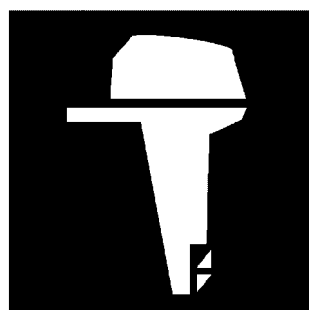




零件目录

PARTS CATALOGUE

4CMH'17 (6GP2)

4DMH'17 (6GV2)

前言

本零件目录记载着封面页所示型号所使用的零件。 当您要订购更换零件时，请参阅本零件目录并正确指示零件号码和零件名称。

- 零件目录发行后有变更或附加零件时，将会以雅马哈零件信息通知大家。
建议您应按照雅马哈零件信息修改本零件目录。

- 省略记号

本文中所记载的省略记号的意思如下。

- “UR” 需要指定的零件号码。
- “UN” 需要数。
- “AP” 选购品
- “LM” 当地制造（必需于当地订购的零件）
- “F#” 车架号（适用的机器号）
- “O/S” 超过尺寸

- 组件中部件的数量

- 组件的销售零件，如下所示，在零件名称的前面加上（.）的记号来表示。
- 每个部件右侧的数字表示各组件单体内该部件的数量。

零件号码	零件名称	数量	备注
2F5 - 83310 - 60	前闪光灯组合	2	
115 - 83311 - 60	. 灯泡（6V - 18W）	1	

- 适用的图形颜色表示在“备注”中，如下所示。

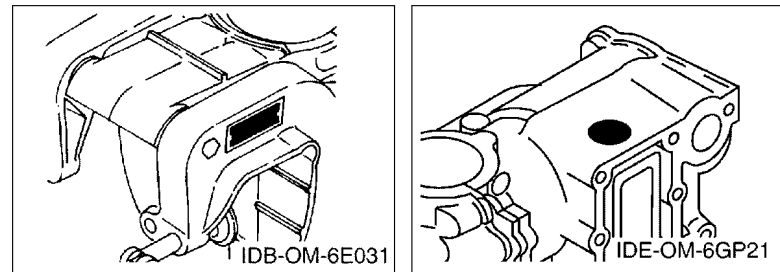
零件号码	零件名称	数量	备注
2N4 - 24110 - 00 - X5	燃油箱组件	2	MXR
3J1 - 24240 - 10	. 燃油箱图形	1	适用于MXR

- 请注意插图只用于找寻零件号码时参照，并不适用于组装。 组装时，请使用适用的维修手册。

- 在参照号码前的星号（*）表示其为在第一版后更改的项目。

- 适用的系列号码

发动机系列号码



- 适用的发动机初始系列号码

型号	系列号码	型号	系列号码
4C	6GPK-1000905	4D	6GVK-1000277

- 适用的颜色记号

省略记号	颜色名称（英文）	颜色名称	颜色记号
DBN1	DARK BLUI SH GRAY 1	008D	008D

- 数量栏信息

栏号	数量栏名称	适用型号
1	6GP2	4CMH
2	6GV2	4DMH

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BOTTOM COWLING 2.....	14
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LOWER CASING & DRIVE.....	19
FUEL TANK.....	22
REPAIR KIT.....	23

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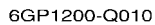
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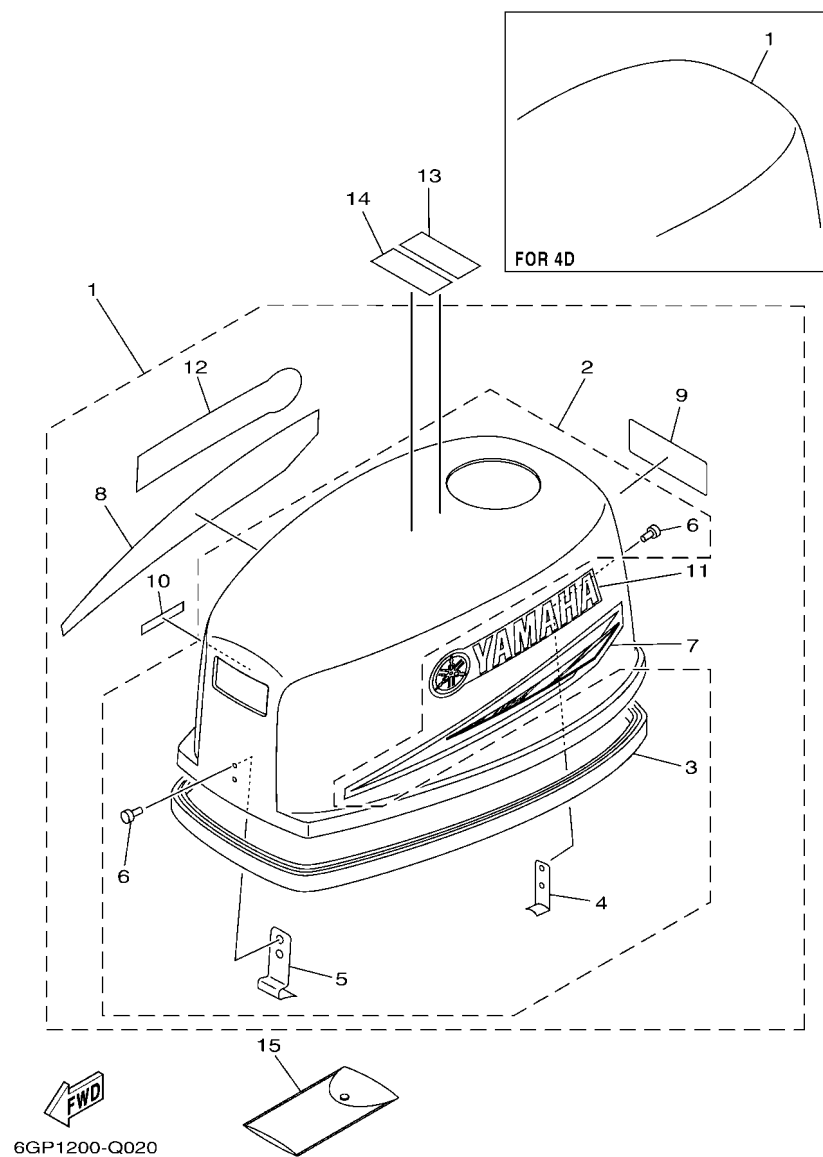
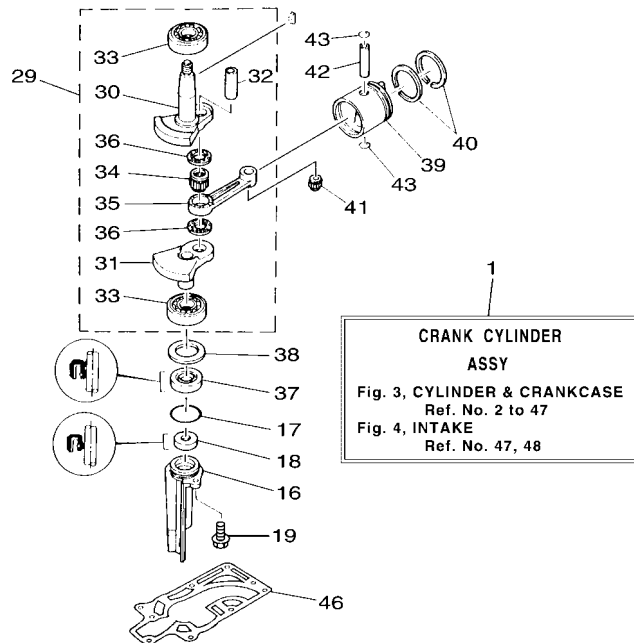
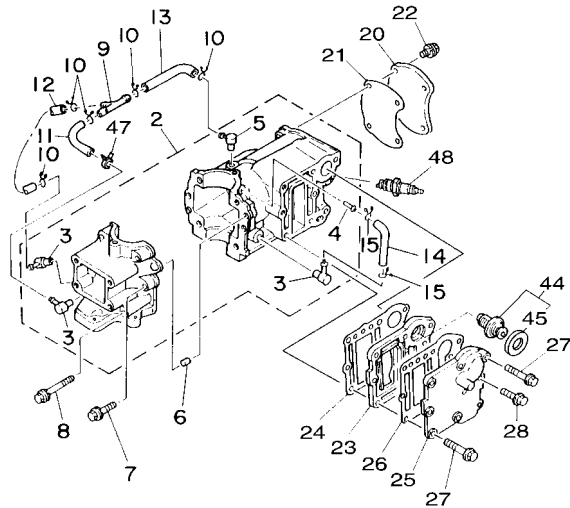


FIG. 2 TOP COWLING

顶罩

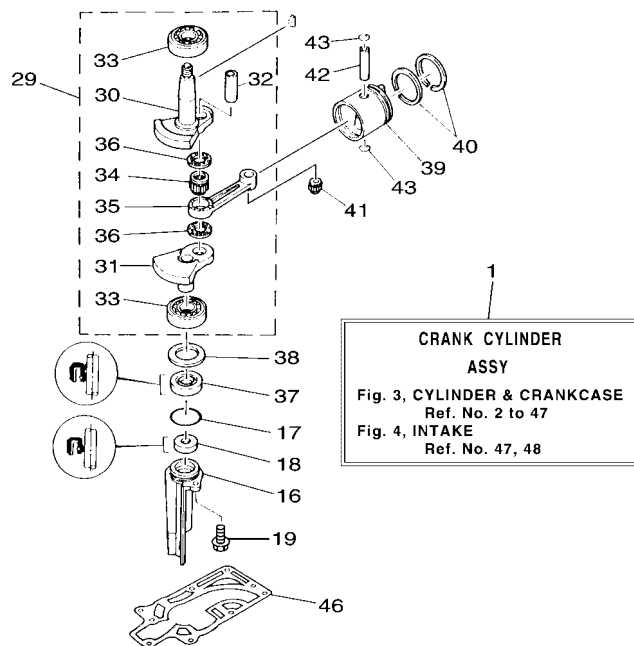
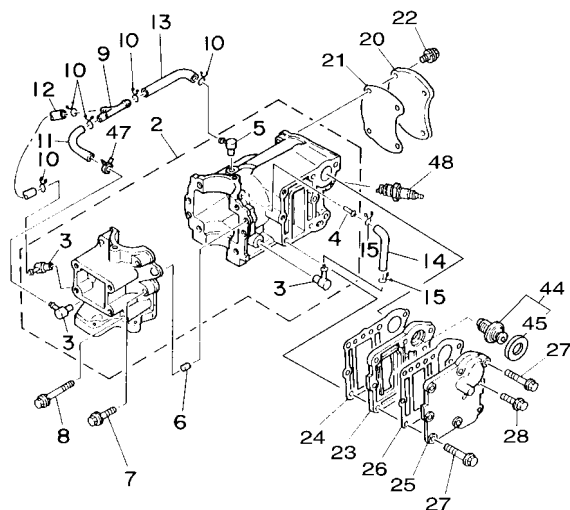
REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6GP-42610-00	TOP COWLING ASSY 顶罩组合	1				
	6GV-42610-00	TOP COWLING ASSY 顶罩组合		1			
2	6GP-4261A-00	.TOP COWLING W/O GRAPHICS .顶罩组合	1				
	6GV-4261A-00	.TOP COWLING W/O GRAPHICS .顶罩组合		1			
3	6E0-42615-00	..SEAL ..密封	1	1			
4	6E0-42647-01	..HOLDER, CLAMP BAND ..夹带支架	1	1			
5	6E0-42651-02	..HOOK ..钩	1	1			
6	90266-04M00	..RIVET ..铆钉	4	4			
7	6E0-42675-40	..GRAPHIC, SIDE 1 ..侧面图样1	1	1			
8	6E0-42676-40	..GRAPHIC, SIDE 2 ..侧面图样2	1	1			
9	6E0-42678-40	..GRAPHIC, REAR ..后图样	1	1			
10	6X3-44191-00	..INDICATOR, SHIFT ..变挡指示器	1	1			
11	6E0-42681-40	..MARK, COWLING ..罩标志	1	1			
12	6E0-42681-40	..MARK, COWLING ..罩标志	1	1			
13	6EE-42698-40	LABEL, WARNING (FUEL) 警告标志	1				
14	6EE-42698-50	LABEL, WARNING (FUEL) 警告标志	1				FOR CAR(CE) CAR (CE) 车用
15	656-W2810-02	TOOL KIT 工具套	1	1			



