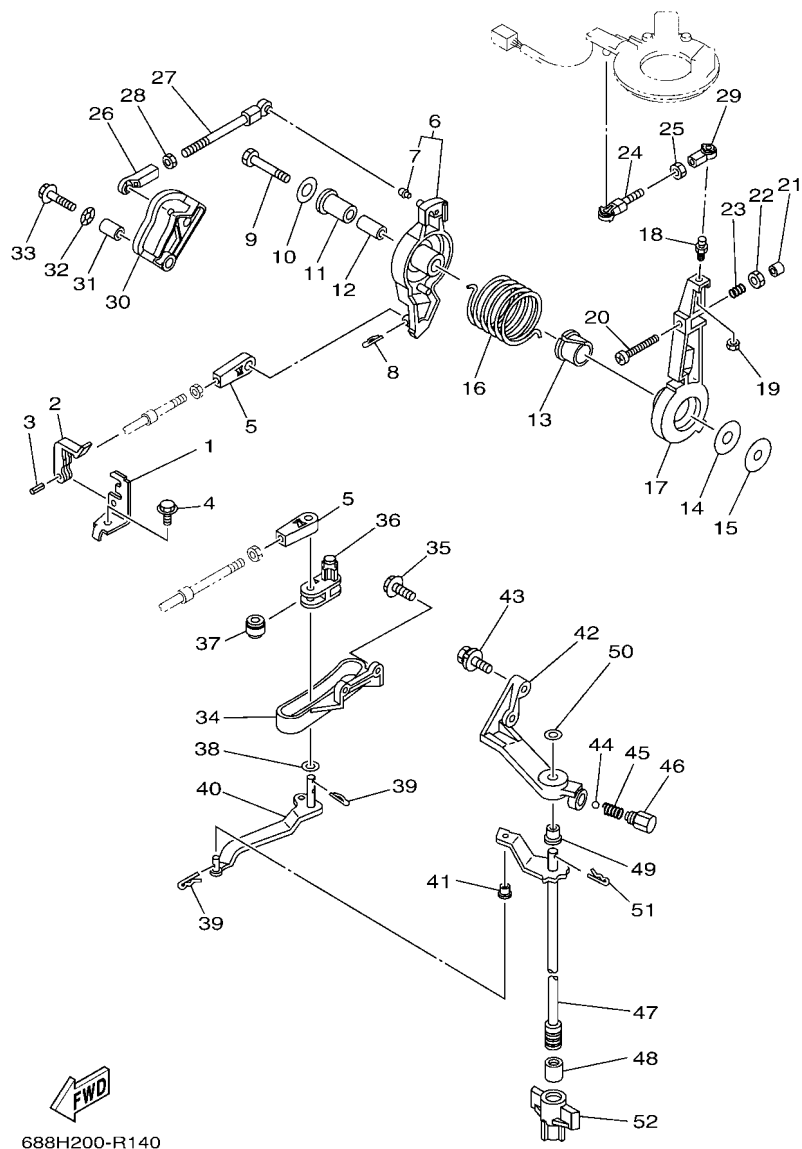


688P200-X130

**FIG. 13 STEERING**

**DIRECCION**

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                       | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------------|----|----|-----|-----------------------|
| 28       | 697-44113-00       | CAM PLATE, HANDLE<br>PLACA DE LA LEVA DEL MANGO               |    |    | 1   |                       |
| 29       | 6K5-44191-00       | INDICATOR, SHIFT<br>INDICADOR DE CAMBIOS                      |    |    | 1   |                       |
| 30       | 97513-06516        | BOLT, WITH WASHER<br>PERNO CON ARANDELA                       |    |    | 2   |                       |
| 31       | 692-44159-01       | HANDLE, GEAR SHIFT<br>MANIJA DE CAMBIO DE MARCHAS             |    |    | 1   |                       |
| 32       | 663-44173-01       | LEVER, SHIFT CONTROL<br>PALANCA CONTROL CAMBIOS               |    |    | 1   |                       |
| 33       | 90501-16M17        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION                  |    |    | 1   |                       |
| 34       | 93515-32M01        | BALL<br>ESFERA                                                |    |    | 1   |                       |
| 35       | 90386-10009        | BUSH<br>BUJE                                                  |    |    | 2   |                       |
| 36       | 90201-10120        | WASHER, PLATE<br>ARANDELA PLANA                               |    |    | 1   |                       |
| 37       | 90185-10027        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                      |    |    | 1   |                       |
| 38       | 90387-12M30        | COLLAR<br>ESPACIADOR                                          |    |    | 1   |                       |
| 39       | 90201-12M34        | WASHER, PLATE<br>ARANDELA PLANA                               |    |    | 1   |                       |
| 40       | 692-42164-00       | ROD, MANUAL SHIFT<br>VARILLA DE CAMBIOS MANUAL                |    |    | 1   |                       |
| 41       | 92990-06600        | WASHER, PLATE<br>ARANDELA PLANA                               |    |    | 1   |                       |
| 42       | 91490-25012        | PIN, COTTER<br>CHAVETA                                        |    |    | 1   |                       |
| 43       | 90386-06088        | BUSH<br>BUJE                                                  |    |    | 1   |                       |
| 44       | 700-48339-00       | NUT, CABLE END<br>TUERCA TERMINAL                             |    |    | 1   |                       |
| 45       | 663-42126-01       | FRICTION, STEERING HANDLE GRIP<br>FRICCION DE MANGO DIRECCION |    |    | 1   |                       |
| 46       | 90101-06M27        | BOLT<br>TORNILLO                                              |    |    | 2   |                       |
| 47       | 92990-06600        | WASHER, PLATE<br>ARANDELA PLANA                               |    |    | 1   |                       |
| 48       | 90175-06003        | NUT, WING<br>TUERCA MARIPOSA                                  |    |    | 1   |                       |

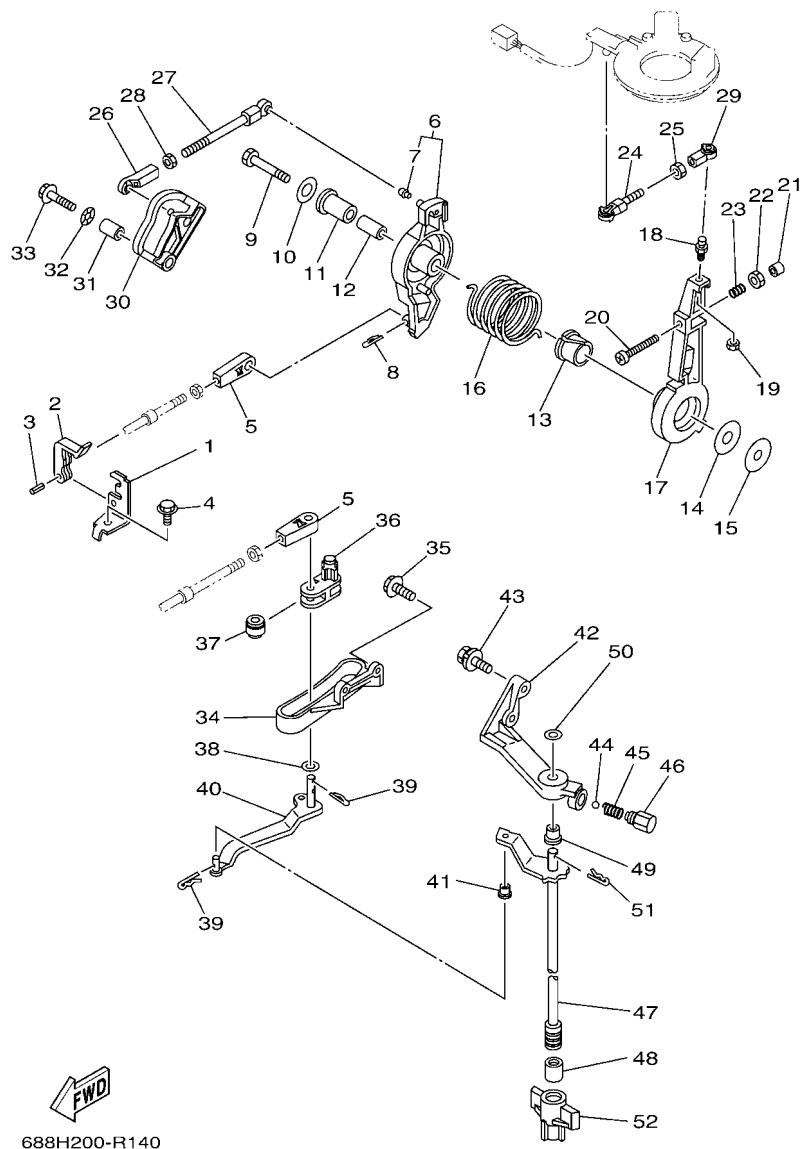


688H200-R140

FIG. 14 CONTROL

CONTROL

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 663-48531-00       | BRACKET, REMOTE CONTROL<br>SOPORTE DE CONTROL REMOTO            | 1  | 1  | 1   |                       |
| 2        | 663-48538-00       | CLAMP, CABLE 1<br>GRAMPA DE CABLE                               | 1  | 1  | 1   |                       |
| 3        | 91690-30012        | PIN, SPRING<br>PASADOR DE RESORTE                               | 1  | 1  | 1   |                       |
| 4        | 97E95-08516        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1  | 1  | 1   |                       |
| 5        | 6FM-48344-00       | CABLE END, REMOTE CONTROL<br>BASE CONTROL                       | 2  | 2  | 2   |                       |
| 6        | 688-41632-09-1S    | LEVER, MAGNETO CONTROL<br>PALANCA DE CONTROL DE MAGNETO         | 1  | 1  | 1   |                       |
| 7        | 662-41214-01       | JOINT 1<br>CONECTOR                                             | 1  | 1  | 1   |                       |
| 8        | 90468-18008        | CLIP<br>PRESILLA                                                | 1  | 1  | 1   |                       |
| 9        | 97D95-08045        | BOLT, HEXAGON DEEP RECESS<br>TORNILLO HEXAGONAL                 | 1  | 1  | 1   |                       |
| 10       | 90201-08M23        | WASHER, PLATE<br>ARANDELA PLANA                                 | 1  | 1  | 1   |                       |
| 11       | 90386-12089        | BUSH<br>BUJE                                                    | 1  | 1  | 1   |                       |
| 12       | 90387-08M16        | COLLAR<br>ESPACIADOR                                            | 1  | 1  | 1   |                       |
| 13       | 90386-22M13        | BUSH<br>BUJE                                                    | 1  | 1  | 1   |                       |
| 14       | 90202-12092        | WASHER, PLATE<br>ARANDELA DE PLANA                              | 1  | 1  | 1   |                       |
| 15       | 90201-08M13        | WASHER, PLATE<br>ARANDELA PLANA                                 | 1  | 1  | 1   |                       |
| 16       | 90508-29M05        | SPRING, TORSION<br>RESORTE DE TORSION                           | 1  | 1  | 1   |                       |
| 17       | 688-41631-01-1S    | LEVER, MAGNETO CONTROL<br>PALANCA DE CONTROL DE MAGNETO         | 1  | 1  | 1   |                       |
| 18       | 663-85518-00       | JOINT, BALL<br>CONECTOR                                         | 1  | 1  | 1   |                       |
| 19       | 95303-05700        | NUT<br>TUERCA                                                   | 1  | 1  | 1   |                       |
| 20       | 90157-06013        | SCREW, PAN HEAD<br>TORNILLO CABEZA CONICA PLANA                 | 1  | 1  | 1   |                       |
| 21       | 688-44194-00       | CAP<br>TAPA                                                     | 1  | 1  | 1   |                       |
| 22       | 95303-06600        | NUT<br>TUERCA                                                   | 1  | 1  | 1   |                       |
| 23       | 90501-16M12        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION                    | 1  | 1  | 1   |                       |
| 24       | 682-41237-50       | JOINT, LINK<br>CONECTOR                                         | 1  | 1  | 1   |                       |
| 25       | 95380-05600        | NUT<br>TUERCA                                                   | 1  | 1  | 1   |                       |
| 26       | 682-41237-00       | JOINT, LINK<br>CONECTOR                                         | 1  | 1  | 1   |                       |
| 27       | 688-41211-01       | LINK, ACCEL.<br>ESLABON, ACELERADOR                             | 1  | 1  | 1   |                       |



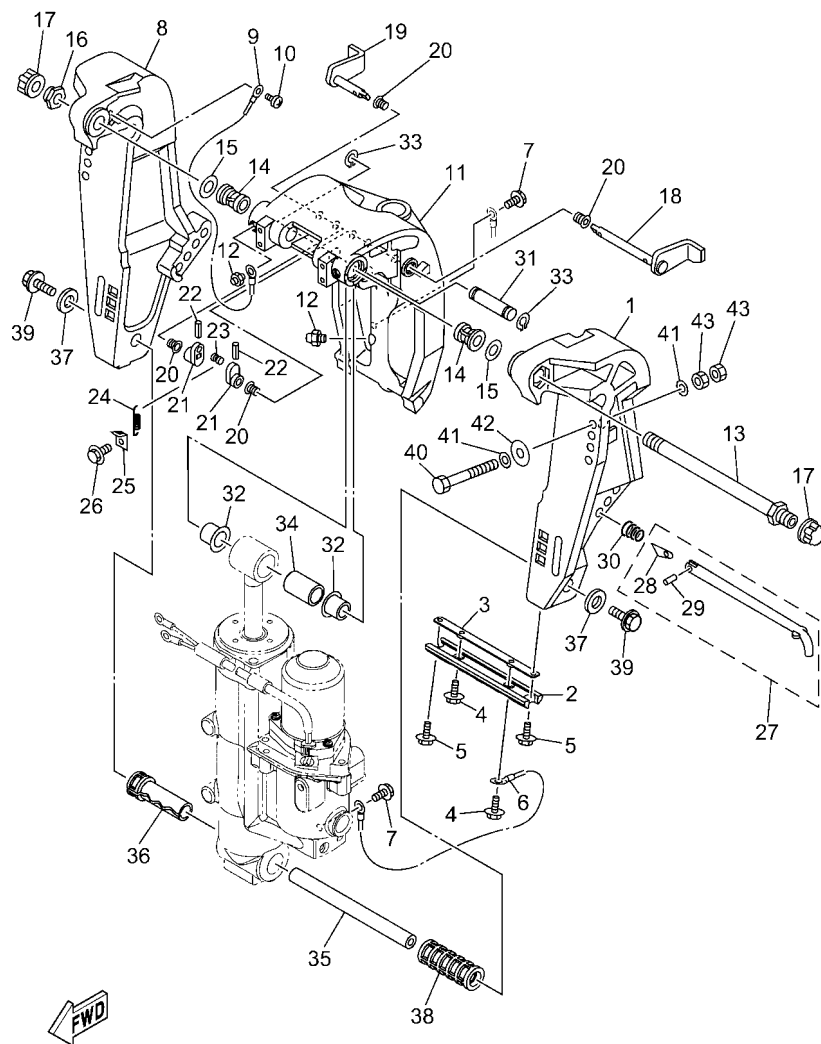
688H200-R140

FIG. 14 CONTROL

CONTROL

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                    | ET | ED | EHD | REMARKS OBSERVACIONES                                                                              |
|----------|--------------------|------------------------------------------------------------|----|----|-----|----------------------------------------------------------------------------------------------------|
| 28       | 95380-05600        | NUT<br>TUERCA                                              | 1  | 1  | 1   |                                                                                                    |
| 29       | 682-41237-00       | JOINT, LINK<br>CONECTOR                                    | 1  | 1  | 1   |                                                                                                    |
| 30       | 688-41213-01       | CAM, ACCEL.<br>LEVA ACELERADOR                             | 1  | 1  | 1   |                                                                                                    |
| 31       | 90387-06M17        | COLLAR<br>ESPACIADOR                                       | 1  | 1  | 1   |                                                                                                    |
| 32       | 90206-10M04        | WASHER, WAVE<br>ARANDELA ONDULADA                          | 1  | 1  | 1   |                                                                                                    |
| 33       | 90119-06298        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                 | 1  | 1  | 1   |                                                                                                    |
| 34       | 688-44117-00-94    | BRACKET<br>SOPORTE                                         | 1  | 1  | 1   |                                                                                                    |
| 35       | 97513-06520        | BOLT, WITH WASHER<br>PERNO CON ARANDELA                    | 2  | 2  | 2   |                                                                                                    |
| 36       | 688-44124-00       | LINK, SHIFT ROD<br>ESLABON                                 | 1  | 1  | 1   |                                                                                                    |
| 37       | 688-44122-00       | BUSHING, SHIFT ROD LEVER<br>BUJE PALANCA VARILLA DE CAMBIO | 1  | 1  | 1   |                                                                                                    |
| 38       | 90202-07M07        | WASHER, PLATE<br>ARANDELA DE PLANA                         | 1  | 1  | 1   |                                                                                                    |
| 39       | 90468-18008        | CLIP<br>PRESILLA                                           | 3  | 3  | 3   |                                                                                                    |
| 40       | 688-44121-02       | LEVER, SHIFT ROD<br>PALANCA VARILLA CAMBIOS                | 1  | 1  | 1   | EXCEPT MYS,KOR<br>EXCEPT MYS,KOR<br>FOR MYS,KOR<br>FOR MYS,KOR<br>EXCEPT MYS,KOR<br>EXCEPT MYS,KOR |
|          | 6H1-44121-00       | LEVER, SHIFT ROD<br>PALANCA VARILLA CAMBIOS                | 1  |    | 1   |                                                                                                    |
| 41       | 90386-06M12        | BUSH<br>BUJE                                               | 1  | 1  | 1   |                                                                                                    |
| 42       | 688-44118-01-94    | BRACKET<br>SOPORTE                                         | 1  | 1  | 1   |                                                                                                    |
| 43       | 97513-08630        | BOLT, WITH WASHER<br>PERNO CON ARANDELA                    | 2  | 2  | 2   |                                                                                                    |
| 44       | 93501-04M02        | BALL<br>BOLA                                               | 1  | 1  | 1   |                                                                                                    |
| 45       | 90501-12082        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION               | 1  | 1  | 1   |                                                                                                    |
| 46       | 648-42715-00       | BUSHING 2<br>BUJE 2                                        | 1  | 1  | 1   |                                                                                                    |
| 47       | 688-44120-14       | HANDLE GEAR SHIFT ASSY<br>MANIJA DE CAMBIO COMPL           | 1  | 1  | 1   | L(20.5")<br>L(20.5")                                                                               |
|          | 6H1-44120-14       | HANDLE GEAR SHIFT ASSY<br>MANIJA DE CAMBIO COMPL           | 1  |    | 1   | L(20.5")-MYS,KOR<br>L(20.5")-MYS,KOR                                                               |
|          | 692-44120-34       | HANDLE GEAR SHIFT ASSY<br>MANIJA DE CAMBIO COMPL           |    |    | 1   | Y(22.5")<br>Y(22.5")                                                                               |
|          | 688-44120-24       | HANDLE GEAR SHIFT ASSY<br>MANIJA DE CAMBIO COMPL           | 1  | 1  |     | X(25.5")<br>X(25.5")                                                                               |
| 48       | 696-44147-00       | BOOT, SHIFT ROD<br>HULE DE VARILLA                         | 1  | 1  | 1   | EXCEPT MYS,KOR<br>EXCEPT MYS,KOR                                                                   |
| 49       | 90386-08006        | BUSH<br>BUJE                                               | 1  | 1  | 1   | EXCEPT MYS,KOR<br>EXCEPT MYS,KOR                                                                   |
|          | 90386-07M58        | BUSH<br>BUJE                                               | 1  |    | 1   | FOR MYS,KOR<br>FOR MYS,KOR                                                                         |