6GP2300-R030

FIG. 3 CYLINDER & CRANKCASE 气缸 & 曲轴箱

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2	REMARKS 备注
1	6E3-W0090-04-1S	CRANK CYLINDER ASSY 气缸曲柄组合	1	1	
2	6E3-15100-02	CRANKCASE ASSY 曲轴箱组合	1	1	
3	650-11370-01	CHECK VALVE ASSY 单向阀组合	3	3	
4	624-14485-00	PIPE, JOINT 连接管	1	1	
5	6E5-11372-01	NIPPLE, HOSE 软管接头	1	1	
6	93606-12019	PIN, DOWEL 定位销	2	2	
7	90105-06M16	BOLT, FLANGE 凸缘螺栓	4	4	
8	90105-06M17	BOLT, FLANGE 凸缘螺栓	2	2	
9	6E0-24378-00	PIPE, JOINT 3 连接管4	1	1	
10	90467-06016	CLIP 卡环	5	5	
11	90445-07M00	HOSE (L100) 软管	1	1	
12	90445-07M28	HOSE (L70) 软管	1	1	
13	90445-07M32	HOSE (L120) 软管	1	1	
14	90445-07M28	HOSE (L70) 软管	1	1	
15	90467-06016	CLIP 卡环	2	2	
16	6E0-15396-03-CA	HOUSING, OIL SEAL 油封壳	1	1	
17	93210-31MJ5	O-RING O型环	1	1	
18	93101-10M25	OIL SEAL 油封	1	1	
19	97595-06516	BOLT, WITH WASHER 带垫圈螺栓	1	1	
20	6E3-11191-01-1S	COVER, CYLINDER HEAD 1 气缸盖罩1	1	1	
21	6E3-11193-A1	GASKET, HEAD COVER 1 气缸盖罩衬垫1	1	1	
22	90105-06039	BOLT, FLANGE 凸缘螺栓	4	4	
23	6E3-41111-01-1S	INNER COVER, EXHAUST 排气管内盖	1	1	
24	6E3-41112-A1	GASKET, EXHAUST INNER COVER 排气管内盖衬垫	1	1	
25	6E3-41113-01-1S	OUTER COVER, EXHAUST 排气管外盖	1	1	
26	6E3-41114-A1	GASKET, EXHAUST OUTER COVER 排气管外盖衬垫	1	1	
27	90105-06037	BOLT, FLANGE 凸缘螺栓	8	8	



6GP2300-R030

FIG. 3 CYLINDER & CRANKCASE 气缸 & 曲轴箱

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
28	90105-06039	BOLT, FLANGE 凸缘螺栓	1	1			
29	6E3-11400-00	CRANKSHAFT ASSY 曲轴组合	1	1			
30	6E3-11412-00	.CRANK 1 .曲柄1	1	1			
31	6E3-11422-00	.CRANK 2 .曲柄2	1	1			
32	6G1-11681-00	.PIN, CRANK 1 .曲柄销1	1	1			
33	93306-204U0	.BEARING .轴承	2	2			
34	93310-418V1	.BEARING .轴承	1	1			
35	6E0-11651-01	.ROD, CONNECTING .连杆	1	1			
36	90209-18112	.WASHER .垫圈	2	2			
37	93101-20M29	OIL SEAL 油封	1	1			
38	90201-32M48	WASHER, PLATE 平垫圈	1	1			
39	6E3-11631-00-98	PISTON (STD) 活塞 (STD)	1	1			
40	6J1-11610-00	PISTON RING SET (STD) 活塞环套	1	1			
41	93310-112V0	BEARING 轴承	1	1			
42	6G1-11633-00	PIN, PISTON 活塞销	1	1			
43	93450-13022	CIRCLIP 卡环	2	2			
44	6E5-12411-02	THERMOSTAT 温控器	1				FOR CAR(CE) CAR (CE) 车用
45	6E5-12412-00	.SEAL, THERMOSTAT .温控器密封	1				
46	6E0-45113-A1	GASKET, UPPER CASING 水上装置壳体衬垫	1	1			
47	90468-07M02	CLIP 卡环	1	1			
48	94702-00040	PLUG, SPARK (NGK B7HS) 火花塞	1	1			
	94702-00272	PLUG, SPARK (NGK BR7HS) 火花塞	1	1			FOR CHN,CAR(CE) CHN, CAR (CE) 车用

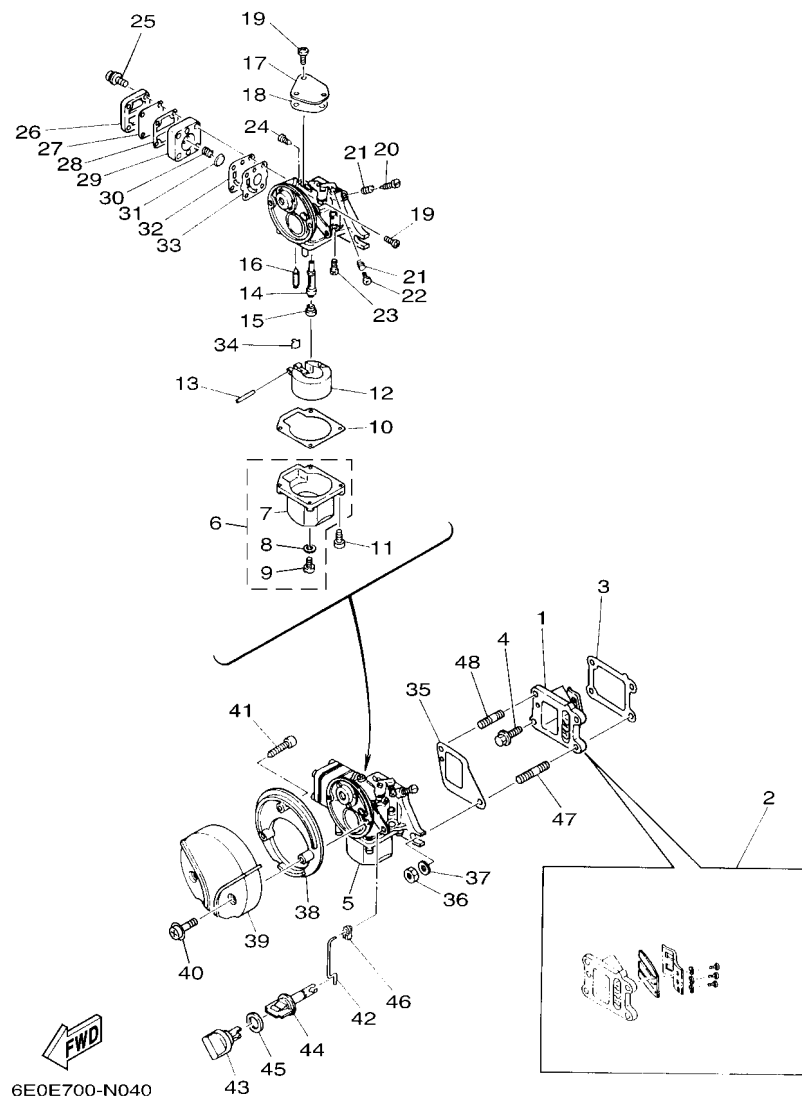


FIG. 4 INTAKE

进气门

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6J1-13610-00	REED VALVE ASSY 簧片阀组合	1	1			
2	6J1-W0004-00	.REED SET .簧片套	1	1			
3	6E0-13621-A2	GASKET, VALVE SEAT 阀座衬垫	1	1			
4	95895-06016	BOLT, FLANGE 凸缘螺栓	2	2			
5	6E3-14301-05	CARBURETOR ASSY 1 化油器总成1	1	1			
6	6E0-14180-00	.FLOAT CHAMBER ASSY .浮子室组合	1	1			
7	6E0-14381-02	.BODY, FLOAT CHAMBER .浮子室本	1	1			
8	646-14198-01	.GASKET .衬垫	1	1			
9	97890-05006	.SCREW, PAN HEAD .大柱头螺钉	1	1			
10	6E0-14384-00	.GASKET, FLOAT CHAMBER .浮子室衬垫	1	1			
11	97980-04116	.SCREW, WITH WASHER .带垫圈螺钉	4	4			
12	6E7-14385-01	.FLOAT .浮子	1	1			
13	647-14386-00	.PIN, FLOAT .浮子销	1	1			
14	6E3-14341-02	.NOZZLE, MAIN .主喷管	1	1			
15	648-14343-40	.JET, MAIN (# 80) .主量孔 (# 80)	1	1			
16	6F5-14392-00	.VALVE, NEEDLE .针阀	1	1			
17	6E0-14157-00	.COVER, PLATE .混合器盖	1	1			
18	6E0-14227-00	.GASKET .垫	1	1			
19	97890-04007	.SCREW, PAN HEAD .大柱头螺钉	4	4			
20	647-14323-00	.SCREW, AIR ADJUSTING .空气调整螺钉	1	1			
21	646-14212-01	.SPRING, PILOT ADJUSTING .混合气调整弹簧	2	2			
22	664-14321-01	.SCREW, THROTTLE .节气门螺钉	1	1			
23	648-14342-26	.JET, PILOT (# 52) .低速量孔 (# 52)	1	1			
24	647-14326-00	.SCREW, GUIDE .导管螺钉	1	1			
25	97980-04120	.SCREW, WITH WASHER .带垫圈螺钉	4	4			
26	6E0-24413-00	.COVER .本体2	1	1			
27	6E0-24471-00	.DIAPHRAGM .隔膜	1	1			

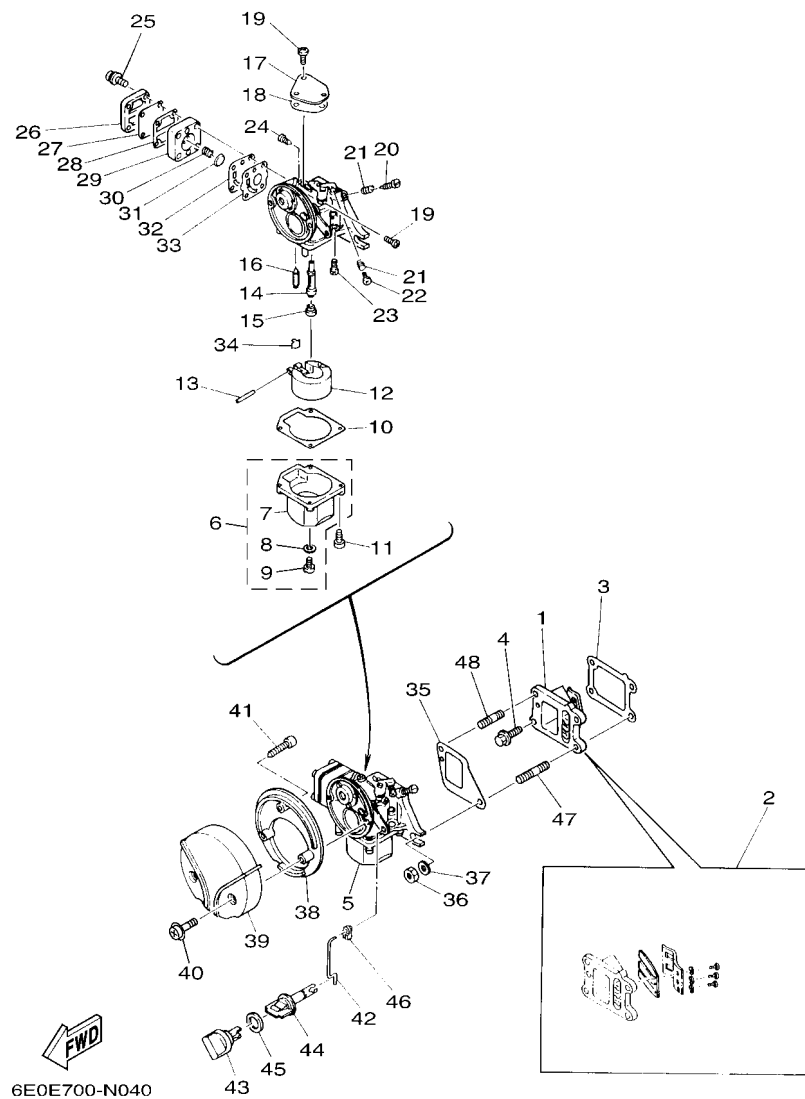
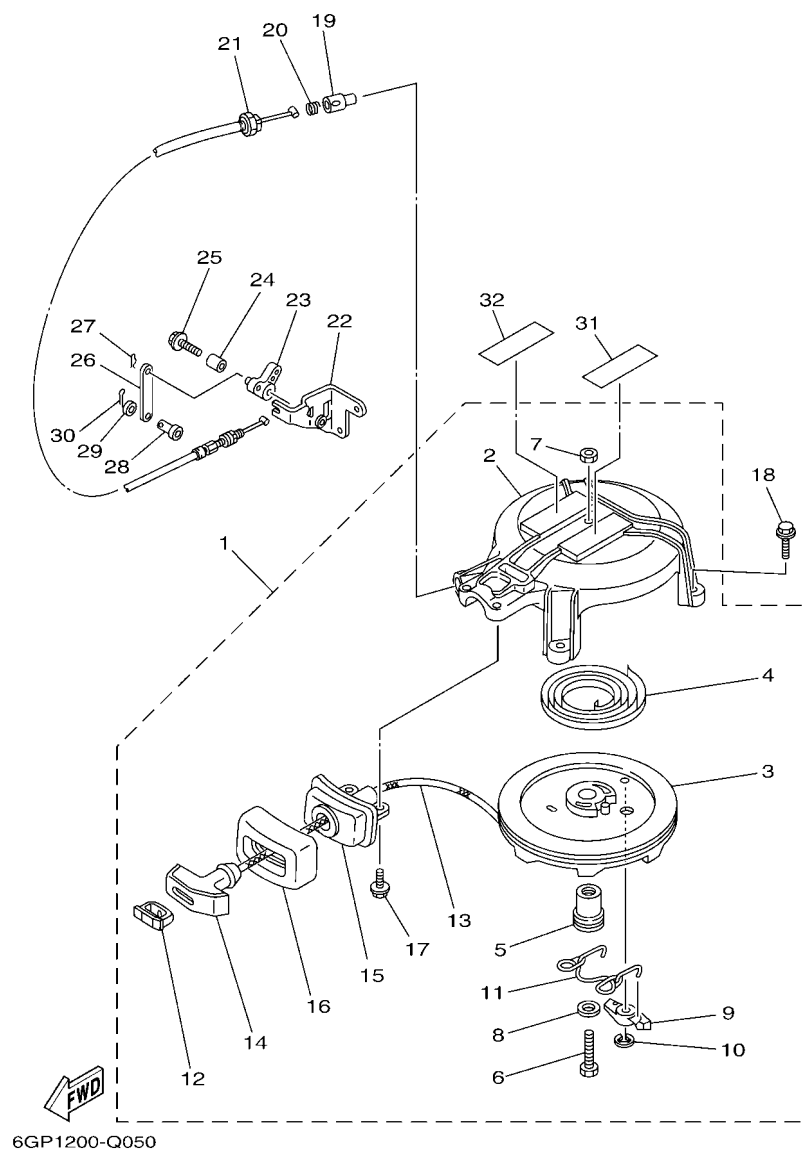