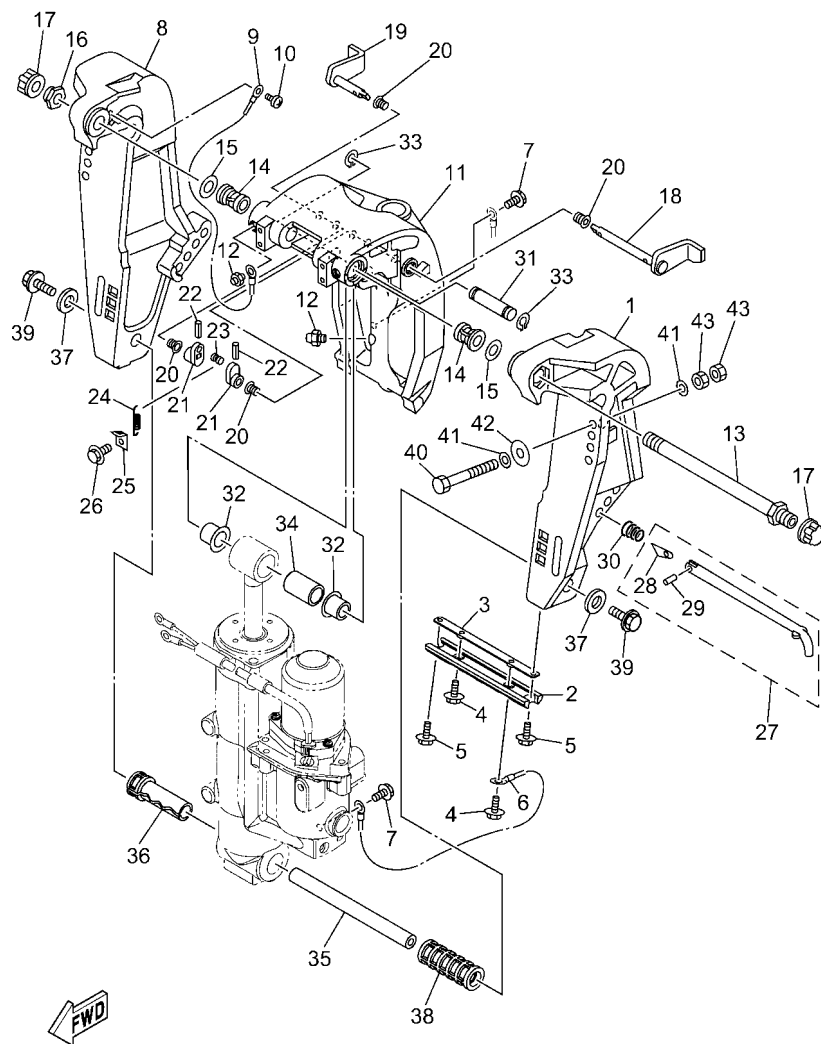


688P200-X150

FIG. 15 BRACKET 1

SOPORTE 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 6H1-43111-10-8D    | BRACKET, CLAMP 1<br>SOPORTE DE LA ABRAZADERA 1                  | 1  |    |     |                       |
| 2        | 6H1-45251-03       | ANODE<br>CATODE                                                 | 1  |    |     |                       |
| 3        | 6EK-44536-00       | PLATE 2<br>PLACA 2                                              | 1  |    |     |                       |
| 4        | 90119-06274        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 2  |    |     |                       |
| 5        | 97E95-06616        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  |    |     |                       |
| 6        | 6H1-82148-10       | WIRE, LEAD 4<br>CABLE CONDUCTOR 4                               | 1  |    |     |                       |
| 7        | 97E95-06510        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  |    |     |                       |
| 8        | 6H1-43112-10-8D    | BRACKET, CLAMP 2<br>SOPORTE DE LA ABRAZADERA 2                  | 1  |    |     |                       |
| 9        | 6E5-82148-00       | WIRE, LEAD 4<br>CABLE CONDUCTOR 4                               | 1  |    |     |                       |
| 10       | 97880-06012        | SCREW, PAN HEAD<br>TORNILLO DE CABEZA CON PLANA                 | 1  |    |     |                       |
| 11       | 6H1-43311-10-8D    | BRACKET, SWIVEL 1<br>SOPORTE GIRATORIO 1                        | 1  |    |     |                       |
| 12       | 93700-06M03        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                          | 3  |    |     |                       |
| 13       | 688-43131-03       | BOLT, CLAMP BRACKET<br>TORNILLO DE ABRAZADERA DEL SOP           | 1  |    |     |                       |
| 14       | 90386-22M15        | BUSH<br>BUJE                                                    | 2  |    |     |                       |
| 15       | 90201-22M67        | WASHER, PLATE<br>ARANDELA PLANA                                 | 2  |    |     |                       |
| 16       | 90185-22043        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                        | 1  |    |     |                       |
| 17       | 6G5-43145-01       | CAP, CLAMP BRACKET<br>TAPA                                      | 2  |    |     |                       |
| 18       | 6H1-43181-20       | LEVER, TILT STOP 1<br>PALANCA TOPE INCLINACION 1                | 1  |    |     |                       |
| 19       | 6H1-43185-20       | LEVER, TILT STOP 2<br>PALANCA TOPE INCLINACION 2                | 1  |    |     |                       |
| 20       | 90386-10M16        | BUSH<br>BUJE                                                    | 4  |    |     |                       |
| 21       | 6G5-43148-00       | COLLAR, DISTANCE<br>COLLAR                                      | 2  |    |     |                       |
| 22       | 91690-30020        | PIN, SPRING<br>PASADOR DE RESORTE                               | 2  |    |     |                       |
| 23       | 90249-06M19        | PIN<br>PASADOR                                                  | 1  |    |     |                       |
| 24       | 90506-14M24        | SPRING, TENSION<br>RESORTE DE TENSION                           | 1  |    |     |                       |
| 25       | 6G5-43144-00       | HOOK, SPRING<br>GANCHO                                          | 1  |    |     |                       |
| 26       | 97E95-06512        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1  |    |     |                       |
| 27       | 688-43160-01       | TILT ROD ASSY<br>VARILLA DE BASCULACION COMPL.                  | 1  |    |     |                       |

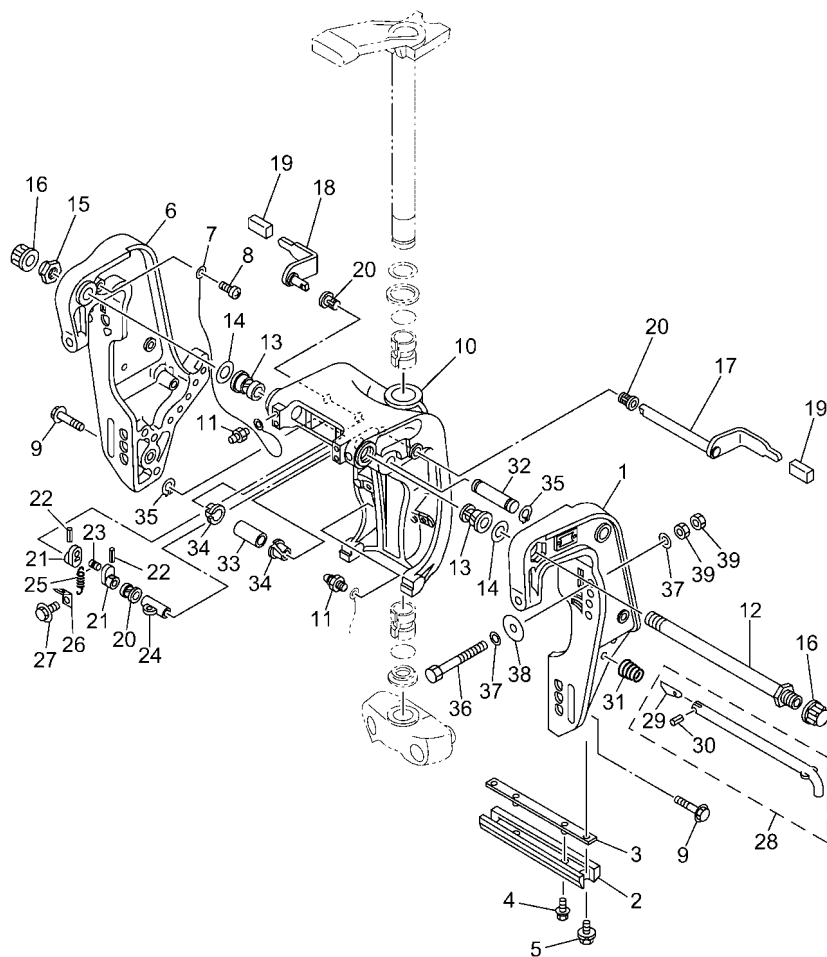


688P200-X150

FIG. 15 BRACKET 1

SOPORTE 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                    | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------------|----|----|-----|-----------------------|
| 28       | 688-43165-00       | .PLATE, TILT LOCK<br>.PLACA DE TOPE, VARILLA SEGURID       | 1  |    |     |                       |
| 29       | 91690-30012        | .PIN, SPRING<br>.PASADOR DE RESORTE                        | 1  |    |     |                       |
| 30       | 90502-16M02        | SPRING, CONICAL<br>RESORTE CONICO                          | 1  |    |     |                       |
| 31       | 6EK-43126-00       | PIN, UPPER SHOCK MOUNT<br>PASADOR DE AMORTIGUADOR SUPERIOR | 1  |    |     |                       |
| 32       | 90386-18M35        | BUSH<br>BUJE                                               | 2  |    |     |                       |
| 33       | 93410-18M05        | CIRCLIP<br>SEGURO                                          | 2  |    |     |                       |
| 34       | 90386-18001        | BUSH<br>BUJE                                               | 1  |    |     |                       |
| 35       | 6H1-43818-00       | PIN, LOWER SHOCK MOUNT<br>PASADOR AMORTIGUADOR INFERIOR    | 1  |    |     |                       |
| 36       | 6H1-42542-00       | PIPE<br>TUBO                                               | 1  |    |     |                       |
| 37       | 90201-10060        | WASHER, PLATE<br>ARANDELA PLANA                            | 2  |    |     |                       |
| 38       | 6H1-43834-10       | PIPE<br>TUBO 2                                             | 1  |    |     |                       |
| 39       | 90119-10054        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                 | 2  |    |     |                       |
| 40       | 90101-12063        | BOLT (L:105MM)<br>TORNILLO (L:105MM)                       | 4  |    |     |                       |
| 41       | 90201-12062        | WASHER, PLATE<br>ARANDELA PLANA                            | 8  |    |     |                       |
| 42       | 90201-12426        | WASHER, PLATE<br>ARANDELA PLANA                            | 4  |    |     |                       |
| 43       | 95380-12600        | NUT<br>TUERCA                                              | 8  |    |     |                       |



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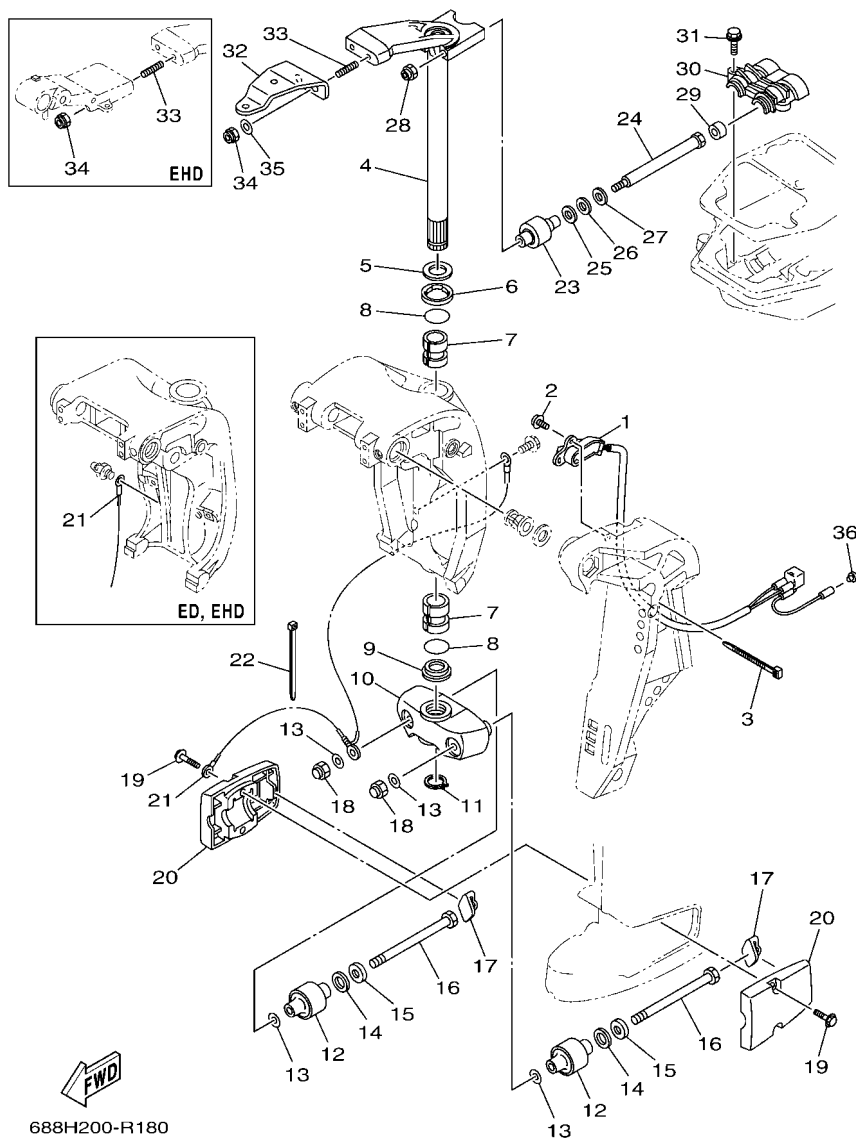
FIG. 16 BRACKET 2

SOPORTE 2

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-43111-13-8D    | BRACKET, CLAMP 1<br>SOPORTE DE LA ABRAZADERA 1                  |    | 1  | 1   |                       |
| 2        | 6H1-45251-03       | ANODE<br>CATODE                                                 |    | 1  | 1   |                       |
| 3        | 6EK-44536-00       | PLATE 2<br>PLACA 2                                              |    | 1  | 1   |                       |
| 4        | 90119-06274        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      |    | 2  | 2   |                       |
| 5        | 97E95-06616        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA |    | 2  | 2   |                       |
| 6        | 688-43112-12-8D    | BRACKET, CLAMP 2<br>SOPORTE DE LA ABRAZADERA 2                  |    | 1  | 1   |                       |
| 7        | 6E5-82148-00       | WIRE, LEAD 4<br>CABLE CONDUCTOR 4                               |    | 1  | 1   |                       |
| 8        | 97880-06012        | SCREW, PAN HEAD<br>TORNILLO DE CABEZA CON PLANA                 |    | 1  | 1   |                       |
| 9        | 97E95-10545        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA |    | 6  | 6   |                       |
| 10       | 6H1-43311-02-8D    | BRACKET, SWIVEL 1<br>SOPORTE GIRATORIO 1                        |    | 1  | 1   |                       |
| 11       | 93700-06M03        | NIPPLE, GREASE<br>BOQUILLA DE ENGRASAR                          |    | 3  | 3   |                       |
| 12       | 688-43131-03       | BOLT, CLAMP BRACKET<br>TORNILLO DE ABRAZADERA DEL SOP           |    | 1  | 1   |                       |
| 13       | 90386-22M15        | BUSH<br>BUJE                                                    |    | 2  | 2   |                       |
| 14       | 90201-22M67        | WASHER, PLATE<br>ARANDELA PLANA                                 |    | 2  | 2   |                       |
| 15       | 90185-22043        | NUT, SELF-LOCKING<br>TUERCA AUTOBLOCANTE                        |    | 1  | 1   |                       |
| 16       | 6G5-43145-01       | CAP, CLAMP BRACKET<br>TAPA                                      |    | 2  | 2   |                       |
| 17       | 688-43181-10       | LEVER, TILT STOP 1<br>PALANCA TOPE INCLINACION 1                |    | 1  | 1   |                       |
| 18       | 688-43185-10       | LEVER, TILT STOP 2<br>PALANCA TOPE INCLINACION 2                |    | 1  | 1   |                       |
| 19       | 663-43318-00       | COVER<br>CUBIERTA                                               |    | 2  | 2   |                       |
| 20       | 90386-10M16        | BUSH<br>BUJE                                                    |    | 3  | 3   |                       |
| 21       | 6G5-43148-00       | COLLAR, DISTANCE<br>COLLAR                                      |    | 2  | 2   |                       |
| 22       | 91690-30020        | PIN, SPRING<br>PASADOR DE RESORTE                               |    | 2  | 2   |                       |
| 23       | 90249-06M19        | PIN<br>PASADOR                                                  |    | 1  | 1   |                       |
| 24       | 90387-10M02        | COLLAR<br>ESPACIADOR                                            |    | 1  | 1   |                       |
| 25       | 90506-14M24        | SPRING, TENSION<br>RESORTE DE TENSION                           |    | 1  | 1   |                       |
| 26       | 6G5-43144-00       | HOOK, SPRING<br>GANCHO                                          |    | 1  | 1   |                       |
| 27       | 97E95-06512        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA |    | 1  | 1   |                       |







688H200-R180

FIG. 18 BRACKET 4

SOPORTE 4

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 6H1-83672-13       | TRIM SENDER<br>TRANSMISOR DE INCLINADOR                         | 1  |    |     |                       |
| 2        | 97985-06216        | SCREW, WITH WASHER<br>TORNILLO, CON ARANDELA                    | 2  |    |     |                       |
| 3        | 90465-13M97        | CLAMP<br>BRIDA                                                  | 1  |    |     |                       |
| 4        | 688-42510-03-8D    | STEERING BRACKET ASSY<br>SOPORTE DIRECCION COMPL.               | 1  | 1  | 1   |                       |
| 5        | 90201-30M00        | WASHER, PLATE<br>ARANDELA PLANA                                 | 1  | 1  | 1   |                       |
| 6        | 90386-30M78        | BUSH<br>BUJE                                                    | 1  | 1  | 1   |                       |
| 7        | 90386-30M77        | BUSH<br>BUJE                                                    | 2  | 2  | 2   |                       |
| 8        | 93210-29M94        | O-RING<br>ANILLO O                                              | 2  | 2  | 2   |                       |
| 9        | 90386-30M60        | BUSH<br>BUJE                                                    | 1  | 1  | 1   |                       |
| 10       | 663-44551-02-8D    | HOUSING, LOWER MOUNT RUBBER 1<br>CAJA AMORTIGUADOR INFERIOR HU  | 1  | 1  | 1   |                       |
| 11       | 93410-28M06        | CIRCLIP<br>SEGURO                                               | 1  | 1  | 1   |                       |
| 12       | 687-44555-00       | MOUNT DAMPER, LOWER SIDE<br>AMORTIGUADOR DE HULE LADO INFE      | 2  | 2  | 2   |                       |
| 13       | 90201-12M16        | WASHER, PLATE<br>ARANDELA PLANA                                 | 4  | 4  | 4   |                       |
| 14       | 90202-25M04        | WASHER, PLATE<br>ARANDELA DE PLANA                              | 2  | 2  | 2   |                       |
| 15       | 90201-13M19        | WASHER, PLATE<br>ARANDELA PLANA                                 | 2  | 2  | 2   |                       |
| 16       | 90109-12261        | BOLT<br>PERNO                                                   | 2  | 2  | 2   |                       |
| 17       | 688-44575-01       | DAMPER, LOWER MOUNT RUBBER<br>AMORTIGUADOR INFERIOR             | 2  | 2  | 2   |                       |
| 18       | 90176-12004        | NUT, CAP<br>TUERCA DE TAPA                                      | 2  | 2  | 2   |                       |
| 19       | 97E75-08540        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 4  | 4  | 4   |                       |
| 20       | 688-44553-10-8D    | COVER, LOWER MOUNT<br>CUBIERTA, AMORTIGUADOR INFERIOR           | 2  | 2  | 2   |                       |
| 21       | 6H1-82127-00       | WIRE, LEAD 2<br>CABLE CONDUCTOR 2                               | 1  | 1  | 1   |                       |
| 22       | 90465-11M10        | CLAMP<br>BRIDA                                                  | 1  |    |     |                       |
| 23       | 688-44514-00       | MOUNT DAMPER, UPPER SIDE<br>AMORTIGUADOR LADO SUPERIOR          | 2  | 2  | 2   |                       |
| 24       | 90101-10041        | BOLT<br>TORNILLO                                                | 2  | 2  | 2   |                       |
| 25       | 90201-20M21        | WASHER, PLATE<br>ARANDELA PLANA                                 | 2  | 2  | 2   |                       |
| 26       | 90202-20M06        | WASHER, PLATE<br>ARANDELA DE PLANA                              | 2  | 2  | 2   |                       |
| 27       | 90201-11M22        | WASHER, PLATE<br>ARANDELA PLANA                                 | 2  | 2  | 2   |                       |



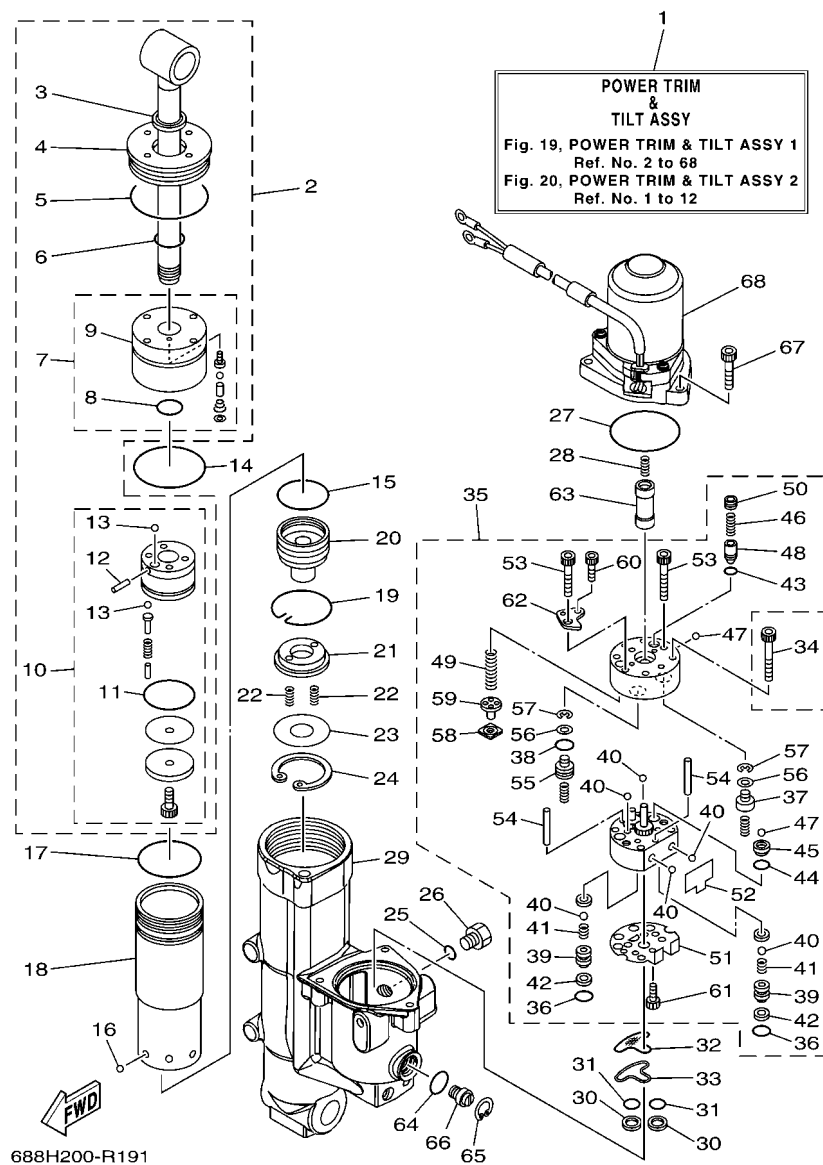


FIG. 19 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                 | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 6EK-43800-11       | POWER TRIM & TILT ASSY<br>ELEVADOR HIDRAULICO COMPL.    | 1  |    |     |                       |
| 2        | 6EK-43810-00       | TILT PISTON SUB ASSY<br>ELEVADOR SUB-PISTON COMPL.      | 1  |    |     |                       |
| 3        | 6H1-43812-00       | .SEAL, DUST<br>.SELLO DE POLVO                          | 1  |    |     |                       |
| 4        | 6EK-43821-00       | .SCREW, TRIM CYLINDER END<br>.TORNILLO CILINDRO EXTREMO | 1  |    |     |                       |
| 5        | 6EK-43861-00       | .O-RING<br>.ANILLO EN O 1                               | 1  |    |     |                       |
| 6        | 6D8-43861-00       | .O-RING<br>.ANILLO EN O 1                               | 1  |    |     |                       |
| 7        | 6EK-4380R-00       | .CYLINDER END SUB ASSY<br>.CILINDRO EXTREMO SUB-COMPL   | 1  |    |     |                       |
| 8        | 6D8-43861-00       | .O-RING<br>.ANILLO EN O 1                               | 1  |    |     |                       |
| 9        | 6EK-43811-00       | .SCREW, CYLINDER END<br>.TORNILLO CILINDRO EXTREMO      | 1  |    |     |                       |
| 10       | 6EK-4380P-00       | .PISTON SUB ASSY<br>.SUB-PISTON COMPL                   | 1  |    |     |                       |
| 11       | 6H1-43862-00       | .O-RING<br>.ANILLO EN O 2                               | 1  |    |     |                       |
| 12       | 91609-16012        | .PIN, SPRING<br>.PASADOR DE RESORTE                     | 1  |    |     |                       |
| 13       | 93505-32038        | .BALL<br>.BOLA                                          | 5  |    |     |                       |
| 14       | 67F-43865-00       | O-RING<br>ANILLO EN O 5                                 | 1  |    |     |                       |
| 15       | 6H1-43862-00       | O-RING<br>ANILLO EN O 2                                 | 1  |    |     |                       |
| 16       | 93503-16003        | BALL<br>ESFERA                                          | 6  |    |     |                       |
| 17       | 7BB-G3861-00       | O-RING<br>ANILLO EN O 1                                 | 1  |    |     |                       |
| 18       | 6EK-22471-01       | CYLINDER, SHOCK ABSORBER<br>CILINDRO DE AMORTIGUADOR    | 1  |    |     |                       |
| 19       | 6EK-43875-00       | RING, SNAP<br>ANILLO                                    | 1  |    |     |                       |
| 20       | 6EK-4381B-00       | FREE PISTON SUB ASSY<br>SUB-PISTON COMPL                | 1  |    |     |                       |
| 21       | 6EK-43899-00       | PLATE STOPPER<br>PLACA                                  | 1  |    |     |                       |
| 22       | 62X-4384H-00       | SPRING<br>RESORTE                                       | 2  |    |     |                       |
| 23       | 6EK-22434-00       | PLATE, VALVE 1<br>PLATO DE VALVULA 1                    | 1  |    |     |                       |
| 24       | 99009-47500        | CIRCLIP<br>PRESILLA REDONDA                             | 1  |    |     |                       |
| 25       | 93210-09165        | O-RING<br>ANILLO O                                      | 1  |    |     |                       |
| 26       | 6EK-43829-00       | PLUG, RESERVOIR<br>TAPON DEPOSITO                       | 1  |    |     |                       |
| 27       | 93210-68N50        | O-RING<br>ANILLO O                                      | 1  |    |     |                       |