FIG. 4 INTAKE

进气门

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
28	6E0-24435-00	.GASKET, BODY 2 . 本体衬垫2	1	1			
29	6E0-24412-00	.BODY 1 . 本体1	1	1			
30	6E0-24423-00	.SPRING, DIAPHRAGM . 隔膜弹簧	1	1			
31	6E0-14346-00	.PLATE . 面板	1	1			
32	6E0-24411-00	.DIAPHRAGM . 隔板	1	1			
33	6E0-24434-00	.GASKET, BODY . 本体衬垫	1	1			
34	6E0-14159-00	.CLIP . 钢夹	1	1			
35	6E0-14198-A0	GASKET 衬垫	1	1			
36	95380-06700	NUT 螺母	2	2			
37	92995-06600	WASHER 垫圈	2	2			
38	6E0-14417-00	COVER 1 盖1	1	1			
39	6E0-14418-00	COVER 2 盖2	1	1			
40	97980-05225	SCREW, WITH WASHER 带垫圈螺钉	2	2			
41	97780-40720	SCREW, TAPPING 自攻螺钉	1	1			
42	6E0-41256-00	ROD, CHOKE 1 阻风门杆1	1	1			
43	6E0-41271-01	KNOB, CHOKE 阻风门旋钮	1	1			
44	6E0-41272-00	KNOB, CHOKE 阻风门旋钮	1	1			
45	90202-12M16	WASHER, PLATE 平垫圈	1	1			
46	661-41262-02	JOINT, CHOKE LEVER 阻风门杠杆接头	1	1			
47	95627-06325	BOLT, STUD 双头螺栓	1	1			
48	90116-06M08	BOLT, STUD 双头螺栓	1	1			



6GP1200-Q050

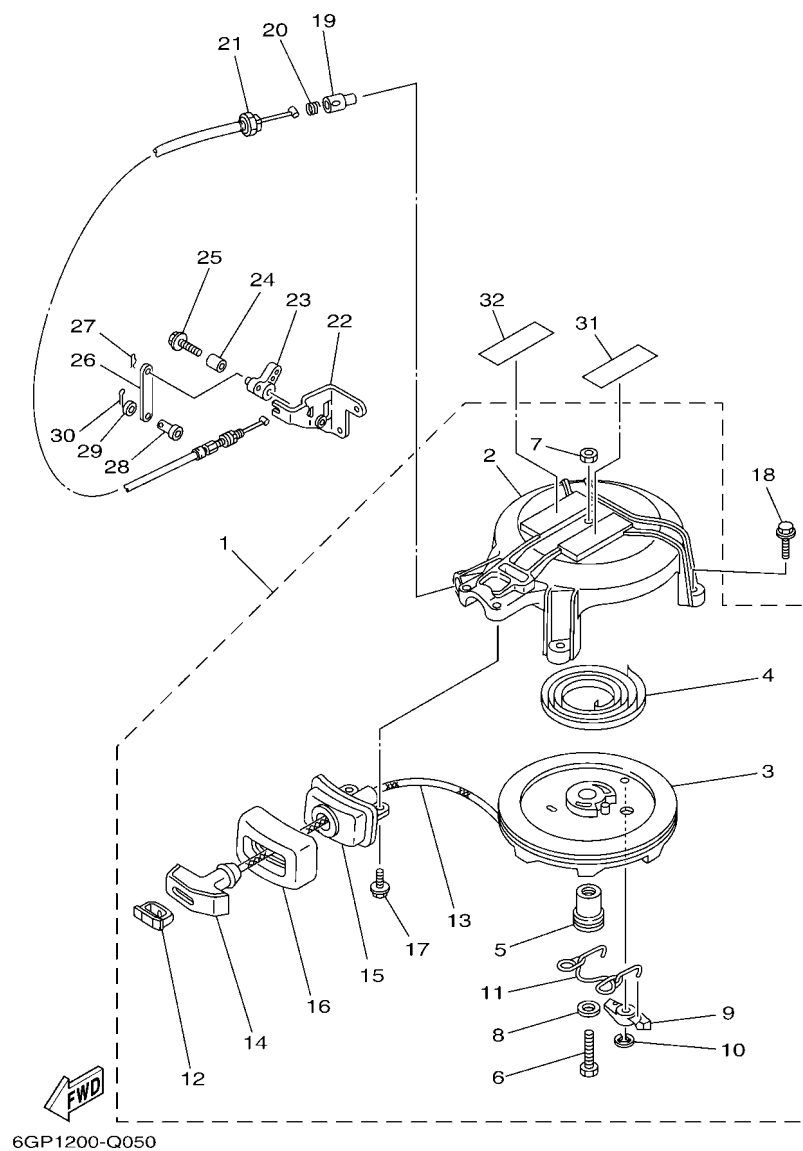
*1: CUT FROM 50M ROLLS, PART NO. 90890-44372, CUTTING LENGTH 1.85M

*1: CORTE DE UN RODILLO DE 50M, PARTS NUMERO 90890-44372, LARGO DEL CORTE 1.85M

FIG. 5 STARTER

起动机

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6E4-15710-74-94	STARTER ASSY 起动机组合	1	1			
2	6E4-15711-72	CASE, STARTER 起动机箱	1	1			
3	6E0-15714-01	DRUM, SHEAVE 拉索卷	1	1			
4	90510-08M03	SPRING, SPIRAL 螺旋弹簧	1	1			
5	6E0-15717-00	SHAFT, STARTER 起动机轴	1	1			
6	97313-06035	BOLT 螺	1	1			
7	95303-06600	NUT 螺母	1	1			
8	90201-06M30	WASHER, PLATE 平垫圈	1	1			
9	677-15741-01	PAWL, DRIVE 驱动	1	1			
10	93430-06M02	CIRCLIP 卡环	1	1			
11	6E0-15705-00	SPRING, DRIVE PAWL 驱动爪弹簧	1	1			
12	6G1-15779-00	COVER 盖	1	1			
13	*	WIRE (L1850) 钢丝, 电线	1	1			*1 *1
14	6G1-15755-00	HANDLE, STARTER 起动机手	1	1			
15	6E3-15758-01	GUIDE, ROPE 导向绳索	1	1			
16	6E0-15761-00	SEAL, RUBBER 1 橡皮密封圈1	1	1			
17	90105-06M14	BOLT FLANGE 凸缘螺栓	2	2			
18	95895-06020	BOLT, FLANGE 凸缘螺栓	3	3			
19	656-15748-00	PLUNGER, STARTER STOP 起动机止动柱	1	1			
20	90501-10227	SPRING, COMPRESSION 压簧	1	1			
21	6E4-15770-70	CABLE COMP., STARTER STOP 起动机止动钢索组	1	1			
22	6E4-15772-71	STAY 2 支承2	1	1			
23	6E4-15746-70	ARM 臂	1	1			
24	90387-06504	COLLAR 轴套	1	1			
25	90119-06M18	BOLT, WITH WASHER 带垫螺栓	1	1			
26	6E4-15747-70	LINK 连杆	1	1			
27	90468-10005	CLIP 卡环	1	1			



*1:CUT FROM 50M ROLLS,PART NO.90890-44372,CUTTING LENGTH 1.85M

*1:CORTE DE UN RODILLO DE 50M , PARTS NUMERO 90890-44372,
LARGO DEL CORTE 1.85M

FIG. 5 STARTER

起动机

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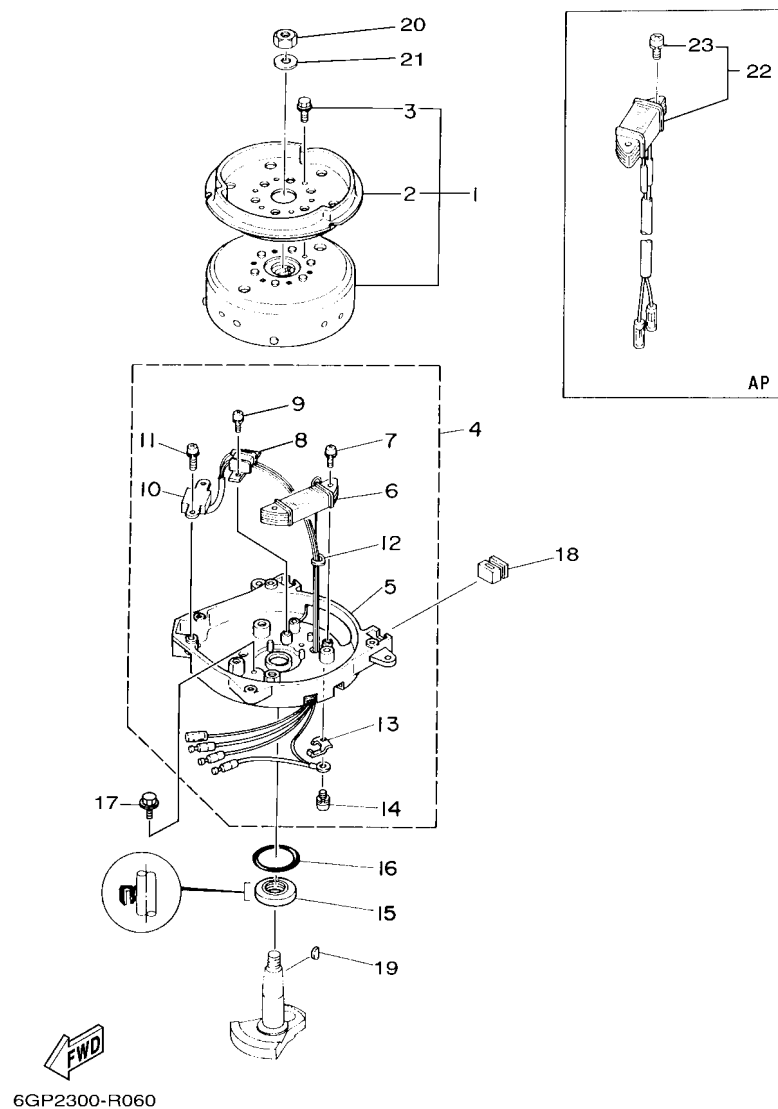