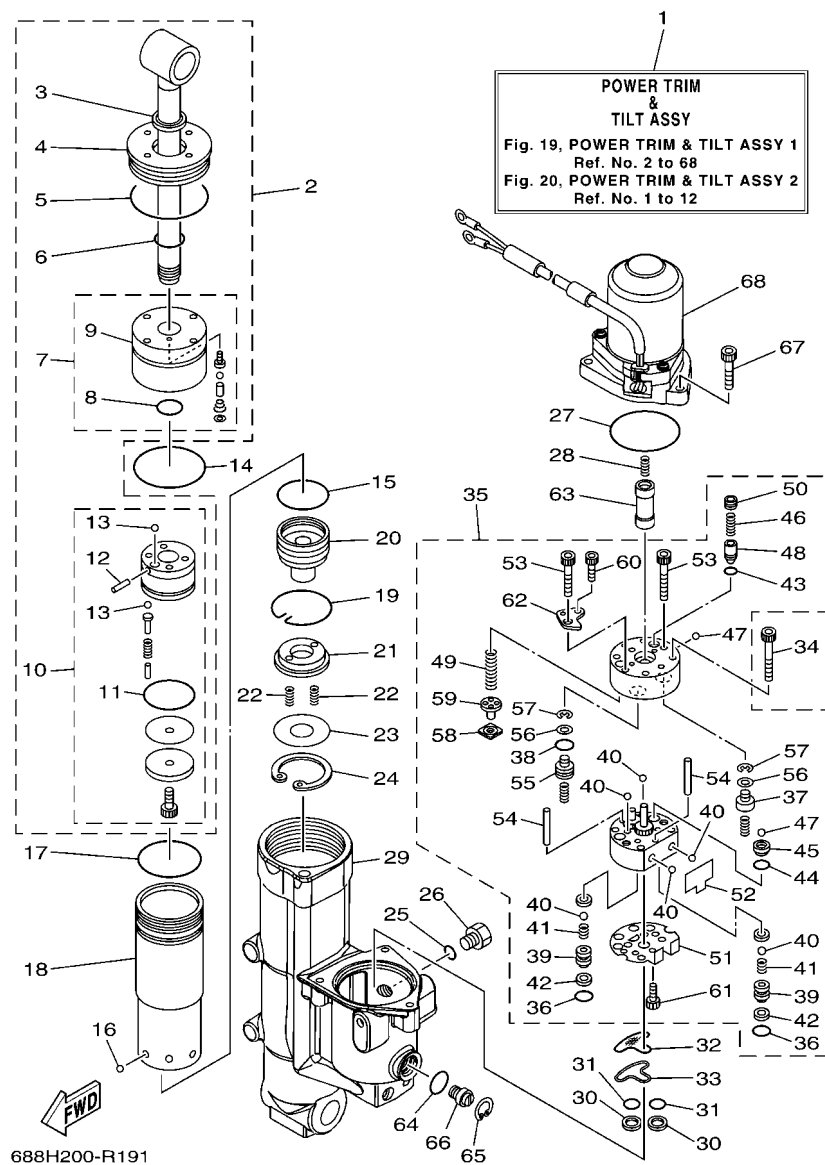


FIG. 19 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                           | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------|----|----|-----|-----------------------|
| 28       | 62X-4384H-00       | SPRING<br>RESORTE                                 | 1  |    |     |                       |
| 29       | 6EK-4380K-11       | CYLINDER, TILT SUB ASSY<br>CILINDRO, INCLINACION  | 1  |    |     |                       |
| 30       | 6C6-43817-00       | FILTER 2<br>FIELTRO 2                             | 2  |    |     |                       |
| 31       | 69J-4389J-00       | O-RING<br>ANILLO O                                | 2  |    |     |                       |
| 32       | 6C5-43816-00       | FILTER 1<br>FIELTRO 1                             | 1  |    |     |                       |
| 33       | 6C5-4380G-00       | PLATE<br>PLACA                                    | 1  |    |     |                       |
| 34       | 91318-05045        | BOLT<br>TORNILLO                                  | 4  |    |     |                       |
| 35       | 6EK-43830-10       | GEAR PUMP ASSY<br>ENGRANAJE BOMBA COMPL.          | 1  |    |     |                       |
| 36       | 69J-4389J-00       | O-RING<br>ANILLO O                                | 2  |    |     |                       |
| 37       | 6D8-4384M-00       | PISTON, SHUTTLE 2<br>PISTON 2                     | 1  |    |     |                       |
| 38       | 6H1-43883-00       | O-RING<br>ANILLO EN O 10                          | 1  |    |     |                       |
| 39       | 6EK-4382E-00       | ADAPTOR 2<br>ADAPTADOR 2                          | 2  |    |     |                       |
| 40       | 93505-32038        | BALL<br>BOLA                                      | 6  |    |     |                       |
| 41       | 6C6-43853-00       | SPRING, MAIN VALVE<br>RESORTE                     | 2  |    |     |                       |
| 42       | 6C6-4387G-00       | WASHER<br>ARANDELA                                | 2  |    |     |                       |
| 43       | 93210-04N51        | O-RING<br>ANILLO O                                | 1  |    |     |                       |
| 44       | 93210-064A5        | O-RING<br>ANILLO O                                | 1  |    |     |                       |
| 45       | 6D8-43851-00       | SEAT, RELIEF VALVE<br>ASIENTO VALVULA DE DESCARGA | 1  |    |     |                       |
| 46       | 6C5-43855-10       | SPRING, UP RELIEF<br>RESORTE SEGURIDAD SUPERIOR   | 1  |    |     |                       |
| 47       | 93501-08001        | BALL<br>BOLA                                      | 2  |    |     |                       |
| 48       | 6D8-43844-00       | PIN, VALVE SUPPORT<br>PASADOR VALVULA SOPORTE     | 1  |    |     |                       |
| 49       | 6EK-43856-00       | SPRING, DOWN RELIEF<br>RESORTE SEGURIDAD          | 1  |    |     |                       |
| 50       | 6D8-43843-00       | SCREW, VALVE LOCK<br>TORNILLO                     | 1  |    |     |                       |
| 51       | 6C5-43895-00       | SEAT, RELIEF VALVE<br>ASIENTO                     | 1  |    |     |                       |
| 52       | 6C5-43854-00       | SPRING, MANUAL RELEASE<br>RESORTE DESCOPLO MANUAL | 1  |    |     |                       |
| 53       | 91318-05030        | BOLT<br>TORNILLO                                  | 2  |    |     |                       |
| 54       | 93604-26256        | PIN, DOWEL<br>PASADOR DE CLAVIJA                  | 2  |    |     |                       |

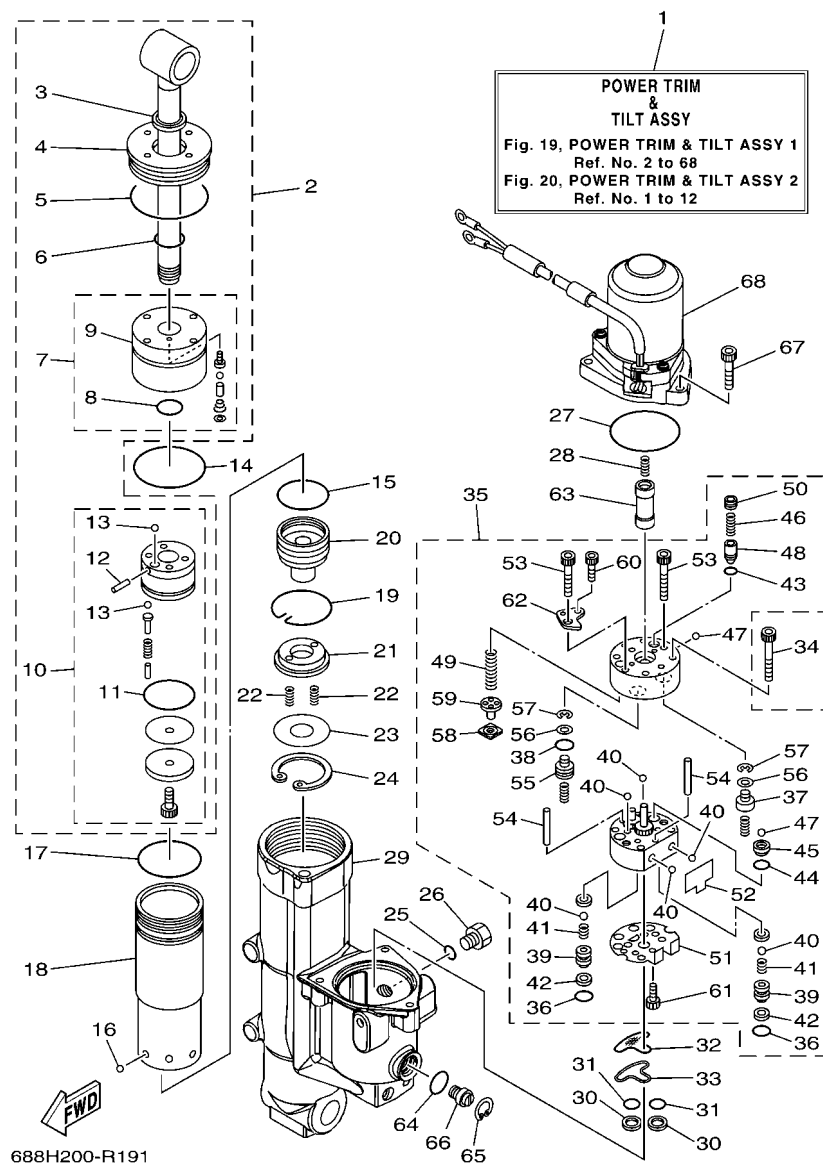


FIG. 19 POWER TRIM & TILT ASSY 1

COMPONER Y PODER VARILLA 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                           | ET | ED | EHD | REMARKS OBSERVACIONES              |
|----------|--------------------|---------------------------------------------------|----|----|-----|------------------------------------|
| 55       | 6D8-43841-00       | .PISTON, SHUTTLE<br>.PISTON                       | 1  |    |     |                                    |
| 56       | 69A-4384F-00       | .SEAL, MAIN VALVE<br>.ASIENTO                     | 2  |    |     |                                    |
| 57       | 99002-03600        | .CIRCLIP<br>.PRESILLA REDONDA                     | 2  |    |     |                                    |
| 58       | 6H1-4384G-11       | .SEAL, RELIEF VALVE<br>.ASIENTO                   | 1  |    |     |                                    |
| 59       | 6H1-43844-10       | .PIN, VALVE SUPPORT<br>.PASADOR VALVULA SOPORTE   | 1  |    |     |                                    |
| 60       | 91318-03025        | .BOLT<br>.TORNILLO                                | 2  |    |     |                                    |
| 61       | 91318-03005        | .BOLT<br>.TORNILLO                                | 1  |    |     |                                    |
| 62       | 6D8-4382L-00       | .CAP, RELIEF VALVE<br>.TAPA                       | 1  |    |     |                                    |
| 63       | 6EK-43831-00       | CONNECTOR, SHAFT<br>CONEXION EJE                  | 1  |    |     |                                    |
| 64       | 6D8-43863-00       | O-RING<br>ANILLO EN O 3                           | 1  |    |     |                                    |
| 65       | 6H1-43875-00       | RING, SNAP<br>ANILLO                              | 1  |    |     |                                    |
| 66       | 6EK-43845-00       | SCREW, MANUAL RELEASE<br>TORNILLO DESCOPLO MANUAL | 1  |    |     |                                    |
| 67       | 91380-06025        | BOLT<br>PERNO                                     | 3  |    |     |                                    |
| 68       | 6EK-43880-21       | MOTOR ASSY<br>MOTOR COMPL.                        | 1  |    |     | REFER TO FIG.20<br>REFER TO FIG.20 |



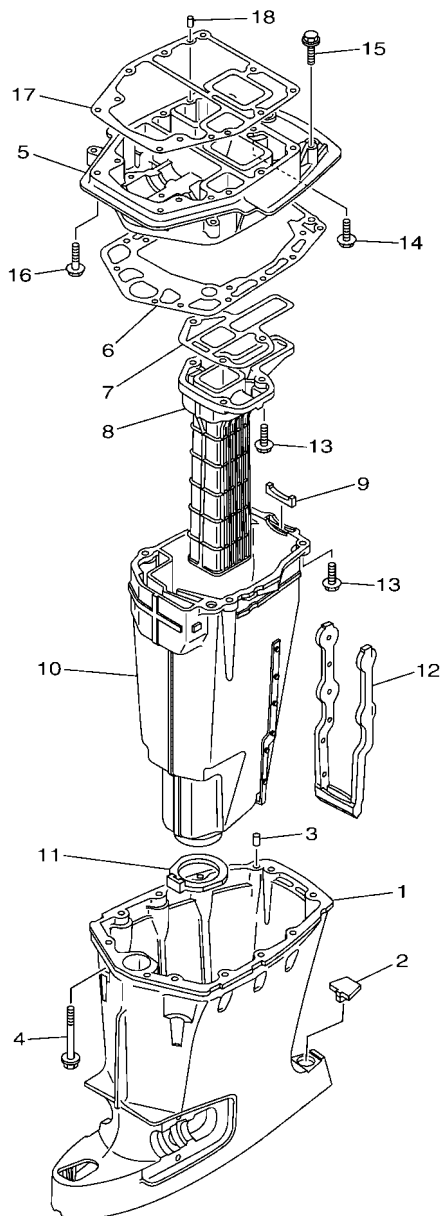
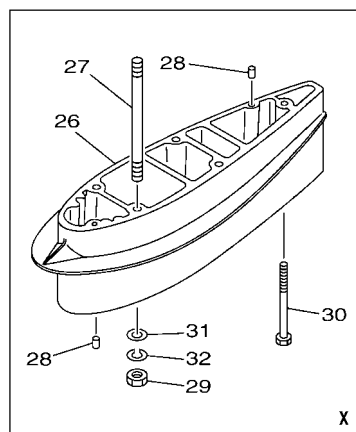
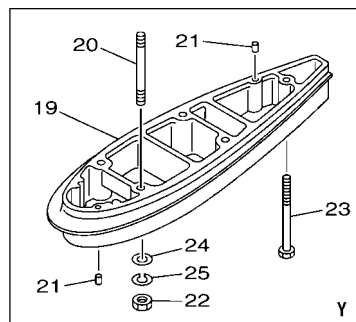


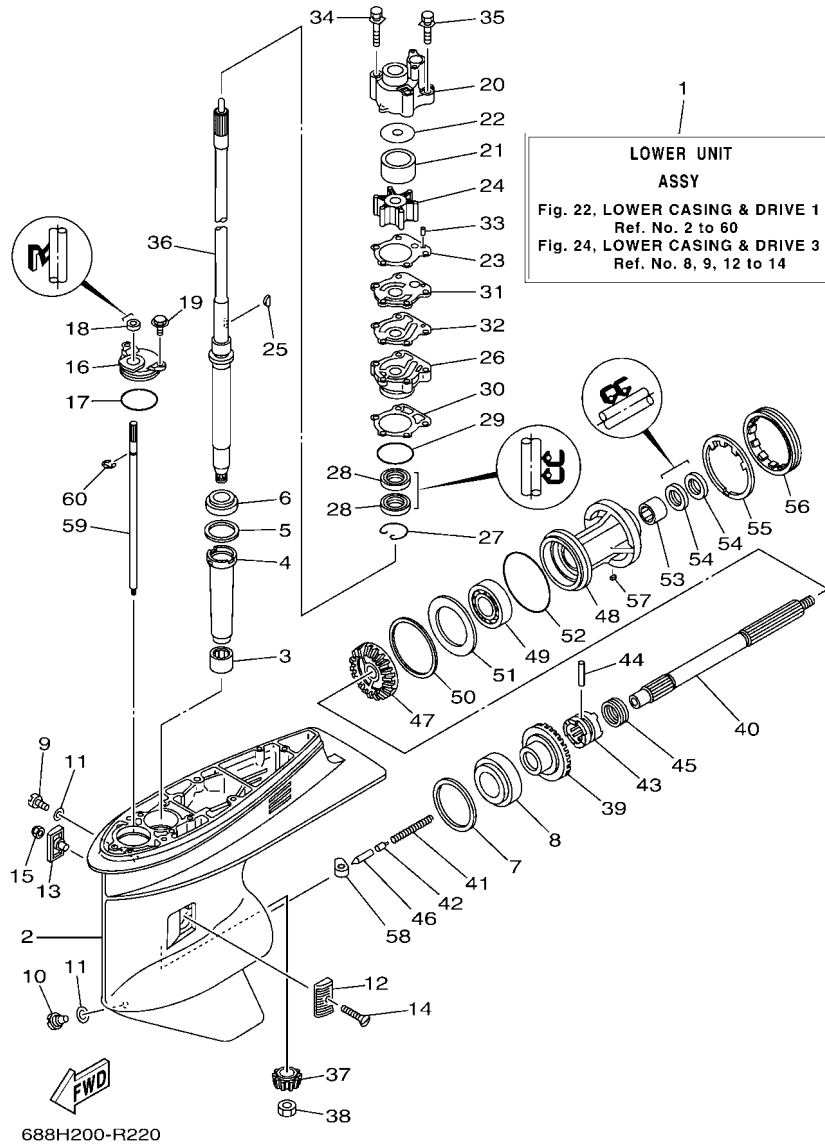
FIG. 21 UPPER CASING

FUNDA SUPERIOR

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES      |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|----------------------------|
| 1        | 688-45111-04-8D    | CASING, UPPER<br>CAJA SUPERIOR                                  | 1  | 1  | 1   |                            |
| 2        | 663-45155-10       | CAP<br>TAPA                                                     | 1  | 1  | 1   |                            |
| 3        | 93606-12019        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 2  | 2  | 2   |                            |
| 4        | 90119-08M80        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 8  | 8  | 8   |                            |
| 5        | 688-41137-09-CA    | GUIDE, EXHAUST<br>GUIA DE ESCAPE                                | 1  | 1  | 1   |                            |
| 6        | 688-45114-A1       | GASKET, UPPER CASING<br>EMPAQUE                                 | 1  | 1  | 1   |                            |
| 7        | 688-41134-A0       | GASKET, EXHAUST MANIFOLD<br>EMPAQUE                             | 1  | 1  | 1   |                            |
| 8        | 688-41131-00-CA    | MANIFOLD, EXT. 1<br>TUBO MULTIPLE DE ESCAPE                     | 1  | 1  | 1   |                            |
|          | 688-41131-10-CA    | MANIFOLD, EXT. 1<br>TUBO MULTIPLE DE ESCAPE                     | 1  | 1  | 1   | FOR OMN,NME<br>FOR OMN,NME |
| 9        | 688-41133-01       | GASKET, EXHAUST MANIFOLD 1<br>EMPAQUE ESCAPE MULTIPLE           | 1  | 1  | 1   |                            |
| 10       | 688-14711-01-CA    | MUFFLER 1<br>SILENCIADOR 1                                      | 1  | 1  | 1   |                            |
|          | 688-14711-10-CA    | MUFFLER 1<br>SILENCIADOR 1                                      | 1  | 1  | 1   | FOR OMN,NME<br>FOR OMN,NME |
| 11       | 688-45123-00       | GASKET, MUFFLER<br>EMPAQUE SILENCIADOR                          | 1  | 1  | 1   |                            |
| 12       | 663-14737-10       | DAMPER, MUFFLER<br>AMORTIGUADOR DE SILENCIADOR                  | 1  | 1  | 1   |                            |
| 13       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 7  | 7  | 7   |                            |
| 14       | 97E75-08525        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1  | 1  | 1   |                            |
| 15       | 97E75-08530        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                            |
| 16       | 97E75-08535        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                            |
| 17       | 688-45113-A0       | GASKET, UPPER CASING<br>EMPAQUE                                 | 1  | 1  | 1   |                            |
| 18       | 93606-12019        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 2  | 2  | 2   |                            |
| 19       | 696-45211-01-8D    | EXTENSION<br>EXTENSION                                          |    |    | 1   | Y(22.5")<br>Y(22.5")       |
| 20       | 90116-10M31        | BOLT, STUD<br>ESPARRAGO                                         |    |    | 4   | Y(22.5")<br>Y(22.5")       |
| 21       | 93606-12019        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                |    |    | 4   | Y(22.5")<br>Y(22.5")       |
| 22       | 95380-10600        | NUT<br>TUERCA                                                   |    |    | 4   | Y(22.5")<br>Y(22.5")       |
| 23       | 90119-08155        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      |    |    | 1   | Y(22.5")<br>Y(22.5")       |
| 24       | 92995-10600        | WASHER<br>ARANDELA                                              |    |    | 4   | Y(22.5")<br>Y(22.5")       |
| 25       | 92990-10100        | WASHER, SPRING<br>ARANDELA PLANA                                |    |    | 4   | Y(22.5")<br>Y(22.5")       |

688H200-R210



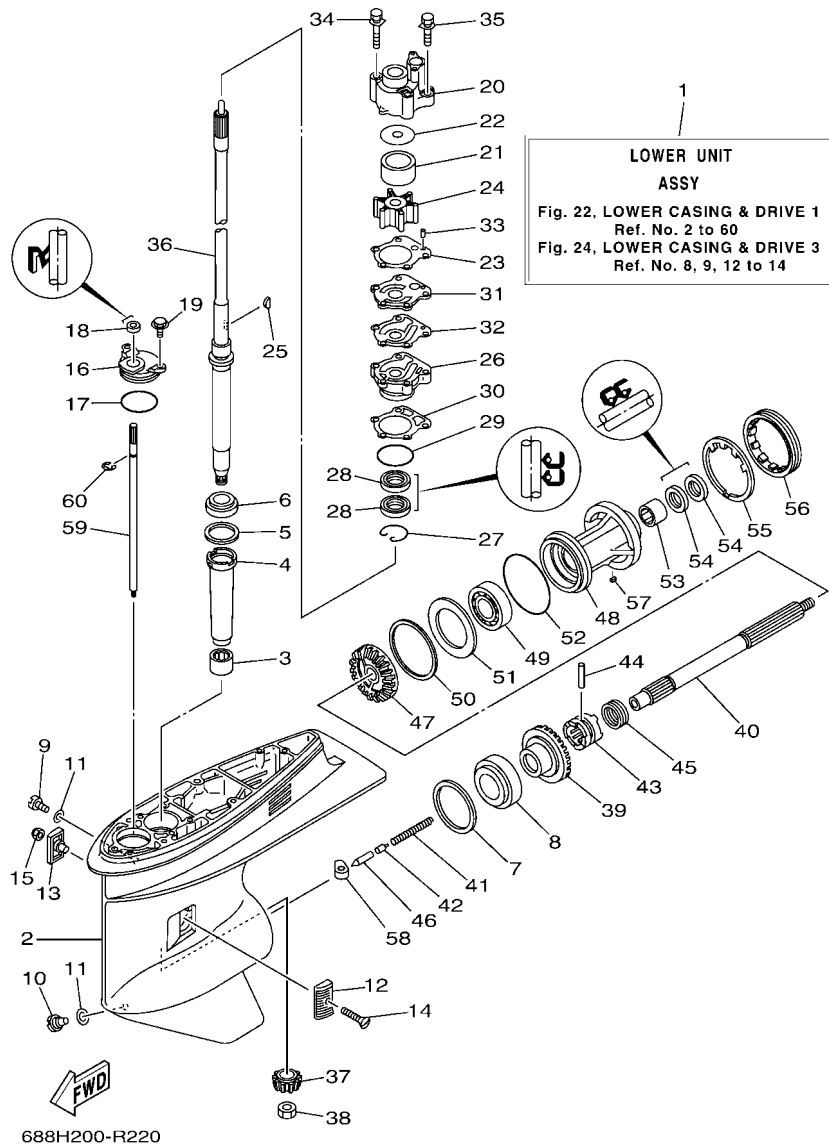


688H200-R220

FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                          | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------|----|----|-----|-----------------------|
| 1        | 692-45300-18-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR      | 1  | 1  | 1   | L(20.5")<br>L(20.5")  |
|          | 692-45300-37-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR      |    |    | 1   | Y(22.5")<br>Y(22.5")  |
|          | 692-45300-27-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR      | 1  | 1  |     | X(25.5")<br>X(25.5")  |
| 2        | 688-45311-06-8D    | CASING, LOWER<br>FUNDA INFERIOR                  | 1  | 1  | 1   |                       |
| 3        | 93315-325V1        | BEARING<br>COJINETE DE RODILLOS                  | 1  | 1  | 1   |                       |
| 4        | 688-45536-01       | SLEEVE, DRIVE SHAFT<br>CAMISA EJE DE MANDO       | 1  | 1  | 1   |                       |
| 5        | 688-45587-01       | SHIM (T:0.10MM)<br>LAINA (T:0.10MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45587-10       | SHIM (T:0.12MM)<br>LAINA (T:0.12MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45587-20       | SHIM (T:0.15MM)<br>LAINA (T:0.15MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45587-30       | SHIM (T:0.18MM)<br>LAINA (T:0.18MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45587-40       | SHIM (T:0.30MM)<br>LAINA (T:0.30MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45587-50       | SHIM (T:0.40MM)<br>LAINA (T:0.40MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45587-60       | SHIM (T:0.50MM)<br>LAINA (T:0.50MM)              | 1  | 1  | 1   | UR                    |
| 6        | 93332-000U3        | BEARING<br>COJINETE                              | 1  | 1  | 1   |                       |
| 7        | 688-45567-01       | SHIM (T:0.10MM)<br>LAINA (T:0.10MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45567-10       | SHIM (T:0.12MM)<br>LAINA (T:0.12MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45567-20       | SHIM (T:0.15MM)<br>LAINA (T:0.15MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45567-30       | SHIM (T:0.18MM)<br>LAINA (T:0.18MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45567-40       | SHIM (T:0.30MM)<br>LAINA (T:0.30MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45567-50       | SHIM (T:0.40MM)<br>LAINA (T:0.40MM)              | 1  | 1  | 1   | UR                    |
|          | 688-45567-60       | SHIM (T:0.50MM)<br>LAINA (T:0.50MM)              | 1  | 1  | 1   | UR                    |
| 8        | 93332-000W7        | BEARING<br>COJINETE                              | 1  | 1  | 1   |                       |
| 9        | 90340-08002        | PLUG, STRAIGHT SCREW<br>TORNILLO, DE DRENAJE     | 1  | 1  | 1   |                       |
| 10       | 688-45341-10       | PLUG, DRAIN<br>TAPON, DREN                       | 1  | 1  | 1   |                       |
| 11       | 90430-08003        | GASKET<br>JUNTA                                  | 2  | 2  | 2   |                       |
| 12       | 6H1-45214-00       | COVER, WATER INLET 1<br>CUBIERTA, ENTRADA AGUA 1 | 1  | 1  | 1   |                       |
| 13       | 6H1-45215-00       | COVER, WATER INLET 2<br>CUBIERTA, ENTRADA AGUA 2 | 1  | 1  | 1   |                       |



**FIG. 22 LOWER CASING & DRIVE 1**

**IMPULSOR E INFERIOR 1**

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 14       | 90151-05M00        | SCREW, COUNTERSUNK<br>TORNILLO EMBUTIDO                         | 1  | 1  | 1   |                       |
| 15       | 90185-05002        | NUT, NYLON<br>TUERCA AUTOBLOCANTE                               | 1  | 1  | 1   |                       |
| 16       | 688-45321-00       | PLATE<br>PLACA                                                  | 1  | 1  | 1   |                       |
| 17       | 93210-49046        | O-RING<br>ANILLO O                                              | 1  | 1  | 1   |                       |
| 18       | 93106-09014        | OIL SEAL<br>SELLO ACEITE                                        | 1  | 1  | 1   |                       |
| 19       | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  | 2  | 2   |                       |
| 20       | 688-44311-01       | HOUSING, WATER PUMP<br>CAJA BOMBA DE AGUA                       | 1  | 1  | 1   |                       |
| 21       | 688-44322-41       | INSERT, CARTRIDGE<br>CARTUCHO                                   | 1  | 1  | 1   | FOR CHROMATE          |
| 22       | 688-44321-41       | INNER PLATE, CARTRIDGE<br>PLACA INTERIOR CARTUCHO               | 1  | 1  | 1   | FOR CHROMATE          |
| 23       | 688-44315-A0       | GASKET, WATER PUMP<br>EMPAQUE                                   | 1  | 1  | 1   | FOR CHROMATE          |
| 24       | 688-44352-03       | IMPELLER<br>IMPULSOR                                            | 1  | 1  | 1   |                       |
| 25       | 90280-04M04        | KEY, WOODRUFF<br>CUNA WOODRUFF                                  | 1  | 1  | 1   |                       |
| 26       | 6D8-44341-01-CA    | HOUSING, WATER PUMP<br>CAJA BOMBA DE AGUA                       | 1  | 1  | 1   |                       |
| 27       | 93450-44166        | CIRCLIP<br>SEGURO                                               | 1  | 1  | 1   |                       |
| 28       | 93101-25M03        | OIL SEAL<br>SELLO ACEITE                                        | 2  | 2  | 2   |                       |
| 29       | 93210-46044        | O-RING<br>ANILLO O                                              | 1  | 1  | 1   |                       |
| 30       | 688-44316-A0       | GASKET, WATER PUMP<br>EMPAQUE                                   | 1  | 1  | 1   |                       |
| 31       | 688-44323-40       | OUTER PLATE, CARTRIDGE<br>PLACA EXTERIOR DEL CARTUCHO           | 1  | 1  | 1   | FOR CHROMATE          |
| 32       | 688-44324-A0       | GASKET, CARTRIDGE<br>EMPAQUE                                    | 1  | 1  | 1   | FOR CHROMATE          |
| 33       | 93604-10M03        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 2  | 2  | 2   |                       |
| 34       | 90119-08196        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 2  | 2  | 2   |                       |
| 35       | 90119-08192        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 2  | 2  | 2   |                       |
| 36       | 688-45501-11       | DRIVE SHAFT COMP.<br>EJE DE MANDO COMPL.                        | 1  | 1  | 1   | L(20.5")              |
|          | 692-45501-21       | DRIVE SHAFT COMP.<br>EJE DE MANDO COMPL.                        |    |    | 1   | L(20.5")              |
|          | 688-45501-22       | DRIVE SHAFT COMP.<br>EJE DE MANDO COMPL.                        | 1  | 1  |     | Y(22.5")              |
|          |                    |                                                                 |    |    |     | Y(22.5")              |
|          |                    |                                                                 |    |    |     | X(25.5")              |
|          |                    |                                                                 |    |    |     | X(25.5")              |
| 37       | 688-45551-01       | PINION (13T)<br>PINON (13T)                                     | 1  | 1  | 1   |                       |
| 38       | 90170-16M01        | NUT<br>TUERCA                                                   | 1  | 1  | 1   |                       |

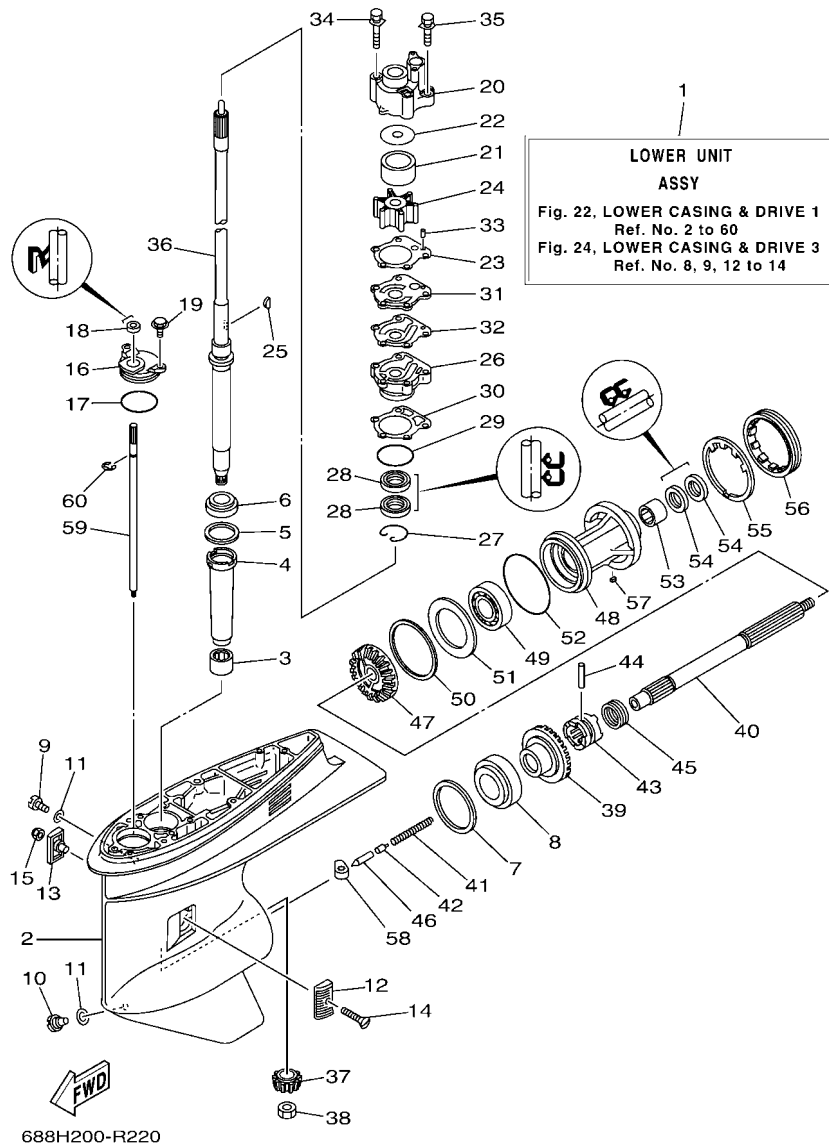
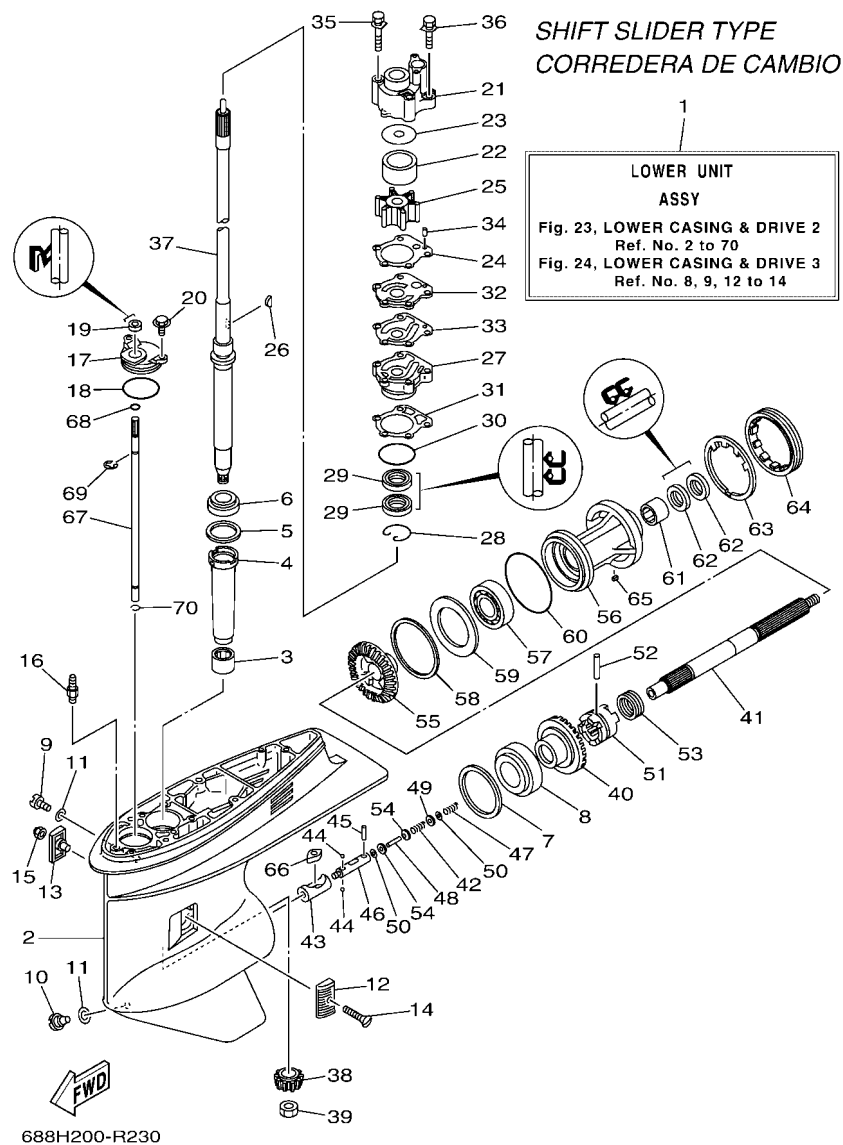


FIG. 22 LOWER CASING & DRIVE 1

IMPULSOR E INFERIOR 1

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                        | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------|----|----|-----|-----------------------|
| 39       | 688-45560-00       | GEAR 1 (26T)<br>ENGRANAJE 1 (26T)              | 1  | 1  | 1   |                       |
| 40       | 688-45611-00       | SHAFT, PROPELLER<br>EJE PROPUSOR               | 1  | 1  | 1   |                       |
| 41       | 90501-16233        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION   | 1  | 1  | 1   |                       |
| 42       | 688-45634-00       | SLIDE, SHIFT<br>DESILIZADOR, CAMBIO            | 1  | 1  | 1   |                       |
| 43       | 688-45631-01       | CLUTCH, DOG<br>EMBRAGUE DE GARRA               | 1  | 1  | 1   |                       |
| 44       | 90250-07M02        | PIN, STRAIGHT<br>PASADOR CILINDRICO            | 1  | 1  | 1   |                       |
| 45       | 688-45633-00       | RING, CROSS PIN<br>ANILLO DE PASADOR           | 1  | 1  | 1   |                       |
| 46       | 688-45635-00       | PLUNGER, SHIFT<br>EMBOLO DE CAMBIO             | 1  | 1  | 1   |                       |
| 47       | 688-45571-01       | GEAR 2 (26T)<br>ENGRANAJE 2 (26T)              | 1  | 1  | 1   |                       |
| 48       | 688-45331-00-CA    | HOUSING, BEARING<br>CAJA DE COJINETE           | 1  | 1  | 1   |                       |
| 49       | 93306-207U0        | BEARING<br>COJINETE                            | 1  | 1  | 1   |                       |
| 50       | 688-45577-01       | SHIM (T:0.10MM)<br>LAINA (T:0.10MM)            | 1  | 1  | 1   | UR                    |
|          | 688-45577-10       | SHIM (T:0.12MM)<br>LAINA (:0.12MM)             | 1  | 1  | 1   | UR                    |
|          | 688-45577-20       | SHIM (T:0.15MM)<br>LAINA (T:0.15MM)            | 1  | 1  | 1   | UR                    |
|          | 688-45577-30       | SHIM (T:0.18MM)<br>LAINA (T:0.18MM)            | 1  | 1  | 1   | UR                    |
|          | 688-45577-40       | SHIM (T:0.30MM)<br>LAINA (T:0.30MM)            | 1  | 1  | 1   | UR                    |
|          | 688-45577-50       | SHIM (T:0.40MM)<br>LAINA (T:0.40MM)            | 1  | 1  | 1   | UR                    |
|          | 688-45577-60       | SHIM (T:0.50MM)<br>LAINA (T:0.50MM)            | 1  | 1  | 1   | UR                    |
| 51       | 688-45576-00       | WASHER, THRUST 2<br>ARANDELA DE EMPUJE AXIAL 2 | 1  | 1  | 1   |                       |
| 52       | 93210-85M97        | O-RING<br>ANILLO O                             | 1  | 1  | 1   |                       |
| 53       | 93317-325U0        | BEARING<br>COJINETE                            | 1  | 1  | 1   |                       |
| 54       | 93101-25M03        | OIL SEAL<br>SELLO ACEITE                       | 2  | 2  | 2   |                       |
| 55       | 688-45383-02       | WASHER, CLAW<br>ARANDELA DE UNA                | 1  | 1  | 1   |                       |
| 56       | 688-45384-02       | NUT<br>TUERCA                                  | 1  | 1  | 1   |                       |
| 57       | 90282-04010        | KEY, STRAIGHT<br>CHAVETA, RECTA                | 1  | 1  | 1   |                       |
| 58       | 663-44151-00       | CAM, SHIFT<br>LEVA DE CAMBIO                   | 1  | 1  | 1   |                       |
| 59       | 663-44144-01       | ROD, SHIFT 2<br>VARILLA DE CAMBIO 2            | 1  | 1  | 1   |                       |