FIG. 6 GENERATOR

发电机

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6E0-85550-72	ROTOR ASSY 转子组合	1	1			
2	6E0-15723-00	.PULLEY, STARTER .起动机滑	1	1			
3	90105-06M14	.BOLT FLANGE .凸缘螺栓	3	3			
4	6E0-85560-71	BASE ASSY 底座组合	1	1			
5	6E0-15359-01	.HOUSING, OIL SEAL .油封壳	1	1			
6	6E0-85520-70	.COIL, CHARGE .充电线	1	1			
7	90159-05038	.SCREW, WITH WASHER .带垫螺钉	2	2			
8	6E0-85595-70	.COIL, PULSER .脉冲线	1	1			
9	90159-04036	.SCREW, WITH WASHER .带垫螺钉	2	2			
10	6E0-85592-70	.PULSER COIL ASSY .脉冲线圈组合	1	1			
11	90159-05037	.SCREW, WITH WASHER .带垫螺钉	2	2			
12	6E0-81336-70	.GROMMET .固定	1	1			
13	6E0-81328-70	.CLAMP .夹箍	1	1			
14	90159-04035	.SCREW, WITH WASHER .带垫螺钉	1	1			
15	93102-20M25	OIL SEAL 油封	1	1			
16	93210-42159	O-RING O型环	1	1			
17	97595-06516	BOLT, WITH WASHER 带垫圈螺栓	2	2			
18	6E0-24183-00	DAMPER, LOCATING 3 定位减震器3	2				
19	90280-04M06	KEY, WOODRUFF 半圆键	1	1			
20	90170-10113	NUT 螺母	1	1			
21	90201-10126	WASHER, PLATE 平垫圈	1	1			
22	6E0-81303-40	LIGHTING COIL ASSY 照明线圈组合	1	1			AP 40W
	6E0-81303-80	LIGHTING COIL ASSY 照明线圈组合	1	1			AP 40W AP 60W
23	90159-05039	.SCREW, WITH WASHER .带垫螺钉	2	2			FOR 6E0-81303-40 6E0-81303-40车用
	90159-05040	.SCREW, WITH WASHER .带垫螺钉	2	2			FOR 6E0-81303-80 6E0-81303-80车用



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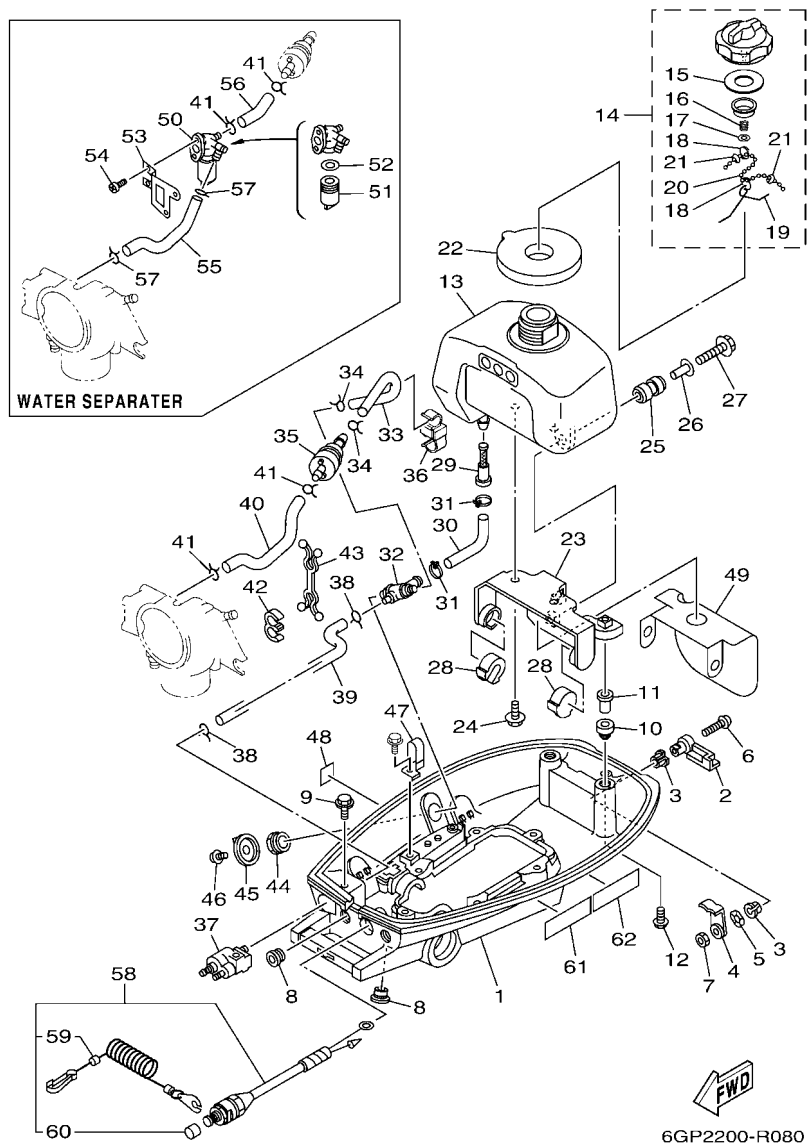


FIG. 8 BOTTOM COWLING 1

底罩 1

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6E0-42711-10-8D	COWLING, BOTTOM 1 底罩	1				
2	6E0-42815-00-8D	LEVER, CLAMP 1 夹杆	1				
3	90386-12069	BUSH 衬套	2				
4	6E0-42816-00	LEVER, CLAMP 2 夹杆	1				
5	90206-12052	WASHER, WAVE 波形垫圈	1				
6	97885-06030	SCREW, PAN HEAD 大柱头螺钉	1				
7	95380-06700	NUT 螺母	1				
8	90480-14M14	GROMMET 橡胶垫	2				
9	95895-06020	BOLT, FLANGE 凸缘螺栓	1				
10	6E3-24182-00	DAMPER, LOCATING 2 定位减震器2	2				
11	6E0-42542-00	PIPE 管	2				
12	95895-06025	BOLT, FLANGE 凸缘螺栓	2				
13	6E3-24111-00	TANK, FUEL 燃油箱	1				
14	68D-24610-10	CAP ASSY 油箱盖总成	1				
15	68D-24612-00	.PACKING, CAP . 盖衬垫	1				
16	90501-100A5	.SPRING, COMPRESSION . 压簧	1				
17	92990-04200	.WASHER, PLAIN . 平垫圈	1				
18	90468-100A0	.CLIP . 卡环	2				
19	624-24634-00	.HOOK, CHAIN BALL . 滚珠链条	1				
20	69M-24633-01	.CHAIN, BALL . 滚珠链	1				
21	67D-21757-00	.WASHER, SPECIAL 1 . 特制垫圈1	2				
22	6E3-24641-10	GASKET, CAP 1 盖衬垫1	1				
23	6E3-24115-00	STAY, FUEL TANK 1 燃油箱支承1	1				
24	97595-06514	BOLT, WITH WASHER 带垫圈螺栓	2				
25	6A0-82317-00	DAMPER, IGNITION COIL 点火线圈减震器	1				
26	90387-06119	COLLAR 轴套	1				
27	97595-06525	BOLT, WITH WASHER 带垫圈螺栓	1				

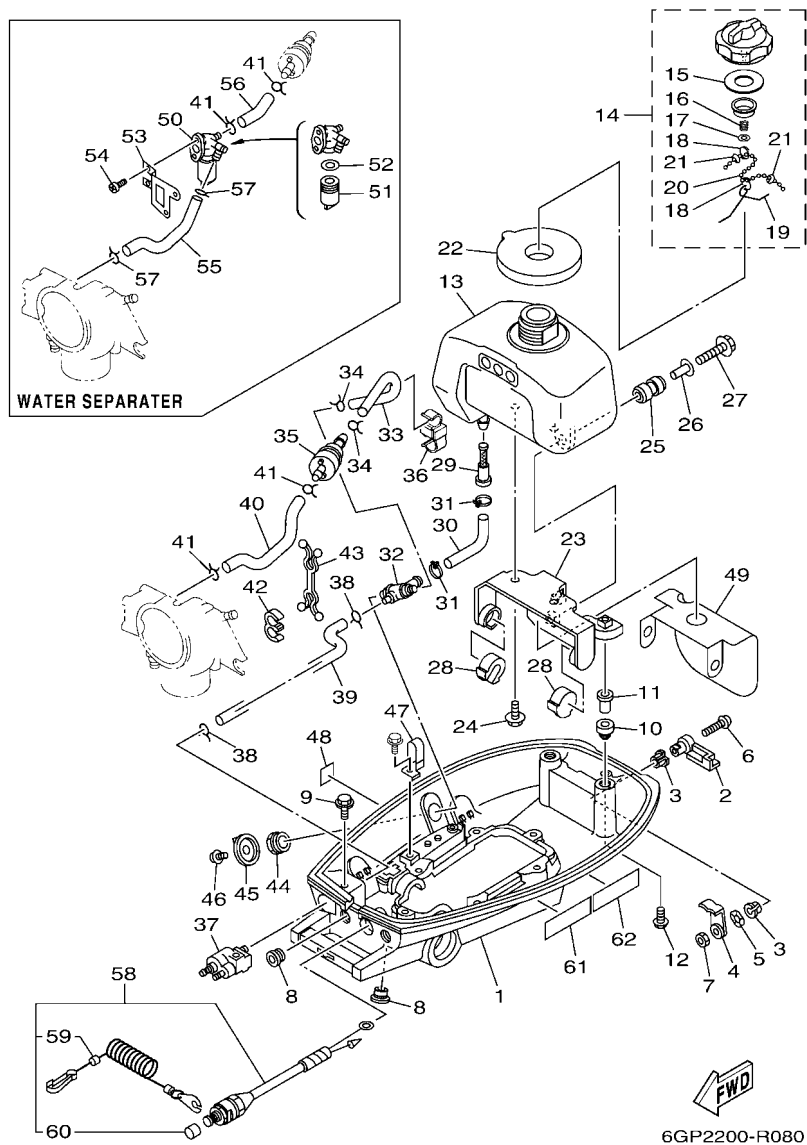


FIG. 8 BOTTOM COWLING 1

底罩 1

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
28	6E0-24181-00	DAMPER, LOCATING 1 定位减震器1	2				
29	6L5-24251-00	STRAINER 1 滤网1	1				
30	6E3-24311-00	PIPE, FUEL 1 燃油管1	1				
31	90465-13M11	CLAMP 夹箍	2				
32	6E0-24500-10	FUEL COCK ASSY 1 燃油开关组合1	1				
33	6E3-24314-00	PIPE 4 管4	1				
34	90467-08004	CLIP 卡环	2				
35	68T-24251-01	STRAINER 1 滤网1	1				
36	90464-12010	CLAMP 线夹	1				
37	6G1-24304-10	FUEL PIPE JOINT COMP. 1 燃油管接头组件1	1				
38	90467-08004	CLIP 卡环	2				
39	6E3-24313-00	PIPE 3 管3	1				
40	6E3-24315-00	PIPE 5 管5	1				FOR CAR(CE) CAR (CE) 车用
41	90467-08004	CLIP 卡环	2				
42	90464-09M21	CLAMP 线夹	1				
43	90464-10M53	CLAMP 线夹	1				FOR CAR(CE) CAR (CE) 车用
44	90170-16M35	NUT 螺母	1				
45	6J1-24524-00	LEVER, COCK 开关	1				
46	97980-04210	SCREW, WITH WASHER 带垫圈螺钉	1				
47	90465-08M62	CLAMP 夹箍	1				
48	6E0-24591-10	EMBLEM, FUEL COCK 燃油旋活栓标牌	1				
49	6E3-24217-00	COVER 盖	1				
50	6E0-24500-61	FUEL COCK ASSY 1 燃油开关组合1	1				WATER SEPARATER WATER SEPARATER
51	624-24521-02	.CUP, FILTER .滤杯	1				
52	102-24522-01	.GASKET .衬垫	1				
53	6E3-24566-61	BRACKET, FILTER 过滤器托架	1				WATER SEPARATER WATER SEPARATER
54	97885-04010	SCREW, PAN HEAD 大柱头螺钉	2				WATER SEPARATER WATER SEPARATER

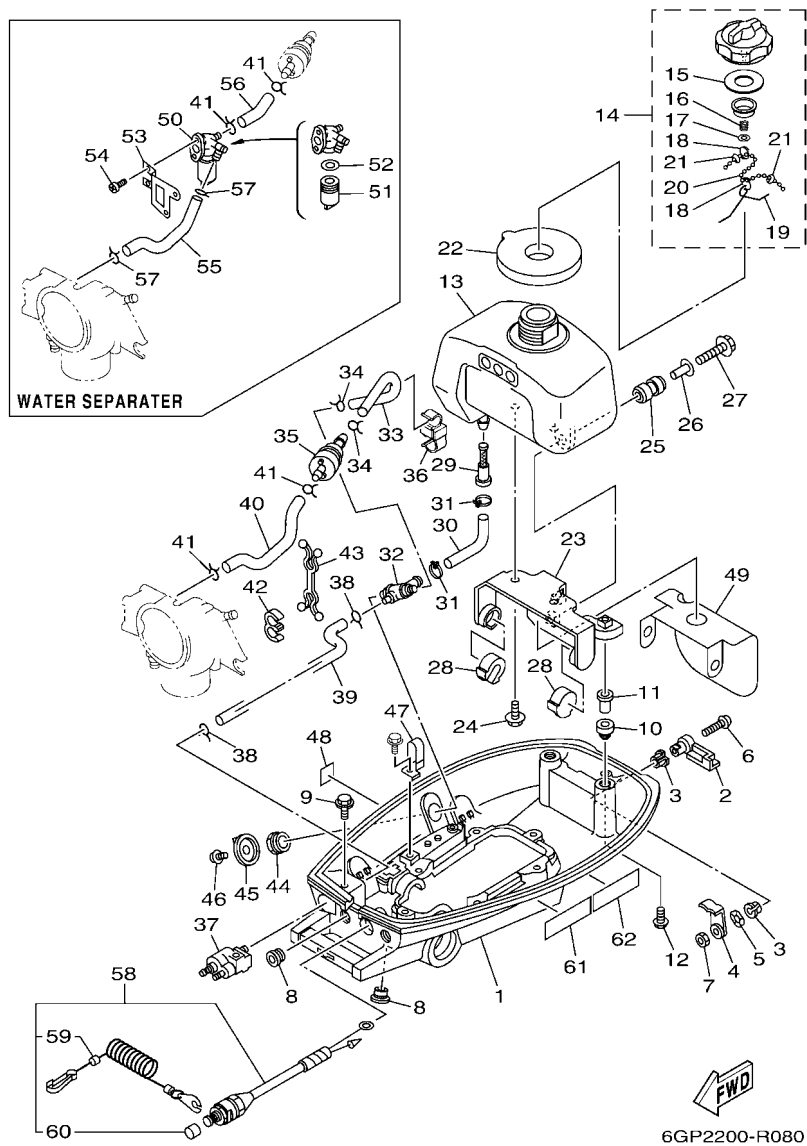


FIG. 8 BOTTOM COWLING 1

底罩 1

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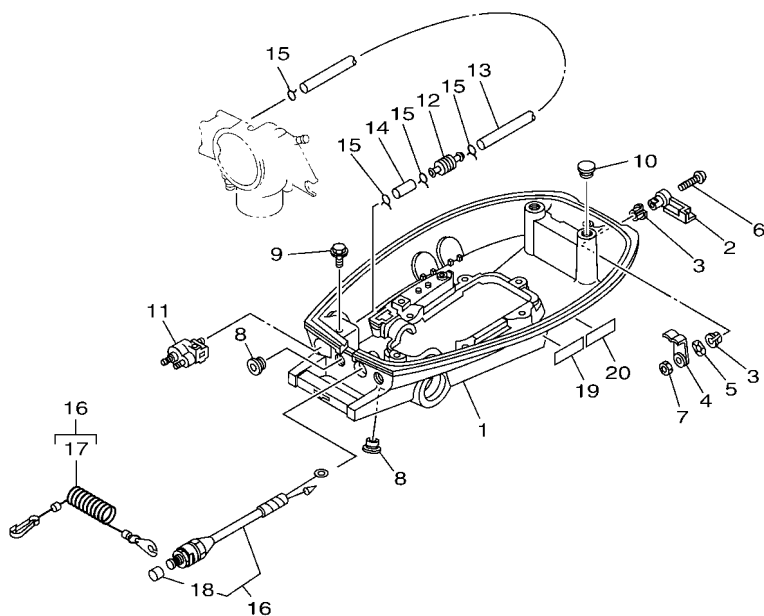


FIG. 9 BOTTOM COWLING 2

底罩 2

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6E0-42711-05-8D	COWLING, BOTTOM 1 底罩		1			
2	6E0-42815-00-8D	LEVER, CLAMP 1 夹杆		1			
3	90386-12069	BUSH 衬套		2			
4	6E0-42816-00	LEVER, CLAMP 2 夹杆		1			
5	90206-12052	WASHER, WAVE 波形垫圈		1			
6	97885-06030	SCREW, PAN HEAD 大柱头螺钉		1			
7	95380-06700	NUT 螺母		1			
8	90480-14M14	GROMMET 橡胶垫		2			
9	95895-06020	BOLT, FLANGE 凸缘螺栓		1			
10	6E1-24182-00	DAMPER, LOCATING 2 定位减震器2		2			
11	6G1-24304-10	FUEL PIPE JOINT COMP. 1 燃油管接头组件1		1			
12	646-24251-02	STRAINER 1 滤网1		1			
13	688-24313-00	PIPE 3 管3		1			
14	90445-09057	HOSE (L43) 软管		1			
15	90467-08004	CLIP 卡环		4			
16	6E0-82575-00	ENGINE STOP SWITCH ASSY 发动机止动开关组合		1			
17	682-82556-00	.LANYARD, STOP SWITCH .限位板减震		1			
18	689-8257Y-00	.CAP .盖		1			
19	6EE-81994-40	LABEL, SAFETY 警告标志		1			
20	6EE-81994-50	LABEL, SAFETY 警告标志		1			FOR CAR(CE) CAR (CE) 车用

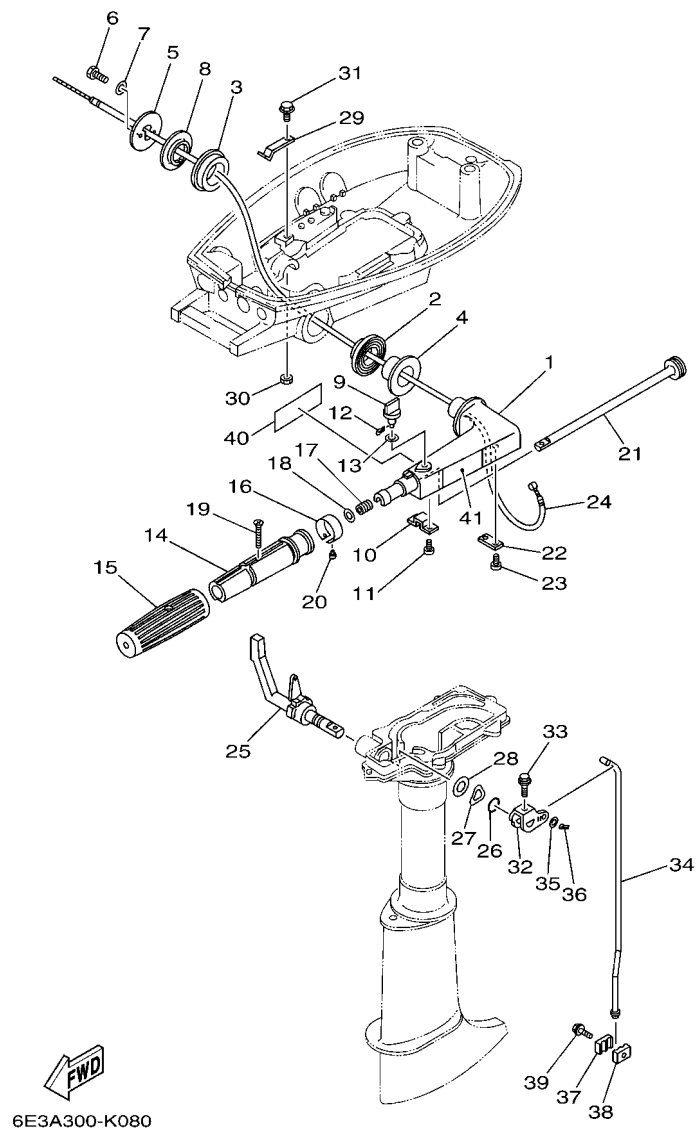
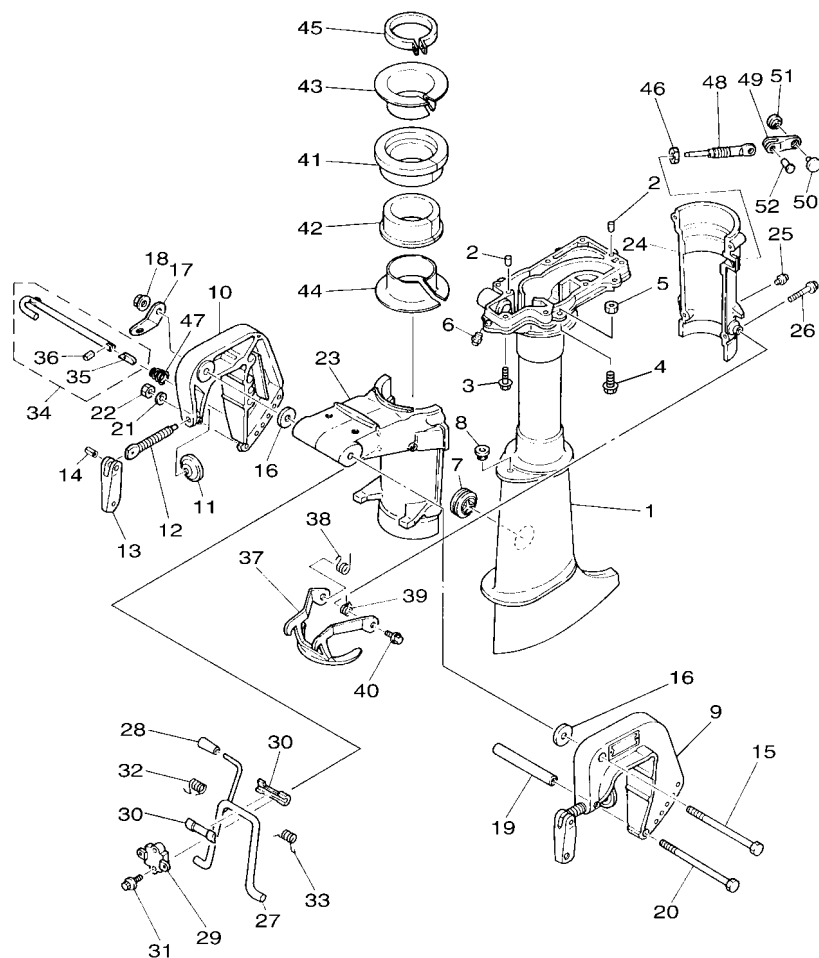