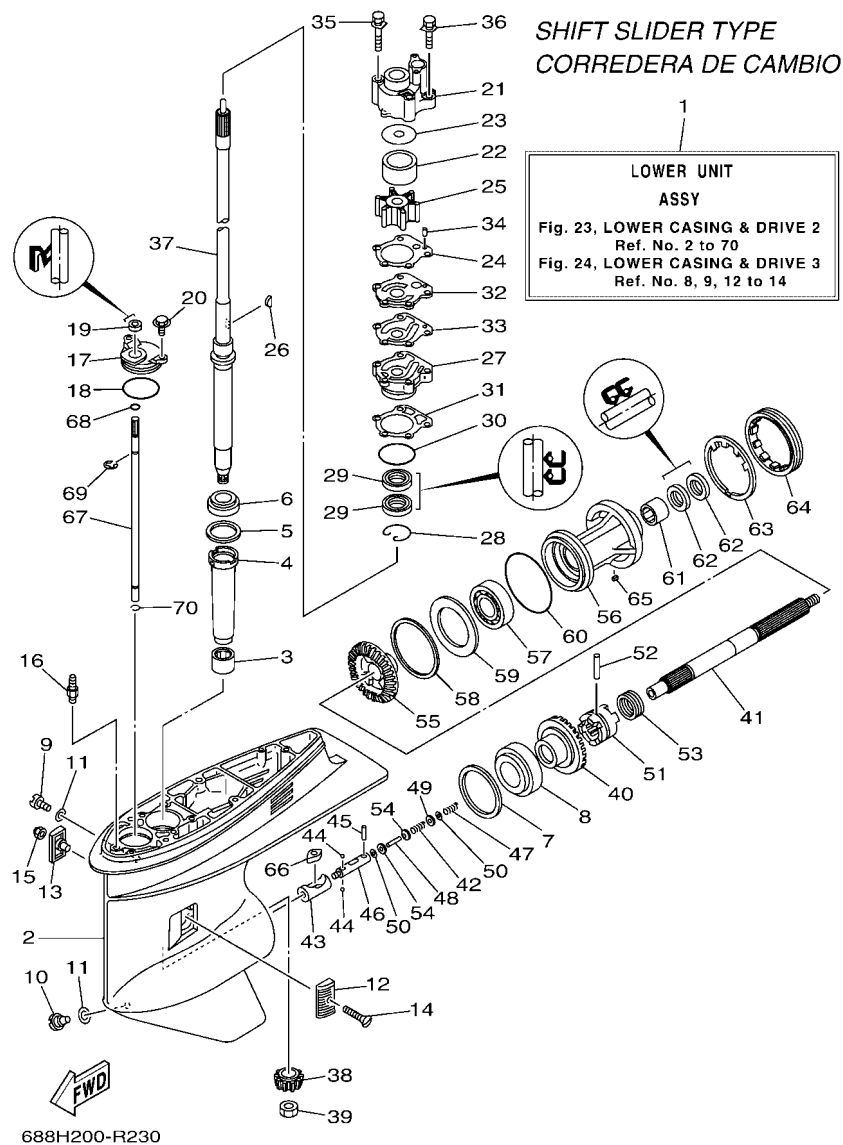




**FIG. 23 LOWER CASING & DRIVE 2**

**IMPULSOR E INFERIOR 2**

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                          | ET | ED | EHD | REMARKS OBSERVACIONES                |
|----------|--------------------|--------------------------------------------------|----|----|-----|--------------------------------------|
| 1        | 692-45300-43-8D    | LOWER UNIT ASSY<br>CONJUNTO UNIDAD INFERIOR      | 1  |    | 1   | L(20.5")-MYS,KOR<br>L(20.5")-MYS,KOR |
| 2        | 6H1-45301-03-8D    | CASING, LOWER<br>FUNDA INFERIOR COMPLETA         | 1  |    | 1   |                                      |
| 3        | 93315-325V1        | BEARING<br>COJINETE DE RODILLOS                  | 1  |    | 1   |                                      |
| 4        | 688-45536-01       | SLEEVE, DRIVE SHAFT<br>CAMISA EJE DE MANDO       | 1  |    | 1   |                                      |
| 5        | 688-45587-01       | SHIM (T:0.10MM)<br>LAINA (T:0.10MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45587-10       | SHIM (T:0.12MM)<br>LAINA (T:0.12MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45587-20       | SHIM (T:0.15MM)<br>LAINA (T:0.15MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45587-30       | SHIM (T:0.18MM)<br>LAINA (T:0.18MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45587-40       | SHIM (T:0.30MM)<br>LAINA (T:0.30MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45587-50       | SHIM (T:0.40MM)<br>LAINA (T:0.40MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45587-60       | SHIM (T:0.50MM)<br>LAINA (T:0.50MM)              | 1  |    | 1   | UR<br>UR                             |
| 6        | 93332-000U3        | BEARING<br>COJINETE                              | 1  |    | 1   |                                      |
| 7        | 688-45567-01       | SHIM (T:0.10MM)<br>LAINA (T:0.10MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45567-10       | SHIM (T:0.12MM)<br>LAINA (T:0.12MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45567-20       | SHIM (T:0.15MM)<br>LAINA (T:0.15MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45567-30       | SHIM (T:0.18MM)<br>LAINA (T:0.18MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45567-40       | SHIM (T:0.30MM)<br>LAINA (T:0.30MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45567-50       | SHIM (T:0.40MM)<br>LAINA (T:0.40MM)              | 1  |    | 1   | UR<br>UR                             |
|          | 688-45567-60       | SHIM (T:0.50MM)<br>LAINA (T:0.50MM)              | 1  |    | 1   | UR<br>UR                             |
| 8        | 93332-000W7        | BEARING<br>COJINETE                              | 1  |    | 1   |                                      |
| 9        | 90340-08002        | PLUG, STRAIGHT SCREW<br>TORNILLO, DE DRENAJE     | 1  |    | 1   |                                      |
| 10       | 688-45341-10       | PLUG, DRAIN<br>TAPON, DREN                       | 1  |    | 1   |                                      |
| 11       | 90430-08003        | GASKET<br>JUNTA                                  | 2  |    | 2   |                                      |
| 12       | 6H1-45214-00       | COVER, WATER INLET 1<br>CUBIERTA, ENTRADA AGUA 1 | 1  |    | 1   |                                      |
| 13       | 6H1-45215-00       | COVER, WATER INLET 2<br>CUBIERTA, ENTRADA AGUA 2 | 1  |    | 1   |                                      |
| 14       | 90151-05M00        | SCREW, COUNTERSUNK<br>TORNILLO EMBUTIDO          | 1  |    | 1   |                                      |
| 15       | 90185-05002        | NUT, NYLON<br>TUERCA AUTOBLOCANTE                | 1  |    | 1   |                                      |



**FIG. 23 LOWER CASING & DRIVE 2**

**IMPULSOR E INFERIOR 2**

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES        |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|------------------------------|
| 16       | 6J8-45378-00       | NIPPLE, HOSE (PLUG)<br>NIPLE MANGUERA (TAPON)                   | 1  |    | 1   |                              |
| 17       | 688-45321-00       | PLATE<br>PLACA                                                  | 1  |    | 1   |                              |
| 18       | 93210-49046        | O-RING<br>ANILLO O                                              | 1  |    | 1   |                              |
| 19       | 93106-09014        | OIL SEAL<br>SELLO ACEITE                                        | 1  |    | 1   |                              |
| 20       | 97E95-06516        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 2  |    | 2   |                              |
| 21       | 688-44311-01       | HOUSING, WATER PUMP<br>CAJA BOMBA DE AGUA                       | 1  |    | 1   |                              |
| 22       | 688-44322-41       | INSERT, CARTRIDGE<br>CARTUCHO                                   | 1  |    | 1   | FOR CHROMATE<br>FOR CHROMATE |
| 23       | 688-44321-41       | INNER PLATE, CARTRIDGE<br>PLACA INTERIOR CARTUCHO               | 1  |    | 1   | FOR CHROMATE<br>FOR CHROMATE |
| 24       | 688-44315-A0       | GASKET, WATER PUMP<br>EMPAQUE                                   | 1  |    | 1   | FOR CHROMATE                 |
| 25       | 688-44352-03       | IMPELLER<br>IMPULSOR                                            | 1  |    | 1   |                              |
| 26       | 90280-04M04        | KEY, WOODRUFF<br>CUNA WOODRUFF                                  | 1  |    | 1   |                              |
| 27       | 6D8-44341-01-CA    | HOUSING, WATER PUMP<br>CAJA BOMBA DE AGUA                       | 1  |    | 1   |                              |
| 28       | 93450-44166        | CIRCLIP<br>SEGURO                                               | 1  |    | 1   |                              |
| 29       | 93101-25M03        | OIL SEAL<br>SELLO ACEITE                                        | 2  |    | 2   |                              |
| 30       | 93210-46044        | O-RING<br>ANILLO O                                              | 1  |    | 1   |                              |
| 31       | 688-44316-A0       | GASKET, WATER PUMP<br>EMPAQUE                                   | 1  |    | 1   |                              |
| 32       | 688-44323-40       | OUTER PLATE, CARTRIDGE<br>PLACA EXTERIOR DEL CARTUCHO           | 1  |    | 1   | FOR CHROMATE<br>FOR CHROMATE |
| 33       | 688-44324-A0       | GASKET, CARTRIDGE<br>EMPAQUE                                    | 1  |    | 1   |                              |
| 34       | 93604-10M03        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 2  |    | 2   |                              |
| 35       | 90119-08196        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 2  |    | 2   |                              |
| 36       | 90119-08192        | BOLT, WITH WASHER<br>TORNILLO CON ARANDELA                      | 2  |    | 2   |                              |
| 37       | 688-45501-11       | DRIVE SHAFT COMP.<br>EJE DE MANDO COMPL.                        | 1  |    | 1   | L(20.5")<br>L(20.5")         |
| 38       | 688-45551-01       | PINION (13T)<br>PINON (13T)                                     | 1  |    | 1   |                              |
| 39       | 90170-16M01        | NUT<br>TUERCA                                                   | 1  |    | 1   |                              |
| 40       | 688-45560-00       | GEAR 1 (26T)<br>ENGRANAJE 1 (26T)                               | 1  |    | 1   |                              |
| 41       | 6H1-45611-01       | SHAFT, PROPELLER<br>EJE PROPUSOR                                | 1  |    | 1   |                              |
| 42       | 90501-12M48        | SPRING, COMPRESSION<br>RESORTE DE COMPRESION                    | 1  |    | 1   |                              |

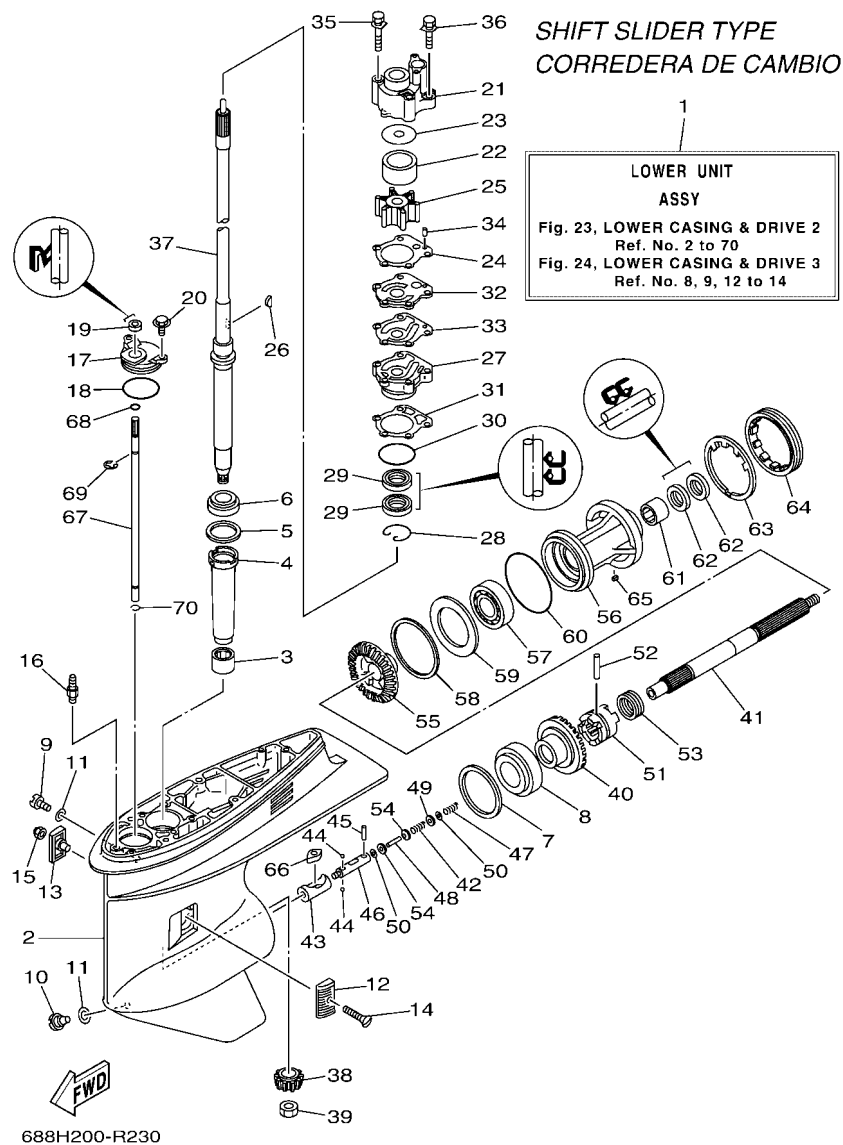


FIG. 23 LOWER CASING & DRIVE 2

IMPULSOR E INFERIOR 2

| REF. NO. | PART NO. CODIGO Nº | DESCRIPTION DESCRIPCION                     | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------|----|----|-----|-----------------------|
| 43       | 6H1-45641-01       | SHIFTER CAMBIO                              | 1  |    | 1   |                       |
| 44       | 93503-16003        | BALL ESFERA                                 | 2  |    | 2   |                       |
| 45       | 93603-12M11        | PIN, DOWEL PASADOR DE CLAVIJA               | 1  |    | 1   |                       |
| 46       | 6H1-45634-02       | SLIDE, SHIFT DESLIZADOR, CAMBIO             | 1  |    | 1   |                       |
| 47       | 90501-16M65        | SPRING, COMPRESSION RESORTE DE COMPRESION   | 1  |    | 1   |                       |
| 48       | 6H1-45668-00       | SHAFT, FREE 1 EJE 1                         | 1  |    | 1   |                       |
| 49       | 90201-03313        | WASHER, PLATE ARANDELA PLANA                | 1  |    | 1   |                       |
| 50       | 90183-02M03        | NUT, SPRING TUERCA DE RESORTE               | 2  |    | 2   |                       |
| 51       | 6H1-45631-01       | CLUTCH, DOG EMBRAGUE DE GARRA               | 1  |    | 1   |                       |
| 52       | 90250-07M02        | PIN, STRAIGHT PASADOR CILINDRICO            | 1  |    | 1   |                       |
| 53       | 688-45633-00       | RING, CROSS PIN ANILLO DE PASADOR           | 1  |    | 1   |                       |
| 54       | 6H1-45635-00       | PLUNGER, SHIFT EMBOLO DE CAMBIO             | 2  |    | 2   |                       |
| 55       | 6H1-45571-00       | GEAR 2 (26T) ENGRANAJE 2 (26T)              | 1  |    | 1   |                       |
| 56       | 688-45331-00-CA    | HOUSING, BEARING CAJA DE COJINETE           | 1  |    | 1   |                       |
| 57       | 93306-207U0        | BEARING COJINETE                            | 1  |    | 1   |                       |
| 58       | 688-45577-01       | SHIM (T:0.10MM) LAINA (T:0.10MM)            | 1  |    | 1   | UR                    |
|          | 688-45577-10       | SHIM (T:0.12MM) LAINA (:0.12MM)             | 1  |    | 1   | UR                    |
|          | 688-45577-20       | SHIM (T:0.15MM) LAINA (T:0.15MM)            | 1  |    | 1   | UR                    |
|          | 688-45577-30       | SHIM (T:0.18MM) LAINA (T:0.18MM)            | 1  |    | 1   | UR                    |
|          | 688-45577-40       | SHIM (T:0.30MM) LAINA (T:0.30MM)            | 1  |    | 1   | UR                    |
|          | 688-45577-50       | SHIM (T:0.40MM) LAINA (T:0.40MM)            | 1  |    | 1   | UR                    |
|          | 688-45577-60       | SHIM (T:0.50MM) LAINA (T:0.50MM)            | 1  |    | 1   | UR                    |
| 59       | 688-45576-00       | WASHER, THRUST 2 ARANDELA DE EMPUJE AXIAL 2 | 1  |    | 1   |                       |
| 60       | 93210-85M97        | O-RING ANILLO O                             | 1  |    | 1   |                       |
| 61       | 93317-325U0        | BEARING COJINETE                            | 1  |    | 1   |                       |
| 62       | 93101-25M03        | OIL SEAL SELLO ACEITE                       | 2  |    | 2   |                       |
| 63       | 688-45383-02       | WASHER, CLAW ARANDELA DE UNA                | 1  |    | 1   |                       |



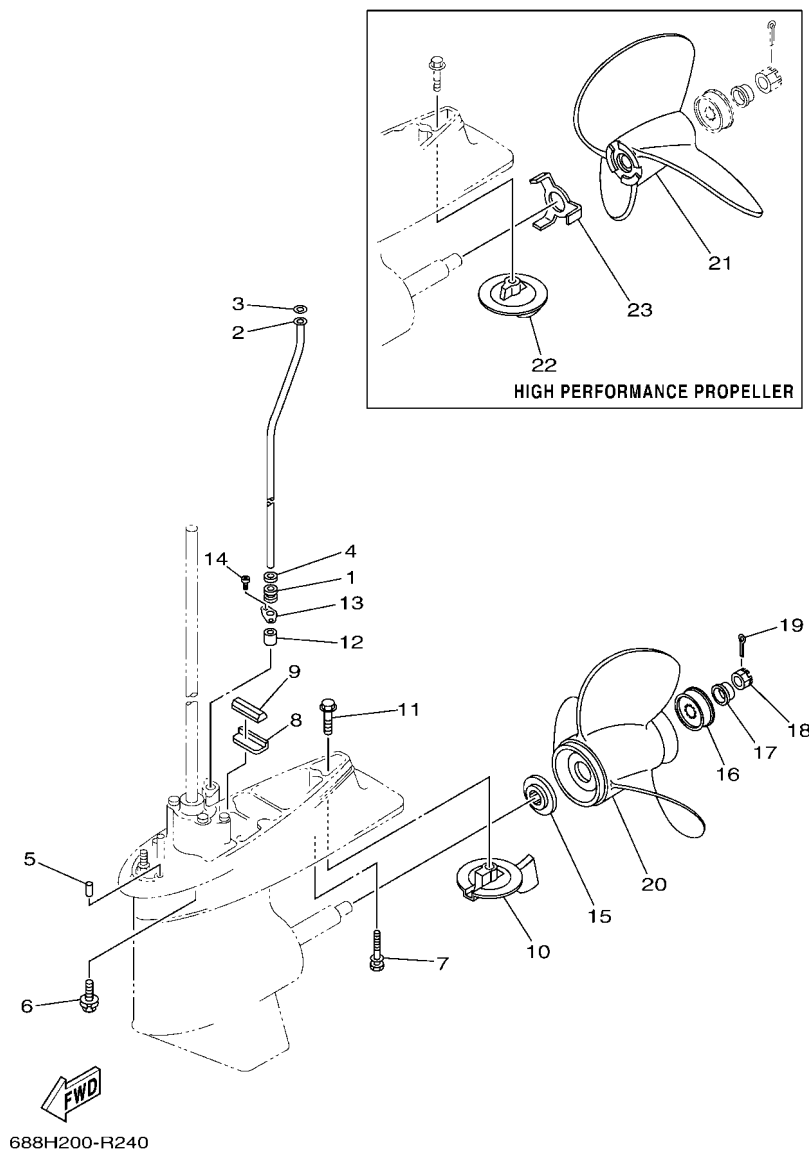


FIG. 24 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 663-44367-01       | DAMPER, WATER SEAL 3<br>GOMA DEL SELLO DE AGUA 3                | 1  | 1  | 1   |                       |
| 2        | 688-44361-10       | TUBE, WATER 1<br>TUBO DE AGUA 1                                 | 1  | 1  | 1   | L(20.5")<br>L(20.5")  |
|          | 692-44361-20       | TUBE, WATER 1<br>TUBO DE AGUA 1                                 |    |    | 1   | Y(22.5")<br>Y(22.5")  |
|          | 688-44361-20       | TUBE, WATER 1<br>TUBO DE AGUA 1                                 | 1  | 1  |     | X(25.5")<br>X(25.5")  |
| 3        | 90202-12060        | WASHER, PLATE<br>ARANDELA DE PLANA                              | 1  | 1  | 1   |                       |
| 4        | 90430-12072        | GASKET<br>JUNTA                                                 | 1  | 1  | 1   |                       |
| 5        | 93606-12019        | PIN, DOWEL<br>PASADOR DE CLAVIJA                                | 2  | 2  | 2   | L(20.5")<br>L(20.5")  |
| 6        | 97E75-10640        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 4  | 4  | 4   | L(20.5")<br>L(20.5")  |
| 7        | 97E75-08560        | BOLT, HEXAGON W/W DEEP RECESS<br>TORNILLO HEXAGONAL CON RONDONA | 1  | 1  | 1   | L(20.5")<br>L(20.5")  |
| 8        | 663-45376-00       | GUIDE, SEAL DAMPER<br>GUIA DE SELLO GOMA                        | 1  | 1  | 1   |                       |
| 9        | 688-45375-00       | DAMPER, SEAL<br>GOMA DE SELLO                                   | 1  | 1  | 1   |                       |
| 10       | 67F-45371-00       | TAB-TRIM<br>QUILLA ESTABILIZADOR                                | 1  | 1  | 1   |                       |
| 11       | 90105-10M67        | BOLT, FLANGE<br>TORNILLO                                        | 1  | 1  | 1   |                       |
| 12       | 663-44366-01       | DAMPER, WATER SEAL 2<br>GOMA DEL SELLO DE AGUA 2                | 1  | 1  | 1   |                       |
| 13       | 90480-19M06        | GROMMET<br>TAPON                                                | 1  | 1  | 1   |                       |
| 14       | 90160-04006        | SCREW, ROUND TAPPING<br>TORNILLO REDONDO ROSCA HEMBRA           | 2  | 2  | 2   |                       |
| 15       | 688-45987-01       | SPACER 1<br>ESPACIADOR 1                                        | 1  | 1  | 1   |                       |
| 16       | 67F-45997-00       | SPACER 2<br>ESPACIADOR 2                                        | 1  | 1  | 1   |                       |
| 17       | 90389-25M00        | BUSH<br>BUJE                                                    | 1  | 1  | 1   |                       |
| 18       | 90171-16011        | NUT, CASTLE<br>TUERCA ENTALLADA                                 | 1  | 1  | 1   |                       |
| 19       | 91490-30025        | PIN. COTTER<br>CHAVETA                                          | 1  | 1  | 1   |                       |
| 20       | 6E5-45954-00       | PROPELLER (3X14"X11"-K)<br>PROPELA (3X14"X11"-K)                | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45949-00       | PROPELLER (3X13-5/8"X13"-K)<br>PROPELA (3X13-5/8"X13"-K)        | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45947-00       | PROPELLER (3X13-1/2"X15"-K)<br>PROPELA (3X13-1/2"X15"-K)        | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45945-01       | PROPELLER (3X13-1/4"X17"-K)<br>PROPELA (3X13-1/4"X17"-K)        | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45941-00       | PROPELLER (3X13"X19"-K)<br>PROPELA (3X13"X19"-K)                | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45943-00       | PROPELLER (3X12-5/8"X21"-K)<br>PROPELA (3X12-5/8"X21"-K)        | 1  | 1  | 1   | UR<br>UR              |

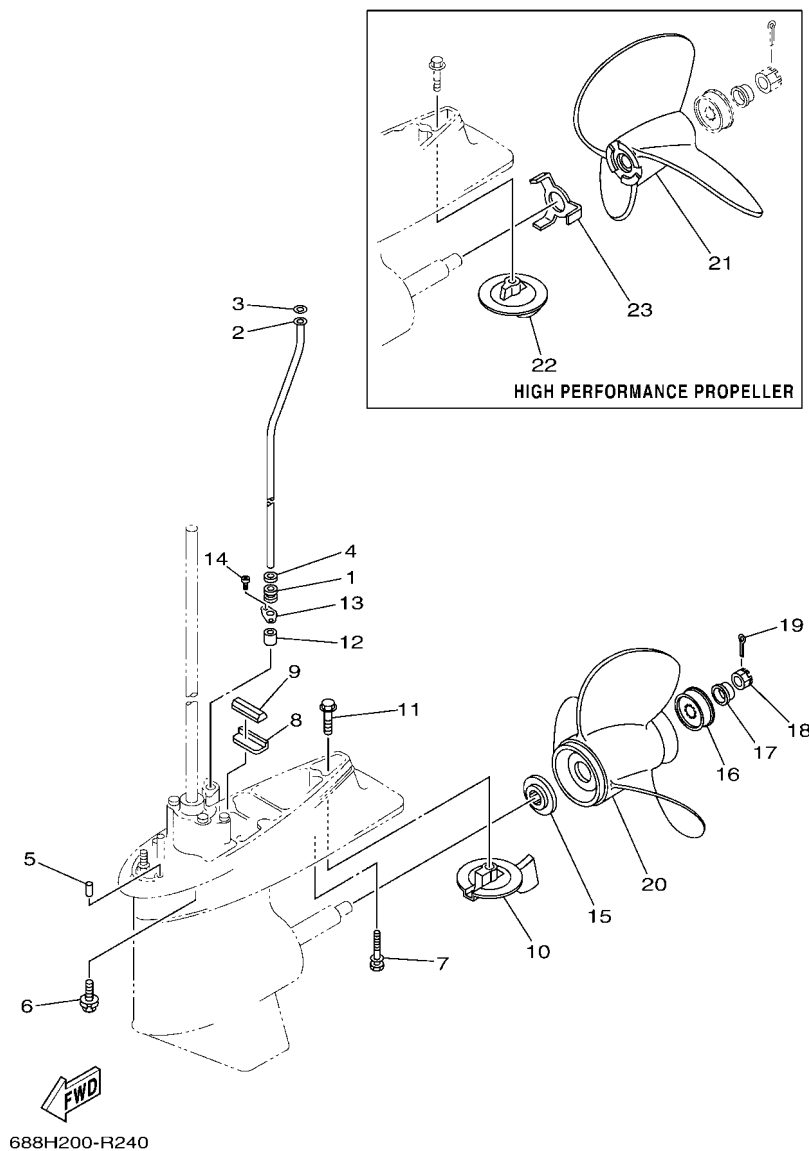
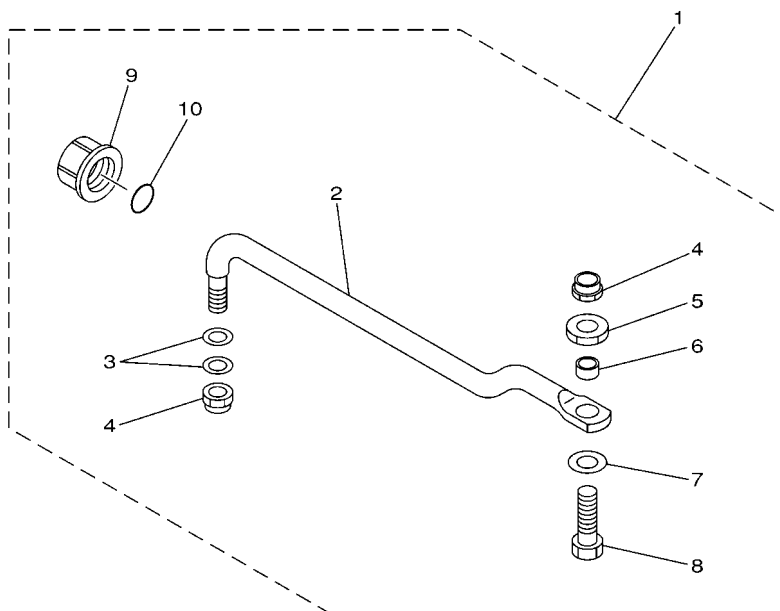


FIG. 24 LOWER CASING & DRIVE 3

IMPULSOR E INFERIOR 3

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                  | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|----------------------------------------------------------|----|----|-----|-----------------------|
| 20       | 6E5-45952-00       | PROPELLER (3X13"X23"-K)<br>PROPELA (3X13"X23"-K)         | 1  | 1  | 1   | UR<br>UR              |
|          | 688-45932-60       | PROPELLER (3X13-1/2"X14"-K)<br>PROPELA (3X13-1/2"X14"-K) | 1  | 1  | 1   | UR<br>UR              |
|          | 688-45978-60       | PROPELLER (3X13-1/2"X16"-K)<br>PROPELA (3X13-1/2"X16"-K) | 1  | 1  | 1   | UR<br>UR              |
|          | 688-45930-02       | PROPELLER (3X13"X17"-K2)<br>PROPELA (3X13"X17"-K2)       | 1  | 1  | 1   | UR<br>UR              |
|          | 688-45970-03       | PROPELLER (3X13"X19"-K)<br>PROPELA (3X13"X19"-K)         | 1  | 1  | 1   | UR<br>UR              |
|          | 688-45972-02       | PROPELLER (3X13"X21"-K)<br>PROPELA (3X13"X21"-K)         | 1  | 1  | 1   | UR<br>UR              |
|          | 688-45974-02       | PROPELLER (3X13"X23"-K)<br>PROPELA (3X13"X23"-K)         | 1  | 1  | 1   | UR<br>UR              |
|          | 688-45976-01       | PROPELLER (3X13"X25"-K)<br>PROPELA (3X13"X25"-K)         | 1  | 1  | 1   | UR<br>UR              |
| 21       | 6E5-45970-10       | PROPELLER (3X14"X20"-P)<br>PROPELA (3X14"X20"-P)         | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45976-10       | PROPELLER (3X14"X22"-P)<br>PROPELA (3X14"X22"-P)         | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45972-10       | PROPELLER (3X14"X24"-P)<br>PROPELA (3X14"X24"-P)         | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45978-10       | PROPELLER (3X14"X26"-P)<br>PROPELA (3X14"X26"-P)         | 1  | 1  | 1   | UR<br>UR              |
|          | 6E5-45974-10       | PROPELLER (3X14"X28"-P)<br>PROPELA (3X14"X28"-P)         | 1  | 1  | 1   | UR<br>UR              |
| 22       | 6E5-45371-10       | TAB-TRIM<br>QUILLA ESTABILIZADOR                         | 1  | 1  | 1   |                       |
| 23       | 6E5-45994-10       | PLATE, TOOTH<br>PLACA                                    | 1  | 1  | 1   |                       |





**FIG. 26 STEERING GUIDE**

## DIRECCIONGUIAR

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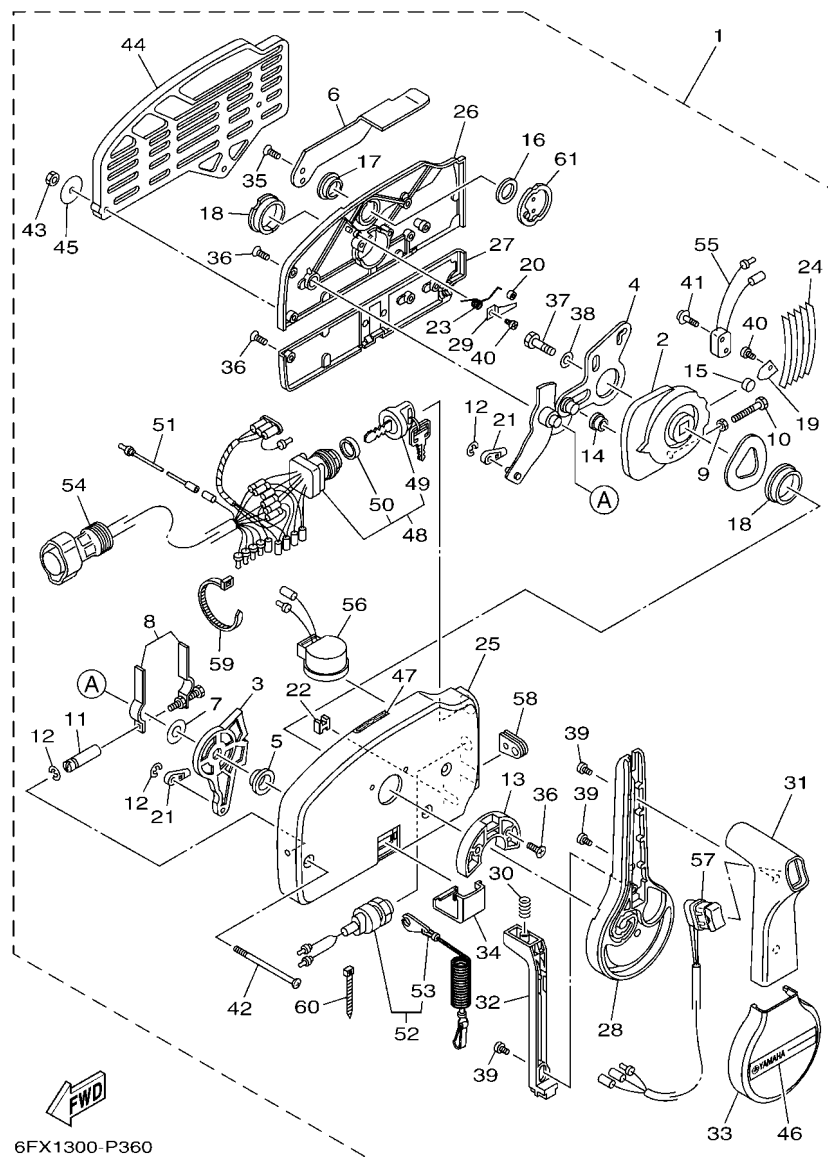


FIG. 28 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES                |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|--------------------------------------|
| 1        | 703-48205-24       | REMOTE CONTROL ASSY (10P, PTT)<br>REMOTO CONTROL COMPL. (10P)   | 1  |    |     | AP WITH PT/T SW.<br>AP WITH PT/T SW. |
| 2        | 703-48232-00       | .GEAR<br>.ENGRANAJE 1                                           | 1  |    |     |                                      |
| 3        | 703-48271-00       | .ARM, SHIFT<br>.BRAZO CAMBIADOR                                 | 1  |    |     |                                      |
| 4        | 703-48261-01       | .ARM, THROTTLE<br>.BRAZO ACELERADOR                             | 1  |    |     |                                      |
| 5        | 703-48235-00       | .BUSHING<br>.BUJE                                               | 1  |    |     |                                      |
| 6        | 703-48152-10       | .KNOB, FREE ACCEL.<br>.PERILLA                                  | 1  |    |     |                                      |
| 7        | 703-48268-00       | .SPACER<br>.ESPACIADOR 3                                        | 1  |    |     |                                      |
| 8        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICCION DE ACELERADOR                  | 1  |    |     |                                      |
| 9        | 95380-05600        | .NUT<br>.TUERCA                                                 | 1  |    |     |                                      |
| 10       | 97380-05025        | .BOLT<br>.TORNILLO HEXAGONAL                                    | 1  |    |     |                                      |
| 11       | 703-48265-10       | .SHAFT, FRICTION<br>.EJE FRICCION                               | 1  |    |     |                                      |
| 12       | 93430-06024        | .CIRCLIP<br>.SEGURO                                             | 3  |    |     |                                      |
| 13       | 703-48245-00       | .PLATE, LOCK<br>.PLACA CERRADURA                                | 1  |    |     |                                      |
| 14       | 703-48252-00       | .ROLLER, CAM<br>.RODILLO LEVA                                   | 1  |    |     |                                      |
| 15       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.RODILLO ACELERADOR LIBRE               | 1  |    |     |                                      |
| 16       | 703-48198-00       | .WASHER, WAVE<br>.RONDANA ONDULADA 3                            | 1  |    |     |                                      |
| 17       | 703-48243-00       | .BUSHING<br>.BUJE 3                                             | 1  |    |     |                                      |
| 18       | 703-48236-00       | .BUSHING 1<br>.BUJE                                             | 2  |    |     |                                      |
| 19       | 703-48189-00       | .RETAINER<br>.RETENEDOR                                         | 1  |    |     |                                      |
| 20       | 703-48234-00       | .ROLLER, DETENT<br>.RODILLO                                     | 1  |    |     |                                      |
| 21       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.TERMINAL CABLE DE CONTROL REMO | 2  |    |     |                                      |
| 22       | 703-48358-01       | .ANCHOR, CABLE<br>.ABRAZADERA CABLE                             | 1  |    |     |                                      |
| 23       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESORTE ACELERADOR LIBRE               | 1  |    |     |                                      |
| 24       | 703-48238-00       | .SPRING, DETENT<br>.RESORTE                                     | 5  |    |     |                                      |
| 25       | 703-48211-10       | .HOUSING, 1<br>.CAJA                                            | 1  |    |     |                                      |
| 26       | 703-48212-10       | .BACK PLATE 1<br>.PLACA TRASERA 1                               | 1  |    |     |                                      |
| 27       | 703-48213-10       | .BACK PLATE 2<br>.PLACA TRASERA 2                               | 1  |    |     |                                      |

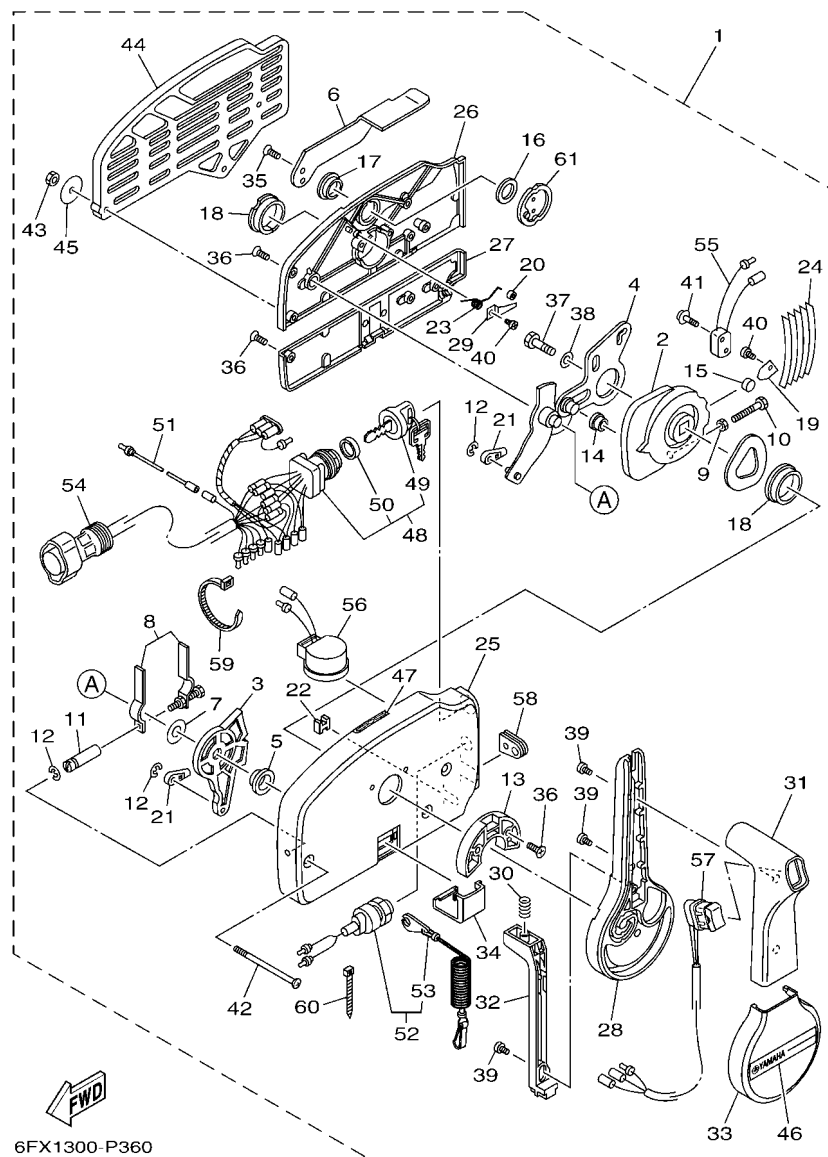


FIG. 28 REMOTE CONTROL ASSY 1

CONTROL REMOTO COMPL 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                            | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------------------------|----|----|-----|-----------------------|
| 28       | 703-48221-10       | .LEVER, CONTROL<br>.PALANCA CONTROL                                | 1  |    |     | SINGLE<br>SINGLE      |
| 29       | 703-48246-00       | .SPACER<br>.ESPACIADOR                                             | 1  |    |     |                       |
| 30       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESORTE DE SEGURO                        | 1  |    |     |                       |
| 31       | 703-48222-20       | .GRIP, CONTROL LEVER<br>.MANGO DE PALANCA CONTROL                  | 1  |    |     |                       |
| 32       | 703-48223-10       | .LOCK, NEUTRAL<br>.CERRADURA NEUTRO                                | 1  |    |     |                       |
| 33       | 703-48225-10       | .COVER<br>.CUBIERTA                                                | 1  |    |     |                       |
| 34       | 703-48219-10       | .COVER, LEAD<br>.CUBIERTA                                          | 1  |    |     |                       |
| 35       | 703-48281-00       | .SCREW<br>.TORNILLO 1                                              | 2  |    |     |                       |
| 36       | 703-44189-20       | .SCREW<br>.TORNILLO                                                | 7  |    |     |                       |
| 37       | 97380-08030        | .BOLT<br>.TORNILLO HEXAGONAL                                       | 1  |    |     |                       |
| 38       | 92990-08600        | .WASHER, PLATE<br>.ARANDELA PLANA                                  | 1  |    |     |                       |
| 39       | 703-48128-10       | .SCREW 2<br>.TORNILLO 2                                            | 3  |    |     |                       |
| 40       | 98580-04006        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CRUZADA                    | 2  |    |     |                       |
| 41       | 703-48129-00       | .SCREW 3<br>.TORNILLO 3                                            | 2  |    |     |                       |
| 42       | 703-44189-30       | .SCREW<br>.TORNILLO                                                | 3  |    |     |                       |
| 43       | 95380-06600        | .NUT, HEXAGON<br>.TUERCA                                           | 3  |    |     | SINGLE<br>SINGLE      |
| 44       | 703-48293-11       | .SPACER, REMOTE CONTROL<br>.ESPACIADOR                             | 1  |    |     |                       |
| 45       | 701-48287-00       | .WASHER<br>.ARANDELA                                               | 3  |    |     |                       |
| 46       | 703-48215-11       | .GRAPHIC<br>.CALCOMANIA 1                                          | 1  |    |     |                       |
| 47       | 6X3-44191-00       | .INDICATOR, SHIFT<br>.INDICADOR DE CAMBIOS                         | 1  |    |     |                       |
| 48       | 703-82510-45       | .MAIN SWITCH ASSY<br>.CONJUNTO DE LLAVE IGNICION                   | 1  |    |     |                       |
| 49       | 703-82577-00       | .CAP, KEY<br>.TAPA                                                 | 1  |    |     |                       |
| 50       | 6K1-82532-00       | .CAP<br>.TAPA                                                      | 1  |    |     |                       |
| 51       | 703-82531-00       | .WIRE, LEAD (L70)<br>.CABLE CONDUCTOR (L70)                        | 1  |    |     |                       |
| 52       | 688-82575-02       | .ENGINE STOP SWITCH ASSY<br>.INTERRUPTOR DE PARADA COMPL           | 1  |    |     |                       |
| 53       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DE INTERRUPTOR PARADA             | 1  |    |     | (10P)<br>(10P)        |
| 54       | 688-8258A-20       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, ARNES DE CABLES (4. | 1  |    |     |                       |