FIG. 10 CONTROL

控制系统

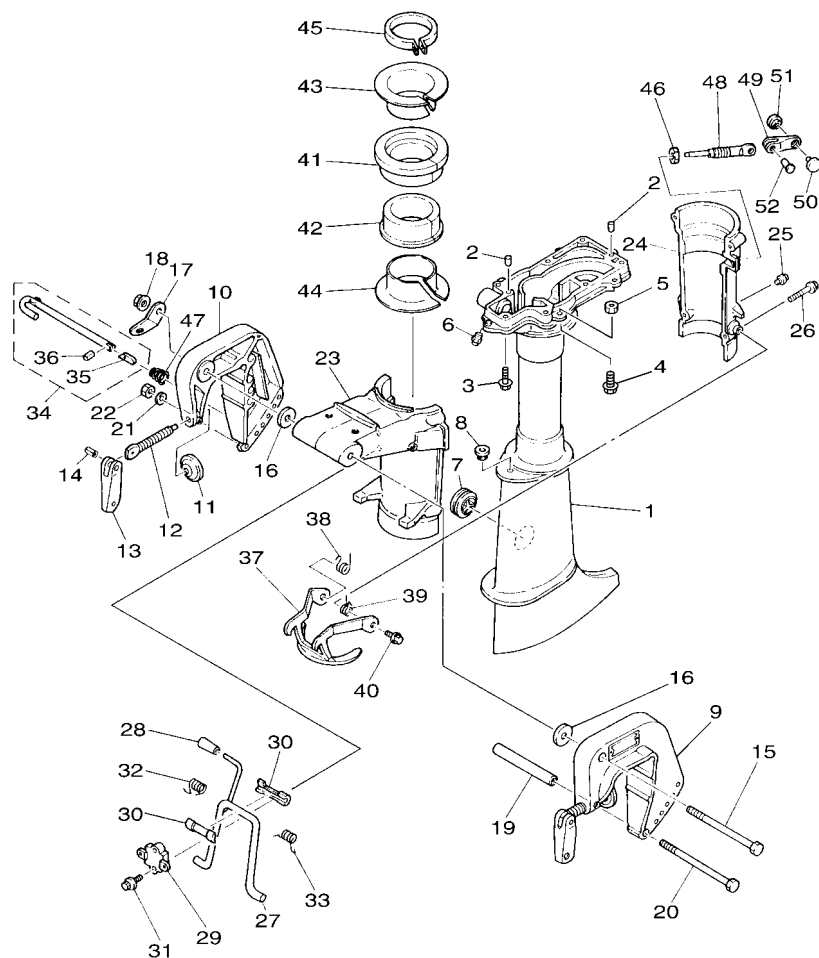
REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6E0-42111-02-4D	HANDLE, STEERING 方向手	1	1			
2	6E0-42129-02	BUSHING, RUBBER 橡皮衬套	1	1			
3	6E4-42129-00	BUSHING, RUBBER 橡皮衬套	1	1			
4	90386-26M30	BUSH 衬套	1	1			
5	6E0-42131-02-94	COVER, HANDLE STEERING 方向手把盖	1	1			
6	97013-05020	BOLT 螺栓	2	2			
7	92903-05600	WASHER, PLATE 面板垫圈	2	2			
8	90386-26M33	BUSH 衬套	1	1			
9	6E0-42125-00	BOLT, FRICTION ADJUSTING 阻力调整螺	1	1			
10	6E0-42134-02	COVER, THROTTLE LEVER 油门杆盖	1	1			
11	97885-05012	SCREW, PAN HEAD 大柱头螺钉	2	2			
12	91490-12010	PIN, COTTER 开口销	1	1			
13	90202-07M22	WASHER, PLATE 平垫圈	1	1			
14	6E0-42119-00	GRIP, STEERING HANDLE 方向手把握	1	1			
15	6E0-42177-00	RUBBER, HANDLE 手把橡皮	1	1			
16	6E0-42137-10	INDICATOR, THROTTLE 油门指示器	1	1			
17	90501-23215	SPRING, COMPRESSION 压簧	1	1			
18	90201-10119	WASHER, PLATE 平垫圈	1	1			
19	90152-05011	SCREW, COUNTERSUNK 沉头螺钉	1	1			
20	90269-02M09	RIVET 铆钉	1	1			
21	6E0-42138-01	LEVER, THROTTLE 油门杆	1	1			
22	6E0-42159-02	STAY 支承	1	1			
23	97885-05012	SCREW, PAN HEAD 大柱头螺钉	2	2			
24	6E0-26301-01	THROTTLE CABLE ASSY 油门钢索组合	1	1			
25	6GP-44111-00-8D	HANDLE, GEAR SHIFT 换挡手柄	1	1			
26	93210-12327	O-RING O型环	1	1			
27	90206-16M06	WASHER, WAVE 波形垫圈	1	1			



6GP2300-R100

FIG. 11 UPPER CASING & BRACKET 水上装置壳体 & 托架

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2	REMARKS 备注
1	6E0-45111-02-8D	CASING, UPPER 水上装置壳	1	1	S(17.5") S(17.5") L(22.5") L(22.5")
	6E0-45111-12-8D	CASING, UPPER 水上装置壳	1	1	
2	93606-12019	PIN, DOWEL 定位销	2	2	
3	97595-06530	BOLT, WITH WASHER 带垫圈螺栓	7	7	
4	97595-06516	BOLT, WITH WASHER 带垫圈螺栓	4	4	
5	95380-06700	NUT 螺母	4	4	
6	93700-06M03	NIPPLE, GREASE 润滑油喷嘴	1	1	
7	647-45151-01	COVER, UPPER CASING 水上装置壳体盖	1	1	
8	90480-10M13	GROMMET 橡胶垫	1	1	
9	6E0-43111-02-8D	BRACKET, CLAMP 1 夹紧托架	1	1	
10	6E0-43112-01-8D	BRACKET, CLAMP 2 夹紧托架	1	1	
11	620-43114-00	PAD, TRANSOM CLAMP 艏板夹紧衬垫	2	2	
12	6E0-43116-01	SCREW, TRANSOM CLAMP 艏板夹紧螺钉	2	2	
13	6E0-43118-01	HANDLE, TRANSOM CLAMP 艏板夹紧手柄	2	2	
14	90243-04M01	PIN 销	2	2	
15	90101-08M07	BOLT 螺栓	1	1	
16	90201-08M03	WASHER, PLATE 平垫圈	2	2	
17	6A1-43113-01	PLATE, CLAMP BRACKET 夹紧托架面板	1	1	
18	90185-08057	NUT, SELF-LOCKING 自锁螺母	1	1	
19	90387-06M11	COLLAR 轴套	1	1	
20	90101-06335	BOLT 螺栓	1	1	
21	92990-06600	WASHER, PLATE 面板垫圈	1	1	
22	95380-06600	NUT, HEXAGON 螺母	1	1	
23	6E0-43311-05-8D	BRACKET, SWIVEL 1 旋转支架	1	1	
24	6E0-43312-02-8D	BRACKET, SWIVEL 2 旋转支架	1	1	
25	93700-06M03	NIPPLE, GREASE 润滑油喷嘴	1	1	
26	95895-06035	BOLT, FLANGE 凸缘螺栓	4	4	



6GP2300-R100

FIG. 11 UPPER CASING & BRACKET 水上装置壳体 & 托架

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
27	6E0-43181-00	LEVER, TILT STOP 1 顶位销杆	1	1			
28	6E0-43632-00	KNOB, TILT 角度定位旋钮	1	1			
29	6E0-43313-00-94	BRACKET, SWIVEL 3 旋转支架	1	1			
30	620-43189-00	BUSHING 衬套	2	2			
31	95895-06020	BOLT, FLANGE 凸缘螺栓	2	2			
32	90508-16020	SPRING, TORSION 扭簧	1	1			
33	90508-16021	SPRING, TORSION 扭簧	1	1			
34	6E0-43160-01	TILT ROD ASSY 角度定位杆组合	1	1			
35	689-43165-00	PLATE, TILT LOCK 角度定位锁紧面板	1	1			
36	91690-30008	PIN, SPRING 弹簧销	1	1			
37	6E0-43614-00-CA	PLATE, TILT LOCK 角度定位锁紧面板	1	1			
38	90508-14M10	SPRING, TORSION 扭簧	1	1			
39	90508-14M11	SPRING, TORSION 扭簧	1	1			
40	95895-06010	BOLT, FLANGE 凸缘螺栓	2	2			
41	6E0-42537-02	BUSHING, PIVOT SHAFT 枢轴衬套	1	1			
42	6E0-42538-02	BUSHING, PIVOT SHAFT 枢轴衬套	1	1			
43	6E0-42539-00	BUSHING, PIVOT SHAFT 枢轴衬套	1	1			
44	6E0-42549-00	BUSHING, PIVOT SHAFT 枢轴衬套	1	1			
45	6E0-42528-03	PLATE, FRICTION 阻力板	1	1			
46	95380-08600	NUT 螺母	1	1			
47	90502-08M05	SPRING, CONICAL 锥形弹簧	1	1			
48	6L5-42529-01	SCREW, FRICTION PIECE 阻力块螺钉	1	1			
49	6L5-42561-00	KNOB, STEERING LOCK 方向锁紧旋钮	1	1			
50	6L5-44196-00	INDICATOR 3 指示器3	1	1			
51	6L5-44197-00	INDICATOR 4 指示器4	1	1			
52	90266-04M05	RIVET 铆钉	1	1			

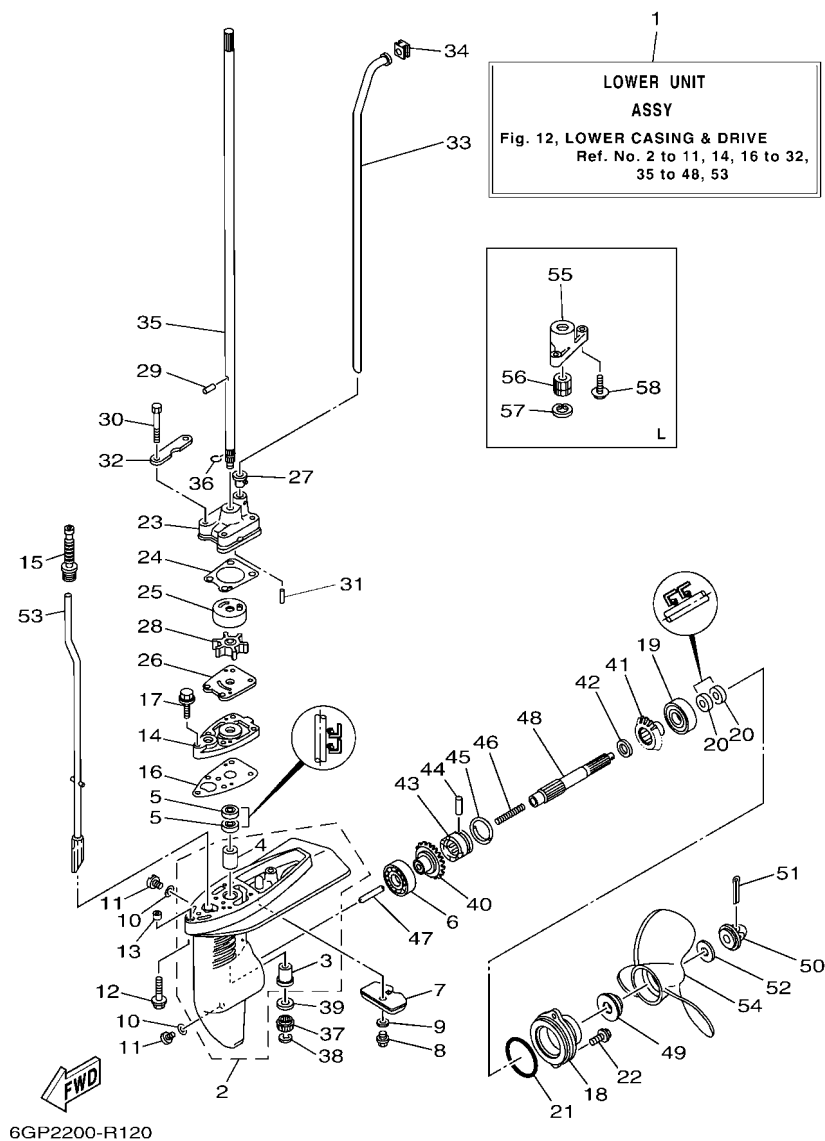


FIG. 12 LOWER CASING & DRIVE

水下装置壳体 & 驱动系统

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6E0-45300-03-8D	LOWER UNIT ASSY 水下装置总成	1	1			S(17.5") S(17.5")
	6E0-45300-13-8D	LOWER UNIT ASSY 水下装置总成	1	1			L(22.5") L(22.5")
2	6E0-45311-02-8D	CASING, LOWER 水下装置壳	1	1			
3	6E0-45317-09	.BUSHING, DRIVE SHAFT . 驱动轴衬套	1	1			
4	6E0-45316-09	.BUSHING, DRIVE SHAFT . 驱动轴衬套	1	1			
5	93101-10M14	OIL SEAL 油封	2	2			
6	93306-004U0	BEARING 轴承	1	1			
7	6L5-45251-03	ANODE 阳极	1	1			
8	95895-06012	BOLT, FLANGE 凸缘螺栓	1	1			
9	92990-06300	WASHER, INTERNAL TOOTH 内齿垫	1	1			
10	90430-08003	GASKET 衬垫	3	3			
11	90340-08002	PLUG, STRAIGHT SCREW 螺塞	3	3			
12	90119-06M40	BOLT, WITH WASHER 带垫螺栓	2	2			
13	90387-06M14	COLLAR 轴套	2	2			
14	6E0-45321-01-CA	PLATE 面板	1	1			
15	6G1-44147-00	BOOT, SHIFT ROD 换挡连杆衬套	1	1			
16	6E0-45315-A0	PACKING, LOWER CASING 水下装置壳体密封垫	1	1			
17	97595-06525	BOLT, WITH WASHER 带垫圈螺栓	1	1			
18	6E0-45361-01-8D	CAP, LOWER CASING 水下装置壳体盖	1	1			
19	93306-004U0	BEARING 轴承	1	1			
20	93101-13M12	OIL SEAL 油封	2	2			
21	93210-48214	O-RING O型环	1	1			
22	95895-06016	BOLT, FLANGE 凸缘螺栓	2	2			
23	6E0-44311-00	HOUSING, WATER PUMP 水泵壳	1	1			
24	6E0-44315-A0	GASKET, WATER PUMP 水泵衬垫	1	1			
25	6E0-44322-02	INSERT, CARTRIDGE 芯子	1	1			
26	6E0-44323-00	OUTER PLATE, CARTRIDGE 外挡板	1	1			