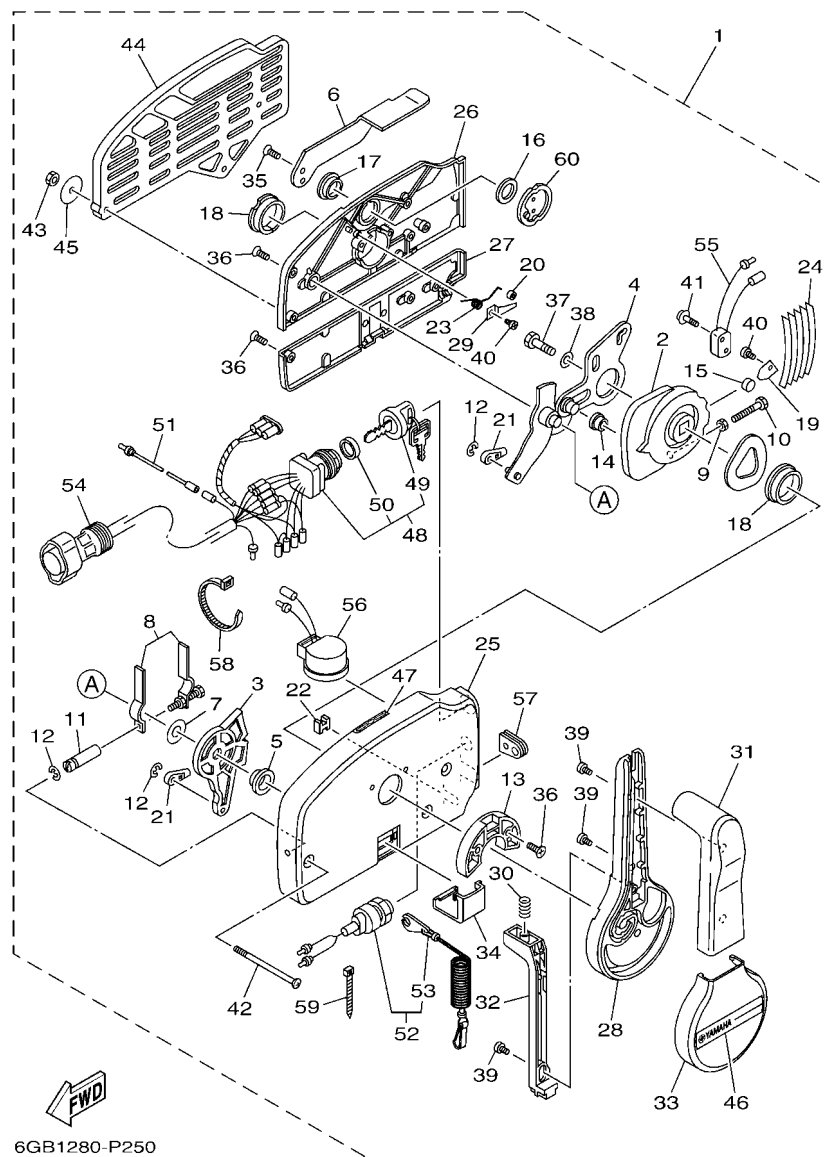


FIG. 29 REMOTE CONTROL ASSY 2

CONTROL REMOTO COMPL 2

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                         | ET | ED | EHD | REMARKS OBSERVACIONES                      |
|----------|--------------------|-----------------------------------------------------------------|----|----|-----|--------------------------------------------|
| 1        | 703-48203-23       | REMOTE CONTROL ASSY (7P)<br>REMOTO CONTROL COMPL. (7P)          |    | 1  |     | AP WITHOUT PT/T SW.<br>AP WITHOUT PT/T SW. |
| 2        | 703-48232-00       | .GEAR<br>.ENGRANAJE 1                                           |    | 1  |     |                                            |
| 3        | 703-48271-00       | .ARM, SHIFT<br>.BRAZO CAMBIADOR                                 |    | 1  |     |                                            |
| 4        | 703-48261-01       | .ARM, THROTTLE<br>.BRAZO ACELERADOR                             |    | 1  |     |                                            |
| 5        | 703-48235-00       | .BUSHING<br>.BUJE                                               |    | 1  |     |                                            |
| 6        | 703-48152-10       | .KNOB, FREE ACCEL.<br>.PERILLA                                  |    | 1  |     |                                            |
| 7        | 703-48268-00       | .SPACER<br>.ESPACIADOR 3                                        |    | 1  |     |                                            |
| 8        | 703-48264-00       | .FRICTION, THROTTLE<br>.FRICCION DE ACELERADOR                  |    | 1  |     |                                            |
| 9        | 95380-05600        | .NUT<br>.TUERCA                                                 |    | 1  |     |                                            |
| 10       | 97380-05025        | .BOLT<br>.TORNILLO HEXAGONAL                                    |    | 1  |     |                                            |
| 11       | 703-48265-10       | .SHAFT, FRICTION<br>.EJE FRICCION                               |    | 1  |     |                                            |
| 12       | 93430-06024        | .CIRCLIP<br>.SEGURO                                             |    | 3  |     |                                            |
| 13       | 703-48245-00       | .PLATE, LOCK<br>.PLACA CERRADURA                                |    | 1  |     |                                            |
| 14       | 703-48252-00       | .ROLLER, CAM<br>.RODILLO LEVA                                   |    | 1  |     |                                            |
| 15       | 701-48248-00       | .ROLLER, FREE ACCEL.<br>.RODILLO ACELERADOR LIBRE               |    | 1  |     |                                            |
| 16       | 703-48198-00       | .WASHER, WAVE<br>.RONDANA ONDULADA 3                            |    | 1  |     |                                            |
| 17       | 703-48243-00       | .BUSHING<br>.BUJE 3                                             |    | 1  |     |                                            |
| 18       | 703-48236-00       | .BUSHING 1<br>.BUJE                                             |    | 2  |     |                                            |
| 19       | 703-48189-00       | .RETAINER<br>.RETENEDOR                                         |    | 1  |     |                                            |
| 20       | 703-48234-00       | .ROLLER, DETENT<br>.RODILLO                                     |    | 1  |     |                                            |
| 21       | 703-48345-01       | .CABLE END, REMOTE CONTROL 2<br>.TERMINAL CABLE DE CONTROL REMO |    | 2  |     |                                            |
| 22       | 703-48358-01       | .ANCHOR, CABLE<br>.ABRAZADERA CABLE                             |    | 1  |     |                                            |
| 23       | 703-48244-00       | .SPRING, FREE ACCEL.<br>.RESORTE ACELERADOR LIBRE               |    | 1  |     |                                            |
| 24       | 703-48238-00       | .SPRING, DETENT<br>.RESORTE                                     |    | 5  |     |                                            |
| 25       | 703-48211-10       | .HOUSING, 1<br>.CAJA                                            |    | 1  |     |                                            |
| 26       | 703-48212-10       | .BACK PLATE 1<br>.PLACA TRASERA 1                               |    | 1  |     |                                            |
| 27       | 703-48213-10       | .BACK PLATE 2<br>.PLACA TRASERA 2                               |    | 1  |     |                                            |

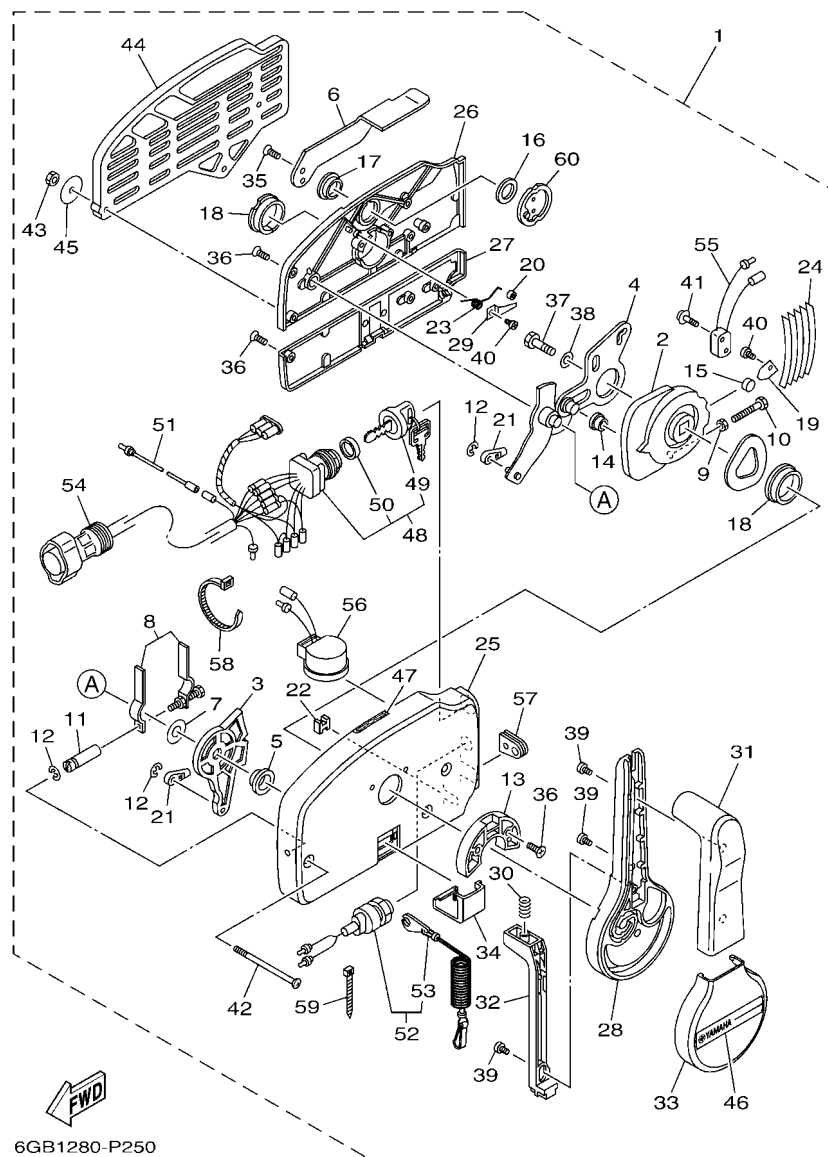
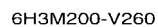


FIG. 29 REMOTE CONTROL ASSY 2

CONTROL REMOTO COMPL 2

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                            | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|--------------------------------------------------------------------|----|----|-----|-----------------------|
| 28       | 703-48221-10       | .LEVER, CONTROL<br>.PALANCA CONTROL                                |    | 1  |     | SINGLE<br>SINGLE      |
| 29       | 703-48246-00       | .SPACER<br>.ESPACIADOR                                             |    | 1  |     |                       |
| 30       | 703-48227-00       | .SPRING, NEUTRAL LOCK<br>.RESORTE DE SEGURO                        |    | 1  |     |                       |
| 31       | 703-48222-30       | .GRIP, CONTROL LEVER<br>.MANGO DE PALANCA CONTROL                  |    | 1  |     |                       |
| 32       | 703-48223-10       | .LOCK, NEUTRAL<br>.CERRADURA NEUTRO                                |    | 1  |     |                       |
| 33       | 703-48225-10       | .COVER<br>.CUBIERTA                                                |    | 1  |     |                       |
| 34       | 703-48219-10       | .COVER, LEAD<br>.CUBIERTA                                          |    | 1  |     |                       |
| 35       | 703-48281-00       | .SCREW<br>.TORNILLO 1                                              |    | 2  |     |                       |
| 36       | 703-44189-20       | .SCREW<br>.TORNILLO                                                |    | 7  |     |                       |
| 37       | 97380-08030        | .BOLT<br>.TORNILLO HEXAGONAL                                       |    | 1  |     |                       |
| 38       | 92990-08600        | .WASHER, PLATE<br>.ARANDELA PLANA                                  |    | 1  |     |                       |
| 39       | 703-48128-10       | .SCREW 2<br>.TORNILLO 2                                            |    | 3  |     |                       |
| 40       | 98580-04006        | .SCREW, PAN HEAD<br>.TORNILLO DE CABEZA CRUZADA                    |    | 2  |     |                       |
| 41       | 703-48129-00       | .SCREW 3<br>.TORNILLO 3                                            |    | 2  |     |                       |
| 42       | 703-44189-30       | .SCREW<br>.TORNILLO                                                |    | 3  |     |                       |
| 43       | 95380-06600        | .NUT, HEXAGON<br>.TUERCA                                           |    | 3  |     | SINGLE<br>SINGLE      |
| 44       | 703-48293-11       | .SPACER, REMOTE CONTROL<br>.ESPACIADOR                             |    | 1  |     |                       |
| 45       | 701-48287-00       | .WASHER<br>.ARANDELA                                               |    | 3  |     |                       |
| 46       | 703-48215-11       | .GRAPHIC<br>.CALCOMANIA 1                                          |    | 1  |     |                       |
| 47       | 6X3-44191-00       | .INDICATOR, SHIFT<br>.INDICADOR DE CAMBIOS                         |    | 1  |     |                       |
| 48       | 703-82510-34       | .MAIN SWITCH ASSY<br>.CONJUNTO DE LLAVE IGNICION                   |    | 1  |     |                       |
| 49       | 703-82577-00       | .CAP, KEY<br>.TAPA                                                 |    | 1  |     |                       |
| 50       | 6K1-82532-00       | .CAP<br>.TAPA                                                      |    | 1  |     |                       |
| 51       | 703-82531-00       | .WIRE, LEAD (L70)<br>.CABLE CONDUCTOR (L70)                        |    | 1  |     |                       |
| 52       | 688-82575-02       | .ENGINE STOP SWITCH ASSY<br>.INTERRUPTOR DE PARADA COMPL           |    | 1  |     |                       |
| 53       | 682-82556-00       | .LANYARD, STOP SWITCH<br>.CORDON DE INTERRUPTOR PARADA             |    | 1  |     | (7P)<br>(7P)          |
| 54       | 688-82586-21       | .EXTENSION, WIRE HARNESS (4.9M)<br>.EXTENSION, ARNES DE CABLES (4. |    | 1  |     |                       |





## MEDIDOR

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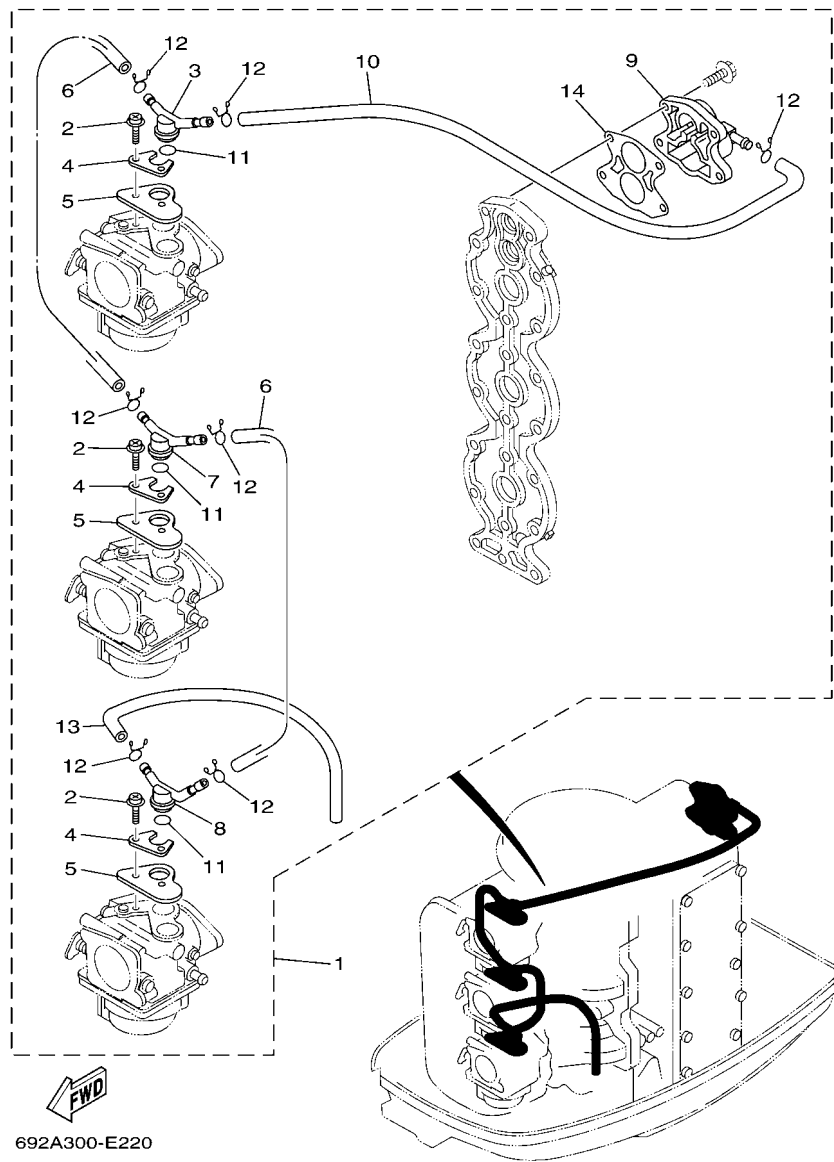


FIG. 31 OPTIONAL PARTS

PARTES OPCIONALES

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                              | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-12440-51       | HEAT EXCHANGER ASSY<br>INTERCAMBIADOR DE CALOR COMPL | 1  | 1  | 1   |                       |
| 2        | 97980-05114        | .SCREW, WITH WASHER<br>.TORNILLO, CON ARANDELA       | 6  | 6  | 6   |                       |
| 3        | 6H1-14969-50       | .CAP<br>.TAPA                                        | 1  | 1  | 1   |                       |
| 4        | 6H1-14945-50       | .PLATE<br>.PLACA                                     | 3  | 3  | 3   |                       |
| 5        | 6H1-14572-50       | .PLATE, STAY<br>.PLACA DE SOPORTE                    | 3  | 3  | 3   |                       |
| 6        | 90445-11M01        | .HOSE (L180)<br>.TUBO (L180)                         | 2  | 2  | 2   |                       |
| 7        | 6H1-14169-50       | .CAP<br>.FUNDA                                       | 1  | 1  | 1   |                       |
| 8        | 6H1-14968-50       | .CAP<br>.TAPA                                        | 1  | 1  | 1   |                       |
| 9        | 6H1-12413-50       | .COVER, THERMOSTAT<br>.CUBIERTA TERMOSTATO           | 1  | 1  | 1   |                       |
| 10       | 6H1-14348-51       | .PIPE 1<br>.MANGUERA                                 | 1  | 1  | 1   |                       |
| 11       | 93210-15M52        | .O-RING<br>.ANILLO O                                 | 3  | 3  | 3   |                       |
| 12       | 90467-10M04        | .CLIP<br>.PRESILLA                                   | 7  | 7  | 7   |                       |
| 13       | 6E5-12481-00       | .PIPE 1<br>.TUBO 1                                   | 1  | 1  | 1   |                       |
| 14       | 6H1-12414-50       | .GASKET, COVER<br>.EMPAQUE                           | 1  | 1  | 1   |                       |

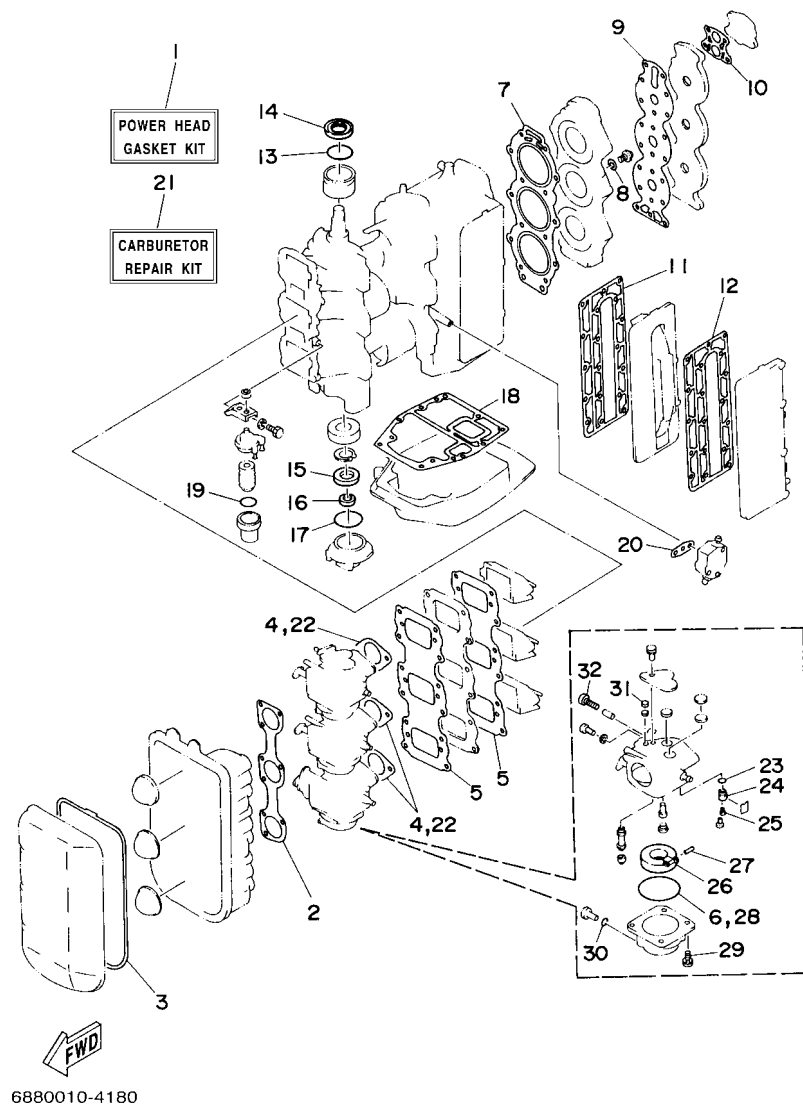


FIG. 32 REPAIR KIT 1

ESTUCHE REPARATION 1

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                            | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|----------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-W0001-02       | POWER HEAD GASKET KIT<br>JUEGO DE EMPAQUE          | 1  | 1  | 1   |                       |
| 2        | 688-14483-A0       | .GASKET<br>.EMPAQUE                                | 1  | 1  | 1   |                       |
| 3        | 688-14416-01       | .GASKET, AIR CLEANER<br>.EMPAQUE                   | 1  | 1  | 1   |                       |
| 4        | 688-14198-A2       | .GASKET<br>.EMPAQUE                                | 3  | 3  | 3   |                       |
| 5        | 688-13621-A1       | .GASKET, VALVE SEAT<br>.JUNTA, DE VALV.DE EMPAQUE  | 2  | 2  | 2   |                       |
| 6        | 676-14984-00       | .GASKET, FLOAT CHAMBER<br>.EMPAQUE CAMARA DE BOIA  | 3  | 3  | 3   |                       |
| 7        | 688-11181-A2       | .GASKET, CYLINDER HEAD 1<br>.JUNTA, DE CULATA 1    | 1  | 1  | 1   |                       |
| 8        | 90430-14115        | .GASKET<br>.JUNTA                                  | 1  | 1  | 1   |                       |
| 9        | 688-11193-A1       | .GASKET, HEAD COVER 1<br>.EMPAQUE                  | 1  | 1  | 1   |                       |
| 10       | 688-12414-A1       | .GASKET, COVER<br>.EMPAQUE                         | 1  | 1  | 1   |                       |
| 11       | 688-41112-A0       | .GASKET, EXHAUST INNER COVER<br>.EMPAQUE           | 1  | 1  | 1   |                       |
| 12       | 688-41114-A0       | .GASKET, EXHAUST OUTER COVER<br>.EMPAQUE           | 1  | 1  | 1   |                       |
| 13       | 93210-46M16        | .O-RING<br>.ANILLO O                               | 1  | 1  | 1   |                       |
| 14       | 93102-36M02        | .OIL SEAL<br>.SELLO ACEITE                         | 1  | 1  | 1   |                       |
| 15       | 93102-30M05        | .OIL SEAL<br>.SELLO ACEITE                         | 1  | 1  | 1   |                       |
| 16       | 93104-20M02        | .OIL SEAL<br>.SELLO ACEITE                         | 1  | 1  | 1   |                       |
| 17       | 93210-62269        | .O-RING<br>.ANILLO O                               | 1  | 1  | 1   |                       |
| 18       | 688-45113-A0       | .GASKET, UPPER CASING<br>.EMPAQUE                  | 1  | 1  | 1   |                       |
| 19       | 93210-32738        | .O-RING<br>.ANILLO O                               | 1  | 1  | 1   |                       |
| 20       | 650-24431-A0       | .GASKET, FUEL PUMP 1<br>.EMPAQUE BOMBA COMBUST 1   | 1  | 1  | 1   |                       |
| 21       | 6H1-W0093-02       | CARBURETOR REPAIR KIT<br>KIT REPARACION CARBURADOR | 1  | 1  | 1   |                       |
| 22       | 688-14198-A2       | .GASKET<br>.EMPAQUE                                | 3  | 3  | 3   |                       |
| 23       | 93210-04228        | .O-RING<br>.ANILLO O                               | 3  | 3  | 3   |                       |
| 24       | 692-14590-02       | .NEEDLE VALVE ASSY<br>.VALVULA DE AGUJA COMPLETA   | 3  | 3  | 3   |                       |
| 25       | 676-14186-00       | .PIN, FLOAT<br>.PASADOR DE LA BOYA                 | 3  | 3  | 3   |                       |
| 26       | 676-14985-01       | .FLOAT<br>.BOIA                                    | 3  | 3  | 3   |                       |
| 27       | 688-14548-00       | .PIN, FLOAT ARM<br>.PASADOR DE BRAZO DE BOIA       | 3  | 3  | 3   |                       |



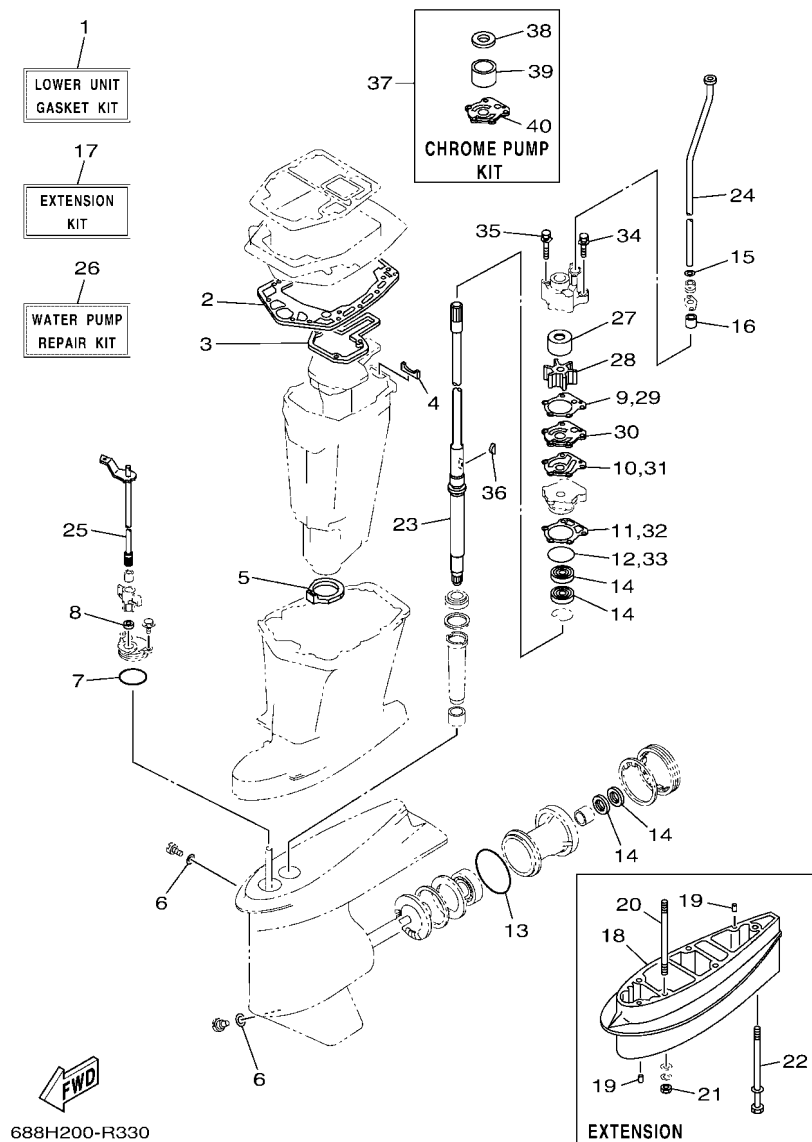


FIG. 33 REPAIR KIT 2

ESTUCHE REPARATION 2

| REF. NO. | PART NO. CODIGO N° | DESCRIPTION DESCRIPCION                                 | ET | ED | EHD | REMARKS OBSERVACIONES |
|----------|--------------------|---------------------------------------------------------|----|----|-----|-----------------------|
| 1        | 688-W0001-23       | LOWER UNIT GASKET KIT<br>JUEGO DE EMPAQUE UNIDAD INFER. | 1  | 1  | 1   |                       |
| 2        | 688-45114-A1       | .GASKET, UPPER CASING<br>.EMPAQUE                       | 1  | 1  | 1   |                       |
| 3        | 688-41134-A0       | .GASKET, EXHAUST MANIFOLD<br>.EMPAQUE                   | 1  | 1  | 1   |                       |
| 4        | 688-41133-01       | .GASKET, EXHAUST MANIFOLD 1<br>.EMPAQUE ESCAPE MULTIPLE | 1  | 1  | 1   |                       |
| 5        | 688-45123-00       | .GASKET, MUFFLER<br>.EMPAQUE SILENCIADOR                | 1  | 1  | 1   |                       |
| 6        | 90430-08003        | .GASKET<br>.JUNTA                                       | 2  | 2  | 2   |                       |
| 7        | 93210-49046        | .O-RING<br>.ANILLO O                                    | 1  | 1  | 1   |                       |
| 8        | 93106-09014        | .OIL SEAL<br>.SELLO ACEITE                              | 1  | 1  | 1   |                       |
| 9        | 688-44315-A0       | .GASKET, WATER PUMP<br>.EMPAQUE                         | 1  | 1  | 1   |                       |
| 10       | 688-44324-A0       | .GASKET, CARTRIDGE<br>.EMPAQUE                          | 1  | 1  | 1   |                       |
| 11       | 688-44316-A0       | .GASKET, WATER PUMP<br>.EMPAQUE                         | 1  | 1  | 1   |                       |
| 12       | 93210-46044        | .O-RING<br>.ANILLO O                                    | 1  | 1  | 1   |                       |
| 13       | 93210-85M97        | .O-RING<br>.ANILLO O                                    | 1  | 1  | 1   |                       |
| 14       | 93101-25M03        | .OIL SEAL<br>.SELLO ACEITE                              | 4  | 4  | 4   |                       |
| 15       | 90430-12072        | .GASKET<br>.JUNTA                                       | 1  | 1  | 1   |                       |
| 16       | 663-44366-01       | .DAMPER, WATER SEAL 2<br>.GOMA DEL SELLO DE AGUA 2      | 1  | 1  | 1   |                       |
| 17       | 688-W0072-00-8D    | EXTENSION KIT<br>ESTUCHE PARA EXTENSION                 | 1  | 1  |     | X(25.5")<br>X(25.5")  |
| 18       | 688-45211-01-8D    | .EXTENSION<br>.EXTENSION                                | 1  | 1  |     |                       |
| 19       | 93606-12019        | .PIN, DOWEL<br>.PASADOR DE CLAVIJA                      | 4  | 4  |     |                       |
| 20       | 90116-10M05        | .BOLT, STUD<br>.ESPARRAGO                               | 4  | 4  |     |                       |
| 21       | 95380-10600        | .NUT<br>.TUERCA                                         | 4  | 4  |     |                       |
| 22       | 90119-08M86        | .BOLT, WITH WASHER<br>.TORNILLO CON ARANDELA            | 1  | 1  |     |                       |
| 23       | 688-45501-22       | .DRIVE SHAFT COMP.<br>.EJE DE MANDO COMPL.              | 1  | 1  |     |                       |
| 24       | 688-44361-20       | .TUBE, WATER 1<br>.TUBO DE AGUA 1                       | 1  | 1  |     |                       |
| 25       | 688-44120-22       | .HANDLE GEAR SHIFT ASSY<br>.MANIJA DE CAMBIO COMPL.     | 1  | 1  |     |                       |
| 26       | 692-W0078-02       | WATER PUMP REPAIR KIT<br>ESTUCHE REPARACION BOMBA AGUA  | 1  | 1  | 1   |                       |
| 27       | 688-44322-00       | .INSERT, CARTRIDGE<br>.CARTUCHO                         | 1  | 1  | 1   |                       |



NUMERICAL INDEX  
INDICE NUMERICO

| PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. | PART NO.<br>CODIGO Nº | REF.<br>NO. |
|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|-----------------------|-------------|
| 688-11111-02-1S       | 3 - 27      | 688-14198-A2          | 32 - 4      | 688-15379-00          | 4 - 6       | 688-41134-A0          | 33 - 3      | 688-42710-10-8D       | 12 - 1      | 688-43616-00          | 17 - 5      |
| 688-11119-01          | 3 - 25      |                       | 32 - 22     | 6EK-22434-00          | 19 - 23     | 688-41137-09-CA       | 21 - 5      | 648-42715-00          | 14 - 46     | 688-43631-10          | 17 - 8      |
| 688-11181-A2          | 3 - 28      | 688-14301-42          | 6 - 1       | 6EK-22471-01          | 19 - 18     | 688-41211-01          | 14 - 27     | 688-42716-03          | 12 - 10     | 688-43651-00          | 17 - 9      |
|                       | 32 - 7      | 688-14302-42          | 6 - 2       | 6YJ-24167-00          | 25 - 7      | 688-41213-01          | 14 - 30     | 663-42724-01          | 12 - 11     | 697-43662-00          | 14 - 52     |
| 688-11191-00-1S       | 3 - 32      | 688-14303-42          | 6 - 3       | 6YJ-24201-21          | 25 - 1      | 662-41214-01          | 14 - 7      | 692-42725-01          | 12 - 12     | 6EK-43800-11          | 19 - 1      |
| 688-11193-A1          | 3 - 33      | 6A0-14325-00          | 7 - 23      | 6YJ-24260-11          | 25 - 3      | 688-41217-01          | 5 - 3       | 688-42725-03          | 12 - 12     | 6EK-43804-11          | 20 - 3      |
|                       | 32 - 9      | 6H1-14348-51          | 31 - 10     | 6Y1-24268-01          | 25 - 6      | 682-41237-00          | 14 - 26     | 688-42725-11          | 12 - 12     | 6EK-43805-01          | 20 - 2      |
| 688-11325-00          | 1 - 1       | 688-14416-01          | 5 - 23      | 6G1-24304-10          | 7 - 1       |                       | 14 - 29     | 6H4-42726-01          | 12 - 22     | 6EK-4380F-00          | 20 - 6      |
|                       | 3 - 23      |                       | 32 - 3      | 6G1-24305-05          | 25 - 13     | 682-41237-50          | 14 - 24     | 688-42726-11          | 12 - 22     | 6C5-4380G-00          | 19 - 33     |
| 650-11370-01          | 3 - 4       | 688-14417-01          | 5 - 18      | 6Y1-24305-06          | 25 - 15     | 692-41256-01          | 5 - 1       | 688-42738-01-8D       | 12 - 13     | 6EK-4380K-11          | 19 - 29     |
| 688-11370-01          | 3 - 3       | 688-14418-10          | 5 - 22      | 61J-24306-04          | 25 - 8      | 688-41257-01          | 5 - 4       | 688-42741-01-8D       | 12 - 23     | 6EK-4380P-00          | 19 - 10     |
|                       | 4 - 2       | 688-14481-00          | 5 - 21      | 663-24312-01          | 3 - 47      | 6J8-41262-00          | 17 - 4      | 6BG-42748-01          | 12 - 15     | 6EK-4380R-00          | 19 - 7      |
| 688-11411-01          | 4 - 10      | 688-14483-A0          | 5 - 19      | 688-24313-00          | 7 - 30      | 661-41262-02          | 5 - 5       | 688-42771-01-8D       | 12 - 24     | 6EK-43810-00          | 19 - 2      |
| 663-11518-01          | 3 - 6       |                       | 32 - 2      | 688-24314-00          | 7 - 31      | 689-41273-00          | 5 - 2       | 6EE-42794-40          | 12 - 30     | 6EK-43811-00          | 19 - 9      |
| 688-11603-A0          | 4 - 18      | 624-14485-00          | 3 - 5       | 6Y1-24329-00          | 25 - 5      | 688-41611-00          | 8 - 9       | 688-42815-01-8D       | 12 - 3      | 6H1-43812-00          | 19 - 3      |
| 688-11604-A0          | 4 - 18      | 63V-14523-00          | 6 - 30      | 650-24351-51          | 25 - 12     | 688-41612-00          | 8 - 10      | 688-42816-00          | 12 - 8      | 6C5-43816-00          | 19 - 32     |
| 688-11605-A0          | 4 - 18      | 663-14527-00          | 6 - 21      | 61J-24360-00          | 25 - 10     | 688-41631-01-1S       | 14 - 17     | 688-42817-01-8D       | 12 - 4      | 6C6-43817-00          | 19 - 30     |
| 688-11631-03-94       | 4 - 17      | 688-14527-00          | 6 - 23      | 6E5-24367-01          | 12 - 27     | 688-41632-09-1S       | 14 - 6      | 688-43107-05-8D       | 17 - 7      | 6H1-43818-00          | 15 - 35     |
| 663-11633-00          | 4 - 19      | 688-14548-00          | 6 - 14      | 688-24378-00          | 7 - 34      | 692-42111-12-8D       | 13 - 2      | 6H1-43111-10-8D       | 15 - 1      | 6EK-4381B-00          | 19 - 20     |
| 688-11634-00          | 4 - 20      |                       | 32 - 27     | 692-24410-01          | 7 - 14      | 692-42115-00          | 13 - 10     | 688-43111-13-8D       | 16 - 1      | 6EK-43821-00          | 19 - 4      |
| 688-11635-03          | 4 - 17      | 697-14555-00          | 6 - 27      | 663-24411-00          | 7 - 19      | 664-42119-00          | 13 - 3      | 6H1-43112-10-8D       | 15 - 8      | 6EK-43829-00          | 19 - 26     |
| 688-11636-03          | 4 - 17      | 688-14572-01          | 6 - 24      | 692-24411-00          | 7 - 16      | 692-42121-02-8D       | 13 - 20     | 688-43112-12-8D       | 16 - 6      | 6EK-4382E-00          | 19 - 39     |
| 688-11650-03          | 4 - 21      | 6H1-14572-50          | 31 - 5      | 6A0-24412-02          | 7 - 24      | 663-42126-01          | 13 - 45     | 688-43124-02          | 17 - 12     | 6D8-4382L-00          | 19 - 62     |
| 6E5-12411-30          | 1 - 2       | 6H2-14578-00          | 6 - 32      | 6A0-24413-00          | 7 - 15      | 663-42133-01          | 13 - 14     | 6EK-43126-00          | 15 - 31     | 6EK-43830-10          | 19 - 35     |
|                       | 3 - 38      | 692-14590-02          | 6 - 9       | 6A0-24421-01          | 7 - 22      | 692-42134-03-8D       | 13 - 15     | 6E5-43126-10          | 16 - 32     | 6EK-43831-00          | 19 - 63     |
| 688-12412-00          | 3 - 39      |                       | 32 - 24     | 650-24431-A0          | 7 - 25      | 692-42135-00          | 13 - 13     | 688-43128-01-8D       | 17 - 1      | 6H1-43834-10          | 15 - 38     |
| 688-12413-00-1S       | 3 - 40      | 6K5-14592-00          | 6 - 28      |                       | 32 - 20     | 688-42137-00          | 13 - 5      | 688-43131-03          | 15 - 13     | 6D8-43841-00          | 19 - 55     |
| 6H1-12413-50          | 31 - 9      | 688-14711-01-CA       | 21 - 10     | 648-24434-01          | 7 - 17      | 663-42138-00          | 13 - 11     |                       | 16 - 12     | 6D8-43843-00          | 19 - 50     |
| 6H1-12414-50          | 31 - 14     | 688-14711-10-CA       | 21 - 10     | 648-24435-03          | 7 - 20      | 692-42164-00          | 13 - 40     | 6G5-43144-00          | 15 - 25     | 6D8-43844-00          | 19 - 48     |
| 688-12414-A1          | 1 - 3       | 663-14737-10          | 21 - 12     | 68V-24469-01          | 7 - 9       | 6G1-42177-01          | 13 - 4      |                       | 16 - 26     | 6H1-43844-10          | 19 - 59     |
|                       | 3 - 41      | 692-14923-00          | 6 - 26      | 68V-24521-01          | 7 - 6       | 688-42510-03-8D       | 18 - 4      | 6E5-43145-01          | 26 - 9      | 6EK-43845-00          | 19 - 66     |
|                       | 32 - 10     |                       | 32 - 32     | 64J-24560-00          | 7 - 5       | 6H1-42542-00          | 15 - 36     | 6G5-43145-01          | 15 - 17     | 69A-4384F-00          | 19 - 56     |
| 688-12416-00          | 3 - 36      | 676-14943-40          | 6 - 5       | 61N-24563-00          | 1 - 5       | 688-42610-13          | 2 - 1       |                       | 16 - 16     | 6H1-4384G-11          | 19 - 58     |
| 688-12440-51          | 31 - 1      | 6H1-14945-50          | 31 - 4      |                       | 7 - 7       | 688-42613-01-8D       | 2 - 9       | 6G5-43148-00          | 15 - 21     | 62X-4384H-00          | 19 - 22     |
| 6E5-12481-00          | 31 - 13     | 688-14947-00          | 6 - 4       | 648-24566-02          | 7 - 10      | 688-42615-01          | 2 - 14      |                       | 16 - 21     |                       | 19 - 28     |
| 688-13610-00          | 5 - 13      | 676-14948-18          | 6 - 6       | 6YJ-24610-01          | 25 - 2      | 688-42618-00          | 2 - 10      | 688-43160-01          | 15 - 27     | 6D8-4384M-00          | 19 - 37     |
| 688-13621-A1          | 5 - 11      | 679-14966-00          | 6 - 7       | 692-26301-03          | 13 - 19     | 688-4261A-12          | 2 - 2       |                       | 16 - 28     | 6D8-43851-00          | 19 - 45     |
|                       | 32 - 5      | 6H1-14968-50          | 31 - 8      | 688-41111-00-1S       | 3 - 43      | 688-42628-00          | 2 - 11      | 688-43165-00          | 15 - 28     | 6C6-43853-00          | 19 - 41     |
| 688-13624-00          | 5 - 12      | 6H1-14969-50          | 31 - 3      | 688-41112-A0          | 3 - 44      | 688-42647-00          | 2 - 3       |                       | 16 - 29     | 6C5-43854-00          | 19 - 52     |
| 688-13641-01          | 5 - 6       | 688-14980-00          | 6 - 16      |                       | 32 - 11     | 688-42649-00          | 2 - 4       | 688-43181-10          | 16 - 17     | 6C5-43855-10          | 19 - 46     |
| 663-14126-00          | 6 - 20      | 676-14984-00          | 6 - 15      | 688-41113-00-1S       | 3 - 46      | 688-42652-10          | 2 - 6       | 6H1-43181-20          | 15 - 18     | 6EK-43856-00          | 19 - 49     |
|                       | 32 - 31     |                       | 32 - 6      | 688-41114-A0          | 3 - 45      | 663-42662-01          | 2 - 5       | 688-43185-10          | 16 - 18     | 6D8-43861-00          | 19 - 6      |
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