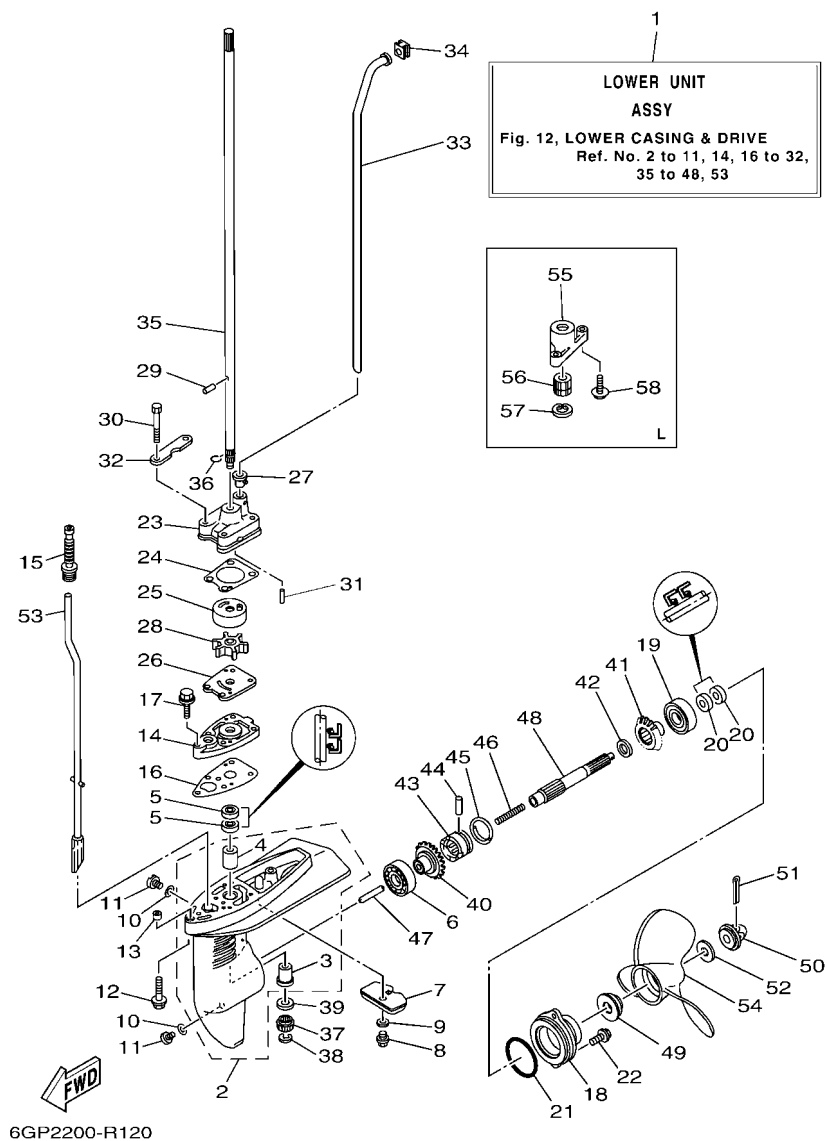


FIG. 12 LOWER CASING & DRIVE

水下装置壳体 & 驱动系统

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
27	6E0-44366-00	DAMPER, WATER SEAL 2 水封减震器	1	1			
28	6E0-44352-00	IMPELLER 叶	1	1			
29	93604-09066	PIN, DOWEL 定位销	1	1			
30	97095-06045	BOLT 螺栓	4	4			
31	93604-18080	PIN, DOWEL 定位销	2	2			
32	6E0-44328-00	PLATE 面板	2	2			
33	6E0-44361-00	TUBE, WATER 1 水管	1	1			S(17.5") S(17.5")
	6E0-44361-10	TUBE, WATER 1 水管	1	1			L(22.5") L(22.5")
34	646-44365-00	DAMPER, WATER SEAL 1 水封减震器	1	1			
35	6E0-45511-01	SHAFT, DRIVE 驱动轴	1	1			S(17.5") S(17.5")
	6E0-45511-11	SHAFT, DRIVE 驱动轴	1	1			L(22.5") L(22.5")
36	90467-08M01	CLIP 卡环	1	1			
37	6E0-45551-00	PINION (13T) 小齿	1	1			
38	99001-06600	CIRCLIP 卡环	1	1			
39	90201-11M49	WASHER, PLATE 平垫圈	1	1			
40	6E0-45560-00	GEAR 1 (27T) 齿	1	1			
41	6E0-45570-00	GEAR 2 (27T) 齿	1	1			
42	90201-13M50	WASHER, PLATE 平垫圈	1	1			
43	6E0-45631-00	CLUTCH, DOG 爪形离合器	1	1			
44	90250-05046	PIN, STRAIGHT 直销, 圆柱销	1	1			
45	654-45633-00	RING, CROSS PIN 十字	1	1			
46	90501-10064	SPRING, COMPRESSION 压簧	1	1			
47	654-45635-00	PLUNGER, SHIFT 换挡柱	1	1			
48	6E0-45611-01	SHAFT, PROPELLER 螺旋桨轴	1	1			
49	6L5-45987-01	SPACER 1 衬套	1	1			
50	6L5-45616-00	NUT, PROPELLER 螺旋桨螺母	1	1			
51	91490-25030	PIN, COTTER 开口销	1	1			

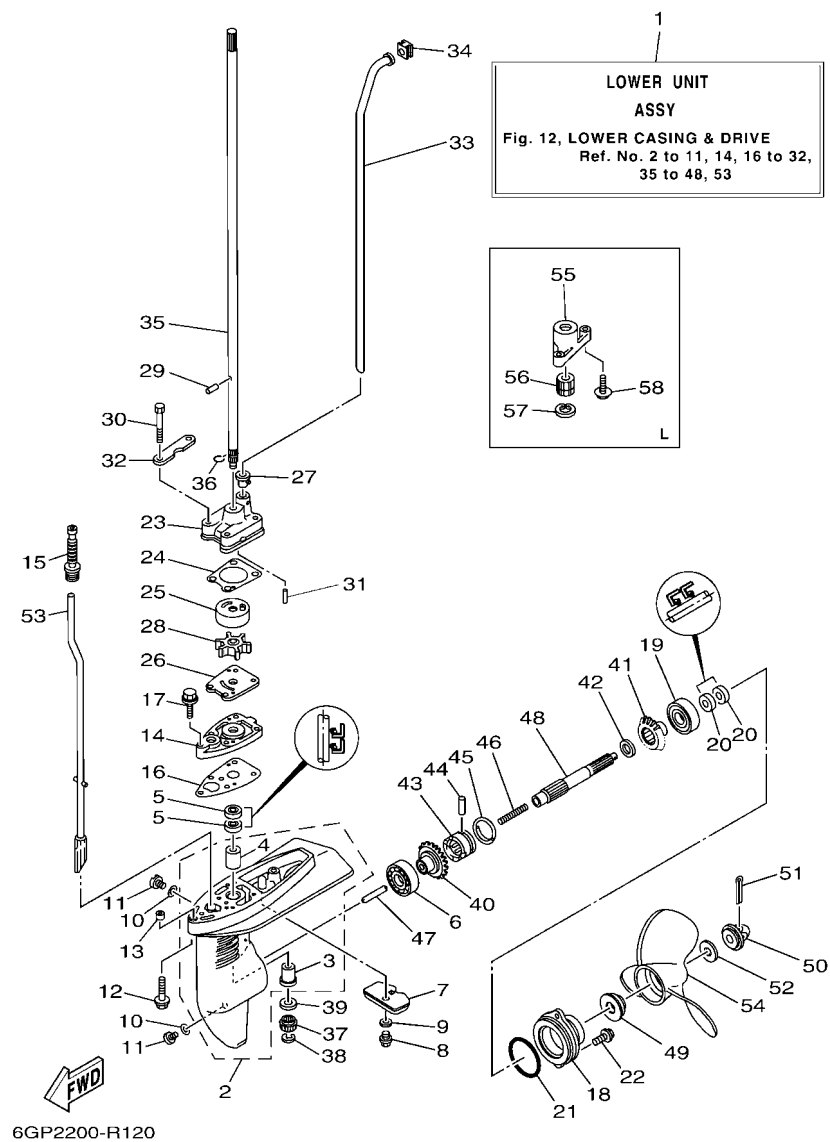


FIG. 12 LOWER CASING & DRIVE

水下装置壳体 & 驱动系统

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2		REMARKS 备注
52	90201-08M54	WASHER, PLATE 平垫圈	1	1		
53	6E0-44150-00	SHIFT CAM ASSY 换挡凸轮组合	1	1		S(17.5") S(17.5")
	6E0-44150-10	SHIFT CAM ASSY 换挡凸轮组合	1	1		L(22.5") L(22.5")
54	6E0-45949-00	PROPELLER (3X7-1/4"X6-1/2"-BA) 螺旋桨组合	1	1		UR UR
	6E0-45943-01	PROPELLER (3X7-1/2"X7"-BA) 螺旋桨组合	1	1		UR UR
	6E0-45941-01	PROPELLER (3X7-1/2"X8"-BA) 螺旋桨组合	1	1		UR UR
55	6E0-45331-00-CA	HOUSING, BEARING 轴承壳	1	1		L(22.5") L(22.5")
56	6E0-45318-01	BUSHING, DRIVE SHAFT 驱动轴衬套	1	1		L(22.5") L(22.5")
57	93420-22M03	CIRCLIP 卡环	1	1		L(22.5") L(22.5")
58	97980-05225	SCREW, WITH WASHER 带垫圈螺钉	2	2		L(22.5") L(22.5")

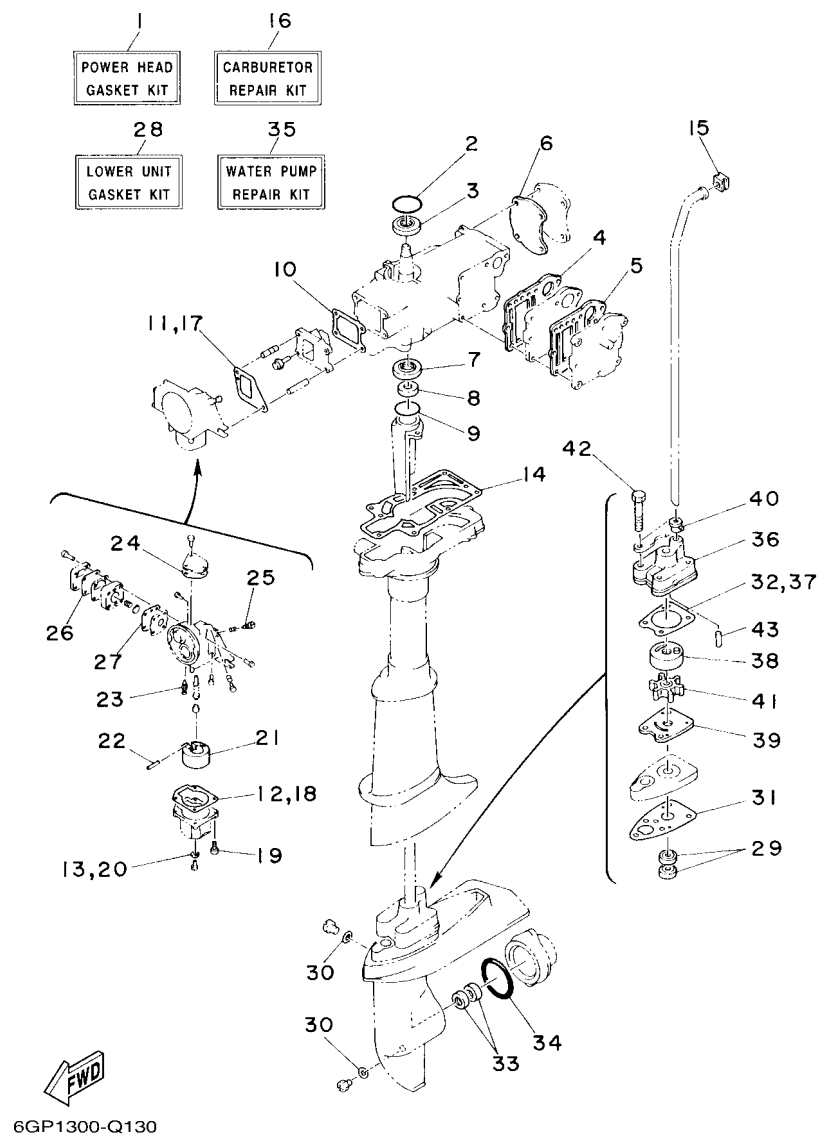
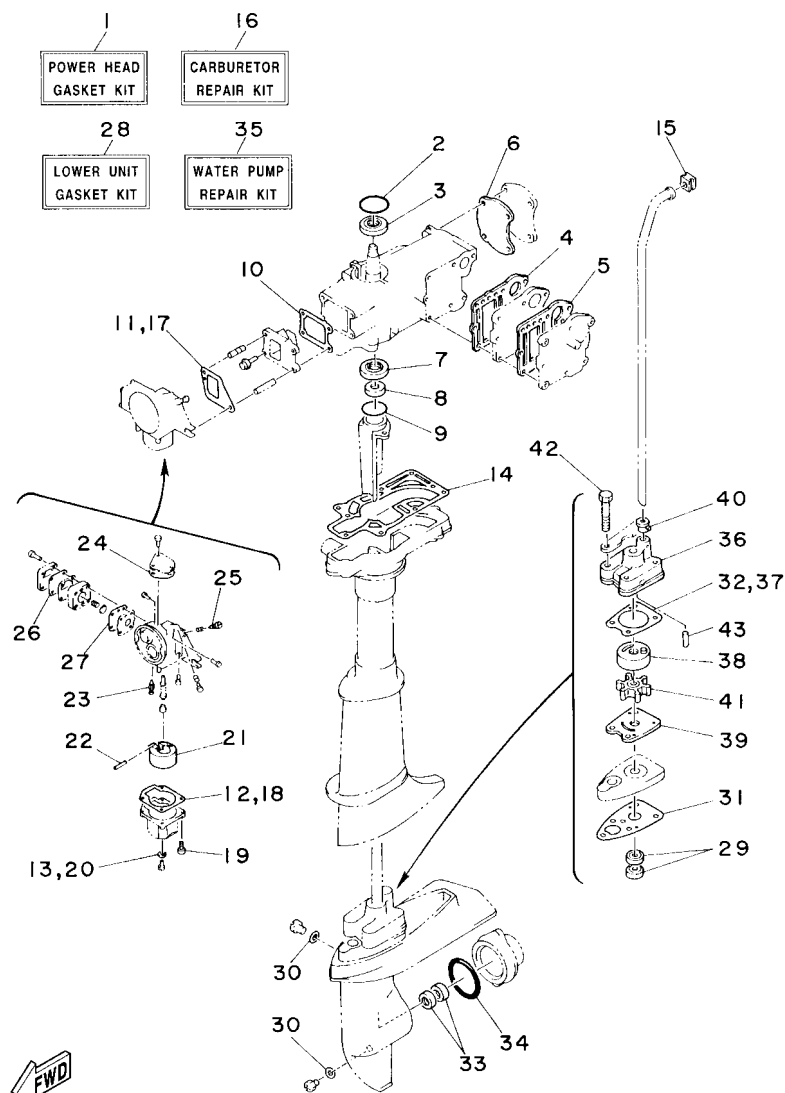


FIG. 14 REPAIR KIT

修理工件

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
1	6E3-W0001-A4	POWER HEAD GASKET KIT 衬垫套	1	1			
2	93210-42159	.O-RING .O型环	1	1			
3	93102-20M25	.OIL SEAL .油封	1	1			
4	6E3-41112-A1	.GASKET, EXHAUST INNER COVER .排气管内盖衬垫	1	1			
5	6E3-41114-A1	.GASKET, EXHAUST OUTER COVER .排气管外盖衬垫	1	1			
6	6E3-11193-A1	.GASKET, HEAD COVER 1 .气缸盖罩衬垫1	1	1			
7	93101-20M29	.OIL SEAL .油封	1	1			
8	93101-10M25	.OIL SEAL .油封	1	1			
9	93210-31MJ5	.O-RING .O型环	1	1			
10	6E0-13621-A2	.GASKET, VALVE SEAT .阀座衬垫	1	1			
11	6E0-14198-A0	.GASKET .衬垫	1	1			
12	6E0-14384-00	.GASKET, FLOAT CHAMBER .浮子室衬垫	1	1			
13	646-14198-01	.GASKET .衬垫	1	1			
14	6E0-45113-A1	.GASKET, UPPER CASING .水上装置壳体衬垫	1	1			
15	646-44365-00	.DAMPER, WATER SEAL 1 .水封减震器	1	1			
16	6E0-W0093-04	CARBURETOR REPAIR KIT 化油器修理套	1	1			
17	6E0-14198-A0	.GASKET .衬垫	1	1			
18	6E0-14384-00	.GASKET, FLOAT CHAMBER .浮子室衬垫	1	1			
19	97980-04116	.SCREW, WITH WASHER .带垫圈螺钉	1	1			
20	646-14198-01	.GASKET .衬垫	1	1			
21	6E7-14385-01	.FLOAT .浮子	1	1			
22	647-14386-00	.PIN, FLOAT .浮子销	1	1			
23	6F5-14392-00	.VALVE, NEEDLE .针阀	1	1			
24	6E0-14227-00	.GASKET .垫	1	1			
25	647-14323-00	.SCREW, AIR ADJUSTING .空气调整螺钉	1	1			
26	6E0-24471-00	.DIAPHRAGM .隔膜	1	1			
27	6E0-24411-00	.DIAPHRAGM .隔板	1	1			



6GP1300-Q130

FIG. 14 REPAIR KIT

修理事件

REF. NO.	PART NO. 零件号码	DESCRIPTION 零件名称	6GP2	6GV2			REMARKS 备注
28	6E0-W0001-C1	LOWER UNIT GASKET KIT 衬垫套	1	1			
29	93101-10M14	.OIL SEAL .油封	2	2			
30	90430-08003	.GASKET .衬垫	3	3			
31	6E0-45315-A0	.PACKING, LOWER CASING .水下装置壳体密封垫	1	1			
32	6E0-44315-A0	.GASKET, WATER PUMP .水泵衬垫	1	1			
33	93101-13M12	.OIL SEAL .油封	2	2			
34	93210-48214	.O-RING .O型环	1	1			
35	6E0-W0078-A3	WATER PUMP REPAIR KIT 水泵修理套	1	1			
36	6E0-44311-00	.HOUSING, WATER PUMP .水泵壳	1	1			
37	6E0-44315-A0	.GASKET, WATER PUMP .水泵衬垫	1	1			
38	6E0-44322-02	.INSERT, CARTRIDGE .芯子	1	1			
39	6E0-44323-00	.OUTER PLATE, CARTRIDGE .外挡板	1	1			
40	6E0-44366-00	.DAMPER, WATER SEAL 2 .水封减震器	1	1			
41	6E0-44352-00	.IMPELLER .叶	1	1			
42	97095-06045	.BOLT .螺栓	4	4			
43	93604-18080	.PIN, DOWEL .定位销	2	2			

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6E3-11193-A1	3 - 21		14 - 23	6E3-24316-00	8 - 55	6L5-42529-01	11 - 48	6E0-44143-10	10 - 34	6E0-45560-00	12 - 40
	14 - 6	6E0-14417-00	4 - 38	6YL-24329-00	13 - 5	6E0-42537-02	11 - 41	6E0-44145-00	10 - 37	6E0-45570-00	12 - 41
650-11370-01	3 - 3	6E0-14418-00	4 - 39	6E0-24378-00	3 - 9	6E0-42538-02	11 - 42	6E0-44146-00	10 - 38	6E0-45611-01	12 - 48
6E5-11372-01	3 - 5	624-14485-00	3 - 4	6E0-24411-00	4 - 32	6E0-42539-00	11 - 43	6G1-44147-00	12 - 15	6L5-45616-00	12 - 50
6E3-11400-00	3 - 29	6E3-15100-02	3 - 2		14 - 27	6E0-42542-00	8 - 11	6E0-44150-00	12 - 53	6E0-45631-00	12 - 43
6E3-11412-00	3 - 30	6E0-15359-01	6 - 5	6E0-24412-00	4 - 29	6E0-42549-00	11 - 44	6E0-44150-10	12 - 53	654-45633-00	12 - 45
6E3-11422-00	3 - 31	6E0-15396-03-CA	3 - 16	6E0-24413-00	4 - 26	6L5-42561-00	11 - 49	6X3-44191-00	2 - 10	654-45635-00	12 - 47
6J1-11610-00	3 - 40	6E0-15705-00	5 - 11	6GP-24423-00	4 - 30	6GP-42610-00	2 - 1	6L5-44196-00	11 - 50	6E0-45941-01	12 - 54
6E3-11631-00-98	3 - 39	6E4-15710-74-94	5 - 1	6E0-24434-00	4 - 33	6GV-42610-00	2 - 1	6L5-44197-00	11 - 51	6E0-45943-01	12 - 54
6G1-11633-00	3 - 42	6E4-15711-72	5 - 2	6E0-24435-00	4 - 28	6E0-42615-00	2 - 3	6E0-44311-00	12 - 23	6E0-45949-00	12 - 54
6E0-11651-01	3 - 35	6E0-15714-01	5 - 3	6E0-24471-00	4 - 27	6GP-4261A-00	2 - 2		14 - 36	6L5-45987-01	12 - 49
6G1-11681-00	3 - 32	6E0-15717-00	5 - 5		14 - 26	6GV-4261A-00	2 - 2	6E0-44315-A0	12 - 24	6E0-81303-40	6 - 22
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6E5-12412-00	3 - 45	6E4-15746-70	5 - 23	624-24521-02	8 - 51	6E0-42675-40	2 - 7	6E0-44322-02	12 - 25	6E0-81336-70	6 - 12
6J1-13610-00	4 - 1	6E4-15747-70	5 - 26	102-24522-01	8 - 52	6E0-42676-40	2 - 8		14 - 38	6EE-81994-40	8 - 61
6E0-13621-A2	4 - 3	656-15748-00	5 - 19	6J1-24524-00	8 - 45	6E0-42678-40	2 - 9	6E0-44323-00	12 - 26		9 - 19
	14 - 10	6G1-15755-00	5 - 14	6E3-24566-61	8 - 53	6E0-42681-40	2 - 11		14 - 39	6EE-81994-50	8 - 62
6E0-14157-00	4 - 17	6E3-15758-01	5 - 15	6E0-24591-10	8 - 48		2 - 12	6E0-44328-00	12 - 32		9 - 20
6E0-14159-00	4 - 34	6E0-15761-00	5 - 16	6YL-24610-01	13 - 2	6EE-42698-40	2 - 13	6E0-44352-00	12 - 28	6EE-81995-40	5 - 31
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	14 - 13	6G1-15779-00	5 - 12	69M-24633-01	8 - 20	6E0-42711-10-8D	8 - 1	6E0-44361-10	12 - 33	6A0-82317-00	8 - 25
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	14 - 17	6E0-24181-00	8 - 28	6E3-41111-01-1S	3 - 23		9 - 2		14 - 40	682-82556-00	8 - 59
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6E0-14227-00	4 - 18	6E3-24182-00	8 - 10		14 - 4		9 - 4	6E0-45111-12-8D	11 - 1	6E0-82575-00	8 - 58
6E0-14227-00	14 - 24	6E0-24183-00	6 - 18	6E3-41113-01-1S	3 - 25	6E0-43111-02-8D	11 - 9	6E0-45113-A1	3 - 46		9 - 16
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90101-08M07	11 - 15	90386-26M33	10 - 8	91690-30008	11 - 36		9 - 7				
90105-06037	3 - 27	90387-06119	8 - 26	91790-05010	5 - 28		10 - 30				
90105-06039	3 - 22	90387-06504	5 - 24	92903-05600	10 - 7		11 - 5				
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90105-06M14	5 - 17	90387-06M14	12 - 13	92990-05600	10 - 35	95627-06325	4 - 47				
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90105-06M16	3 - 7		12 - 10	92990-06600	11 - 21	95895-06012	10 - 31				
90105-06M17	3 - 8		14 - 30	92995-06600	4 - 37		12 - 8				
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90152-05011	10 - 19	90445-07M32	3 - 13		14 - 8	95895-06020	5 - 18				
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90159-05037	6 - 11	90464-10M53	8 - 43		14 - 7		10 - 39				
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90201-08M54	12 - 52		8 - 57		14 - 34	97313-06035	5 - 6				
90201-10119	10 - 18		9 - 15	93306-004U0	12 - 6	97595-06514	8 - 24				
90201-10126	6 - 21	90467-08M01	12 - 36		12 - 19	97595-06516	3 - 19				
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90201-13M50	12 - 42	90468-10005	5 - 27	93310-112V0	3 - 41		7 - 6				
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90243-04M01	11 - 14	90502-08M05	11 - 47	93700-06M03	11 - 6		9 - 6				
90250-05046	12 - 44	90508-14M10	11 - 38		11 - 25	97890-04007	4 - 19				
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90340-08002	12 - 11	91490-12010	10 - 12	95303-06600	5 - 7	97980-04210	8 - 46				
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